



MAJOR SOURCE OPERATING PERMIT

PERMITTEE: M.C. DIXON LUMBER COMPANY, INC.

FACILITY NAME: M.C. DIXON LUMBER COMPANY, INC.

FACILITY/PERMIT NO.: 601-S008

LOCATION: EUFAULA, BARBOUR COUNTY, ALABAMA

In accordance with and subject to the provisions of the Alabama Air Pollution Control Act of 1971, <u>Ala. Code</u> §§ 22-28-1 to 22-28-23, as amended, the Alabama Environmental Management Act, <u>Ala. Code</u> §§ 22-22A-1 to 22-22A-17, as amended, and rules and regulations adopted there under, and subject further to the conditions set forth in this permit, the Permittee is hereby authorized to construct, install and use the equipment, device or other article described above.

Pursuant to the **Clean Air Act of 1990**, all conditions of this permit are federally enforceable by EPA, the Alabama Department of Environmental Management, and citizens in general. Those provisions which are not required under the **Clean Air Act of 1990** are considered to be state permit provisions and are not federally enforceable by EPA and citizens in general. Those provisions are contained in separate sections of this permit.

Issuance Date:

Effective Date:

Expiration Date: February 3, 2029

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	Federally Enforceable Provisos	Regulations
1.	<u>Transfer</u>	
	This permit is not transferable, whether by operation of law or otherwise, either from one location to another, from one piece of equipment to another, or from one person to another, except as provided in ADEM Admin. Code r. 335-3-1613(1)(a)5.	ADEM Admin. Code r. 335-3-1602(6)
2.	Renewals	
	An application for permit renewal shall be submitted at least six (6) months, but not more than eighteen (18) months, before the date of expiration of this permit.	ADEM Admin. Code r. 335-3-1612(2)
	The source for which this permit is issued shall lose its right to operate upon the expiration of this permit unless a timely and complete renewal application has been submitted within the time constraints listed in the previous paragraph.	
3.	Severability Clause	
	The provisions of this permit are declared to be severable and if any section, paragraph, subparagraph, subdivision, clause, or phrase of this permit shall be adjudged to be invalid or unconstitutional by any court of competent jurisdiction, the judgment shall not affect, impair, or invalidate the remainder of this permit, but shall be confined in its operation to the section, paragraph, subparagraph, subdivisions, clause, or phrase of this permit that shall be directly involved in the controversy in which such judgment shall have been rendered.	ADEM Admin. Code r. 335-3-1605(e)
4.	Compliance	
	(a) The permittee shall comply with all conditions of ADEM Admin. Code 335-3. Noncompliance with this permit will constitute a violation of the Clean Air Act of 1990 and ADEM Admin. Code 335-3 and may result in an enforcement action; including but not limited to, permit termination, revocation and reissuance, or modification; or denial of a permit renewal application by the permittee.	ADEM Admin. Code r. 335-3-1605(f)
	(b) The permittee shall not use as a defense in an enforcement action that maintaining compliance with conditions of this permit would have required halting or reducing the permitted activity.	ADEM Admin. Code r. 335-3-1605(g)

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	Federally Enforceable Provisos	Regulations
5.	Termination for Cause	
	This permit may be modified, revoked, reopened, and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance will not stay any permit condition.	ADEM Admin. Code r. 335-3-1605(h)
6.	Property Rights	
	The issuance of this permit does not convey any property rights of any sort, or any exclusive privilege.	ADEM Admin. Code r. 335-3-1605(i)
7.	Submission of Information	
	The permittee must submit to the Air Division, within 30 days or for such other reasonable time as the Air Division may set, any information that the Air Division may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit or to determine compliance with this permit. Upon receiving a specific request, the permittee shall also furnish to the Air Division copies of records required to be kept by this permit.	ADEM Admin. Code r. 335-3-1605(j)
8.	Economic Incentives, Marketable Permits, and Emissions Trading	
	No permit revision shall be required, under any approved economic incentives, marketable permits, emissions trading and other similar programs or processes for changes that are provided for in this permit.	ADEM Admin. Code r. 335-3-1605(k)
9.	Certification of Truth, Accuracy, and Completeness	
	Any application form, report, test data, monitoring data, or compliance certification submitted pursuant to this permit shall contain certification by a responsible official of truth, accuracy, and completeness. This certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate and complete.	ADEM Admin. Code r. 335-3-1607(a)
10	. Inspection and Entry	
	Upon presentation of credentials and other documents as may be required by law, the permittee shall allow authorized representatives of the Alabama Department of Environmental Management and EPA to conduct the following:	ADEM Admin. Code r. 335-3-1607(b)

