EDWARD F. POOLOS
DIRECTOR

JEFFERY W. KITCHENS
DEPUTY DIRECTOR

KAY IVEY
GOVERNOR

Alabama Department of Environmental Management
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1400 Coliseum Blvd. 36110-2400 ▪ Post Office Box 301463
Montgomery, Alabama 36130-1463
(334) 271-7700 ▪ FAX (334) 271-7950

OCT 2 2 2026

MR. T.J. MCCAUSTLAND
PERMIT COMPLIANCE MANAGER
CLEAN EARTH
5158 ASHLEY DR SE
COVINGTON, GA 300143199

RE: DRAFT PERMIT
NPDES PERMIT NUMBER AL0032298

Dear Mr. McCaustland:

Transmitted herein is a draft of the referenced permit.

We would appreciate your comments on the permit within **30 days** of the date of this letter. Please direct any comments of a technical or administrative nature to the undersigned.

By copy of this letter and the draft permit, we are also requesting comments within the same time frame from EPA.

Our records indicate that you have utilized the Department's web-based electronic environmental (E2) reporting system for submittal of discharge monitoring reports (DMRs). The Department transitioned from the E2 Reporting System to the Alabama Environmental Permitting and Compliance System (AEPACS) for the submittal of DMRs on November 15, 2021. AEPACS is an electronic system that allows facilities to apply for and maintain permits as well as submit other required applications, registrations, and certifications. In addition, the system allows facilities to submit required compliance reports or other information to the Department. The Department has used the E2 User account information to set up a similar User Profile in AEPACS based on the following criteria:

1. The user has logged in to E2 since October 1, 2019; and
2. The E2 user account is set up using a unique email address.

E2 users that met the above criteria will only need to establish an ADEM Web Portal account (https://prd.adem.alabama.gov/awp) under the same email address as their E2 account to have the same permissions in AEPACS as they did in E2. They will also automatically be linked to the same facilities they were in E2.

The Alabama Department of Environmental Management encourages you to voluntarily consider pollution prevention practices and alternatives at your facility. Pollution Prevention may assist you in complying with effluent limitations, and possibly reduce or eliminate monitoring requirements.

If you have questions regarding this permit or monitoring requirements, please contact Wayne Holt by e-mail at **WHolt@adem.alabama.gov** or by phone at **(334) 271-7847.**

Sincerely,

Scott Jackson, Chief
Industrial Section
Industrial/Municipal Branch
Water Division

Enclosure: Draft Permit

pc via website: Montgomery Field Office
EPA Region IV
U.S. Fish & Wildlife Service
AL Historical Commission
Advisory Council on Historic Preservation
Department of Conservation and Natural Resources

Birmingham Office
110 Vulcan Road
Birmingham, AL 35209-4702
(205) 942-6168
(205) 941-1603 (FAX)

Decatur Office
2715 Sandlin Road, S.W.
Decatur, AL 35603-1333
(256) 353-1713
(256) 340-9359 (FAX)

Coastal Office
1615 South Broad Street
Mobile, AL 36605
(251) 450-3400
(251) 479-2593 (FAX)

Alabama Department of Environmental Management

NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT

PERMITTEE: ALLWORTH LLC

FACILITY LOCATION: ALLWORTH LLC
500 MEDCO RD
BIRMINGHAM, ALABAMA 352172002
JEFFERSON COUNTY

PERMIT NUMBER: AL0032298

RECEIVING WATERS: 001 – FIVEMILE CREEK
005 – FIVEMILE CREEK

In accordance with and subject to the provisions of the Federal Water Pollution Control Act, as amended, 33 U.S.C. §§1251-1388 (the "FWPCA"), the Alabama Water Pollution Control Act, as amended, Code of Alabama 1975, §§ 22-22-1 to 22-22-14 (the "AWPCA"), the Alabama Environmental Management Act, as amended, Code of Alabama 1975, §§22-22A-1 to 22-22A-17, and rules and regulations adopted thereunder, and subject further to the terms and conditions set forth in this permit, the Permittee is hereby authorized to discharge into the above-named receiving waters.

ISSUANCE DATE:

EFFECTIVE DATE:

EXPIRATION DATE:

DRAFT

Alabama Department of Environmental Management
Water Division Chief

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PART I: DISCHARGE LIMITATIONS, CONDITIONS, AND REQUIREMENTS

A. DISCHARGE LIMITATIONS AND MONITORING REQUIREMENTS

DSN001Q: Storm water from secondary containment areas 3/ 4/

During the period beginning on the effective date of this permit and lasting through the expiration date of this permit, the Permittee is authorized to discharge from the outfall(s) listed above and described more fully in the Permittee's application. Such discharges shall be limited and monitored by the Permittee as specified below:

Parameter	Quantity or Loading		Units	Quality or Concentration			Units	Sample Frequency[2]	Sample Type[1]	Seasonal
pH (00400) Effluent Gross Value	*****	*****	*****	6.0 Minimum Daily	*****	8.5 Maximum Daily	S.U.	Quarterly	Grab	All Months
Oil & Grease (00556) Effluent Gross Value	*****	*****	*****	*****	*****	15 Maximum Daily	mg/l	Quarterly	Grab	All Months
Carbon, Tot Organic (TOC) (00680) Effluent Gross Value	*****	*****	*****	*****	*****	25 Maximum Daily	mg/l	Quarterly	Grab	All Months
Toluene (34010) Effluent Gross Value	*****	*****	*****	*****	*****	8723 Maximum Daily	ug/l	Quarterly	Grab	All Months
Benzene (34030) Effluent Gross Value	*****	*****	*****	*****	*****	15.5 Maximum Daily	ug/l	Quarterly	Grab	All Months
Ethylbenzene (34371) Effluent Gross Value	*****	*****	*****	*****	*****	1244 Maximum Daily	ug/l	Quarterly	Grab	All Months
Methylene Chloride (34423) Effluent Gross Value	*****	*****	*****	*****	*****	345.679 Maximum Daily	ug/l	Quarterly	Grab	All Months
Tetrachloroethylene (34475) Effluent Gross Value	*****	*****	*****	*****	*****	1.917 Maximum Daily	ug/l	Quarterly	Grab	All Months
Naphthalene (34696) Effluent Gross Value	*****	*****	*****	*****	*****	620 Maximum Daily	ug/l	Quarterly	Grab	All Months

THE DISCHARGE SHALL HAVE NO SHEEN, AND THERE SHALL BE NO DISCHARGE OF VISIBLE OIL, FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.

1/ Samples collected to comply with the monitoring requirements specified above shall be collected at the following location: At the nearest accessible location just prior to discharge and after final treatment. Unless otherwise specified, composite samples shall be time composite samples collected using automatic sampling equipment or a minimum of eight (8) equal volume grab samples collected over equal time intervals. All composite samples shall be collected for the total period of discharge not to exceed 24 hours.

2/ If only one sampling event occurs during a month, the sample result shall be reported on the discharge monitoring report as both the monthly average and daily maximum value for all parameters with a monthly average limitation.

3/ See Part IV.A for Best Management Practices (BMP) Plan Requirements.

4/ See Part IV.B for Stormwater Measurement and Sampling Requirements.

DSN001Q (Continued): Storm water from secondary containment areas 3/ 4/

During the period beginning on the effective date of this permit and lasting through the expiration date of this permit, the Permittee is authorized to discharge from the outfall(s) listed above and described more fully in the Permittee's application. Such discharges shall be limited and monitored by the Permittee as specified below:

Parameter	Quantity or Loading		Units	Quality or Concentration			Units	Sample Frequency[2]	Sample Type[1]	Seasonal
Trichloroethylene (39180) Effluent Gross Value	*****	*****	*****	*****	*****	17.470 Maximum Daily	ug/l	Quarterly	Grab	All Months
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	*****	(Report) Maximum Daily	MGD	*****	*****	*****	*****	Quarterly	Estimate	All Months
Xylene (81551) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	ug/l	Quarterly	Grab	All Months

THE DISCHARGE SHALL HAVE NO SHEEN, AND THERE SHALL BE NO DISCHARGE OF VISIBLE OIL, FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.

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2/ If only one sampling event occurs during a month, the sample result shall be reported on the discharge monitoring report as both the monthly average and daily maximum value for all parameters with a monthly average limitation.

3/ See Part IV.A for Best Management Practices (BMP) Plan Requirements.

4/ See Part IV.B for Stormwater Measurement and Sampling Requirements.

DSN005S: Facility stormwater runoff 3/ 4/

During the period beginning on the effective date of this permit and lasting through the expiration date of this permit, the Permittee is authorized to discharge from the outfall(s) listed above and described more fully in the Permittee's application. Such discharges shall be limited and monitored by the Permittee as specified below:

Parameter	Quantity or Loading		Units	Quality or Concentration			Units	Sample Frequency[2]	Sample Type[1]	Seasonal
pH (00400) Effluent Gross Value	*****	*****	*****	(Report) Minimum Daily	*****	(Report) Maximum Daily	S.U.	Semi-Annually	Grab	All Months
Oil & Grease (00556) Effluent Gross Value	*****	*****	*****	*****	*****	15 Maximum Daily	mg/l	Semi-Annually	Grab	All Months
Carbon, Tot Organic (TOC) (00680) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months
Toluene (34010) Effluent Gross Value	*****	*****	*****	*****	*****	8723 Maximum Daily	ug/l	Semi-Annually	Grab	All Months
Benzene (34030) Effluent Gross Value	*****	*****	*****	*****	*****	15.5 Maximum Daily	ug/l	Semi-Annually	Grab	All Months
Ethylbenzene (34371) Effluent Gross Value	*****	*****	*****	*****	*****	1244 Maximum Daily	ug/l	Semi-Annually	Grab	All Months
Methylene Chloride (34423) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	ug/l	Semi-Annually	Grab	All Months
Tetrachloroethylene (34475) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	ug/l	Semi-Annually	Grab	All Months
Naphthalene (34696) Effluent Gross Value	*****	*****	*****	*****	*****	620 Maximum Daily	ug/l	Semi-Annually	Grab	All Months

THE DISCHARGE SHALL HAVE NO SHEEN, AND THERE SHALL BE NO DISCHARGE OF VISIBLE OIL, FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.

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2/ If only one sampling event occurs during a month, the sample result shall be reported on the discharge monitoring report as both the monthly average and daily maximum value for all parameters with a monthly average limitation.

3/ See Part IV.A for Best Management Practices (BMP) Plan Requirements.

4/ See Part IV.B for Stormwater Measurement and Sampling Requirements.

DSN005S (Continued): Facility stormwater runoff 3/ 4/

During the period beginning on the effective date of this permit and lasting through the expiration date of this permit, the Permittee is authorized to discharge from the outfall(s) listed above and described more fully in the Permittee's application. Such discharges shall be limited and monitored by the Permittee as specified below:

Parameter	Quantity or Loading		Units	Quality or Concentration			Units	Sample Frequency[2]	Sample Type[1]	Seasonal
Trichloroethylene (39180) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	ug/l	Semi-Annually	Grab	All Months
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	*****	(Report) Maximum Daily	MGD	*****	*****	*****	*****	Semi-Annually	Estimate	All Months
Xylene (81551) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	ug/l	Semi-Annually	Grab	All Months

THE DISCHARGE SHALL HAVE NO SHEEN, AND THERE SHALL BE NO DISCHARGE OF VISIBLE OIL, FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.

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2/ If only one sampling event occurs during a month, the sample result shall be reported on the discharge monitoring report as both the monthly average and daily maximum value for all parameters with a monthly average limitation.

3/ See Part IV.A for Best Management Practices (BMP) Plan Requirements.

4/ See Part IV.B for Stormwater Measurement and Sampling Requirements.

B. DISCHARGE MONITORING AND RECORD KEEPING REQUIREMENTS

1. Representative Sampling

Samples and measurements taken as required herein shall be representative of the volume and nature of the monitored discharge and shall be in accordance with the provisions of this permit.

2. Test Procedures

For the purpose of reporting and compliance, permittees shall use one of the following procedures:

a. For parameters with an EPA established Minimum Level (ML), report the measured value if the analytical result is at or above the ML and report "0" for values below the ML. Test procedures for the analysis of pollutants shall conform to 40 CFR Part 136 and guidelines published pursuant to Section 304(h) of the FWPCA, 33 U.S.C. Section 1314(h). If more than one method for analysis of a substance is approved for use, a method having a minimum level lower than the permit limit shall be used. If the minimum level of all methods is higher than the permit limit, the method having the lowest minimum level shall be used and a report of less than the minimum level shall be reported as zero and will constitute compliance; however, should EPA approve a method with a lower minimum level during the term of this permit the permittee shall use the newly approved method.

b. For pollutants parameters without an established ML, an interim ML may be utilized. The interim ML shall be calculated as 3.18 times the Method Detection Level (MDL) calculated pursuant to 40 CFR Part 136, Appendix B.

Permittees may develop an effluent matrix-specific ML, where an effluent matrix prevents attainment of the established ML. However, a matrix specific ML shall be based upon proper laboratory method and technique. Matrix-specific MLs must be approved by the Department, and may be developed by the permittee during permit issuance, reissuance, modification, or during compliance schedule.

In either case the measured value should be reported if the analytical result is at or above the ML and "0" reported for values below the ML.

c. For parameters without an EPA established ML, interim ML, or matrix-specific ML, a report of less than the detection limit shall constitute compliance if the detection limit of all analytical methods is higher than the permit limit using the most sensitive EPA approved method. For the purpose of calculating a monthly average, "0" shall be used for values reported less than the detection limit.

The Minimum Level utilized for procedures A and B above shall be reported on the permittee's DMR. When an EPA approved test procedure for analysis of a pollutant does not exist, the Director shall approve the procedure to be used.

3. Recording of Results

For each measurement or sample taken pursuant to the requirements of this permit, the permittee shall record the following information:

a. The facility name and location, point source number, date, time and exact place of sampling;

b. The name(s) of person(s) who obtained the samples or measurements;

c. The dates and times the analyses were performed;

d. The name(s) of the person(s) who performed the analyses;

e. The analytical techniques or methods used, including source of method and method number; and

f. The results of all required analyses.

4. Records Retention and Production

The permittee shall retain records of all monitoring information, including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation, copies of all reports required by the permit, and records of all data used to complete the above reports or the application for this permit, for a period of at least three years from the date of the sample measurement, report or application. This period may be extended by request of the Director at any time. If litigation or other enforcement action, under the AWPCA and/or the FWPCA, is ongoing which involves any of the above records, the records shall be kept until the litigation is resolved. Upon the written request of the Director or his designee, the

permittee shall provide the Director with a copy of any record required to be retained by this paragraph. Copies of these records shall not be submitted unless requested.

All records required to be kept for a period of three years shall be kept at the permitted facility or an alternate location approved by the Department in writing and shall be available for inspection.

5. Monitoring Equipment and Instrumentation

All equipment and instrumentation used to determine compliance with the requirements of this permit shall be installed, maintained, and calibrated in accordance with the manufacturer's instructions or, in the absence of manufacturer's instructions, in accordance with accepted practices. The permittee shall develop and maintain quality assurance procedures to ensure proper operation and maintenance of all equipment and instrumentation. The quality assurance procedures shall include the proper use, maintenance, and installation, when appropriate, of monitoring equipment at the plant site.

C. DISCHARGE REPORTING REQUIREMENTS

1. Reporting of Monitoring Requirements

a. The permittee shall conduct the required monitoring in accordance with the following schedule:

MONITORING REQUIRED MORE FREQUENTLY THAN MONTHLY AND MONTHLY shall be conducted during the first full month following the effective date of coverage under this permit and every month thereafter.

QUARTERLY MONITORING shall be conducted at least once during each calendar quarter. Calendar quarters are the periods of January through March, April through June, July through September, and October through December. The permittee shall conduct the quarterly monitoring during the first complete calendar quarter following the effective date of this permit and is then required to monitor once during each quarter thereafter. Quarterly monitoring may be done anytime during the quarter, unless restricted elsewhere in this permit, but it should be submitted with the last DMR due for the quarter, i.e., (March, June, September and December DMR's).

SEMIANNUAL MONITORING shall be conducted at least once during the period of January through June and at least once during the period of July through December. The permittee shall conduct the semiannual monitoring during the first complete calendar semiannual period following the effective date of this permit and is then required to monitor once during each semiannual period thereafter. Semiannual monitoring may be done anytime during the semiannual period, unless restricted elsewhere in this permit, but it should be submitted with the last DMR for the month of the semiannual period, i.e. (June and December DMR's).

ANNUAL MONITORING shall be conducted at least once during the period of January through December. The permittee shall conduct the annual monitoring during the first complete calendar annual period following the effective date of this permit and is then required to monitor once during each annual period thereafter. Annual monitoring may be done anytime during the year, unless restricted elsewhere in this permit, but it should be submitted with the December DMR.

b. The permittee shall submit discharge monitoring reports (DMRs) on the forms provided by the Department and in accordance with the following schedule:

REPORTS OF MORE FREQUENTLY THAN MONTHLY AND MONTHLY TESTING shall be submitted on a **monthly** basis. The first report is due on the **28th day of (MONTH, YEAR).** The reports shall be submitted so that they are received by the Department no later than the 28th day of the month following the reporting period.

REPORTS OF QUARTERLY TESTING shall be submitted on a **quarterly** basis. The first report is due on the **28th day of [Month, Year].** The reports shall be submitted so that they are received by the Department no later than the 28th day of the month following the reporting period.

REPORTS OF SEMIANNUAL TESTING shall be submitted on a semiannual basis. The reports are due on the 28th day of JANUARY and the 28th day of JULY. The reports shall be submitted so that they are received by the Department no later than the 28th day of the month following the reporting period.

REPORTS OF ANNUAL TESTING shall be submitted on an annual basis. The first report is due on the 28th day of JANUARY. The reports shall be submitted so that they are received by the Department no later than the 28th day of the month following the reporting period.

c. Except as allowed by Provision I.C.1.c.(1) or (2), the permittee shall submit all Discharge Monitoring Reports (DMRs) required by Provision I.C.1.b electronically.

(1) If the permittee is unable to complete the electronic submittal of DMR data due to technical problems originating with the Department's electronic system (this could include entry/submittal issues with an entire set of DMRs or individual parameters), the permittee is not relieved of their obligation to submit DMR data to the Department by the date specified in Provision I.C.1.b, unless otherwise directed by the Department.

If the Department's electronic system is down on the 28th day of the month in which the DMR is due or is down for an extended period of time, as determined by the Department, when a DMR is required to be submitted, the permittee may submit the data in an alternate manner and format acceptable to the Department. Preapproved alternate acceptable methods include faxing, e-mailing, mailing, or hand-delivery of data such that they are received by the required reporting date. Within 5 calendar days of the Department's electronic system resuming operation, the permittee shall enter the data into the Department's electronic system, unless an alternate timeframe is approved by the Department. A comment should be included on the electronic DMR submittal verifying the original submittal date (date of the fax, copy of the dated e-mail, or hand-delivery stamped date), if applicable.

(2) The permittee may submit a request to the Department for a temporary electronic reporting waiver for DMR submittals. The waiver request should include the permit number; permittee name; facility/site name; facility address; name, address, and contact information for the responsible official or duly authorized representative; a detailed statement regarding the basis for requesting such a waiver; and the duration for which the waiver is requested. Approved electronic reporting waivers are not transferrable.

Permittees with an approved electronic reporting waiver for DMRs may submit hard copy DMRs for the period that the approved electronic reporting waiver request is effective. The permittee shall submit the Department-approved DMR forms to the address listed in Provision I.C.1.e.

(3) If a permittee is allowed to submit a hard copy DMR, the DMR must be legible and bear an original signature. Photo and electronic copies of the signature are not acceptable and shall not satisfy the reporting requirements of this permit.

(4) If the permittee, using approved analytical methods as specified in Provision I.B.2. monitors any discharge from a point source for a limited substance identified in Provision I.A. of this permit more frequently than required by this permit, the results of such monitoring shall be included in the calculation and reporting of values on the DMR and the increased frequency shall be indicated on the DMR.

(5) In the event no discharge from a point source identified in Provision I.A. of this permit and described more fully in the permittee's application occurs during a monitoring period, the permittee shall report "No Discharge" for such period on the appropriate DMR.

d. All reports and forms required to be submitted by this permit, the AWPCA and the Department's Rules, shall be electronically signed (or, if allowed by the Department, traditionally signed) by a "responsible official" of the permittee as defined in ADEM Administrative Code Rule 335-6-6-.09 or a "duly authorized representative" of such official as defined in ADEM Administrative Code Rule 335-6-6-.09 and shall bear the following certification:

"I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations."

e. Discharge Monitoring Reports required by this permit, the AWPCA, and the Department's Rules that are being submitted in hard copy shall be addressed to:

Alabama Department of Environmental Management
Water Division
Office of Water Services
Post Office Box 301463
Montgomery, Alabama 36130-1463

Certified and Registered Mail containing Discharge Monitoring Reports shall be addressed to:

Alabama Department of Environmental Management
Water Division
Office of Water Services
1400 Coliseum Boulevard
Montgomery, Alabama 36110-2400

f. All other correspondence and reports required to be submitted by this permit, the AWPCA, and the Department's Rules shall be addressed to:

Alabama Department of Environmental Management
Water Division
Post Office Box 301463
Montgomery, Alabama 36130-1463

Certified and Registered Mail shall be addressed to:

Alabama Department of Environmental Management
Water Division
1400 Coliseum Boulevard
Montgomery, Alabama 36110-2400

g. If this permit is a re-issuance, then the permittee shall continue to submit DMRs in accordance with the requirements of their previous permit until such time as DMRs are due as discussed in Part I.C.1.b above.