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General Permit Provisos			
Federally Enforceable Provisos	Regulations		
(a) Enter upon the permittee's premises where a source is located or emissions-related activity is conducted, or where records must be kept pursuant to the conditions of this permit;			
(b) Review and/or copy, at reasonable times, any records that must be kept pursuant to the conditions of this permit;			
(c) Inspect, at reasonable times, this facility's equipment (including monitoring equipment and air pollution control equipment), practices, or operations regulated or required pursuant to this permit;			
(d) Sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or other applicable requirements.			
11. Compliance Provisions			
(a) The permittee shall continue to comply with the applicable requirements with which the company has certified that it is already in compliance.	ADEM Admin. Code r. 335-3-1607(c)		
(b) The permittee shall comply in a timely manner with applicable requirements that become effective during the term of this permit.			
12. Compliance Certification			
The permittee shall submit a complete and accurate compliance certification by April 5 th of each year for each annual reporting period of this permit (February 4 th – February 3 rd).	ADEM Admin. Code r. 335-3-1607(e)		
(a) The compliance certification shall include the following:			
(1) The identification of each term or condition of this permit that is the basis of the certification;			
(2) The compliance status;			
(3) The method(s) used for determining the compliance status of the source, currently and over the reporting period consistent with ADEM Admin. Code r. 335-3-1605(c) (Monitoring and Recordkeeping Requirements);			
(4) Whether compliance has been continuous or intermittent;			
(5) Such other facts as the Air Division may require to determine the compliance status of the source;			

	General Permit Provisos	
	Federally Enforceable Provisos	Regulations
(b) The	e compliance certification shall be submitted to:	
	Alabama Department of Environmental Management Air Division P.O. Box 301463 Montgomery, AL 36130-1463	
	and to:	
EI	PA Region 4 via email at EPA_R4_CAA_Reports@epa.gov or through the EPA's Compliance and Emissions Data Reporting Interface (CEDRI)	
3. <u>Reope</u> :	ning for Cause	
	any of the following circumstances, this permit will be ed prior to the expiration of the permit:	ADEM Admin. Code r. 335-3-1613(5)
(a)	Additional applicable requirements under the Clean Air Act of 1990 become applicable to the permittee with a remaining permit term of three (3) or more years. Such a reopening shall be completed not later than eighteen (18) months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which this permit is due to expire.	
(b)	Additional requirements (including excess emissions requirements) become applicable to an affected source under the acid rain program. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into this permit.	
(c)	The Department or EPA determines that this permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of this permit.	
(d)	The Administrator or the Department determines that this permit must be revised or revoked to assure compliance with the applicable requirements.	

This permit is issued on the basis of Rules and Regulations existing on the date of issuance. In the event additional Rules and Regulations are adopted, it shall be the permit holder's responsibility to comply with such rules.