2. Noncompliance Notification

a. 24-Hour Noncompliance Reporting

The permittee shall report to the Director, within 24-hours of becoming aware of the noncompliance, any noncompliance which may endanger health or the environment. This shall include but is not limited to the following circumstances:

(1) does not comply with any daily minimum or maximum discharge limitation for an effluent characteristic specified in Provision I. A. of this permit which is denoted by an "(X)";

(2) threatens human health or welfare, fish or aquatic life, or water quality standards;

(3) does not comply with an applicable toxic pollutant effluent standard or prohibition established under Section 307(a) of the FWPCA, 33 U.S.C. Section 1317(a);

(4) contains a quantity of a hazardous substance which has been determined may be harmful to public health or welfare under Section 311(b)(4) of the FWPCA, 33 U.S.C. Section 1321(b)(4);

(5) exceeds any discharge limitation for an effluent characteristic as a result of an unanticipated bypass or upset; and

(6) is an unpermitted direct or indirect discharge of a pollutant to a water of the state (unpermitted discharges properly reported to the Department under any other requirement are not required to be reported under this provision).

The permittee shall orally report the occurrence and circumstances of such discharge to the Director within 24-hours after the permittee becomes aware of the occurrence of such discharge. In addition to the oral report, the permittee shall submit to the Director or Designee a written report as provided in Part I.C.2.c no later than five (5) days after becoming aware of the occurrence of such discharge.

b. If for any reason, the permittee's discharge does not comply with any limitation of this permit, the permittee shall submit to the Director or Designee a written report as provided in Part I.C.2.c below, such report shall be submitted with the next Discharge Monitoring Report required to be submitted by Part I.C.1 of this permit after becoming aware of the occurrence of such noncompliance.

c. Any written report required to be submitted to the Director or Designee by Part I.C.2 a. or b. shall be submitted using a Noncompliance Notification Form (ADEM Form 421) available on the Department's website (http://adem.alabama.gov/DeptForms/Form421.pdf) and include the following information:

(1) A description of the discharge and cause of noncompliance;

(2) The period of noncompliance, including exact dates and times or, if not corrected, the anticipated time the noncompliance is expected to continue; and

(3) A description of the steps taken and/or being taken to reduce or eliminate the noncomplying discharge and to prevent its recurrence.

D. OTHER REPORTING AND NOTIFICATION REQUIREMENTS

1. Anticipated Noncompliance

The permittee shall give the Director written advance notice of any planned changes or other circumstances regarding a facility which may result in noncompliance with permit requirements.

2. Termination of Discharge

The permittee shall notify the Director, in writing, when all discharges from any point source(s) identified in Provision I. A. of this permit have permanently ceased. This notification shall serve as sufficient cause for instituting procedures for modification or termination of the permit.

3. Updating Information

a. The permittee shall inform the Director of any change in the permittee's mailing address, telephone number or in the permittee's designation of a facility contact or office having the authority and responsibility to prevent and abate violations of the AWPCA, the Department's Rules, and the terms and conditions of this permit, in writing, no later than ten (10) days after such change. Upon request of the Director or his designee, the permittee shall furnish the Director with an update of any information provided in the permit application.

b. If the permittee becomes aware that it failed to submit any relevant facts in a permit application, or submitted incorrect information in a permit application or in any report to the Director, it shall promptly submit such facts or information with a written explanation for the mistake and/or omission.

4. Duty to Provide Information

The permittee shall furnish to the Director, within a reasonable time, any information which the Director or his designee may request to determine whether cause exists for modifying, revoking and re-issuing, suspending, or terminating this permit, in whole or in part, or to determine compliance with this permit.

5. Cooling Water and Boiler Water Additives

a. The permittee shall notify the Director in writing not later than thirty (30) days prior to instituting the use of any biocide corrosion inhibitor or chemical additive in a cooling or boiler system, not identified in the application for this permit, from which discharge is allowed by this permit. Notification is not required for additives that do not contain a heavy metal(s) as an active ingredient and that pass through a wastewater treatment system prior to discharge nor is notification required for additives that should not reasonably be expected to cause the cooling water or boiler water to exhibit toxicity as determined by analysis of manufacturer's data or testing by the permittee. Such notification shall include:

(1) name and general composition of biocide or chemical;

(2) 96-hour median tolerance limit data for organisms representative of the biota of the waterway into which the discharge will ultimately reach;

(3) quantities to be used;

(4) frequencies of use;

(5) proposed discharge concentrations; and

(6) EPA registration number, if applicable.

b. The use of a biocide or additive containing tributyl tin, tributyl tin oxide, zinc, chromium or related compounds in cooling or boiler system(s), from which a discharge regulated by this permit occurs, is prohibited except as exempted below. The use of a biocide or additive containing zinc, chromium or related compounds may be used in special circumstances if (1) the permit contains limits for these substances, or (2) the applicant demonstrates during the application process that the use of zinc, chromium or related compounds as a biocide or additive will not pose a reasonable potential to violate the applicable State water quality standards for these substances. The use of any additive, not identified in this permit or in the

application for this permit or not exempted from notification under this permit is prohibited, prior to a determination by the Department that permit modification to control discharge of the additive is not required or prior to issuance of a permit modification controlling discharge of the additive.

6. Permit Issued Based on Estimated Characteristics

a. If this permit was issued based on estimates of the characteristics of a process discharge reported on an EPA NPDES Application Form 2D (EPA Form 3510-2D), the permittee shall complete and submit an EPA NPDES Application Form 2C (EPA Form 3510-2C) no later than two years after the date that discharge begins. Sampling required for completion of the Form 2C shall occur when a discharge(s) from the process(s) causing the new or increased discharge is occurring. If this permit was issued based on estimates concerning the composition of a stormwater discharge(s), the permittee shall perform the sampling required by EPA NPDES Application Form 2F (EPA Form 3510-2F) no later than one year after the industrial activity generating the stormwater discharge has been fully initiated.

b. This permit shall be reopened if required to address any new information resulting from the completion and submittal of the Form 2C and or 2F.

E. SCHEDULE OF COMPLIANCE

1. The permittee shall achieve compliance with the discharge limitations specified in Provision I. A. in accordance with the following schedule:

COMPLIANCE SHALL BE ATTAINED ON THE EFFECTIVE DATE OF THIS PERMIT

2. No later than 14 calendar days following a date identified in the above schedule of compliance, the permittee shall submit either a report of progress or, in the case of specific actions being required by identified dates, a written notice of compliance or noncompliance. In the latter case, the notice shall include the cause of noncompliance, any remedial actions taken, and the probability of meeting the next scheduled requirement.

PART II: OTHER REQUIREMENTS, RESPONSIBILITIES, AND DUTIES

A. OPERATIONAL AND MANAGEMENT REQUIREMENTS

1. Facilities Operation and Maintenance

The permittee shall at all times properly operate and maintain all facilities and systems of treatment and control (and related appurtenances) which are installed or used by the permittee to achieve compliance with the conditions of the permit. Proper operation and maintenance includes effective performance, adequate funding, adequate operator staffing and training, and adequate laboratory and process controls, including appropriate quality assurance procedures. This provision requires the operation of backup or auxiliary facilities only when necessary to achieve compliance with the conditions of the permit.

2. Best Management Practices

a. Dilution water shall not be added to achieve compliance with discharge limitations except when the Director or his designee has granted prior written authorization for dilution to meet water quality requirements.

b. The permittee shall prepare, implement, and maintain a Spill Prevention, Control and Countermeasures (SPCC) Plan in accordance with 40 C.F.R. Section 112 if required thereby.

c. The permittee shall prepare, submit for approval and implement a Best Management Practices (BMP) Plan for containment of any or all process liquids or solids, in a manner such that these materials do not present a significant potential for discharge, if so required by the Director or his designee. When submitted and approved, the BMP Plan shall become a part of this permit and all requirements of the BMP Plan shall become requirements of this permit.

3. Spill Prevention, Control, and Management

The permittee shall provide spill prevention, control, and/or management sufficient to prevent any spills of pollutants from entering a water of the state or a publicly or privately owned treatment works. Any containment system used to implement this requirement shall be constructed of materials compatible with the substance(s) contained and which shall prevent the contamination of groundwater and such containment system shall be capable of retaining a volume equal to 110 percent of the capacity of the largest tank for which containment is provided.

B. OTHER RESPONSIBILITIES

1. Duty to Mitigate Adverse Impacts

The permittee shall promptly take all reasonable steps to mitigate and minimize or prevent any adverse impact on human health or the environment resulting from noncompliance with any discharge limitation specified in Provision I. A. of this permit, including such accelerated or additional monitoring of the discharge and/or the receiving waterbody as necessary to determine the nature and impact of the noncomplying discharge.

2. Right of Entry and Inspection

The permittee shall allow the Director, or an authorized representative, upon the presentation of proper credentials and other documents as may be required by law to:

a. enter upon the permittee's premises where a regulated facility or activity or point source is located or conducted, or where records must be kept under the conditions of the permit;

b. have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;

c. inspect any facilities, equipment (including monitoring and control equipment), practices, or operations regulated or required under the permit; and

d. sample or monitor, for the purposes of assuring permit compliance or as otherwise authorized by the AWPCA, any substances or parameters at any location.

C. BYPASS AND UPSET

1. Bypass

a. Any bypass is prohibited except as provided in b. and c. below:

b. A bypass is not prohibited if:

(1) It does not cause any discharge limitation specified in Provision I. A. of this permit to be exceeded;

(2) It enters the same receiving stream as the permitted outfall; and

(3) It is necessary for essential maintenance of a treatment or control facility or system to assure efficient operation of such facility or system.

c. A bypass is not prohibited and need not meet the discharge limitations specified in Provision I. A. of this permit if:

(1) It is unavoidable to prevent loss of life, personal injury, or severe property damage;

(2) There are no feasible alternatives to the bypass, such as the use of auxiliary treatment facilities, retention of untreated wastes, or maintenance during normal periods of equipment downtime (this condition is not satisfied if adequate back-up equipment should have been installed in the exercise of reasonable engineering judgment to prevent a bypass which occurred during normal periods of equipment downtime or preventive maintenance); and

(3) The permittee submits a written request for authorization to bypass to the Director at least ten (10) days prior to the anticipated bypass (if possible), the permittee is granted such authorization, and the permittee complies with any conditions imposed by the Director to minimize any adverse impact on human health or the environment resulting from the bypass.

d. The permittee has the burden of establishing that each of the conditions of Provision II.C.1.b. or c. have been met to qualify for an exception to the general prohibition against bypassing contained in a. and an exemption, where applicable, from the discharge limitations specified in Provision I. A. of this permit.

2. Upset

a. A discharge which results from an upset need not meet the discharge limitations specified in Provision I. A. of this permit if:

(1) No later than 24-hours after becoming aware of the occurrence of the upset, the permittee orally reports the occurrence and circumstances of the upset to the Director or his designee; and

(2) No later than five (5) days after becoming aware of the occurrence of the upset, the permittee furnishes the Director with evidence, including properly signed, contemporaneous operating logs, or other relevant evidence, demonstrating that (i) an upset occurred; (ii) the permittee can identify the specific cause(s) of the upset; (iii) the permittee's facility was being properly operated at the time of the upset; and (iv) the permittee promptly took all reasonable steps to minimize any adverse impact on human health or the environment resulting from the upset.

b. The permittee has the burden of establishing that each of the conditions of Provision II. C.2.a. of this permit have been met to qualify for an exemption from the discharge limitations specified in Provision I.A. of this permit.

D. DUTY TO COMPLY WITH PERMIT, RULES, AND STATUTES

1. Duty to Comply

a. The permittee must comply with all conditions of this permit. Any permit noncompliance constitutes a violation of the AWPCA and the FWPCA and is grounds for enforcement action, for permit termination, revocation and reissuance, suspension, modification; or denial of a permit renewal application.

b. The necessity to halt or reduce production or other activities in order to maintain compliance with the conditions of the permit shall not be a defense for a permittee in an enforcement action.

c. The discharge of a pollutant from a source not specifically identified in the permit application for this permit and not specifically included in the description of an outfall in this permit is not authorized and shall constitute noncompliance with this permit.

d. The permittee shall take all reasonable steps, including cessation of production or other activities, to minimize or prevent any violation of this permit or to minimize or prevent any adverse impact of any permit violation.

e. Nothing in this permit shall be construed to preclude and negate the permittee's responsibility or liability to apply for, obtain, or comply with other ADEM, Federal, State, or Local Government permits, certifications, licenses, or other approvals.

2. Removed Substances

Solids, sludges, filter backwash, or any other pollutant or other waste removed in the course of treatment or control of wastewaters shall be disposed of in a manner that complies with all applicable Department Rules.

3. Loss or Failure of Treatment Facilities

Upon the loss or failure of any treatment facilities, including but not limited to the loss or failure of the primary source of power of the treatment facility, the permittee shall, where necessary to maintain compliance with the discharge limitations specified in Provision I. A. of this permit, or any other terms or conditions of this permit, cease, reduce, or otherwise control production and/or all discharges until treatment is restored. If control of discharge during loss or failure of the primary source of power is to be accomplished by means of alternate power sources, standby generators, or retention of inadequately treated effluent, the permittee must furnish to the Director within six months a certification that such control mechanisms have been installed.

4. Compliance with Statutes and Rules

a. This permit has been issued under ADEM Administrative Code, Chapter 335-6-6. All provisions of this chapter, that are applicable to this permit, are hereby made a part of this permit. A copy of this chapter may be obtained for a small charge from the Office of General Counsel, Alabama Department of Environmental Management, 1400 Coliseum Blvd., Montgomery, AL 36130.

b. This permit does not authorize the noncompliance with or violation of any Laws of the State of Alabama or the United States of America or any regulations or rules implementing such laws. FWPCA, 33 U.S.C. Section 1319, and Code of Alabama 1975, Section 22-22-14.

E. PERMIT TRANSFER, MODIFICATION, SUSPENSION, REVOCATION, AND REISSUANCE

1. Duty to Reapply or Notify of Intent to Cease Discharge

a. If the permittee intends to continue to discharge beyond the expiration date of this permit, the permittee shall file a complete permit application for reissuance of this permit at least 180 days prior to its expiration. If the permittee does not intend to continue discharge beyond the expiration of this permit, the permittee shall submit written notification of this intent which shall be signed by an individual meeting the signatory requirements for a permit application as set forth in ADEM Administrative Code Rule 335-6-6-.09.

b. Failure of the permittee to apply for reissuance at least 180 days prior to permit expiration will void the automatic continuation of the expiring permit provided by ADEM Administrative Code Rule 335-6-6-.06 and should the permit not be reissued for any reason any discharge after expiration of this permit will be an unpermitted discharge.

2. Change in Discharge

a. The permittee shall apply for a permit modification at least 180 days in advance of any facility expansion, production increase, process change, or other action that could result in the discharge of additional pollutants or increase the quantity of a discharged pollutant such that existing permit limitations would be exceeded or that could result in an additional discharge point. This requirement applies to pollutants that are or that are not subject to discharge limitations in this permit. No new or increased discharge may begin until the Director has authorized it by issuance of a permit modification or a reissued permit.

b. The permittee shall notify the Director as soon as it is known or there is reason to believe:

(1) That any activity has occurred or will occur which would result in the discharge on a routine or frequent basis, of any toxic pollutant which is not limited in this permit, if that discharge will exceed the highest of the following notification levels:

(i) one hundred micrograms per liter;

(ii) two hundred micrograms per liter for acrolein and acrylonitrile; five hundred micrograms per liter for 2,4-dinitrophenol and for 2-methyl-4,6-dini-trophenol; and one milligram per liter for antimony;

(iii) five times the maximum concentration value reported for that pollutant in the permit application; or

(2) That any activity has occurred or will occur which would result in any discharge, on a non-routine or infrequent basis, of a toxic pollutant which is not limited in the permit, if that discharge will exceed the highest of the following notification levels:

(i) five hundred micrograms per liter;

(ii) one milligram per liter for antimony;

(iii) ten times the maximum concentration value reported for that pollutant in the permit application.

3. Transfer of Permit

This permit may not be transferred or the name of the permittee changed without notice to the Director and subsequent modification or revocation and reissuance of the permit to identify the new permittee and to incorporate any other changes as may be required under the FWPCA or AWPCA. In the case of a change in name, ownership or control of the permittee's premises only, a request for permit modification in a format acceptable to the Director is required at least 30 days prior to the change. In the case of a change in name, ownership or control of the permittee's premises accompanied by a change or proposed change in effluent characteristics, a complete permit application is required to be submitted to the Director at least 180 days prior to the change. Whenever the Director is notified of a change in name, ownership or control, he may decide not to modify the existing permit and require the submission of a new permit application.

4. Permit Modification and Revocation

a. This permit may be modified or revoked and reissued, in whole or in part, during its term for cause, including but not limited to, the following:

(1) If cause for termination under Provision II. E. 5. of this permit exists, the Director may choose to revoke and reissue this permit instead of terminating the permit;

(2) If a request to transfer this permit has been received, the Director may decide to revoke and reissue or to modify the permit; or

(3) If modification or revocation and reissuance is requested by the permittee and cause exists, the Director may grant the request.

b. This permit may be modified during its term for cause, including but not limited to, the following:

(1) If cause for termination under Provision II. E. 5. of this permit exists, the Director may choose to modify this permit instead of terminating this permit;

(2) There are material and substantial alterations or additions to the facility or activity generating wastewater which occurred after permit issuance which justify the application of permit conditions that are different or absent in the existing permit;

(3) The Director has received new information that was not available at the time of permit issuance and that would have justified the application of different permit conditions at the time of issuance;

(4) A new or revised requirement(s) of any applicable standard or limitation is promulgated under Sections 301(b)(2)(C), (D), (E), and (F), and 307(a)(2) of the FWPCA;

(5) Errors in calculation of discharge limitations or typographical or clerical errors were made;

(6) To the extent allowed by ADEM Administrative Code, Rule 335-6-6-.17, when the standards or regulations on which the permit was based have been changed by promulgation of amended standards or regulations or by judicial decision after the permit was issued;

(7) To the extent allowed by ADEM Administrative Code, Rule 335-6-6-.17, permits may be modified to change compliance schedules;

(8) To agree with a granted variance under 30l(c), 30l(g), 30l(h), 30l(k), or 3l6(a) of the FWPCA or for fundamentally different factors;

(9) To incorporate an applicable 307(a) FWPCA toxic effluent standard or prohibition;

(10) When required by the reopener conditions in this permit;

(11) When required under 40 CFR 403.8(e) (compliance schedule for development of pretreatment program);

(12) Upon failure of the state to notify, as required by Section 402(b)(3) of the FWPCA. another state whose waters may be affected by a discharge permitted by this permit;

(13) When required to correct technical mistakes, such as errors in calculation, or mistaken interpretations of law made in determining permit conditions; or

(14) When requested by the permittee and the Director determines that the modification has cause and will not result in a violation of federal or state law, regulations or rules.

5. Permit Termination

This permit may be terminated during its term for cause, including but not limited to, the following:

a. Violation of any term or condition of this permit;

b. The permittee's misrepresentation or failure to disclose fully all relevant facts in the permit application or during the permit issuance process or the permittee's misrepresentation of any relevant facts at any time;

c. Materially false or inaccurate statements or information in the permit application or the permit;

d. A change in any condition that requires either a temporary or permanent reduction or elimination of the permitted discharge;

e. The permittee's discharge threatens human life or welfare or the maintenance of water quality standards;

f. Permanent closure of the facility generating the wastewater permitted to be discharged by this permit or permanent cessation of wastewater discharge;

g. New or revised requirements of any applicable standard or limitation that is promulgated under Sections 301(b)(2)(C), (D), (E), and (F), and 307(a)(2) of the FWPCA that the Director determines cannot be complied with by the permittee; or

h. Any other cause allowed by the ADEM Administrative Code, Chapter 335-6-6.

6. Permit Suspension

This permit may be suspended during its term for noncompliance until the permittee has taken action(s) necessary to achieve compliance.

7. Request for Permit Action Does Not Stay Any Permit Requirement

The filing of a request by the permittee for modification, suspension or revocation of this permit, in whole or in part, does not stay any permit term or condition.