§22-28-16(d), <u>Code of Alabama 1975</u>, as amended

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Federally Enforceable Provisos Regulations 15. Equipment Maintenance or Breakdown (a) In case of shutdown for more than one (1) hour of air pollution ADEM Admin. Code r. 335-3-1-.07(1),(2) control equipment (which operates pursuant to any permit issued by the Director) for necessary scheduled maintenance, the intent to shut down such equipment shall be reported to the Air Division at least (24) hours prior to the planned shutdown, unless such shutdown is accompanied by the shutdown of the source which such equipment is intended to control. Such prior notice shall include, but is not limited to the following: (1) Identification of the specific facility to be taken out of service as well as its location and permit number; (2) The expected length of time that the air pollution control equipment will be out of service; (3) The nature and quality of emissions of air contaminants likely to occur during the shutdown period; (4) Measures such as the use of off-shift labor and equipment that will be taken to minimize the length of the shutdown period; (5) The reasons that it would be impossible or impractical to shut down the sources operation during the maintenance period. (b) In the event that there is a breakdown of equipment or upset of process for a period exceeding one (1) hour in such a manner as to cause, or is expected to cause, increased emissions of air contaminants which are above an applicable standard, the person responsible for such equipment shall notify the Director within 24 hours or the next working day and provide a statement giving all pertinent facts, including the estimated duration of the breakdown. The Director shall be notified when the breakdown has been corrected. 16. Operation of Capture and Control Devices

All air pollution control devices and capture systems for which this permit is issued shall be maintained and operated at all times

in a manner so as to minimize the emissions of air contaminants. Procedures for ensuring that the above equipment is properly operated and maintained so as to minimize the emission of air

contaminants shall be established.

§22-28-16(d), <u>Code of</u> <u>Alabama 1975</u>, as amended

General Permit Provisos

Federally Enforceable Provisos Regulations 17. Obnoxious Odors This permit is issued with the condition that, should obnoxious ADEM Admin. Code r. odors arising from the plant operations be verified by Air Division 335-3-1-.08 inspectors, measures to abate the odorous emissions shall be taken upon a determination by the Alabama Department of Environmental Management that these measures are technically and economically feasible. 18. Fugitive Dust (a) Precautions shall be taken to prevent fugitive dust emanating ADEM Admin. Code r. from plant roads, grounds, stockpiles, screens, dryers, 335-3-4-.02 hoppers, ductwork, etc. (b) Plant or haul roads and grounds shall be maintained in the following manner so that dust will not become airborne. A minimum of one, or a combination, of the following methods shall be utilized to minimize airborne dust from plant or haul roads and grounds: (1) By the application of water any time the surface of the road is sufficiently dry to allow the creation of dust emissions by the act of wind or vehicular traffic; (2) By reducing the speed of vehicular traffic to a point below that at which dust emissions are created; (3) By paving; (4) By the application of binders to the road surface at any time the road surface is found to allow the creation of dust emissions. Should one, or a combination, of the above methods fail to adequately reduce airborne dust from plant or haul roads and grounds, alternative methods shall be employed, either exclusively or in combination with one or all of the above control techniques, so that dust will not become airborne. Alternative methods shall be approved by the Air Division prior to utilization. 19. Additions and Revisions Any modifications to this source shall comply with the ADEM Admin. Code r. modification procedures in Rules 335-3-16-.13 or 335-3-16-.14. 335-3-16-.13 and 335-3-16-.14

General	Permit	Provisos
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Federally Enforceable Provisos	Regulations
20. Recordkeeping Requirements	
(a) Records of required monitoring information of the source shall include the following:	ADEM Admin. Code r. 335-3-1605(c)2.
(1) The date, place, and time of all sampling or measurements;	
(2) The date analyses were performed;	
(3) The company or entity that performed the analyses;	
(4) The analytical techniques or methods used;	
(5) The results of all analyses; and	
(6) The operating conditions that existed at the time of sampling or measurement.	
(b) Retention of records of all required monitoring data and support information of the source for a period of at least 5 years from the date of the monitoring sample, measurement, report, or application. Support information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation and copies of all reports required by the permit.	
21. Reporting Requirements	
(a) Reports to the Air Division of any required monitoring shall be submitted at least every 6 months. All instances of deviations from permit requirements must be clearly identified in said reports. All required reports must be certified by a responsible official consistent with ADEM Admin. Code r. 335-3-1604(9).	335-3-1605(c)3.
(b) Deviations from permit requirements shall be reported within 48 hours or 2 working days of such deviations, including those attributable to upset conditions as defined in the permit. The report shall include the probable cause of said deviations, and any corrective actions or preventive measures that were taken.	
22. Emission Testing Requirements	
Each point of emission which requires testing shall be provided with sampling ports, ladders, platforms, and other safety equipment to facilitate testing performed in accordance with procedures established by Part 60 of Title 40 of the Code of Federal Regulations, as the same may be amended or revised.	335-3-105(3) and 335-3-104(1)