F. Compliance with Toxic Pollutant Standard or Prohibition

If any applicable effluent standard or prohibition (including any schedule of compliance specified in such effluent standard or prohibition) is established under Section 307(a) of the FWPCA, 33 U.S.C. Section 1317(a), for a toxic pollutant discharged by the permittee and such standard or prohibition is more stringent than any discharge limitation on the pollutant specified in Provision I. A. of this permit, or controls a pollutant not limited in Provision I. A. of this permit, this permit shall be modified to conform to the toxic pollutant effluent standard or prohibition and the permittee shall be notified of such modification. If this permit has not been modified to conform to the toxic pollutant effluent standard or prohibition before the effective date of such standard or prohibition, the permittee shall attain compliance with the requirements of the standard or prohibition within the time period required by the standard or prohibition and shall continue to comply with the standard or prohibition until this permit is modified or reissued.

G. Discharge of Wastewater Generated by Others

The discharge of wastewater, generated by any process, facility, or by any other means not under the operational control of the permittee or not identified in the application for this permit or not identified specifically in the description of an outfall in this permit is not authorized by this permit.

PART III: OTHER PERMIT CONDITIONS

A. CIVIL AND CRIMINAL LIABILITY

1. Tampering

Any person who falsifies, tampers with, or knowingly renders inaccurate any monitoring device or method required to be maintained or performed under the permit shall, upon conviction, be subject to penalties as provided by the AWPCA.

2. False Statements

Any person who knowingly makes any false statement, representation, or certification in any record or other document submitted or required to be maintained under this permit, including monitoring reports or reports of compliance or noncompliance shall, upon conviction, be subject to penalties as provided by the AWPCA.

3. Permit Enforcement

a. Any NPDES permit issued or reissued by the Department is a permit for the purpose of the AWPCA and the FWPCA and as such any terms, conditions, or limitations of the permit are enforceable under state and federal law.

b. Any person required to have a NPDES permit pursuant to ADEM Administrative Code Chapter 335-6-6 and who discharges pollutants without said permit, who violates the conditions of said permit, who discharges pollutants in a manner not authorized by the permit, or who violates applicable orders of the Department or any applicable rule or standard of the Department, is subject to any one or combination of the following enforcement actions under applicable state statutes.

(1) An administrative order requiring abatement, compliance, mitigation, cessation, clean-up, and/or penalties;

(2) An action for damages;

(3) An action for injunctive relief; or

(4) An action for penalties.

c. If the permittee is not in compliance with the conditions of an expiring or expired permit the Director may choose to do any or all of the following provided the permittee has made a timely and complete application for reissuance of the permit:

(1) initiate enforcement action based upon the permit which has been continued;

(2) issue a notice of intent to deny the permit reissuance. If the permit is denied, the owner or operator would then be required to cease the activities authorized by the continued permit or be subject to enforcement action for operating without a permit;

(3) reissue the new permit with appropriate conditions; or

(4) take other actions authorized by these rules and AWPCA.

4. Relief from Liability

Except as provided in Provision II.C.1 (Bypass) and Provision II.C.2 (Upset), nothing in this permit shall be construed to relieve the permittee of civil or criminal liability under the AWPCA or FWPCA for noncompliance with any term or condition of this permit.

B. OIL AND HAZARDOUS SUBSTANCE LIABILITY

Nothing in this permit shall be construed to preclude the institution of any legal action or relieve the permittee from any responsibilities, liabilities or penalties to which the permittee is or may be subject under Section 311 of the FWPCA, 33 U.S.C. Section 1321.

C. PROPERTY AND OTHER RIGHTS

This permit does not convey any property rights in either real or personal property, or any exclusive privileges, nor does it authorize any injury to persons or property or invasion of other private rights, trespass, or any infringement of federal, state, or local laws or regulations, nor does it authorize or approve the construction of any physical structures or facilities or the undertaking of any work in any waters of the state or of the United States.

D. AVAILABILITY OF REPORTS

Except for data determined to be confidential under Code of Alabama 1975, Section 22-22-9(c), all reports prepared in accordance with the terms of this permit shall be available for public inspection at the offices of the Department. Effluent data shall not be considered confidential.

E. EXPIRATION OF PERMITS FOR NEW OR INCREASED DISCHARGES

1. If this permit was issued for a new discharger or new source, this permit shall expire eighteen months after the issuance date if construction of the facility has not begun during the eighteen-month period.

2. If this permit was issued or modified to allow the discharge of increased quantities of pollutants to accommodate the modification of an existing facility and if construction of this modification has not begun during the eighteen month period after issuance of this permit or permit modification, this permit shall be modified to reduce the quantities of pollutants allowed to be discharged to those levels that would have been allowed if the modification of the facility had not been planned.

3. Construction has begun when the owner or operator has:

   a. begun, or caused to begin as part of a continuous on-site construction program:

      (1) any placement, assembly, or installation of facilities or equipment; or

      (2) significant site preparation work including clearing, excavation, or removal of existing buildings, structures, or facilities which is necessary for the placement, assembly, or installation of new source facilities or equipment; or

   b. entered into a binding contractual obligation for the purpose of placement, assembly, or installation of facilities or equipment which are intended to be used in its operation within a reasonable time. Options to purchase or contracts which can be terminated or modified without substantial loss, and contracts for feasibility, engineering, and design studies do not constitute a contractual obligation under the paragraph. The entering into a lease with the State of Alabama for exploration and production of hydrocarbons shall also be considered beginning construction.

F. COMPLIANCE WITH WATER QUALITY STANDARDS

1. On the basis of the permittee's application, plans, or other available information, the Department has determined that compliance with the terms and conditions of this permit should assure compliance with the applicable water quality standards.

2. Compliance with permit terms and conditions notwithstanding, if the permittee's discharge(s) from point sources identified in Provision I. A. of this permit cause or contribute to a condition in contravention of state water quality standards, the Department may require abatement action to be taken by the permittee in emergency situations or modify the permit pursuant to the Department's Rules, or both.

3. If the Department determines, on the basis of a notice provided pursuant to this permit or any investigation, inspection or sampling, that a modification of this permit is necessary to assure maintenance of water quality standards or compliance with other provisions of the AWPCA or FWPCA, the Department may require such modification and, in cases of emergency, the Director may prohibit the discharge until the permit has been modified.

G. GROUNDWATER

Unless specifically authorized under this permit, this permit does not authorize the discharge of pollutants to groundwater. Should a threat of groundwater contamination occur, the Director may require groundwater monitoring to properly assess the degree of the problem and the Director may require that the Permittee undertake measures to abate any such discharge and/or contamination.

H. DEFINITIONS

1. Average monthly discharge limitation - means the highest allowable average of "daily discharges" over a calendar month, calculated as the sum of all "daily discharges" measured during a calendar month divided by the number of "daily discharges" measured during that month (zero discharge days shall not be included in the number of "daily discharges" measured and a less than detectable test result shall be treated as a concentration of zero if the most sensitive EPA approved method was used).

2. Average weekly discharge limitation - means the highest allowable average of "daily discharges" over a calendar week, calculated as the sum of all "daily discharges" measured during a calendar week divided by the number of "daily discharges" measured during that week (zero discharge days shall not be included in the number of "daily discharges" measured and a less than detectable test result shall be treated as a concentration of zero if the most sensitive EPA approved method was used).

3. Arithmetic Mean – means the summation of the individual values of any set of values divided by the number of individual values.

4. AWPCA - means the Alabama Water Pollution Control Act.

5. BOD – means the five-day measure of the pollutant parameter biochemical oxygen demand.

6. Bypass - means the intentional diversion of waste streams from any portion of a treatment facility.

7. CBOD – means the five-day measure of the pollutant parameter carbonaceous biochemical oxygen demand.

8. Daily discharge - means the discharge of a pollutant measured during any consecutive 24-hour period in accordance with the sample type and analytical methodology specified by the discharge permit.

9. Daily maximum - means the highest value of any individual sample result obtained during a day.

10. Daily minimum - means the lowest value of any individual sample result obtained during a day.

11. Day - means any consecutive 24-hour period.

12. Department - means the Alabama Department of Environmental Management.

13. Director - means the Director of the Department.

14. Discharge - means "[t]he addition, introduction, leaking, spilling or emitting of any sewage, industrial waste, pollutant or other wastes into waters of the state". Code of Alabama 1975, Section 22-22-1(b)(8).

15. Discharge Monitoring Report (DMR) - means the form approved by the Director to accomplish reporting requirements of an NPDES permit.

16. DO – means dissolved oxygen.

17. 8HC – means 8-hour composite sample, including any of the following:

    a. The mixing of at least 5 equal volume samples collected at constant time intervals of not more than 2 hours over a period of not less than 8 hours between the hours of 6:00 a.m. and 6:00 p.m. If the sampling period exceeds 8 hours, sampling may be conducted beyond the 6:00 a.m. to 6:00 p.m. period.

    b. A sample continuously collected at a constant rate over period of not less than 8 hours between the hours of 6:00 a.m. and 6:00 p.m. If the sampling period exceeds 8 hours, sampling may be conducted beyond the 6:00 a.m. to 6:00 p.m. period.

18. EPA - means the United States Environmental Protection Agency.

19. FC – means the pollutant parameter fecal coliform.

20. Flow – means the total volume of discharge in a 24-hour period.

21. FWPCA - means the Federal Water Pollution Control Act.

22. Geometric Mean – means the Nth root of the product of the individual values of any set of values where N is equal to the number of individual values. The geometric mean is equivalent to the antilog of the arithmetic mean of the logarithms of the individual values. For purposes of calculating the geometric mean, values of zero (0) shall be considered one (1).

23. Grab Sample – means a single influent or effluent portion which is not a composite sample. The sample(s) shall be collected at the period(s) most representative of the discharge.

24. Indirect Discharger – means a nondomestic discharger who discharges pollutants to a publicly owned treatment works or a privately owned treatment facility operated by another person.

25. Industrial User – means those industries identified in the Standard Industrial Classification manual, Bureau of the Budget 1967, as amended and supplemented, under the category "Division D – Manufacturing" and such other classes of significant waste producers as, by regulation, the Director deems appropriate.

26. MGD – means million gallons per day.

27. Monthly Average – means, other than for fecal coliform bacteria, the arithmetic mean of the entire composite or grab samples taken for the daily discharges collected in one month period. The monthly average for fecal coliform bacteria is the geometric mean of daily discharge samples collected in a one month period. The monthly average for flow is the arithmetic mean of all flow measurements taken in a one month period.

28. New Discharger – means a person, owning or operating any building, structure, facility or installation:

    a. from which there is or may be a discharge of pollutants;

    b. that did not commence the discharge of pollutants prior to August 13, 1979, and which is not a new source; and

    c. which has never received a final effective NPDES permit for dischargers at that site.

29. NH3-N – means the pollutant parameter ammonia, measured as nitrogen.

30. Permit application - means forms and additional information that is required by ADEM Administrative Code Rule 335-6-6-.08 and applicable permit fees.

31. Point source - means "any discernible, confined and discrete conveyance, including but not limited to any pipe, channel, ditch, tunnel, conduit, well, discrete fissure, container, rolling stock, concentrated animal feeding operation, or vessel or other floating craft, . . . from which pollutants are or may be discharged." Section 502(14) of the FWPCA. 33 U.S.C. Section 1362(14).

32. Pollutant - includes for purposes of this permit, but is not limited to, those pollutants specified in Code of Alabama 1975, Section 22-22-1(b)(3) and those effluent characteristics specified in Provision I. A. of this permit.

33. Privately Owned Treatment Works – means any devices or system which is used to treat wastes from any facility whose operator is not the operator of the treatment works, and which is not a "POTW".

34. Publicly Owned Treatment Works – means a wastewater collection and treatment facility owned by the State, municipality, regional entity composed of two or more municipalities, or another entity created by the State or local authority for the purpose of collecting and treating municipal wastewater.

35. Receiving Stream – means the "waters" receiving a "discharge" from a "point source".

36. Severe property damage - means substantial physical damage to property, damage to the treatment facilities which causes them to become inoperable, or substantial and permanent loss of natural resources which can reasonably be expected to occur in the absence of a bypass. Severe property damage does not mean economic loss caused by delays in production.

37. Significant Source – means a source which discharges 0.025 MGD or more to a POTW or greater than five percent of the treatment work's capacity, or a source which is a primary industry as defined by the U.S. EPA or which discharges a priority or toxic pollutant.

38. Solvent – means any virgin, used or spent organic solvent(s) identified in the F-Listed wastes (F001 through F005) specified in 40 CFR 261.31 that is used for the purpose of solubilizing other materials.

39. TKN – means the pollutant parameter Total Kjeldahl Nitrogen.

40. TON – means the pollutant parameter Total Organic Nitrogen.

41. TRC – means Total Residual Chlorine.

42. TSS – means the pollutant parameter Total Suspended Solids.

43. 24HC – means 24-hour composite sample, including any of the following:

    a. the mixing of at least 12 equal volume samples collected at constant time intervals of not more than 2 hours over a period of 24 hours;

    b. a sample collected over a consecutive 24-hour period using an automatic sampler composite to one sample. As a minimum, samples shall be collected hourly and each shall be no more than one twenty-fourth (1/24) of the total sample volume collected; or

    c. a sample collected over a consecutive 24-hour period using an automatic composite sampler composited proportional to flow.

44. Upset - means an exceptional incident in which there is an unintentional and temporary noncompliance with technology-based permit discharge limitations because of factors beyond the reasonable control of the permittee. An upset does not include noncompliance to the extent caused by operational error, improperly designed treatment facilities, inadequate treatment facilities, lack of preventive maintenance, or careless or improper operation.

45. Waters - means "[a]ll waters of any river, stream, watercourse, pond, lake, coastal, ground or surface water, wholly or partially within the state, natural or artificial. This does not include waters which are entirely confined and retained completely upon the property of a single individual, partnership or corporation unless such waters are used in interstate commerce." Code of Alabama 1975, Section 22-22-1(b)(2). Waters "include all navigable waters" as defined in Section 502(7) of the FWPCA, 22 U.S.C. Section 1362(7), which are within the State of Alabama.

46. Week - means the period beginning at twelve midnight Saturday and ending at twelve midnight the following Saturday.

47. Weekly (7-day and calendar week) Average – is the arithmetic mean of all samples collected during a consecutive 7-day period or calendar week, whichever is applicable. The calendar week is defined as beginning on Sunday and ending on Saturday. Weekly averages shall be calculated for all calendar weeks with Saturdays in the month. If a calendar week overlaps two months (i.e., the Sunday is in one month and the Saturday in the following month), the weekly average calculated for the calendar week shall be included in the data for the month that contains the Saturday.

I. SEVERABILITY

The provisions of this permit are severable, and if any provision of this permit or the application of any provision of this permit to any circumstance is held invalid, the application of such provision to other circumstances, and the remainder of this permit, shall not be affected thereby.

PART IV: ADDITIONAL REQUIREMENTS, CONDITIONS, AND LIMITATIONS

A. BEST MANAGEMENT PRACTICES (BMP) PLAN REQUIREMENTS

1. BMP Plan

The permittee shall develop and implement a Best Management Practices (BMP) Plan which prevents, or minimizes the potential for, the release of pollutants from ancillary activities, including material storage areas; plant site runoff; in-plant transfer, process and material handling areas; loading and unloading operations, and sludge and waste disposal areas, to the waters of the State through plant site runoff; spillage or leaks; sludge or waste disposal; or drainage from raw material storage.

2. Plan Content

The permittee shall prepare and implement a best management practices (BMP) plan, which shall:

a. Establish specific objectives for the control of pollutants:

(1) Each facility component or system shall be examined for its potential for causing a release of significant amounts of pollutants to waters of the State due to equipment failure, improper operation, natural phenomena such as rain or snowfall, etc.

(2) Where experience indicates a reasonable potential for equipment failure (e.g., a tank overflow or leakage), natural condition (e.g. precipitation), or circumstances to result in significant amounts of pollutants reaching surface waters, the plan should include a prediction of the direction, rate of flow, and total quantity of pollutants which could be discharged from the facility as a result of each condition or circumstance.

b. Establish specific best management practices to meet the objectives identified under paragraph a. of this section, addressing each component or system capable of causing a release of significant amounts of pollutants to the waters of the State, and identifying specific preventative or remedial measures to be implemented;

c. Establish a program to identify and repair leaking equipment items and damaged containment structures, which may contribute to contaminated stormwater runoff. This program must include regular visual inspections of equipment, containment structures and of the facility in general to ensure that the BMP is continually implemented and effective;

d. Prevent the spillage or loss of fluids, oil, grease, gasoline, etc. from vehicle and equipment maintenance activities and thereby prevent the contamination of stormwater from these substances;

e. Prevent or minimize stormwater contact with material stored on site;

f. Designate by position or name the person or persons responsible for the day to day implementation of the BMP;

g. Provide for routine inspections, on days during which the facility is manned, of any structures that function to prevent stormwater pollution or to remove pollutants from stormwater and of the facility in general. Routine inspections should be done at a frequency to ensure that the BMP is continually implemented and effective and in no case less frequent than once per year;

h. Provide for the use and disposal of any material used to absorb spilled fluids that could contaminate stormwater;

i. Develop a solvent management plan, if solvents are used on site. The solvent management plan shall include as a minimum lists of the solvents on site; the disposal method of solvents used instead of dumping, such as reclamation, contract hauling; and the procedures for assuring that solvents do not routinely spill or leak into the stormwater;

j. Provide for the disposal of all used oils, hydraulic fluids, firefighting foams, solvent degreasing material, etc. in accordance with good management practices and any applicable state or federal regulations;

k. Include a diagram of the facility showing the locations where stormwater exits the facility, the locations of any structure or other mechanisms intended to prevent pollution of stormwater or to remove pollutants from stormwater, the locations of any collection and handling systems;

l. Provide control sufficient to prevent or control pollution of stormwater by soil particles to the degree required to maintain compliance with the water quality standard for turbidity applicable to the waterbody(s) receiving discharge(s) under this permit;

m. Provide spill prevention, control, and/or management sufficient to prevent or minimize contaminated stormwater runoff. Any containment system used to implement this requirement shall be constructed of materials compatible with the

substance(s) contained and shall prevent the contamination of groundwater. The containment system shall also be capable of retaining a volume equal to 110 percent of the capacity of the largest tank for which containment is provided;

n. Provide and maintain curbing, diking or other means of isolating process areas to the extent necessary to allow segregation and collection for treatment of contaminated stormwater from process areas;

o. Be reviewed by plant engineering staff and the plant manager; and

p. Bear the signature of the plant manager.

3. Compliance Schedule

The permittee shall have reviewed (and revised if necessary) and fully implemented the BMP plan as soon as practicable but no later than six months after the effective date of this permit.

4. Department Review

a. When requested by the Director or his designee, the permittee shall make the BMP available for Department review.

b. The Director or his designee may notify the permittee at any time that the BMP is deficient and require correction of the deficiency.

c. The permittee shall correct any BMP deficiency identified by the Director or his designee within 30 days of receipt of notification and shall certify to the Department that the correction has been made and implemented.

5. Administrative Procedures

a. A copy of the BMP shall be maintained at the facility and shall be available for inspection by representatives of the Department.

b. A log of the routine inspection required above shall be maintained at the facility and shall be available for inspection by representatives of the Department. The log shall contain records of all inspections performed for the last three years and each entry shall be signed by the person performing the inspection.

c. The permittee shall provide training for any personnel required to implement the BMP and shall retain documentation of such training at the facility. This documentation shall be available for inspection by representatives of the Department. Training shall be performed prior to the date that implementation of the BMP is required.

d. BMP Plan Modification. The permittee shall amend the BMP plan whenever there is a change in the facility or change in operation of the facility which materially increases the potential for the ancillary activities to result in a discharge of significant amounts of pollutants.

e. BMP Plan Review. The permittee shall complete a review and evaluation of the BMP plan at least once every three years from the date of preparation of the BMP plan. Documentation of the BMP Plan review and evaluation shall be signed and dated by the Plant Manager.

B. STORMWATER FLOW MEASUREMENT AND SAMPLING REQUIREMENTS

1. Stormwater Flow Measurement

a. All stormwater samples shall be collected from the discharge resulting from a storm event that is greater than 0.1 inches.

b. The total volume of stormwater discharged for the event must be monitored, including the date and duration (in hours) and rainfall (in inches) for storm event(s) sampled. The duration between the storm event sampled and the end of the previous measurable (greater than 0.1 inch rainfall) storm event must be a minimum of 72 hours. This information must be recorded as part of the sampling procedure and records retained according to Part I.B. of this permit.

c. The volume may be measured using flow measuring devices, or estimated based on a modification of the Rational Method using total depth of rainfall, the size of the drainage area serving a stormwater outfall, and an estimate of the runoff coefficient of the drainage area. This information must be recorded as part of the sampling procedure and records retained according to Part I.B. of this permit.

2. Stormwater Sampling

a. A grab sample, if required by this permit, shall be taken during the first thirty minutes of the discharge (or as soon thereafter as practicable); and a flow-weighted composite sample, if required by this permit, shall be taken for the entire event or for the first three hours of the event.

b. All test procedures will be in accordance with part I.B. of this permit.

ADEM PERMIT RATIONALE

PREPARED DATE: October 20, 2026
PREPARED BY: Wayne Holt

Permittee Name: Allworth LLC

Facility Name: Allworth LLC

Permit Number: AL0032298

PERMIT IS REISSUANCE DUE TO EXPIRATION

DISCHARGE SERIAL NUMBERS (DSN) & DESCRIPTIONS:

DSN	Description
001	Stormwater from secondary containment areas
005	Facility stormwater runoff

INDUSTRIAL CATEGORY: NON-CATEGORICAL

MAJOR: No

STREAM INFORMATION:

Receiving Stream:	Five Mile Creek
Classification:	Fish & Wildlife
River Basin:	Black Warrior River Basin
7Q10:	3.0 cfs
7Q2:	5.65 cfs
1Q10:	2.25 cfs
Annual Average Flow:	45.78 cfs
303(d) List:	NO
Impairment:	N/A
TMDL:	NO

DISCUSSION

Allworth, LLC is a permitted hazardous waste treatment and storage facility. The facility receives both RCRA and non-RCRA wastes for treatment. Following treatment materials are transferred off-site for recycling and disposal. The facility utilizes various processes for management of industrial wastes. These processes include recycling organic solvent wastes through distillation and blending liquid organic wastes of sufficient heat value into a waste derived fuel used as an alternative fuel at cement kilns. Any materials not suitable for treatment with on-site processes are shipped to an approved off-site facility for proper management. The facility is permitted to discharge stormwater only.

ADEM Administrative Rule 335-6-10-.12 requires applicants to new or expanded discharges to Tier II waters demonstrate that the proposed discharge is necessary for important economic or social development in the area in which the waters are located. The application submitted by the facility is not for a new or expanded discharge. Therefore, the applicant is not required to demonstrate that the discharge is necessary for economic and social development.

EPA has not promulgated specific guidelines for the discharges covered under the proposed permit. Proposed permit limits are based on Best Professional Judgment. The proposed frequencies are based on a review of site specific conditions and an evaluation of similar facilities.

DSN001Q: Storm water from secondary containment areas

Parameter	Quantity or Loading		Units	Quality or Concentration			Units	Sample Frequency	Sample Type	Seasonal	Basis
pH (00400) Effluent Gross Value	*****	*****	*****	6.0 Minimum Daily	*****	8.5 Maximum Daily	S.U.	Quarterly	Grab	All Months	BPJ
Oil & Grease (00556) Effluent Gross Value	*****	*****	*****	*****	*****	15 Maximum Daily	mg/l	Quarterly	Grab	All Months	BPJ
Carbon, Tot Organic (TOC) (00680) Effluent Gross Value	*****	*****	*****	*****	*****	25 Maximum Daily	mg/l	Quarterly	Grab	All Months	BPJ
Toluene (34010) Effluent Gross Value	*****	*****	*****	*****	*****	8723 Maximum Daily	ug/l	Quarterly	Grab	All Months	BPJ
Benzene (34030) Effluent Gross Value	*****	*****	*****	*****	*****	15.5 Maximum Daily	ug/l	Quarterly	Grab	All Months	BPJ
Ethylbenzene (34371) Effluent Gross Value	*****	*****	*****	*****	*****	1244 Maximum Daily	ug/l	Quarterly	Grab	All Months	BPJ
Methylene Chloride (34423) Effluent Gross Value	*****	*****	*****	*****	*****	345.679 Maximum Daily	ug/l	Quarterly	Grab	All Months	BPJ
Tetrachloroethylene (34475) Effluent Gross Value	*****	*****	*****	*****	*****	1.917 Maximum Daily	ug/l	Quarterly	Grab	All Months	BPJ
Naphthalene (34696) Effluent Gross Value	*****	*****	*****	*****	*****	620 Maximum Daily	ug/l	Quarterly	Grab	All Months	BPJ
Trichloroethylene (39180) Effluent Gross Value	*****	*****	*****	*****	*****	17.470 Maximum Daily	ug/l	Quarterly	Grab	All Months	BPJ
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	*****	(Report) Maximum Daily	MGD	*****	*****	*****	*****	Quarterly	Estimate	All Months	BPJ
Xylene (81551) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	ug/l	Quarterly	Grab	All Months	BPJ

DSN005S: Facility stormwater runoff

Parameter	Quantity or Loading		Units	Quality or Concentration			Units	Sample Frequency	Sample Type	Seasonal	Basis
pH (00400) Effluent Gross Value	*****	*****	*****	(Report) Minimum Daily	*****	(Report) Maximum Daily	S.U.	Semi-Annually	Grab	All Months	BPJ
Oil & Grease (00556) Effluent Gross Value	*****	*****	*****	*****	*****	15 Maximum Daily	mg/l	Semi-Annually	Grab	All Months	BPJ
Carbon, Tot Organic (TOC) (00680) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months	BPJ
Toluene (34010) Effluent Gross Value	*****	*****	*****	*****	*****	8723 Maximum Daily	ug/l	Semi-Annually	Grab	All Months	BPJ
Benzene (34030) Effluent Gross Value	*****	*****	*****	*****	*****	15.5 Maximum Daily	ug/l	Semi-Annually	Grab	All Months	BPJ
Ethylbenzene (34371) Effluent Gross Value	*****	*****	*****	*****	*****	1244 Maximum Daily	ug/l	Semi-Annually	Grab	All Months	BPJ
Methylene Chloride (34423) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	ug/l	Semi-Annually	Grab	All Months	BPJ
Tetrachloroethylene (34475) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	ug/l	Semi-Annually	Grab	All Months	BPJ
Naphthalene (34696) Effluent Gross Value	*****	*****	*****	*****	*****	620 Maximum Daily	ug/l	Semi-Annually	Grab	All Months	BPJ
Trichloroethylene (39180) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	ug/l	Semi-Annually	Grab	All Months	BPJ
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	*****	(Report) Maximum Daily	MGD	*****	*****	*****	*****	Semi-Annually	Estimate	All Months	BPJ
Xylene (81551) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	ug/l	Semi-Annually	Grab	All Months	BPJ

*Basis for Permit Limitation

- BPJ – Best Professional Judgment
- WQBEL – Water Quality Based Effluent Limits
- EGL – Federal Effluent Guideline Limitations
- 303(d) – 303(d) List of Impaired Waters
- TMDL – Total Maximum Daily Load Requirements

Discussion
The facility is permitted to discharge storm water through outfalls DSN001 and DSN005.

DSN001 – Storm water from secondary containment
Limitations will be continued in this issuance to ensure that water quality is not affected by stormwater runoff. Parameters to be tested were determined based on the types of materials stored within secondary containment areas and the potential for those materials to be exposed to stormwater.

Best Professional Judgment (BPJ)
The parameters of concern for this facility are based on the parameters of concern listed in EPA form 2F and from the current permit. These parameters are consistent with similar facilities in the state and have been proven to be reflective of the operations at this facility. The parameters with specific limits are discussed below:

Oil & Grease
The daily maximum limit for Oil and Grease should prevent the occurrence of a visible sheen in the stream and has been shown to be achievable through the use of proper BMPs.

pH
ADEM Administrative Code, Division 6 Regulations, specifically 335-6-10-.09(5)(e)2 – Specific Water Quality for Fish and Wildlife classified streams states: "Sewage, industrial waste or other wastes shall not cause the pH to deviate more than one unit from then normal or natural pH, nor be less than 6.0, nor greater than 8.5 standard units." These limitations are proposed to be continued in this permit issuance.

Total Organic Carbon
Based on BPJ, the daily maximum limitation for TOC will be continued in this permit. Testing will be performed on a quarterly basis.

Benzene, Toluene, Ethylbenzene, Xylene, Naphthalene
The facility is currently required to monitor for BTEX at outfalls DSN001 and DSN005 in its permit. BTEX monitoring and limitations will be split into the criteria for benzene, toluene, ethylbenzene, and xylene. Requirements for benzene, toluene, ethylbenzene, xylene and naphthalene have been proposed due to the presence of fueling areas and the bulk storage of petroleum in the drainage areas. Spills from petroleum handling areas have been shown to contain levels of organics, specifically naphthalene, benzene, toluene, ethyl benzene and xylene (BTEX). The proposed limitations for benzene, ethylbenzene, toluene and naphthalene have been applied based on BPJ and were developed based on the human health criteria and to ensure consistency with ADEM General Permit ALG340000.

Tetrachloroethylene
The daily maximum limitation of 1.917 µg/L will be continued in this permit issuance. This limit is based on the human health water quality criteria.

Trichloroethylene
The daily maximum limitation of 17.470 ug/L will be continued in this permit issuance. This limit is based on the human health water quality criteria.

Methylene chloride (dichloromethane)
The daily maximum limitation of 345.679 ug/L will be continued in this permit issuance. This limit is based on the human health water quality criteria.

DSN005 – Facility storm water runoff
DSN005 discharges storm water from portions of the facility outside of secondary containment areas and has very little potential to contact materials stored in tanks. Therefore, based on BPJ, monitor-only will continue to be required for the parameters of concern (except as noted below) to evaluate the effectiveness of the facility's BMP.

Oil & Grease
The daily maximum limit for Oil and Grease should prevent the occurrence of a visible sheen in the stream and has been shown to be achievable through the use of proper BMPs.

Benzene, Toluene, Ethylbenzene, Xylene, Naphthalene
Please refer to the Benzene, Ethylbenzene, Naphthalene, Toluene, and Xylene discussion above under DSN001.

Federal Effluent Guideline Limitations (EGL)
Effluent guidelines have not been promulgated for this discharge.

303(d) List of Impaired Waters/Total Maximum Daily Load (TMDL)
The receiving stream is not listed on the 2024 303(d) List of Impaired Water nor has a TMDL been developed for this segment of the receiving stream.

Best Management Practices (BMPs) are believed to be the most effective way to control the contamination of stormwater from areas of industrial activities. This facility is required to maintain a BMP plan. The requirements of the BMP plan call for minimization of stormwater contact with waste materials, products and by-products, and for prevention of spills or loss of fluids from equipment maintenance activities. The effectiveness of the BMPs will be measured through the monitoring of the pollutants of concern.

The Department has updated the BMP language located in Part IV.A.2.g of the Permit. The Permit Condition now states "Provide for routine inspections, or days during which the facility is manned, of any structures that function to prevent stormwater pollution or to remove pollutants from stormwater and of the facility in general. Routine inspections should be done at a frequency to ensure that the BMP is continually implemented and effective and in no case less frequent than once per year." This clarification was added to be consistent with 40 CFR Part 122.43(c).

Digitally signed by:
AEPACS
Date: 2026.03.18 14:13:49 -05:00
Reason: Submission Data
Location: State of Alabama

NPDES Individual Permit Mod/Reissue (Form 187) - Supplementary Information for Industrial Facilities

version 2.11

(Submission #: HQK-F3CB-43014, version 1)

Details

Submission ID HQK-F3CB-43014

Form Input

General Instructions

This form should be used to submit the following permit requests for permitted Industrial Individual NPDES facilities

•Permit Transfers
•Permittee/Facility Name Changes
•Minor Modifications, for example:
> Frequency of monitoring or reporting modifications
> Changes to interim compliance dates in a schedule of compliance, not including the final compliance date.
> Removal of a point source outfall, provided the discharge is terminated and does not result in discharge of pollutants from other outfalls, except in accordance with permit limits.
•Major Modifications, (Any modifications not covered by minor mod's, whether Effluent Limit changes occur or not)
•Reissuances
•Reissuance of a permit due to approaching expiration
•Revocation and Reissuance of permit prior to its scheduled expiration

Applicable Base Fees:
•Permit Transfers and/or Permittee/Facility Name Changes
> $800
•Minor Modifications (see examples above)
> $3,940 (Major Sources)
> $3,120 (Minor Sources)
•Major Modifications
> $17,990 (Major Sources)
> $5,615 (Minor Sources)
•Reissuances
> $17,990 (Major Sources)
> $5,615 (Minor Sources)

For assistance, please click here to determine the permit staff responsible for the site or call (334) 271-7799

Processing Information

Purpose of Application
Reissuance of Permit Due to Approaching Expiration

Please indicate if the Permittee is applying for a permit transfer and/or name change in addition to permit modification or reissuance:
None

Action Type
Reissuance

If applicable, briefly describe any planned changes at the facility that are included in this reissuance application:
NONE PROVIDED

General Information

SID Permit Number (if your facility currently holds an SID permit, please provide that number below):
NONE PROVIDED

NPDES or General Permit Numbers (if applicable, please list all permit numbers):
AL0032298

Is this facility/site only applying for permit coverage for discharges from stormwater?
Yes

Is a new stormwater outfall being added?
No

Permit Information

Permit Number
AL0032298

Current Permittee Name
Allworth LLC

Permittee

Permittee Name
Allworth LLC

Mailing Address

500 MEDCO RD

BIRMINGHAM, AL 35217-2002

Per ADEM Admin. Code r. 335-6-6-.09 (1), a Responsible Official is defined as CEO, President, any position at a level of Vice President or higher, Owner, Partner, Managing Member (LLC), or ranking elected official. Please provide the contact information for the person meeting this definition.

Do NOT enter information for a person that is/will be a Duly Authorized Representative (DAR) (i.e. a person that has been delegated signatory permissions by a Responsible Official). A person that is a Duly Authorized Representative is NOT considered a RESPONSIBLE OFFICIAL.

Responsible Official

Prefix
Mr.

First Name	Last Name
John	Black

Title
Vice President Plant Operations

Organization Name
Clean Earth

Phone Type	Number	Extension
Mobile	2564928340	

Email
JBlack@CleanEarthInc.com

Mailing Address

402 Webster Chapel Road

Glencoe, AL 35905

Does the Responsible Official intend to delegate signatory authority for DMRs or other compliance reports to an individual as a duly authorized representative (DAR) for this site?
Yes

Pursuant to ADEM Admin. Code r. 335-6-6-.09(2), a person may ONLY be delegated signatory authority for reports if that person has responsibility for the overall operation of the regulated facility or regulated activity. Once such delegation is made, that person is considered a duly authorized representative (DAR).

Existing Permit Contacts

Affiliation Type	Contact Information	Remove?
Permittee	Allworth LLC	*NONE PROVIDED*
Environmental Contact,DMR Contact	T. J. Mc Caustland, Allworth, Inc.	*NONE PROVIDED*
Responsible Official,Notification Recipient	Todd Williamson, Allworth, Inc.	Remove

Duly Authorized Representative (DAR)

Duly Authorized Representative - Delegation of Signatory Authority by Responsible Official

If the permittee has not already prepared a signed and dated delegation form/letter, an optional form can be downloaded from the link below. All information should be completed along with the responsible official's signature and date signed. That signed form can be uploaded in the attachment section below titled "DAR Documentation".
Optional Delegation of Signatory Authority Form

Delegation Document for Duly Authorized Representation (DAR)
Jeff Diaz DelegationofSignatoryAuthorityFillableForm to TJ.pdf - 02/18/2026 03:20 PM
Comment
NONE PROVIDED

Pursuant to ADEM Admin. Code r. 335-6-6-.09(2), a person may ONLY be delegated signatory authority for reports if that person has responsibility for the overall operation of the regulated facility or activity. Once such delegation is made, that person is considered a duly authorized representative (DAR).

Authorized Rep

Prefix
Mr.

First Name **Last Name**
Thaddeus Mc Caustland

Title
Permit Compliance Manager

Organization Name
Clean Earth

Phone Type **Number** **Extension**
Mobile 7708912531

Email
tmccaustland@Harsco.com

Mailing Address
5158 ASHLEY DR SE # COVINGTO
GA COVINGTON
COVINGTON, GA 30014-3199
United States

Facility/Site Information

Facility/Site Name
Allworth LLC

Organization/Ownership Type
LLC

Facility/Site Address or Location Description

500 MEDCO RD

BIRMINGHAM, AL 35217-2002

Facility/Site County
Jefferson

Detailed Directions to the Facility/Site
From Interstate 59 take exit 128 and go north on Vanderbilt Road/AL79 which turns into Pinson Valley Parkway/AL79 for about 3 miles. Turn left on Springdale Road for about 0.6 mile. Turn left on Clow Road and immediately onto Meco Road. Allworth, LLC is on the right.

Facility Map

Outfall Map.pdf - 02/18/2026 02:14 PM

Comment
NONE PROVIDED

Please refer to the link below for Lat/Long map instruction help:
Map Instruction Help

Facility/Site Front Gate Latitude and Longitude
33.59410000000000,-86.77190000000000

500 Medco Road, Birmingham, AL

SIC Code(s) [Please enter Primary SIC Code first followed by any additional applicable SIC Codes]
2869-Industrial Organic Chemicals
4953-Refuse Systems
7389-Business Services

NAICS Code(s) [Please enter Primary NAICS Code first followed by any additional applicable NAICS Codes]
562211-Hazardous Waste Treatment and Disposal
325998-All Other Miscellaneous Chemical Product and Preparation Manufacturing
562112-Hazardous Waste Collection

Facility/Site Contact

Prefix
Mr.

First Name	Last Name
Derek	Berry

Title
Plant General Manager

Organization Name
Allworth, LLC

Phone Type	Number	Extension
Mobile	2058738985	

Email
dberry1@cleanearthinc.com

Address

500 MEDCO RD

BIRMINGHAM, AL 35217-2002

DMR Contact(s) (1 of 1)

DMR Contact

Prefix
Mr.

First Name	Last Name
T. J.	Mc Caustland

Title
Permit Compliance Officer

Phone Type	Number	Extension
Business	7708912531	

Email
TMcCaustland@CleanEarthInc.com

Address
500 MEDCO RD
BIRMINGHAM, AL 35217-2002

Applicant Business Entity Information

Address of Incorporation
500 Medco Road
Birmingham, Alabama 35217

Agent Designated by the Corporation for Purposes of Service

Name	Address
Corporation Service Company, Inc.	641 South Lawrence Street Montgomery, AL 36104

Please provide all corporate officers

Name	Title	Address
Jeffrey Beswick	President	933 First Avenue, Suite 200 King of Prussia, PA 19406
Jeffrey Diaz	VP and Treasurer	933 First Avenue, Suite 200 King of Prussia, PA 19406
Sarah P. Kowalczyk	Secretary	933 First Avenue, Suite 200 King of Prussia, PA 19406

Does the applicant applying for coverage have a Parent Corporation?
Yes

Parent Corporation of Applicant

Name	Address
Clean Earth Environmental Solutions, Inc.	933 First Avenue, Suite 200 King of Prussia, PA 19406

Does the applicant applying for coverage have Subsidiary Corporations?
No

Enforcement History

Has the applicant been issued any Notices of Violation, Orders (Consent or Administrative/Unilateral), or Judicial Actions (Complaint, Settlement Agreement, Consent Decree, or Court Order) concerning water pollution or other permit violations within the State of Alabama in the past five years?
Yes

Identify all Notices of Violation, Orders (Consent or Administrative/Unilateral), or Judicial Actions (Complaint, Settlement Agreement, Consent Decree, or Court Order) concerning water pollution or other permit violations, if any, against the Applicant within the State of Alabama in the past five years.