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Federally Enforceable Provisos	Regulations	
The Air Division must be notified in writing at least 10 days in advance of all emission tests to be conducted and submitted as proof of compliance with the Department's air pollution control rules and regulations.		
To avoid problems concerning testing methods and procedures, the following shall be included with the notification letter:	ADEM Admin. Code r. 335-3-104	
(a) The date the test crew is expected to arrive, the date and time anticipated of the start of the first run, how many and which sources are to be tested, and the names of the persons and/or testing company that will conduct the tests.		
(b) A complete description of each sampling train to be used, including type of media used in determining gas stream components, type of probe lining, type of filter media, and probe cleaning method and solvent to be used (if test procedures requires probe cleaning).		
(c) A description of the process(es) to be tested including the feed rate, any operating parameters used to control or influence the operations, and the rated capacity.		
(d) A sketch or sketches showing sampling point locations and their relative positions to the nearest upstream and downstream gas flow disturbances.		
A pretest meeting may be held at the request of the source owner or the Air Division. The necessity for such a meeting and the required attendees will be determined on a case-by-case basis.	ADEM Admin. Code r. 335-3-104	
All test reports must be submitted to the Air Division within 30 days of the actual completion of the test unless an extension of time is specifically approved by the Air Division.		
23. Payment of Emission Fees		
(a) The permittee shall remit the annual Operating Permit Fees required by ADEM Admin. Code r. 335-1-704 according to the schedule in ADEM Admin. Code r. 335-1-705.	ADEM Admin. Code r. 335-1-705	

(b) The permittee shall submit its estimate of actual emissions for the previous calendar year according to the schedule in ADEM 335-1-7-.05

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Admin. Code r. 335-1-7-.05.

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Federally Enforceable Provisos	Regulations		
24. Other Reporting and Testing Requirements			
Submission of other reports regarding monitoring records, fuel analyses, operating rates, and equipment malfunctions may be required as authorized in the Department's air pollution control rules and regulations. The Department may require emission testing at any time.	ADEM Admin. Code r. 335-3-104(1)		
25. Title VI Requirements (Refrigerants)			
Any facility having appliances or refrigeration equipment, including air conditioning equipment, which use Class I or Class II ozone-depleting substances as listed in 40 CFR Part 82, Subpart A, Appendices A and B, shall service, repair, and maintain such equipment according to the work practices, personnel certification requirements, and certified recycling and recovery equipment specified in 40 CFR Part 82, Subpart F.	ADEM Admin. Code r. 335-3-1605(a)		
No person shall knowingly vent or otherwise release any Class I or Class II substance into the environment during the repair, servicing, maintenance, or disposal of any device except as provided in 40 CFR Part 82, Subpart F.			
The responsible official shall comply with all reporting and recordkeeping requirements of 40 CFR 82.166. Reports shall be submitted to the US EPA and the Department as required.			
26. Chemical Accidental Prevention Provisions			
If a chemical listed in Table 1 of 40 CFR Part 68.130 is present in a process in quantities greater than the threshold quantity listed in Table 1, then:	40 CFR Part 68		
(a) The owner or operator shall comply with the provisions in 40 CFR Part 68.			
(b) The owner or operator shall submit one of the following:			
(1) A compliance schedule for meeting the requirements of 40 CFR Part 68 by the date provided in 40 CFR Part 68 § 68.10(a) or,			
(2) A certification statement that the source is in compliance with all requirements of 40 CFR Part 68, including the registration and submission of the Risk Management Plan.			