Facility/Site Name	Permit Number, If Applicable	Type of Action	Date of Action
Allworth, LLC	AL0032298	Notice of Violation	01/28/2026
Allworth, LLC	AL0032298	Notice of Violation	10/28/2023
Allworth, LLC	AL0032298	Notice of Violation	07/28/2023
Allworth, LLC	AL0032298	Notice of Violation	07/28/2022
Allworth, LLC	AL0032298	Notice of Violation	01/28/2022

Business Activity

A facility with processes inclusive in the business areas shown below may be covered by Environmental Protection Agency's (EPA) categorical effluent guideline standards. These facilities are termed "categorical users". If unsure, please call the Industrial Section at (334) 271-7943 to discuss or use the link below to contact the Permit Engineer for the county the facility is/will be located in.
Industrial Section Assignment Map

If your facility conducts or will be conducting any of the processes listed below (regardless of whether they generate wastewater, waste sludge, or hazardous wastes), please check the category of business activity:
Other: Hazardous Waste Management (Solvent Recovery)

Give a brief description of all operations at this facility including primary products or services:
Hazardous wastes are consolidated into larger containers, wastes are pumped into tanks for fuel blending or solvent recovery

Outfalls (1 of 2)

001

Please click below if this discharge no longer exists or is no longer required:
NONE PROVIDED

Outfall Identifier
001

Receiving Water
Fivemile Creek

Does the discharge enter the named receiving water via an unnamed tributary?
NONE PROVIDED

Indicate if either of the following characteristics apply to this discharge:
None apply

Estimated Average Daily Flow (MGD)
0.0014185

Monitoring/Sampling Point Location
33.59416700000000, -86.77972200000001

Outfalls (2 of 2)

005

Please click below if this discharge no longer exists or is no longer required:
NONE PROVIDED

Outfall Identifier
005

Receiving Water
Fivemile Creek

Does the discharge enter the named receiving water via an unnamed tributary?
NONE PROVIDED

Indicate if either of the following characteristics apply to this discharge:
None apply

Estimated Average Daily Flow (MGD)
.004

Monitoring/Sampling Point Location
33.59416700000000, -86.77972200000001

Anti-Degradation Evaluation

Is this a new or increased discharge that began after April 3, 1991?
No

Additional Information

Do you share an outfall with another facility?
No

Indicate if automatic sampling equipment or continuous wastewater flow metering equipment is being operated at this facility:

Current	Yes/No
Continuous Wastewater Flow Metering Equipment	No
Automatic Sampling Equipment	No

Indicate if installation automatic sampling equipment or continuous wastewater flow metering equipment planned at this facility:

Planned	Yes/No
Continuous Wastewater Flow Metering Equipment	No
Automatic Sampling Equipment	No

Please attach the process schematic with sampling equipment locations.
Outfall Map.pdf - 02/18/2026 04:01 PM
Comment
NONE PROVIDED

Are any process changes or expansions planned during the next three years that could alter wastewater volumes or characteristics (Consider production processes as well as air or water pollution treatment processes that may affect the discharge.)?
No

Do you use biocides, corrosion inhibitors, or chemical additives in your cooling or blowdown water?
No

Biocide/Corrosion Inhibitor Summary Sheet
NONE PROVIDED
Comment
NONE PROVIDED

Treatment

Is any form of wastewater treatment (see list below) practiced at this facility?
Yes

Treatment devices or processes used or proposed for treating wastewater or sludge (check as many as appropriate).
Rainwater diversion or storage

Is any form of wastewater treatment (or changes to an existing wastewater treatment) planned for this facility within the next three years?
No

Facility Operational Characteristics

Indicate whether the facility discharge is:
Continuous through the year

Comments:
Only rainwater is discharged

Non-Discharged Wastes

Are any waste liquids or sludges generated and not disposed of in the sanitary sewer system?
Yes

Waste Generated	Quantity (lbs/day)	Disposal Method	On-Site or Off-Site?	If Off-Site, Identify the Facility:
Contaminated rainwater	60	Fuel Blended	On-Site	

Does any outside firm remove any of the above checked wastes?
No

EPA Application Forms

All Applicants must submit certain EPA permit application forms. More than one application form may be required.

Form 1 - General Information Form required for all applications

Form 2C - Should be submitted for facilities with existing discharge(s) of process wastewater.

Form 2D - Should be submitted for facilities that have not yet commenced discharge(s) of process wastewater.

Form 2E - Should be submitted for facilities who discharge non-process wastewater, such as non-contact cooling water or boiler blowdown.

Form 2F - Should be submitted for all discharges of storm water associated with an industrial activity.
The EPA application forms are found on the Department's website here.

EPA Form 1
NPDES Permitting Program General Information, Application Form 1.pdf - 03/12/2026 03:06 PM
Attachments A & B.pdf - 03/12/2026 03:06 PM
Comment
NONE PROVIDED

Additional EPA Forms (EPA Form 2C, 2D, 2E and/or 2F)
3510-2F DSN 001.pdf - 03/16/2026 12:25 PM
3510-2F DSN 005.pdf - 03/16/2026 12:25 PM
Comment
NONE PROVIDED

Other attachments (as needed)
SWPPP.pdf - 03/18/2026 02:04 PM
Comment
NONE PROVIDED

Additional Attachments

Please attach any additional information as needed.

NONE PROVIDED

Comment

NONE PROVIDED

Application Preparer

Application Preparer

Prefix
Mr.

First Name	Last Name
T. J.	Mc Caustland

Title
Permit Compliance Manager

Organization Name
Allworth, Inc.

Phone Type	Number	Extension
Mobile	7708912531	

Email
TMcCaustland@CleanEarthInc.com

Address

500 Medco Road

Birmingham, AL 35217

Agreements and Signature(s)

SUBMISSION AGREEMENTS

- ☑ I am the owner of the account used to perform the electronic submission and signature.
- ☑ I have the authority to submit the data on behalf of the facility I am representing.
- ☑ I agree that providing the account credentials to sign the submission document constitutes an electronic signature equivalent to my written signature.
- ☑ I have reviewed the electronic form being submitted in its entirety, and agree to the validity and accuracy of the information contained within it to the best of my knowledge.

"I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted; based on my inquiry of the person or persons who manage the system or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment for knowing violations."

"I further certify under penalty of law that all analyses reported as less than detectable in this application or attachments thereto were performed using the EPA approved test method having the lowest detection limit for the substance tested."

NOTE: 335-6-5-.14 SIGNATORIES TO PERMIT APPLICATIONS AND REPORTS.
The application shall be signed by a responsible official, a request for variance from categorical pretreatment standards, and a category determination request shall be signed by a responsible official, as indicated below:

- *In the case of a corporation, by a principal executive officer of at least the level of vice president;*
- *In the case of a partnership, by a general partner;*
- *In the case of a sole proprietorship, by the proprietor; or*
- *In the case of a municipal, state, federal, or other public entity, by either a principal executive officer, or ranking elected official*

Signed By Thaddeus Mc Caustland on 03/18/2026 at 2:06 PM

EPA Identification Number	NPDES Permit Number	Facility Name	OMB No. 2040-0004 Expires 07/31/2026
ALD 094 476 793	AL0032298	Allworth, LLC	

Form 1 NPDES

U.S. Environmental Protection Agency
Application for NPDES Permit to Discharge Wastewater

GENERAL INFORMATION

SECTION 1. ACTIVITIES REQUIRING AN NPDES PERMIT (40 CFR 122.21(F) AND (F)(1))

Activities Requiring an NPDES Permit

1.1 Applicants *Not Required* to Submit Form 1

1.1.1	Is the facility a new or existing **publicly owned treatment works** or has your permitting authority directed you to submit Form 2A? If yes, STOP. Do NOT complete Form 1. Complete Form 2A. If the facility is also a **treatment works treating domestic sewage**, you must also complete Form 2S. ☑ No	1.1.2	Is the facility a **sludge-only facility** (i.e., a facility that does not discharge wastewater to surface waters)? If yes, STOP. Do NOT complete Form 1. Complete Form 2S. ☐ No

1.2 Applicants *Required* to Submit Form 1

1.2.1	Is the facility a **concentrated animal feeding operation** or a **concentrated aquatic animal production facility**? ☐ Yes ➔ Complete Form 1 ***and*** Form 2B. ☑ No	1.2.2	Is the facility an **existing** manufacturing, commercial, mining, or silvicultural **facility** that **is currently discharging process wastewater**? ☐ Yes ➔ Complete Form 1 ***and*** Form 2C. ☑ No
1.2.3	Is the facility a **new** manufacturing, commercial, mining, or silvicultural **facility** that has **not yet commenced to discharge**? ☐ Yes ➔ Complete Form 1 ***and*** Form 2D. ☑ No	1.2.4	Is the facility a **new or existing** manufacturing, commercial, mining, or silvicultural **facility** that **discharges only nonprocess wastewater**? ☐ Yes ➔ Complete Form 1 ***and*** Form 2E. ☑ No
1.2.5	Is the facility a **new or existing facility** whose discharge is composed entirely of **stormwater associated with industrial activity** or whose discharge is composed of **both stormwater and non-stormwater**? ☑ Yes ➔ Complete Form 1 ***and*** Form 2F unless exempted by 40 CFR 122.26(b)(14)(x) or (b)(15). ☐ No	1.2.6	Is the facility a new or existing **treatment works treating domestic sewage** that discharges wastewater to surface waters? ☐ Yes ➔ Complete Form 1, Form 2S, ***and*** any other applicable forms, as directed by your permitting authority. ☑ No

SECTION 2. NAME, MAILING ADDRESS, AND LOCATION (40 CFR 122.21(F)(2))

Name, Mailing Address, and Location

2.1 Facility Name

Allworth, LLC

2.2 EPA Identification Number

ALD 094 476 793

2.3 Facility Contact

Name (first and last)	Title	Phone number
Thaddeus Mc Caustland	Permit Compliance Manager	(770) 891-2531

Email address

TMcCaustland@CleanEarthInc.com

EPA Identification Number	NPDES Permit Number	Facility Name	OMB No. 2040-0004 Expires 07/31/2026
ALD 094 476 793	AL0032298	Allworth, LLC	

Name, Mailing Address, and Location Continued

2.4 Facility Mailing Address

Street or P.O. box		
500 Medco Road		
City or town	**State**	**ZIP code**
Birmingham	Alabama	35217

2.5 Facility Location

Street, route number, or other specific identifier		
500 Medco Road		
County name	**County code (if known)**	
Jefferson		
City or town	**State**	**ZIP code**
Birmingham	Alabama	35217

SECTION 3. SIC AND NAICS CODES (40 CFR 122.21(F)(3))

SIC and NAICS Codes

3.1

SIC Code(s)	Description (optional)
4953	Refuse Systems
7389	Business Service

3.2

NAICS Code(s)	Description (optional)
325998	All other miscellaneous chemical product and preparation-Solvent Recovery
562211	Hazardous Waste Treatmentand Disposal
562211	Hazardous Waste Collection

SECTION 4. OPERATOR INFORMATION (40 CFR 122.21(F)(4))

Operator Information

4.1 Name of Operator

Allworth, LLC

4.2 Is the name you listed in Item 4.1 also the owner?

☑ Yes ☐ No

4.3 Operator Status

☐ Public—federal ☐ Public—state ☐ Other public (specify)_____

☑ Private ☐ Other (specify) _____

4.4 Phone Number of Operator

(205) 841-1707

Operator Information Continued

4.5 **Operator Address**

Street or P.O. Box: 500 Medco Road

City or town	State	ZIP code
Birmingham	Alabama	35217

Email address of operator: tmccaustland@cleanearthinc.com

SECTION 5. INDIAN LAND (40 CFR 122.21(F)(5))

Indian Land

5.1 Is the facility located on Indian Land?

☐ Yes ☑ No

SECTION 6. EXISTING ENVIRONMENTAL PERMITS (40 CFR 122.21(F)(6))

Existing Environmental Permits

6.1 **Existing Environmental Permits** (check all that apply and print or type the corresponding permit number for each)

☐ NPDES (discharges to surface water) AL0032298	☑ RCRA (hazardous wastes) ALD 094 476 793	☑ UIC (underground injection of fluids) ALS 1993 7808
☐ PSD (air emissions)	☐ Nonattainment program (CAA)	☐ NESHAPs (CAA)
☐ Ocean dumping (MPRSA)	☐ Dredge or fill (CWA Section 404)	☐ Other (specify)

SECTION 7. MAP (40 CFR 122.21(F)(7))

Map

7.1 Have you attached a topographic map containing all required information to this application? (See instructions for specific requirements.)

☑ Yes ☐ CAFO—Not Applicable (See requirements in Form 2B.)

SECTION 8. NATURE OF BUSINESS (40 CFR 122.21(F)(8))

Nature of Business

8.1 Describe the nature of your business.

Allworth, LLC is a permitted hazardous waste treatment and storage facility. The facility receives both RCRA and non-RCRA wastes for treatment and transfer off site for recycing and disposal. The facility recycle varios organic solvent wastes through distillation. The facility blends liquid organic wastes of sufficient heat value into a waste derived fuel used as an alternative fuel at cement kilns. Discharges are limited to stormwater, non-contact cooling water, and cooling tower blowdown.

Discharge under the NPDES permit is limited soley to stormwater. There is no onsite disposal of wastes or wastewaters. The facility does not have a wastewater treatement system and does not produce or discharge process related waste waters under either a NPDES or POTW permit.

SECTION 9. COOLING WATER INTAKE STRUCTURES (40 CFR 122.21(F)(9))

Cooling Water Intake Structures

9.1 Does your facility use cooling water?

☐ Yes ☑ No ➔ SKIP to Item 10.1.

9.2 Identify the source of cooling water. (Note that facilities that use a cooling water intake structure as described at 40 CFR 125, Subparts I and J may have additional application requirements at 40 CFR 122.21(r). Consult with your NPDES permitting authority to determine what specific information needs to be submitted and when.)

SECTION 10. VARIANCE REQUESTS (40 CFR 122.21(F)(10))

Variance Requests

10.1 Do you intend to request or renew one or more of the variances authorized at 40 CFR 122.21(m)? (Check all that apply. Consult with your NPDES permitting authority to determine what information needs to be submitted and when.)

- ☐ Fundamentally different factors (CWA Section 301(n))
- ☐ Water quality related effluent limitations (CWA Section 302(b)(2))
- ☐ Non-conventional pollutants (CWA Section 301(c) and (g))
- ☐ Thermal discharges (CWA Section 316(a))
- ☑ Not applicable

SECTION 11. CHECKLIST AND CERTIFICATION STATEMENT (40 CFR 122.22(A) AND (D))

Checklist and Certification Statement

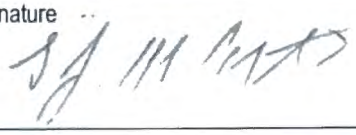
11.1 In Column 1 below, mark the sections of Form 1 that you have completed and are submitting with your application. For each section, specify in Column 2 any attachments that you are enclosing to alert the permitting authority. Note that not all applicants are required to provide attachments.

Column 1	Column 2
☑ Section 1: Activities Requiring an NPDES Permit	☑ w/ attachments
☑ Section 2: Name, Mailing Address, and Location	☐ w/ attachments
☑ Section 3: SIC Codes	☐ w/ attachments
☑ Section 4: Operator Information	☐ w/ attachments
☑ Section 5: Indian Land	☐ w/ attachments
☑ Section 6: Existing Environmental Permits	☐ w/ attachments
☑ Section 7: Map	☑ w/ topographic map ☑ w/ additional attachments
☑ Section 8: Nature of Business	☑ w/ attachments
☐ Section 9: Cooling Water Intake Structures	☐ w/ attachments
☐ Section 10.: Variance Requests	☐ w/ attachments
☑ Section 11: Checklist and Certification Statement	☐ w/ attachments

11.2 Provide the following certification. (See instructions to determine the appropriate person to sign the application.)

Certification Statement

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Name (print or type first and last name)	Official title
T.J. Mc Caustland	Permit Compliance Manager
Signature 	Date signed 03/12/2026

ATTACHMENT A

The Allworth, LLC. property ranges from 564 feet to 561 feet above mean [illegible] level. The lowest elevation on the property is located in the southwestern portion and the hig[illegible]st point is located at the northwestern corner. The property generally slopes to the south or sou[illegible]west.



CleanEarth

NPDES Renewal Application AL0032298
Allworth, LLC
EPA ID Number ALD 094 476 793

Attachment B
General Facility Information
Pertinent to EPA Form 1 Section 1

GENERAL FACILITY INFORMATION

1.0 GENERAL FACILITY INFORMATION

1.1 INTRODUCTION

Allworth, LLC is an existing permitted hazardous waste facility located in Tarrant (Birmingham), Alabama. The Alabama Department of Environmental Management (ADEM) issued the initial Hazardous Waste Facility Operating Permit (Part B Permit) effective November 29, 1983 through November 30, 1993. The subsequent Hazardous Waste Facility Operating Permit was issued for the period of August 21, 1998 through August 20, 2008. As corrective action activities scheduled for 2006 would require material alterations to facility operations, Allworth requested that the existing Part B permit be revoked and reissued rather than modified.

1.1.1 Facility History

The facility was designed and constructed in 1977-1978. Facility planning began after the passage of the Resource Conservation and Recovery Act for the purpose of recycling industrial solvents from waste generated by various industries in Alabama and the southeast United States. Fuel blending became a part of the operation as an effective means of managing the residue from the solvent recovery process and to treat waste streams that are not otherwise recoverable.

The facility was first privately owned by two individuals, and then sold in 1992 to Southdown, Inc. located in Houston, Texas. Southdown, Inc. owned the facility until 1995 when it was sold to Nortru, Inc. (now Nortru, LLC) located in Detroit, Michigan. Both Nortru, LLC and Allworth, LLC are owned by PSC Environmental Services, LLC, a wholly owned subsidiary of Stericycle Environmental Solutions, Inc.

2.1 Waste Management Units

The waste management units include the following:

- Two tank systems identified as TS-1 and TS-2: TS-1 is located in the Northwest portion of the facility and contains seven tanks. TS-2 is located adjacent to the LUWA and container storage Area A, and contains six tanks. Total tank capacity is 112,100 gallons.
- Five container storage Areas A, B, D, E, and F, and the Solids Bulking Area: Areas A, B and F are within the main warehouse and have capacity for 344 (18,920 gals), 360

(19,800 gals), and 24 (1,320 gals) 55-gallon containers respectively. Areas D and E are located within the covered area also containing Loading Areas LA-1 and LA-2. Area D has capacity for 336 55-gallon containers (18,480 gals). Area E is for roll off storage and has a capacity to store five 30-yard/6,000 gallon roll offs (30,000 gals). The Solids Bulking Area has the capacity to store one 30-yard/6,000 gallon roll off.

- Two covered loading areas LA-1 and LA-2: These areas are located in the central portion of the facility and are designed and used for bulk liquids, containers, and roll offs.

2.2 TYPES OF INDUSTRY SERVED

Various industries use solvents in their manufacturing and/or maintenance operations and often produce hazardous and non-hazardous waste liquids and solids suitable for recovery of solvents or use as a fuel substitute. These same and other industries also produce hazardous and non-hazardous organic and inorganic wastes. The various industries and generators serviced by Allworth include, but are not limited to:

- Paint and coating manufacturers and operations
- Ink, adhesive, automotive and automotive parts manufacturers
- Petroleum refiners or re-refiners
- Metal machining, printing, and solvent cleaning operations
- High-tech industries (e.g. microchip producers, electronic equipment and accessory manufacturers)
- Household hazardous wastes
- Retail operations (e.g. consumer and commercial goods and materials)
- Universities, colleges, and research institutions
- Healthcare operations (e.g. pharmaceuticals)
- Other hazardous and non-hazardous waste facilities

2.3 WASTE MANAGEMENT PROCESSES

Five primary processes for managing both hazardous and non-hazardous industrial waste are utilized at the Allworth facility. These are solvent recycling, liquid fuel blending, liquids and solids bulking, lab pack management, and pharmaceutical waste management. Any materials not suitable for these five processes are shipped to an approved off-site facility for proper

management. Allworth also recovers silver from photochemical waste solutions under the exemptions for reclamation and recycling of precious metals.

2.3.1 Solvent Recycling

The solvents recycled by Allworth include various petroleum-derived liquids used to dissolve other liquids or solids in industrial processes. Solvents are recovered using a steam-heated falling-film evaporator (LUWA) having a design capacity of approximately 435 gallons per hour and a recovery rate of approximately 70% with the column bottoms managed as hazardous waste liquid fuels. Examples of specific solvents that are recycled include, but are not limited to:

- Ketones - Such as methyl ethyl ketone (MEK), acetone, and methyl isobutyl ketone (MIBK)
- Alcohols - Such as isopropanol, methanol and ethanol
- Aromatics - Such as toluene and xylene
- Esters - Such as butyl acetate and ethyl acetate
- Chlorinates - Such as 1,1,1 trichloroethane, trichloroethylene, perchloroethylene, and methylene chloride
- Aliphatics - Such as hexane, heptane, and mineral spirits

2.3.2 Liquid Fuel Blending

Wastes meeting certain minimum specifications for heat content and toxic constituents specified by the USEPA and the end user may be utilized in the liquid fuel blending program. These materials include, but are not limited to:

- Spent solvents that are not otherwise economically recoverable
- Bottoms (residues) from solvent recovery
- Used oils
- Off-specification organic chemicals and inks
- Paint related material
- Ignitable, corrosive and toxic wastes

2.3.3 Liquids and Solids Bulking

Materials not capable of being used in the solvent recycling process or the liquid fuel blending process may be bulked into containers meeting USDOT packaging requirements, including roll-offs, and are stored until shipped off-site to an authorized TSD facility. These materials may be received in bulk or non-bulk container quantities or as loose packs and lab packs and include, but are not limited to:

- Spent carbon
- Contaminated personal protective equipment
- Dried Paint and resins
- Tank bottoms
- Wood
- Oily residues
- Cleanup materials (sorbents, rags, etc.)
- Ignitable, corrosive and toxic wastes
- Universal Wastes
- Non-hazardous wastes

2.3.4 Lab Pack Management

Ignitable, corrosive, reactive, toxic, and acute hazardous wastes and non-hazardous wastes assembled as lab packs are received for de-packing and repacking, and under limited circumstances for pour off or bulking/consolidation. The wastes typically are of off-specification commercial chemical products.

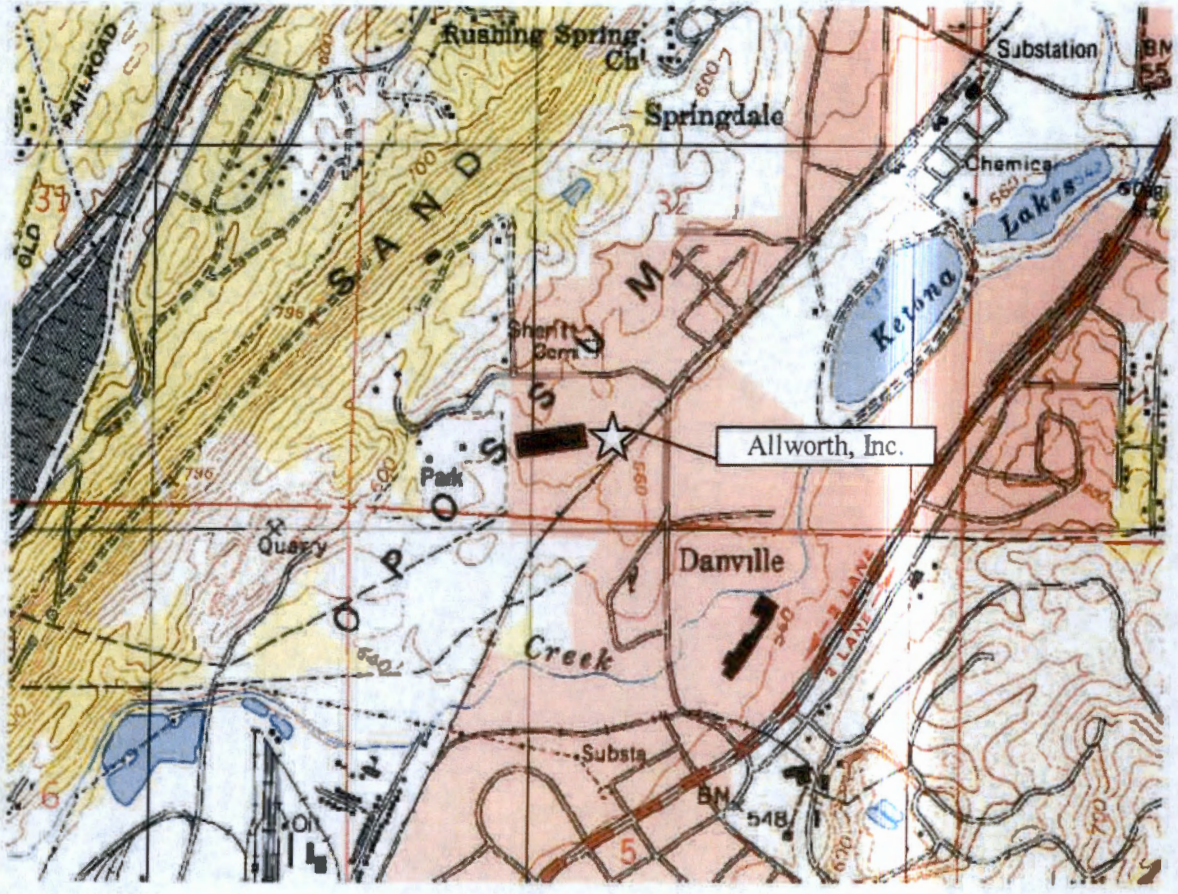
2.3.5 Pharmaceutical Waste Management

Pharmaceutical wastes include over-the-counter, prescription, and Federal or State controlled drugs, medicines and substances. Less than ten percent of pharmaceutical wastes are regulated as hazardous waste whereby they exhibit the characteristic of ignitability, corrosivity, reactivity, or toxicity, or are off-specification commercial products (e.g. P028, P081, U006, and U115).

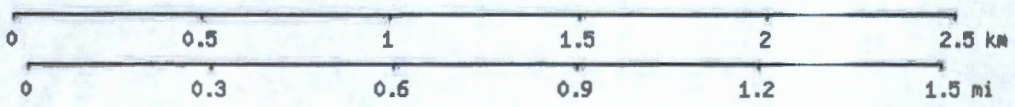
Pharmaceutical wastes are shipped and received as loose packs or lab packs for de-packing and repacking without pour off or bulking/consolidation. The only exception is where certain

pharmaceutical wastes must be adulterated by mixing or dissolving in a solvent or aqueous acidic or alkali solution to prevent reintroduction into the supply chain.

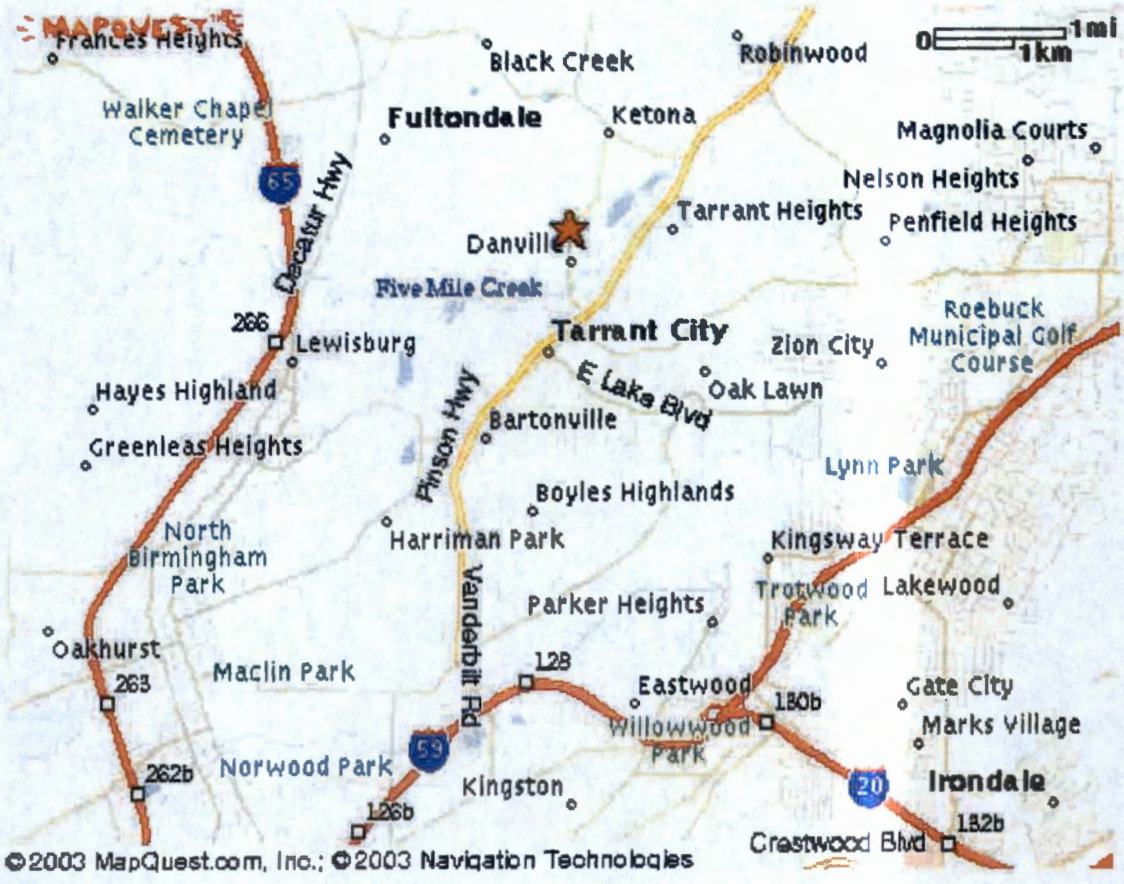
TOPOGRAPHIC and LOCATION MAP



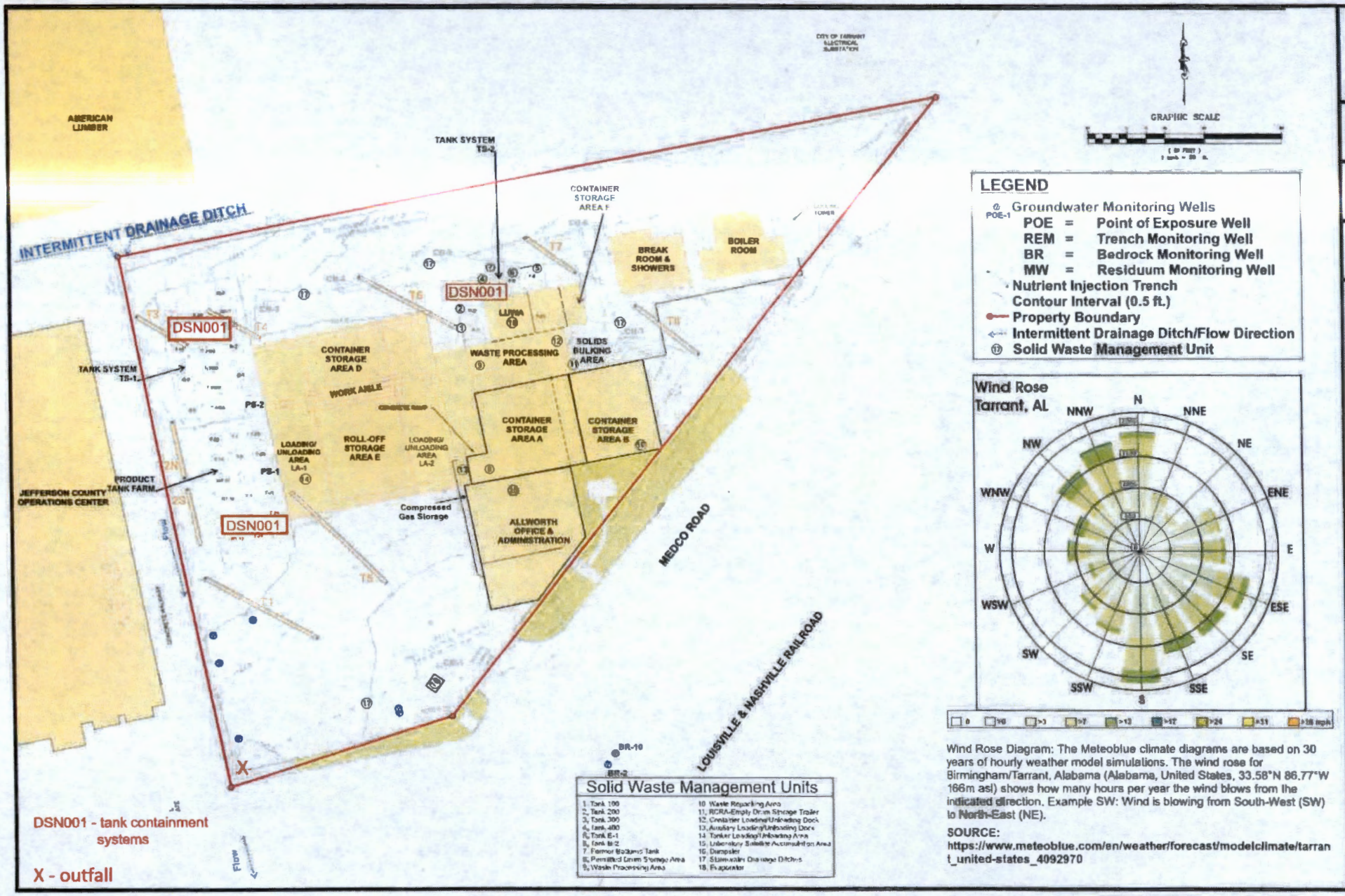
33° 35' 33"N, 86° 46' 17"W (WGS84/NAD83)
USGS Birmingham North Quadrangle



TOPOGRAPHIC and LOCATION MAP







Wind Rose Diagram: The Meteoblue climate diagrams are based on 30 years of hourly weather model simulations. The wind rose for Birmingham/Tarrant, Alabama (Alabama, United States, 33.58°N 86.77°W 166m asl) shows how many hours per year the wind blows from the indicated direction. Example SW: Wind is blowing from South-West (SW) to North-East (NE).

SOURCE:
https://www.meteoblue.com/en/weather/forecast/modelclimate/tarrant_united-states_4092970

DRAFT - SUBJECT TO CHANGE

FIGURE #6
TOPOGRAPHIC MAP & SWMUs
ALLWORTH
TARRANT CITY, ALABAMA

SHEET
6

EPA Identification Number	NPDES Permit Number	Facility Name	OMB No. 2040-0004
ALD 094 476 973	AL0032298	Allworthm LLC	Expires 07/31/2026

Form 2F NPDES

EPA

U.S Environmental Protection Agency
Application for NPDES Permit to Discharge Wastewater

STORMWATER DISCHARGES ASSOCIATED WITH INDUSTRIAL ACTIVITY

SECTION 1. OUTFALL LOCATION (40 CFR 122.21(G)(1))

Outfall Location

1.1 Provide information on each of the facility's outfalls in the table below

Outfall Number	Receiving Water Name	Latitude	Longitude
DSN 001	Five Mile Creek	33 35' 39" N	86 47' 47" W
DSN 005	Five Mile Creek	33 35' 39" N	86 47' 47" W

SECTION 2. IMPROVEMENTS (40 CFR 122.21(G)(6))

Improvements

2.1 Are you presently required by any federal, state, or local authority to meet an implementation schedule for constructing, upgrading, or operating wastewater treatment equipment or practices or any other environmental programs that could affect the discharges described in this application?

☐ Yes ☑ No ➔ SKIP to Section 3.

2.2 Briefly identify each applicable project in the table below.

Brief Identification and Description of Project	Affected Outfalls (list outfall numbers)	Source(s) of Discharge	Final Compliance Dates	
			Required	Projected

2.3 Have you attached sheets describing any additional water pollution control programs (or other environmental projects that may affect your discharges) that you now have underway or planned? *(optional item)*

☐ Yes ☐ No

EPA Identification Number	NPDES Permit Number	Facility Name	OMB No. 2040-0004
ALD 094 476 973	AL0032298	Allworthm LLC	Expires 07/31/2026

SECTION 3. SITE DRAINAGE MAP (40 CFR 122.26(C)(1)(I)(A))

Site Drainage Map

3.1 Have you attached a site drainage map containing all required information to this application? (See instructions for specific guidance.)

☑ Yes

SECTION 4. POLLUTANT SOURCES (40 CFR 122.26(C)(1)(I)(B))

Pollutant Sources

4.1 Provide information on the facility's pollutant sources in the table below.

Outfall Number	Impervious Surface Area (within a mile radius of the facility)		Total Surface Area Drained (within a mile radius of the facility)	
DSN 001	9992	specify units: Square Feet	9992	specify units: Square Feet
DSN 005	49,000	specify units: Square feet	50,992	specify units: Square Feet
		specify units		specify units
		specify units		specify units
		specify units		specify units
		specify units		specify units

4.2 Provide a narrative description of the facility's significant material in the space below. (See instructions for content requirements.)

Stormwater from concrete secondary containment area surrounding hazardous waste flammable liquids. No hazardous waste materials are discharged. Should there be a spill or leak all materials will be removed and the secondary containment cleaned prior to resumption of discharge from storm waters.
Facility stormwater is also discharged and no hazardous waste activities occur outside of secondary containment. There are some non-hazardous activities and containers of non-hazardous materials stored outside but the areas are cleaned regularaly and spills would be cleaned and stormwater contactin spilled materials collected for disposal. The facility does not have a a wastewater treatment system and does not produce or discharge process related waste waters under an NPDES or POTW permit nor is there on-site disposal of wastes or waste waters.

4.3 Provide the location and a description of existing structural and non-structural control measures to reduce pollutants in stormwater runoff. (See instructions for specific guidance.)

Stormwater Treatment		
Outfall Number	Control Measures and Treatment	Codes from Exhibit 2F–1 (list)
DSN 001	refer to best management practices Attachment E	4A
DSN 005	refer to best management practices Attachment E	4A

SECTION 5. NON STORMWATER DISCHARGES (40 CFR 122.26(C)(1)(I)(C))

Non-Stormwater Discharges

5.1 Provide the following certification. (See instructions to determine the appropriate person to sign the application.)

I certify under penalty of law that the outfall(s) covered by this application have been tested or evaluated for the presence of non-stormwater discharges. Moreover, I certify that the outfalls identified as having non-stormwater discharges are described in either an accompanying NPDES Form 2C, 2D, or 2E application.

Name (print or type first and last name)	Official title
T.J. Mc Caustland	Permit Compliance Manager
Signature	**Date signed**
	03/12/2026

5.2 Provide the testing information requested in the table below.

Outfall Number	Description of Testing Method Used	Date(s) of Testing	Onsite Drainage Points Directly Observed During Test
N/A			

SECTION 6. SIGNIFICANT LEAKS OR SPILLS (40 CFR 122.26(C)(1)(I)(D))

Significant Leaks or Spills

6.1 Describe any significant leaks or spills of toxic or hazardous pollutants in the last three years.

None in areas where rainwater contact was discharged.

SECTION 7. DISCHARGE INFORMATION (40 CFR 122.26(C)(1)(I)(E))

Discharge Information

See the instructions to determine the pollutants and parameters you are required to monitor and, in turn, the tables you must complete. Not all applicants need to complete each table.

7.1 Is this a new source or new discharge?

☐ Yes ➔ See instructions regarding submission of *estimated* data.

☑ No ➔ See instructions regarding submission of *actual* data.

Tables A, B, C, and D

7.2 Have you completed Table A for each outfall?

☐ Yes

Discharge Information Continued

7.3	Is the facility subject to an effluent limitation guideline (ELG) or effluent limitations in an NPDES permit for its process wastewater? ☐ Yes ☑ No ➔ SKIP to Item 7.5.
7.4	Have you completed Table B by providing quantitative data for those pollutants that are (1) limited either directly or indirectly in an ELG and/or (2) subject to effluent limitations in an NPDES permit for the facility's process wastewater? ☐ Yes
7.5	Do you know or have reason to believe any pollutants in Exhibit 2F–2 are present in the discharge? ☐ Yes ☑ No ➔ SKIP to Item 7.7.
7.6	Have you listed all pollutants in Exhibit 2F–2 that you know or have reason to believe are present in the discharge and provided quantitative data or an explanation for those pollutants in Table C? ☐ Yes
7.7	Do you qualify for a small business exemption under the criteria specified in the Instructions? ☐ Yes ➔ SKIP to Item 7.18. ☐ No
7.8	Do you know or have reason to believe any pollutants in Exhibit 2F–3 are present in the discharge? ☑ Yes ☐ No ➔ SKIP to Item 7.10.
7.9	Have you listed all pollutants in Exhibit 2F–3 that you know or have reason to believe are present in the discharge in Table C? ☑ Yes
7.10	Do you expect any of the pollutants in Exhibit 2F–3 to be discharged in concentrations of 10 ppb or greater? ☐ Yes ☐ No ➔ SKIP to Item 7.12.
7.11	Have you provided quantitative data in Table C for those pollutants in Exhibit 2F–3 that you expect to be discharged in concentrations of 10 ppb or greater? ☑ Yes
7.12	Do you expect acrolein, acrylonitrile, 2,4-dinitrophenol, or 2-methyl-4,6-dinitrophenol to be discharged in concentrations of 100 ppb or greater? ☐ Yes ☑ No ➔ SKIP to Item 7.14.
7.13	Have you provided quantitative data in Table C for the pollutants identified in Item 7.12 that you expect to be discharged in concentrations of 100 ppb or greater? ☑ Yes
7.14	Have you provided quantitative data or an explanation in Table C for pollutants you expect to be present in the discharge at concentrations less than 10 ppb (or less than 100 ppb for the pollutants identified in Item 7.12)? ☑ Yes
7.15	Do you know or have reason to believe any pollutants in Exhibit 2F–4 are present in the discharge? ☐ Yes ☑ No ➔ SKIP to Item 7.17.

Discharge Information Continued

7.16 Have you listed pollutants in Exhibit 2F–4 that you know or believe to be present in the discharge and provided an explanation in Table C?

☐ Yes

7.17 Have you provided information for the storm event(s) sampled in Table D?

☑ Yes

Used or Manufactured Toxics

7.18 Is any pollutant listed on Exhibits 2F–2 through 2F–4 a substance or a component of a substance used or manufactured as an intermediate or final product or byproduct?

☐ Yes ☑ No ➔ SKIP to Section 8.

7.19 List the pollutants below, including TCDD if applicable. Attach additional sheets, if necessary.

1. Toluene	4.	7.
2. Xylenes	5.	8.
3.	6.	9.

SECTION 8. BIOLOGICAL TOXICITY TESTING DATA (40 CFR 122.21(G)(11))

Biological Toxicity Testing Data

8.1 Do you have any knowledge or reason to believe that any biological test for acute or chronic toxicity has been made on any of your discharges or on a receiving water in relation to your discharge within the last three years?

☐ Yes ☑ No ➔ SKIP to Section 9.

8.2 Identify the tests and their purposes below.

Test(s)	Purpose of Test(s)	Submitted to NPDES Permitting Authority?	Date Submitted
		☐ Yes ☐ No	
		☐ Yes ☐ No	
		☐ Yes ☐ No	

SECTION 9. CONTRACT ANALYSIS INFORMATION (40 CFR 122.21(G)(12))

Contract Analysis Information

9.1 Were any of the analyses reported in Section 7 (in Tables A through C) performed by a contract laboratory or consulting firm?

☑ Yes ☐ No ➔ SKIP to Section 10.