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Federally Enforceable Provisos	Regulations		
27. Display of Permit			
This permit shall be kept under file or on display at all times at the site where the facility for which the permit is issued is located and shall make the permit readily available for inspection by any or all persons who may request to see it.	ADEM Admin. Code r. 335-3-1401(1)(d)		
28. Circumvention			
No person shall cause or permit the installation or use of any device or any means which, without resulting in the reduction in the total amount of air contaminant emitted, conceals or dilutes any emission of air contaminant which would otherwise violate the Division 3 rules and regulations.	ADEM Admin. Code r. 335-3-110		
29. Visible Emissions			
Unless otherwise specified in the Unit Specific provisos of this permit, any source of particulate emissions shall not discharge more than one 6-minute average opacity greater than 20% in any 60-minute period. At no time shall any source discharge a 6-minute average opacity of particulate emissions greater than 40%. Opacity will be determined by 40 CFR Part 60, Appendix A, Method 9, unless otherwise specified in the Unit Specific provisos of this permit.	ADEM Admin. Code r. 335-3-401(1)		
30. Fuel-Burning Equipment			
Unless otherwise specified in the Unit Specific provisos of this permit, no fuel-burning equipment may discharge particulate emissions in excess of the emissions specified in ADEM Admin. Code r. 335-3-403.	ADEM Admin. Code r. 335-3-403		
Unless otherwise specified in the Unit Specific provisos of this permit, no fuel-burning equipment may discharge sulfur dioxide emissions in excess of the emissions specified in ADEM Admin. Code r. 335-3-501.	ADEM Admin. Code r. 335-3-501		
31. Process Industries - General			
Unless otherwise specified in the Unit Specific provisos of this permit, no process may discharge particulate emissions in excess of the emissions specified in ADEM Admin. Code r. 335-3-404.	ADEM Admin. Code r. 335-3-404		
32. Averaging Time for Emission Limits			
Unless otherwise specified in the permit, the averaging time for the emission limits listed in this permit shall be the nominal time required by the specific test method.	ADEM Admin. Code r. 335-3-105		

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Federally Enforceable Provisos	Regulations		
Precautions should be taken to ensure that no person shall ignite, cause to ignite, permit to be ignited, or maintain any open fire in such a manner as to cause the Department's rules and regulations applicable to open burning to be violated.	ADEM Admin. Code r. 335-3-301		

Facility No. 601-S008

Emission Unit Nos. 002 & 007 (Batch Kiln and CDK) Summary Page

Description: 002: 49,275 MBF/yr Batch, Direct-Heated Lumber Dry Kiln with a

25 MMBtu.hr Natural gas-fired Burner

007: 83,000 MBF/yr Continuous, Direct Heated Lumber Drying Kiln

(CDK) with a 32 MMBtu/hr Natural gas-fired Burner

Permitted Operating Schedule:
$$\frac{24 \text{ Hours}}{\text{Day}} \times \frac{7 \text{ Days}}{\text{Week}} \times \frac{52 \text{ Weeks}}{\text{Year}} = \frac{8760 \text{ Hours}}{\text{Year}}$$

Emission limitations:

Emission Point No.	Description	Pollutant	Emission limit	Regulation
		PM	$E=3.59P^{0.62}$ or $E=17.31P^{0.16}$	ADEM Admin. Code r. 335-3-404 (SIP)
CDK*	Kiln doors	VOC	4.037 lbs/MBF (as WPP1)	ADEM Admin. Code r. 335-3-1404
		НАР	N/A	NA
		PM	$E=3.59P^{0.62}$ or $E=17.31P^{0.16}$	ADEM Admin. Code r. 335-3-404 (SIP)
Batch Kiln*	Roof Vents	VOC	4.30 lbs/MBF (as WPP1)	ADEM Admin. Code r. 335-3-1404
		НАР	N/A	NA

^{*}The permittee shall not cause or allow facility-wide kiln dried lumber production to exceed 100,000 MBF per consecutive 12 months

WPP1 = (as VOC expressed as propane, determined as VOC as C x 1.225) + $[(1-0.65) \times Methanol]$ + Formaldehyde