9.2 Provide information for each contract laboratory or consulting firm below.

	Laboratory Number 1	Laboratory Number 2	Laboratory Number 3
Name of laboratory/firm	Guardian Systems		
Laboratory address	1108 Ashville Road PO Box 190		
Phone number	(205) 699-6647		
Pollutant(s) analyzed	pH, O&G, TOC, Benzene, ethylbenzene, toluene, methylene chloride,	trichloroethane, tetrachorloethane	

SECTION 10. CHECKLIST AND CERTIFICATION STATEMENT (40 CFR 122.22(A) AND (D))

Checklist and Certification Statement

10.1 In Column 1 below, mark the sections of Form 2F that you have completed and are submitting with your application. For each section, specify in Column 2 any attachments that you are enclosing to alert the permitting authority. Note that not all applicants are required to complete all sections or provide attachments.

Column 1	Column 2
☑ Section 1	☐ w/ attachments (e.g., responses for additional outfalls)
☑ Section 2	☐ w/ attachments
☑ Section 3	☑ w/ site drainage map
☑ Section 4	☑ w/ attachments
☐ Section 5	☐ w/ attachments
☑ Section 6	☐ w/ attachments
☑ Section 7	☑ Table A ☐ w/ small business exemption request ☐ Table B ☐ w/ analytical results as an attachment ☑ Table C ☐ Table D
☑ Section 8	☐ w/ attachments
☑ Section 9	☐ w/ attachments (e.g., responses for additional contact laboratories or firms)
☑ Section 10	

10.2 Provide the following certification. (See instructions to determine the appropriate person to sign the application.)

Certification Statement

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Name (print or type first and last name)	Official title
T.J. Mc Caustland	Permit Compliance Manager
Signature	**Date signed**
	03/12/2026

EPA Identification Number	NPDES Permit Number	Facility Name	Outfall Number
ALD 094 476 973	AL0032298	Allworthm LLC	DSN 001

OMB No. 2040-0004
Expires 07/31/2026

TABLE A. CONVENTIONAL AND NON CONVENTIONAL PARAMETERS (40 CFR 122.26(C)(1)(I)(E)(3))[1]

You must provide the results of at least one analysis for every pollutant in this table. Complete one table for each outfall. See instructions for additional details and requirements.

	Pollutant or Parameter	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Number of Storm Events Sampled	Source of Information (new source/new dischargers only; use codes in instructions)
		Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		
1.	Oil and grease	5		5		10	
2.	Biochemical oxygen demand (BOD_5)	N/A	N/A	N/A	N/A	0	
3.	Chemical oxygen demand (COD)	N/A	N/A	N/A	N/A	0	
4.	Total suspended solids (TSS)	N/A	N/A	N/A	N/A	0	
5.	Total phosphorus	N/A	N/A	N/A	N/A	0	
6.	Total Kjeldahl nitrogen (TKN)	N/A	N/A	N/A	N/A	0	
7.	Total nitrogen (as N)	N/A	N/A	N/A	N/A	0	
8.	pH (minimum)	5.4 SU		5.4 SU		10	
	pH (maximum)	7.93 SU		7.93 SU		10	

[1] Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR Chapter I, Subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

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EPA Identification Number	NPDES Permit Number	Facility Name	Outfall Number
ALD 094 476 973	AL0032298	Allworthm LLC	DSN 001

OMB No. 2040-0004
Expires 07/31/2026

TABLE B. CERTAIN CONVENTIONAL AND NON CONVENTIONAL POLLUTANTS (40 CFR 122.26(C)(1)(I)(E)(4) AND 40 CFR 122.21(G)(7)(VI)(A))[1]

List each pollutant that is limited in an effluent limitation guideline (ELG) that the facility is subject to or any pollutant listed in the facility's NPDES permit for its process wastewater (if the facility is operating under an existing NPDES permit). Complete one table for each outfall. See the instructions for additional details and requirements.

Pollutant and CAS Number (if available)	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Number of Storm Events Sampled	Source of Information (new source/new dischargers only; use codes in instructions)
	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		

[1] Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR Chapter I, Subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

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EPA Identification Number	NPDES Permit Number	Facility Name	Outfall Number
ALD 094 476 973	AL0032298	Allworthm LLC	DSN 001

OMB No. 2040-0004
Expires 07/31/2026

TABLE C. TOXIC POLLUTANTS, CERTAIN HAZARDOUS SUBSTANCES, AND ASBESTOS (40 CFR 122.26(C)(1)(I)(E)(4) AND 40 CFR 122.21(G)(7)(VI)(B) AND (VII))[1]

List each pollutant shown in Exhibits 2F–2, 2F–3, and 2F–4 that you know or have reason to believe is present. Complete one table for each outfall. See the instructions for additional details and requirements.

Pollutant and CAS Number (if available)	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Number of Storm Events Sampled	Source of Information (new source/new dischargers only; use codes in instructions)
	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		
Benzene	non Detect		non-Detect		10	
Ethylbenzene	10 ug/L		2 ug/L		10	
Toluene	2 ug/L		<1 ug/L		10	
Xylenes	60 ug/L		9.65 ug/L		10	
Methylene Chloride	non-Detect		non-Detect		10	

[1] Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR Chapter I, Subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

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TABLE D. STORM EVENT INFORMATION (40 CFR 122.26(C)(1)(I)(E)(6))

Provide data for the storm event(s) that resulted in the maximum daily discharges for the flow-weighted composite sample.

Date of Storm Event	Duration of Storm Event (in hours)	Total Rainfall During Storm Event (in inches)	Number of Hours Between Beginning of Storm Measured and End of Previous Measurable Rain Event	Maximum Flow Rate During Rain Event (in gpm or specify units)	Total Flow from Rain Event (in gallons or specify units)

Provide a description of the method of flow measurement or estimate.

EPA Identification Number	NPDES Permit Number	Facility Name	Outfall Number
ALD 094 476 973	AL0032298	Allworthm LLC	DSN 005

OMB No. 2040-0004
Expires 07/31/2026

TABLE A. CONVENTIONAL AND NON CONVENTIONAL PARAMETERS (40 CFR 122.26(C)(1)(I)(E)(3))[1]

You must provide the results of at least one analysis for every pollutant in this table. Complete one table for each outfall. See instructions for additional details and requirements.

	Pollutant or Parameter	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Number of Storm Events Sampled	Source of Information (new source/new dischargers only; use codes in instructions)
		Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		
1.	Oil and grease	28 mg/L		6.95 mg/L		22	
2.	Biochemical oxygen demand (BOD_5)	N/A	N/A	N/A	N/A	0	
3.	Chemical oxygen demand (COD)	N/A	N/A	N/A	N/A	0	
4.	Total suspended solids (TSS)	N/A	N/A	N/A	N/A	0	
5.	Total phosphorus	N/A	N/A	N/A	N/A	0	
6.	Total Kjeldahl nitrogen (TKN)	N/A	N/A	N/A	N/A	0	
7.	Total nitrogen (as N)	N/A	N/A	N/A	N/A	0	
8.	pH (minimum)	5.4 SU		5.4 SU		22	
	pH (maximum)	8.12 SU		8.12 SU		22	

[1] Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR Chapter I, Subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

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EPA Identification Number	NPDES Permit Number	Facility Name	Outfall Number
ALD 094 476 973	AL0032298	Allworthm LLC	DSN 005

OMB No. 2040-0004
Expires 07/31/2026

TABLE B. CERTAIN CONVENTIONAL AND NON CONVENTIONAL POLLUTANTS (40 CFR 122.26(C)(1)(I)(E)(4) AND 40 CFR 122.21(G)(7)(VI)(A))[1]

List each pollutant that is limited in an effluent limitation guideline (ELG) that the facility is subject to or any pollutant listed in the facility's NPDES permit for its process wastewater (if the facility is operating under an existing NPDES permit). Complete one table for each outfall. See the instructions for additional details and requirements.

Pollutant and CAS Number (if available)	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Number of Storm Events Sampled	Source of Information (new source/new dischargers only; use codes in instructions)
	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		

[1] Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR Chapter I, Subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

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EPA Identification Number	NPDES Permit Number	Facility Name	Outfall Number
ALD 094 476 973	AL0032298	Allworthm LLC	DSN 005

OMB No. 2040-0004
Expires 07/31/2026

TABLE C. TOXIC POLLUTANTS, CERTAIN HAZARDOUS SUBSTANCES, AND ASBESTOS (40 CFR 122.26(C)(1)(I)(E)(4) AND 40 CFR 122.21(G)(7)(VI)(B) AND (VII))[1]

List each pollutant shown in Exhibits 2F–2, 2F–3, and 2F–4 that you know or have reason to believe is present. Complete one table for each outfall. See the instructions for additional details and requirements.

Pollutant and CAS Number (if available)	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Number of Storm Events Sampled	Source of Information (new source/new dischargers only; use codes in instructions)
	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		
Benzene	non Detect		non-Detect		22	
Ethylbenzene	10 ug/L		2.4 ug/L		22	
Toluene	non-detect		non-Detect		22	
Xylenes	60 ug/L		4.25 ug/L		22	
Methylene Chloride	non-Detect		non-Detect		22	

[1] Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR Chapter I, Subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

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EPA Identification Number	NPDES Permit Number	Facility name	Outfall Number
ALD 094 476 973	AL0032298	Allworthm LLC	DSN 005

OMB No. 2040-0004
Expires 07/31/2026

TABLE D. STORM EVENT INFORMATION (40 CFR 122.26(C)(1)(I)(E)(6))

Provide data for the storm event(s) that resulted in the maximum daily discharges for the flow-weighted composite sample.

Date of Storm Event	Duration of Storm Event (in hours)	Total Rainfall During Storm Event (in inches)	Number of Hours Between Beginning of Storm Measured and End of Previous Measurable Rain Event	Maximum Flow Rate During Rain Event (in gpm or specify units)	Total Flow from Rain Event (in gallons or specify units)

Provide a description of the method of flow measurement or estimate.

CleanEarth

Best Management Practices Plan

Allworth, LLC.
500 Medco Road
Birmingham, AL 35217

INTRODUCTION

This Best Management Practices (BMP) Plan was developed in compliance with Part II Section A and Part IV Section A of the National Pollution Discharge Elimination System (NPDES) Discharge Permit (AL0032298) issued by the AL Department of Environmental Management (ADEM). This BMP Plan addresses the structures or practices in place to prevent the discharge of one or more pollutants to the land surface by minimizing their availability for wash-off by stormwater, to temporarily store or treat stormwater runoff, to reduce flooding, remove pollutants, and to provide other amenities.

Allworth, LLC, a wholly owned subsidiary of Clean Earth Environmental Solutions, Inc. employs a combination of both structural controls and best management practices to ensure water quality for stormwater generated at the facility. This BMP Plan will:

- Identify potential pollutants managed onsite.
- Delineate within the facility drainage patterns and stormwater containment.
- List the Best Management Practices for the facility.
- Determine the appropriate level of stormwater treatment.

SECTION 1 - Pollutant Identification

Allworth, LLC is an RCRA Part B permitted facility. The facility primarily recycles industrial solvents from waste generated by various industries in Alabama and the Southeast. The facility began operations on October 1, 1978.

Solvents recycled by the facility include various petroleum-derived liquids used to dissolve other liquids or solids in industrial processes. These solvents include ketones, alcohols, aromatics, esters, chlorinated, and aliphatics. Additionally, organic wastes of sufficient BTU value such as paints, oils, non-recoverable solvents, and distillation bottoms are received and/or generated for consolidation/blending as alternative fuels.

The facility consolidates non-liquid waste solids (primarily inorganic) into rolloff containers.

The waste materials and distilled products are stored in 33 above ground tanks, and in containers in two indoor storage areas. Rolloff operations are limited to two areas. All storage, processing, loading and transfer operations are conducted within contained areas.

SECTION 2 - Facility Units

2.1 Containers

The facility is permitted to store the equivalent of 344-55-gallon drum equivalents in warehouse Storage Area A, 360-55-gallon drum equivalents in warehouse Storage Area B, and 336-55-gallon drum equivalents in warehouse Storage Area D. These storage areas are used for both organic waste and solvent products. Roll-off containers are staged/stored in Area E adjacent to Area D. The maximum capacity for rolloff containers is five units. Area "F" is permitted to store 24-55gal drum equivalents and is adjacent to the thin film evaporator. The trailer staging area is permitted to store 64,000 gallons or 1163-55gallon drum equivalents. In addition, the facility stores "RCRA" empty containers adjacent to Area "D".

2.2 Tanks

There are 26 above ground tanks with a total capacity of 198,500 gallons (see table below).

Tank Number	Capacity	Year Built	Purpose
B-5	18,000	2006	RCRA Bottoms Tank
B-7	18,000	2006	RCRA Bottoms Tank
F-1	6,000	2006	RCRA Distillation Feed
F-2	6,000	2006	RCRA Distillation Feed
F-3	6,000	2006	RCRA Distillation Feed
F-4	6,000	2006	RCRA Distillation Feed
F-5	6,000	2006	RCRA Distillation Feed
F-6	6,000	2006	RCRA Distillation Feed
T-1	8,000	1989	Distillation product storage
T-2	8,000	1989	Distillation product storage
T-3	8,000	1989	Distillation product storage
T-4	8,000	1989	Distillation product storage
RT-12	8,000	2000	Distillation product storage
RT-15	8,000	2000	Distillation product storage
RT-16	8,000	2000	Distillation product storage
RT-17	8,000	2000	Distillation product storage
T-19	5,000	1995	Distillation product storage
T-20	3,000	1997	Distillation product storage
T-23	8,000	1990	Distillation product storage
T-24	8,000	2006	Distillation product storage
T-25	8,000	2000	Distillation product storage
T-26	8,000	2000	Distillation product storage
W-1	6,000	2006	RCRA wastewater tank
W-2	6,000	2006	RCRA wastewater tank

NH-2	6,000	2006	Non-hazardous wastewater tank
O-1	4,500	2006	Non-hazardous wastewater tank

SECTION 3 - Prediction of Flow

Allworth, LLC is located on a 1.6-acre site in the northeast portion of Birmingham (Tarrant). The property was originally undeveloped agricultural land and was purchased as a part of a new industrial park in 1977. Southdown Inc. acquired the facility in 1990, and in 1995 PSC purchased the facility from Southdown. Stericycle, Inc., purchased PSC's Environmental Services Division in April of 2014. In April of 2020 Harsco, Inc. through the subsidiary of Clean Earth Environmental Solutions, Inc purchased Stericycle Environmental Solutions, Inc. Clean Earth Environmental Solutions, Inc, is the current owner of Allworth, LLC. Vacant property and industrial sites about the facility and neighboring industries include trucking and a cardboard box manufacturing.

Operational experience and facility design provide little potential for equipment failure that could result in discharge to the environment. Most of the tanks and piping are corrosion resistant stainless steel and in the event of any primary equipment failure, secondary containment is provided. In the unlikely event that the secondary containment is breached, flow is toward the facility stormwater drainage system.

All stormwater exists the property at a single location. The topographical map included as Attachment A indicates the general direction of stormwater flow. All stormwater, other than sheet flow from unused portions of the facility, discharges through outfall DSN001 (stormwater from secondary containment areas) and DSN005 (facility storm water runoff). These outfalls and the associated sampling and analytical requirements are described in the NPDES permit.

The receiving waters for the facility NPDES discharge is Five Mile Creek that provides drainage for Ketona Lake within the Warrior River Basin. Both are approximately 0.3 miles east of the facility.

The Allworth NPDES Discharge Sampling Standard Operating Procedure (SOP) is included as Attachment B to this BMP Plan.

SECTION 4 - Containment Structures

4.1 Containers

Liquid containers are stored in three indoor containment areas constructed with a concrete foundation and berms designed to contain at least 10% of the maximum storage volume. The indoor rolloff storage areas are also constructed of concrete and have additional containment capacity for a 25-year 24-hour storm event. Containment areas are sloped to limit contact of liquids with the containers and rolloffs, and to aid in liquid removal.

4.2 Tanks

Concrete secondary containment is provided for all tanks and each containment structure is designed to contain the entire contents of the largest tank within the structure plus the precipitation of a 25-year 24-hour storm event.

SECTION 5 - Facility Drainage Management Practices

5.1 Containment Areas

The removal and discharge of precipitation from secondary containment areas must be completed manually. There are no automatic systems. Precipitation is evaluated for NPDES compliance sampling/analytical parameters prior to discharge.

Any collected rainwater will be inspected for visual sheen prior to removing it from containment. Any contaminated rainwater will be collected into containers for further testing and proper disposal.

5.2 Non-Contained Areas

The potential for a spill in a non-contained area is extremely low. No storage or transfer activities normally take place outside of containment areas. Therefore, a catchment basin at the storm water outfall is not necessary.

5.3 Tanks

Storage tanks are constructed to either UL or API specifications and are compatible with the materials stored. All tanks, piping and ancillary equipment are visually inspected on a daily basis for signs of deterioration, leaks that may cause a spill, and for accumulations of material inside the contained areas. Additionally, RCRA-permitted waste tanks undergo annual ultrasonic shell thickness testing.

All product storage and RCRA waste tanks are equipped with either high level alarms or direct vision gauges. The liquid level devices are regularly tested as part of the routine inspections. Records of the inspections and testing are maintained with the facility inspection records.

All facility piping is above ground. Pipe supports are designed to minimize abrasion and corrosion and allow for expansion and contraction. Pipelines terminate within contained areas and are capped when not in use. Inspections include flange joints, fittings, valve glands and bodies, catch pans, pipeline supports, locking of valves, and metal surfaces.

Any visible leaks that result in a loss of material from tanks, piping, and ancillary equipment are promptly corrected.

SECTION 6 - Best Management Practices

Allworth, LLC has established Good Housekeeping Practices and Standard Operating Procedures (SOPs) as the keys to Best Management Practices for Stormwater Quality Control.

6.1 Good Housekeeping Practices

Allworth manually cleans pavement in "high traffic" areas within the facility that might contribute to total suspended solids loading when exposed to stormwater. The reduction of fine particulates from the facility stormwater should result in greater pollutant removal downstream. Controlling the rate, timing and methods of fertilizer or pesticide application to on-site landscaping minimizes the potential to pollute stormwater. The facility uses lower nitrogen and phosphorus content fertilizers and attempts to apply fertilizers when soils are moist, but when heavy rainfall conditions are unlikely. Pesticides are applied only as necessary to prevent landscape damage.

"RCRA" empty containers are stored on a pad adjacent to Area "D". These containers are checked prior to placement for closure of lids and bungs. In addition, they are visually inspected for cracks/dents that may potentially leak residue from the container. All containers are considered RCRA empty prior to being placed on the pad and are staged for reuse. Drums that are not acceptable for reuse are removed from the processing areas and immediately loaded onto a trailer for recycling/reconditioning.

Completing daily facility inspections for leaks or spills and immediate response upon discovery minimizes contamination of precipitation.

6.2 Standard Operating Procedures

Allworth has developed Standard Operating Procedures (SOPs) for many of the onsite operations including bulk loading/unloading, LUWA solvent distillation operations, container loading and transfer, facility tank transfers, and many other process-oriented operations. Attachment C includes the SOP for Sump Management and details the management of process and stormwater sumps within the facility. All Standard Operating Procedures were developed in accordance with the ISO 14000 Standards and are maintained on site.

SECTION 7 - BMP Plan Implementation, Approval, and Review

Implementation of this BMP Plan is the responsibility of Allworth facility Operations personnel. This BMP Plan has been reviewed by Operations and is maintained by the Allworth/Clean Earth Compliance Manager.

This BMP Plan will be reviewed at least triennially to determine if any changes may have taken place or if the plan requires amendments due to regulatory changes. Allworth will amend the BMP Plan whenever there is a change in the facility or facility operations that materially increases the potential for a discharge of significant amounts of pollutants.