Emission Unit No. 002 & 007 (Batch Kiln and CDK) Unit Specific Provisos

		Federally Enforceable Provisos	Regulations
1.	<u>Ap</u>	<u>plicability</u>	
	(a)	This unit is subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits."	ADEM Admin. Code r. 335-3-1603
2.	En	nission Standards	
	(a)	The permittee shall not cause or allow the emissions of particulate matter (as TSP) in any one hour from each unit in excess of the amount determined by the following equation:	ADEM Admin. Code r. 335-3-404(1)
		$E = 3.59P^{0.62}$ (P< 30 tons per hour) or	
		$E = 17.31P^{0.16}$ (P \ge 30 tons per hour)	
		where E = Emissions in pounds per hour	
		P = Process weight in tons per hour.	
	(b)	The permittee shall not discharge more than one 6-minute average opacity greater than 20% in any 60-minute period from this boiler. At no time shall the permittee discharge a 6-minute average opacity of particulate emissions greater than 40% from this boiler	ADEM Admin. Code r. 335-3-401
	(c)	The permittee shall not cause or allow the VOC emissions from the CDK to exceed 4.037 lb/MBF, measured as WPP1.	ADEM Admin. Code r. 335-3-1404
	(d)	The permittee shall not cause or allow the VOC emissions from the batch kiln to exceed 4.30 lb/MBF, measured as WPP1.	ADEM Admin. Code r. 335-3-1404
	(e)	The facility shall not cause or allow the VOC emissions from facility-wide dried kiln production to exceed 4.30 lb/MBF, measured as WPP1.	ADEM Admin. Code r. 335-3-1404
	(f)	The permittee shall not cause or allow the CDK kiln dried lumber production to exceed 83,000 MBF per consecutive 12 months.	ADEM Admin. Code r. 335-3-1404
	(g)	The permittee shall not cause or allow the batch kiln dried lumber to exceed 49,275 MBF per consecutive 12 months.	ADEM Admin. Code r. 335-3-1404

Federally Enforceable Provisos	Regulations			
(h) The permittee shall not cause or allow facility-wide kiln dried lumber production to exceed 100,000 MBF per consecutive 12 months.	ADEM Admin. Code r. 335-3-1404			
(i) The permittee shall not cause or allow the facility-wide emissions of an individual HAP to exceed 10 tons during any consecutive 12-month period and the facility-wide emissions of any combination of HAPs to exceed 25 tons during any consecutive 12-month period.	ADEM Admin. Code r. 335-3-1403			
3. Compliance and Performance Test Methods and Procedures				
(a) If testing is required, the particulate matter (as TSP) emission rate shall be measured in accordance with 40 CFR Part 60, Appendix A, Method 5.	ADEM Admin. Code r. 335-3-105			
(b) If testing is required, the VOC (as propane) emission rate shall be measured in accordance with 40 CFR Part 60, Appendix A, OTM 26.	ADEM Admin. Code r. 335-3-105			
(c) Any compliance or performance test required shall be conducted and data reduced in accordance with the test methods and procedures contained in each specific permit condition.	ADEM Admin. Code r. 335-3-105			
4. Emission Monitoring				
(a) The permittee shall maintain, a site-specific operating and maintenance plan (OMP) for the CDK process unit, which identifies key parameters to be monitored related to VOC emissions from the kilns and the frequency and/or averaging period of the monitoring.	ADEM Admin. Code r. 335-3-1404			
(b) Within fifteen (15) days of the end of each calendar month, the permittee shall compile and review the OMP records for the previous month.				
(c) Within fifteen (15) days of the end of each calendar month, the permittee shall calculate batch kiln, CDK, and facility-wide kiln dried lumber production for the previous calendar month and the previous 12-month period (12-month rolling total)	ADEM Admin. Code r. 335-3-1404			
5. Recordkeeping and Reporting Requirements				
(a) The permittee shall maintain records documenting its compliance with the proper maintenance and operating practices as determined by their operating and maintenance plan for the CDK and batch kiln.	ADEM Admin. Code r. 335-3-1404			