CleanEarth

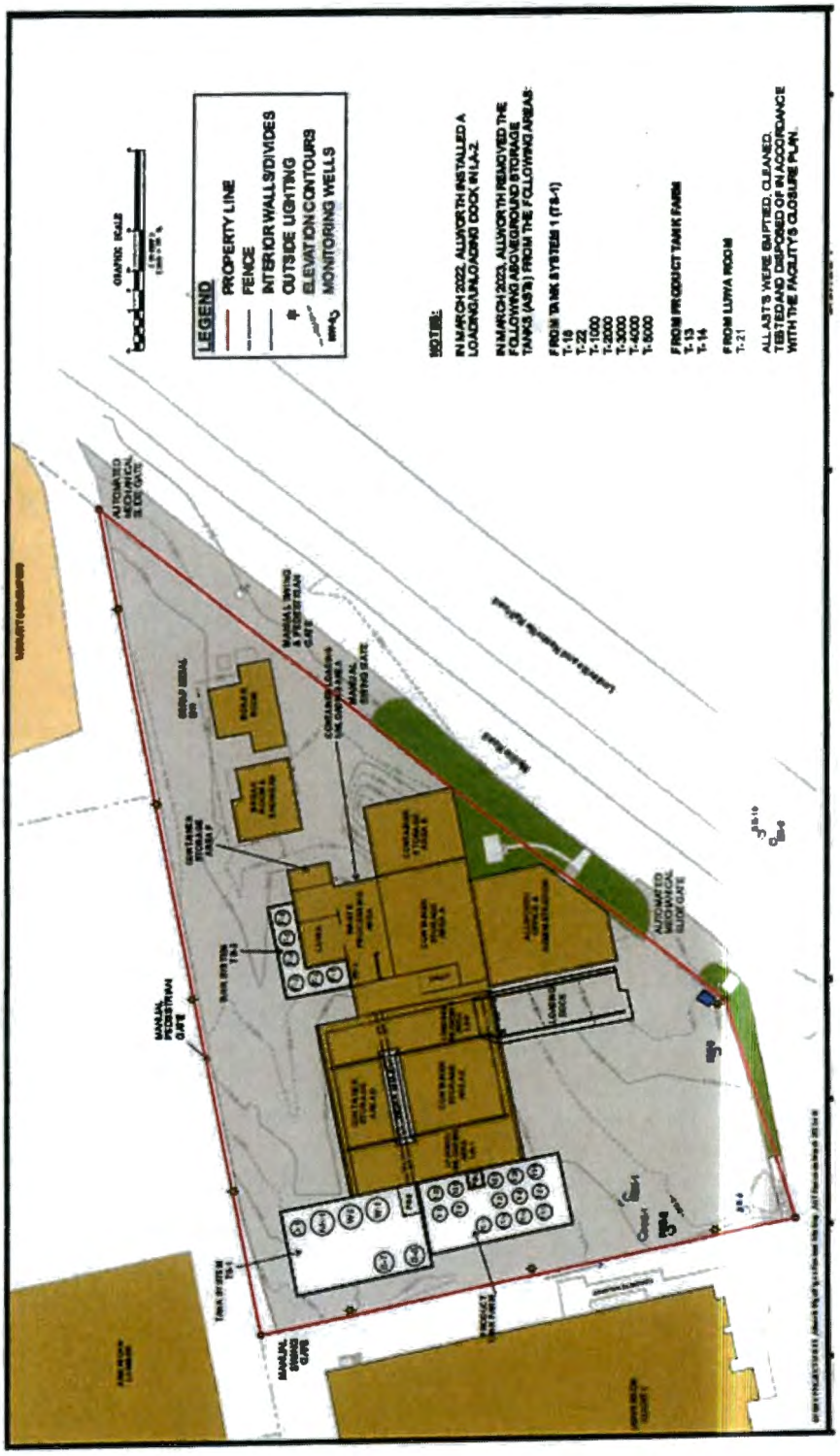
Date	Revision	Revision No.
10/09/00	Original plan.	0
06/16/04	Add proposed tanks and rolloff storage areas. General update.	1
10/01/05	Review plan per new permit effective 10/01/05	2
08/15/07	Revision of plan due to facility rebuild	3
3/31/08	Revised for Name Change	4
02/28/13	Revised for typographical error and facility manager change	5
2/22/16	Revised for Ownership Change	6
6/26/17	Revised for typographical error and facility manager change	7
2/2/21	Revised for Clean Earth ownership and grammar	8
09/07/22	Add to Section 5.1 and Changed Signatory	9
03/07/26	Updated Tank list and Changed Signatory	10

Derrick Berry
Plant General Manager

3-17-2026
Date

ATTACHMENT A

The Allworth, LLC property ranges from 564 feet to 561 feet above mean sea level. The lowest elevation on the property is in the southwestern portion, and the highest point is located at the northwestern corner. The property generally slopes to the south or southwest.



ATTACHMENT B

Document No.:	Document Title:	EHS Element:
AP08001P	Sump Management	N/A
Approved by/Name & Title: Bryan Jones, Compliance Manager		RRP Code:

Purpose and Scope:
This procedure describes the management of sumps. The types of sumps, and the emptying of sumps depending on the type of contents.

Definitions:
A **sump** is defined as a pit or reservoir serving as a receptacle or as a drain for fluids. For the purposes of the Allworth Facility, any area that can contain free liquids or precipitation, whether constructed intentionally for containment of liquids or not, will be managed under this procedure. Examples of sumps include, but not limited to, containment areas around storage tanks, containment area around drum storage, and grated pit in staging area floor.

An **outfall** is defined as the location where material to be discharged is released to the environment. In the case of the Allworth Facility, this is the drainage system that accepts permitted discharges from the Facility and carries them to Five Mile Creek.

Discussion:
The sumps at the Allworth Facility can contain two types of liquids

- Released products and/or wastes
- Collected rainwater

This procedure describes the management method for each type of collected liquid.

Authorization:

ONLY THE GENERAL MANAGER, COMPLIANCE MANAGER, PRODUCTION MANAGER, OR PRODUCTION LEADMAN CAN AUTHORIZE THE PUMPING OF CONTAINED RAINWATER IN SUMPS TO THE OUTFALL. THIS AUTHORIZATION MUST BE GIVEN EACH TIME, FOR EACH SUMP, BEFORE A SUMP IS PUMPED.

Duties:
The General Manager, Compliance Manager, Production Manager, or the Production Leadman have the responsibility to inspect the contents of the sump(s) in a timely manner to determine the disposition of the contents. Operations employees will not pump out a sump without approval of the General Manager, Compliance Manager, Production Manager, or the Production Leadman..

Safety:
At a minimum, standard plant safety equipment is required for this procedure. Additional equipment such as Tyvek coveralls, respirator, rubber boots, and chemical resistant gloves may be required, depending on the conditions encountered.

Extreme care must be exercised in sumps to avoid ignition of flammable vapors that may collect in these low areas.

Origination Date:	Revision Date:	Revision No.	
6/30/00	2/22/16	5	Page 1 of 3

Section One – Management of Collected Wastes and/or Products in Sumps

Procedure:

1. Any wastes or products discovered in a sump must be removed immediately upon discovery. Leaving these materials in the sump for any length of time creates several hazards

   - Possibility of igniting the material if it is flammable
   - Exposure of employees to the materials
   - Air emissions if there are volatile components

2. Liquids will be pumped using an air operated pump. There are several pumps on site that can be used for this purpose. Electrically operated pumps should be avoided to eliminate the possible ignition source. Truck mounted pumps can be used, but extreme caution must be exercised to avoid ignition of the materials being pumped.

3. Materials will be pumped into drums if the quantity is small. Empty tote tanks, or empty tank trailers may be used for larger quantities.

4. Drums and totes will be labeled per procedure AP11001P as to their contents and placed in the waste drum storage area pending proper disposal.

5. After the liquids have been removed from the sump, any solids, debris, floor dry, etc. will be shoveled out and placed in open top drums, labeled, and placed in the waste drum storage area.

5. Further cleaning of the sump will be at the direction of the Production Manager, Compliance Manager, or Production Leadman.

Section Two – Management of Collected Rainwater in Sumps.
Procedure:

1. **Rainwater will not be pumped to the outfall without the specific approval of the General Manager (GM), Compliance Manager (CM), Production Manager, or Production Leadman. Each sump to be pumped needs individual approval.**

2. Rainwater will be pumped out as soon as practical after a rainfall event. Rainwater should be pumped within 24 hours of the event. A maximum of 72 hours may elapse, which will allow for rainfall occurring during weekends and holidays.

3. Pumping may begin during a particularly heavy rainfall if there is a possibility of the sump overflowing. GM or CM approval **must** be obtained **before** the pump is started **each** time.

4. Pump discharge hose/piping will be placed so that the water flows directly into the drainage piping system for the facility. Water should not be allowed to run over the surface of the drive areas, whether paved or not.

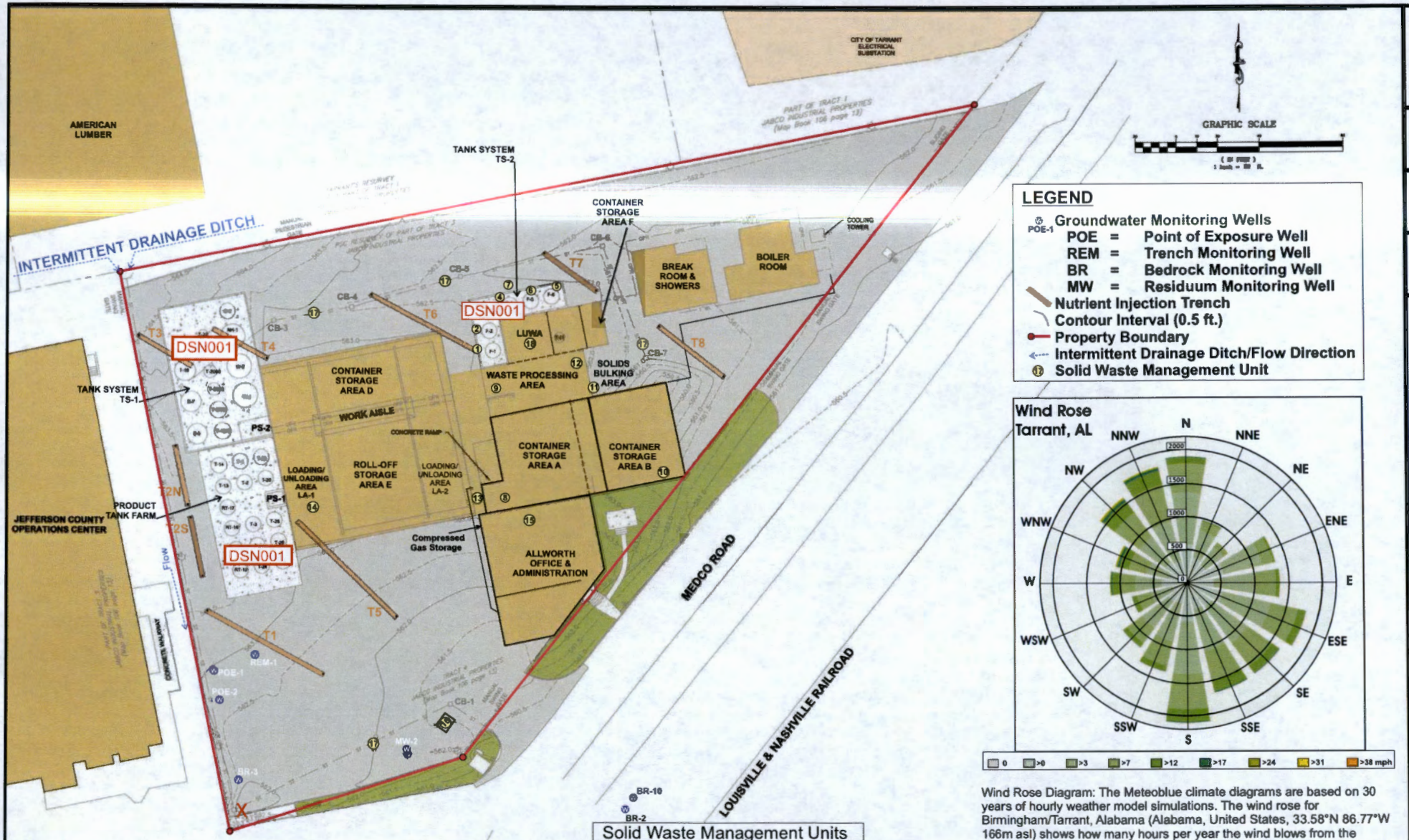
5. The approval of the pumping of sumps to the outfall will follow the requirements of the Facility's National Pollutant Discharge Elimination System Permit (NPDES) for qualifying and sampling water to be discharged from sumps.

Associated Documents: **NPDES Permit**
AE06001P Procedure for Compliance With NPDES Permit.
AP11001P Labeling of Onsite Generated Wastes

Revision History

This document was originally issued on June 30, 2000 Revision 0. It has been revised as follows:

/Date	Revision Details	Revision No
8/2/00	Addition of wastes/products, and NPDES.	1
1/24/02	Addition of approval authority to Production Manager and Production Leadman.	2
6/1/07	Update title changes	3
6/2/08	Update management change	4



DSN001 - tank containment systems

X - outfall

LEGEND

- Groundwater Monitoring Wells (POE-1)
  - POE = Point of Exposure Well
  - REM = Trench Monitoring Well
  - BR = Bedrock Monitoring Well
  - MW = Residuum Monitoring Well
- Nutrient Injection Trench
- Contour Interval (0.5 ft.)
- Property Boundary
- Intermittent Drainage Ditch/Flow Direction
- Solid Waste Management Unit

Solid Waste Management Units

1. Tank 100	10. Waste Repacking Area
2. Tank 200	11. RCRA-Empty Drum Storage Trailer
3. Tank 300	12. Container Loading/Unloading Dock
4. Tank 400	13. Auxiliary Loading/Unloading Dock
5. Tank B-1	14. Tanker Loading/Unloading Area
6. Tank B-2	15. Laboratory Satellite Accumulation Area
7. Former Bottoms Tank	16. Dumpster
8. Permitted Drum Storage Area	17. Stormwater Drainage Ditches
9. Waste Processing Area	18. Evaporator

Wind Rose Diagram: The Meteoblue climate diagrams are based on 30 years of hourly weather model simulations. The wind rose for Birmingham/Tarrant, Alabama (Alabama, United States, 33.58°N 86.77°W 166m asl) shows how many hours per year the wind blows from the indicated direction. Example SW: Wind is blowing from South-West (SW) to North-East (NE).

SOURCE:
https://www.meteoblue.com/en/weather/forecast/modelclimate/tarrant_united-states_4092970

REV. DRAFT - SUBJECT TO CHANGE
APPR'D: QGM
EME PROJ. NO.: 7350001161
SCALE: AS SHOWN
DATE: 11/17/2015
DESIGNED: QGM
DRAWN BY: QGM

EME ENVIRONMENTAL SOLUTIONS
ENVIRONMENTAL MANAGEMENT AND ENGINEERING, INC.
25 Middleton Street, Nashville, Tennessee 37210
Telephone 615.742.0873 • Facsimile 615.742.0873
www.emeinc.com

FIGURE #6
TOPOGRAPHIC MAP & SWMUs
ALLWORTH
TARRANT CITY, ALABAMA

SHEET
6

Delegation of Signatory Authority

Directions for Use:

1. This document may be used by a Responsible Official (as defined in 335-6-6-.09(1) or 335-6-5-.14(1)) to delegate signatory authority to an individual or position within an organization that has/have responsibility for the overall operation of the regulated facility or activity pursuant to the following regulations:

335-6-6-.09(2) [NPDES Permits]/335-6-5-.14(2) [State Indirect Discharge (SID) Permits]
All reports required by permits and other information requested by the Department shall be signed by a person described under paragraph 335-6-6-.09(1)/335-6-5-.14(1) or by a duly authorized representative of that person. **A person is a duly authorized representative only if**: (a) The authorization is made in writing by a person described in paragraph 335-6-6-.09(1)/335-6-5-.14(1); (b) The authorization specifies either an individual or a position **having responsibility for the overall operation of the regulated facility or activity** and; (c) The written authorization is submitted to the Department.

2. To sign this form as a Responsible Official, the person must be at a level of Vice President or higher, a Managing Member, a Partner, an Owner, or a Ranking Elected Official for the company/entity holding the permit or its parent company.
3. All information requested must be provided.

A. Responsible Official (i.e. person delegating signatory rights):

Name	Title/Position	Company/Organization	Phone	Email
Jeffrey Diaz	VP Finance	Allworth, LLC/Clean Earth	(215) 734-1400	jdiaz1@cleanearthinc.com

B. Duly Authorized Representative (i.e. individual(s) or position (s) being delegated signatory authority):

Name	Title/Position	Company/Organization	Phone	Email
T.J. Mc Caustland	Permit Compliance Manager	Allworth, LLC/Clean Earth	(770) 891-2531	TMcCaustland@CleanEarthInc.com
Bryan Jones	Director EH&S South Central	Allworth, LLC/Clean Earth	(256) 223-4597	bjones@cleanearthinc.com

C. NPDES or SID Permit Number(s) for which the delegation will apply (Note: if permit not issued yet, site name and location will suffice):

NPDES AL0032298 Injection Control (UIC) Permit No. ALSI99337808

D. Certification:

I, the abovenamed Responsible Official, delegate the individual(s)/position(s) named above the authority to sign reports, notifications, and other information on my behalf for the permit(s)/site(s) listed above and certify that the individual(s)/position(s) named above has/have responsibility for the overall operation of the regulated facility or activity.

Jeffrey Diaz 4/23/24

Responsible Official's Signature **Date Signed**

Note: If an individual or position listed above does NOT have responsibility for the overall operation of the regulated facility or activity, the delegation for that individual or position will NOT be honored by the Department. In addition, if the person signing this delegation does not meet the definition of Responsible Official in 335-6-6-.09(1) or 335-6-5-.14(1), this delegation will not be honored by the Department.

Holt, Wayne A

From: McCaustland, Thaddeus <tmccaustland@cleanearthinc.com>
Sent: Friday, June 12, 2026 8:52 AM
To: Holt, Wayne A
Subject: Allworth, LLC Test results
Attachments: Clean Earth 2605-00602.pdf

Do I need to upload this anywhere?

GUARDIAN SYSTEMS, INC.

1108 Ashville Road
P.O. Box 190
Leeds, Alabama 35094

Telephone (205) 699-6647
Fax (205) 699-3882

Clean Earth
500 Medco Road
Birmingham, AL 35217-

Attention: Mr. Greg Fink

Report Date: 06/11/2026
Receive Date: 05/28/2026
Receive Time: 8:48

Control No : 2605-00602 Sample # 001
Sampler : DE
Sample ID: Stormwater

Sample Date: 05/26/2026
Sample Time: 15:45

Laboratory Certificate

PARAMETER	RESULTS	UNITS	ANALYST	DATE	TIME	METHOD	REF
Phosphorus, Total	0.17	mg/L	CAC	06/10/2026	16:37	365.4	(1)
Nitrogen, Kjeldahl	<0.5	mg/L	CAC	06/05/2026	16:04	351.2	(1)
Nitrate	<0.20	mg/L	RR	05/28/2026	9:35	300.0	(1)
Nitrite	<0.20	mg/L	RR	05/28/2026	9:35	300.0	(1)
Total Nitrogen	<0.7	mg/L	TAM	06/10/2026	16:40	4500-N	(2)
Oil and Grease	<5.0	mg/L	RR	05/28/2026	10:00	1664	

Approved By:

DR

METHOD REFERENCES

1. Methods for Chemical Analysis of Water and Wastes. EPA-600/4-79-20, revised March 1983, August 1993 May 1994
2. Standard Methods for the Examination of Water and Waste Water, 18th, 19th, 20th, and 22nd Edition, 2012
3. Test Methods for Evaluating Solid Wastes Physical Chemical Method SW-846, 3rd Edition, Updated IV December 1996
4. 1987 ASTM Annual Standards
5. Code of Federal Regulations, Title 40, Part 136, Appendix A, Revised July 1995
6. Methods for the Determination of Organic Compounds in Drinking Water, EPA-600/4-88/039, Revised July 1991, August 1995
7. NIOSH Manual of Anaytical Methods, 4th Edition, May 1996

Guardian Systems, Inc.
1108 Ashville Road, P.O. Box 190
Leeds, Alabama 35094
(205) 699-6647
email:pmoore@gsilab.com
(205) 699-3882 Fax
www.gsilab.com

Chain of Custody Record/ Analysis Report

Client: TJ McCanstalin	Phone:
Company: Allwaste / Clean Earth	Cell #:
Address: 500 MEDCO Road	P.O.#:
	Project:

Sample ID	2605-602 Sample Description	Sample Date	Sample Time	Sample: Comp.*	Sample: Grab	Bottle: Glass	Bottle: Plastic	Preservative: HCl	Preservative: HNO_3	Preservative: H_2SO_4	Preservative: NaOH	Preservative: Cool 4°C	Preservative: Other **	Analysis Requested
005 P	STORMWATER	5/26/26	3:45 Pm		✓	✓								Total Phosphorus
005 TN	"				✓	✓								Total Nitrogen
005 TKN	"				✓	✓								Total Kjeldahl Nitrogen
005 OG	"				✓	✓				✓				Oil and Grease

Sampled by: Daniel Engli (PRINT) Daniel D. Engli (SIGN) Relinquished by: Jym Shaver Date: 5/28/26 Time: 8:48 am
Received by: Date: Time: Relinquished by: Date: Time:
Received by: Date: Time: Relinquished by: Date: Time:
Received for Laboratory by: Pam Mc Date: 5-28-26 Time: 8:48
Was Shipped Container intact when received? Yes ___ No ___ Initials ___ Seals intact? Yes ✓ No ___
Were all samples properly preserved? Yes ___ No ___ Initials ___ Sample temp. 3 °C
Comments: Other = See Above for Sample Preservatives, Field Measurements

PH Meter Calibration Info	Buffer Traceability #	Exp. Date
Buffer #:		
Buffer #:		
Buffer #:		
Turbidity Meter Calibration Info	**Standard Traceability #**	**Exp. Date**
Standard #		
Standard #		
Standard #		

QC Sample	Technician Information
Traceability #	Calibrated by:
pH:	Calibration Time:
Turb:	Calibration Date:
	Calibration Temp:
Notes:	