	Federally Enforceable Provisos	Regulations
(b)	Should the CDK and batch kiln maintenance and operation records demonstrate non-compliance with the established OMP, the permittee shall notify the Air Division within two (2) working days of determining that non-compliance had occurred.	ADEM Admin. Code r. 335-3-1404
(c)	Should the batch kiln, CDK, or facility-wide kiln dried lumber production limitation be exceeded during any consecutive 12-month period, the permittee shall notify the Air Division within two (2) working days of determining that the exceedance occurred.	ADEM Admin. Code r. 335-3-1404
(d)	The permittee shall maintain records of batch kiln, CDK, and facility-wide kiln dried lumber production, including monthly production and 12-month rolling totals. Within fifteen (15) days of the end of each calendar month, records of the total throughput for the last calendar month shall be recorded and the rolling 12-month total updated.	ADEM Admin. Code r. 335-3-1404
(e)	The permittee shall retain all required records in a permanent form suitable and readily available for inspection for a period of five (5) years from the date of generation of each record.	ADEM Admin. Code r. 335-3-16-05(c)2
(f)	The permittee shall submit a Semiannual Monitoring Report, as required by General Permit Proviso No. 21, no later than 60 days after the end of each semiannual reporting period (January 1st – June 30th and July 1st – December 31st). The report shall include the CDK OMP records, batch kiln production, CDK production, and facility-wide dimensional lumber production calculated for the consecutive 12-month period during the reporting period.	ADEM Admin. Code r. 335-3-16-05(c)

Emission Unit No. 005 (Planer Mill) Summary Page

Description: Planer Mill Operations with Two (2) Cyclones in Series

Permitted Operating Schedule:
$$\frac{24 \text{ Hours}}{\text{Day}} \times \frac{7 \text{ Days}}{\text{Week}} \times \frac{52 \text{ Weeks}}{\text{Year}} = \frac{8760 \text{ Hours}}{\text{Year}}$$

Emission limitations:

Emission Point No.	Description	Pollutant	Emission limit	Regulation
PL-1	Planer Mill Cyclones Exhaust	PM	E = $3.59(P)^{0.62}$ for P<30 TPH Or E = $17.31(P)^{0.16}$ for P≥30 TPH	ADEM Admin. Code r. 335-3-404
and PL-2	Stacks	1 1/1	The permittee is limited to operating this process to 5,000 hours per 12- month rolling total	ADEM Admin. Code r. 335-3-1404

Emission Unit No. 005 (Planer Mill) Unit Specific Provisos

	Federally Enforceable Provisos	Regulations		
1.	Applicability			
	This process is subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits."	ADEM Admin. Code r. 335-3-1603		
2.	Emission Standards			
	(a) The permittee shall not cause or allow the emission of particulate matter in any one hour from this process in excess of the amount determined by the following equation:	ADEM Admin. Code r. 335-3-404		
	$E = 3.59 P^{0.62}$ (P<30 TPH)			
	Or			
	$E = 17.31 \ P^{0.16} \ (P \ge 30 \ \text{TPH})$			
	where $E =$ Emissions in pounds per hour			
	<i>P</i> = Process weight in tons per hour			
	(b) The permittee shall not discharge more than one 6-minute average opacity greater than 20% in any 60-minute period. At no time shall any source discharge a 6-minute average opacity of particulate emissions greater than 40%. Opacity shall be determined by 40 CFR Part 60, Appendix A, Method 9	ADEM Admin. Code. r. 335-3-401(1)		
	(c) The permittee is limited to operating this process to 5,000 hours per 12-month rolling total	ADEM Admin. Code r. 335-3-1404		
	(d) The permittee shall not allow the total emissions of any criteria pollutant from the facility to exceed 250 tons during any consecutive 12-month period	ADEM Admin. Code r. 335-3-1404		
3.	Compliance and Performance Test Methods and Procedures			
	(a) If testing is required, the particulate emission rate from this process shall be determined in accordance with Method 5 at 40 CFR Part 60, Appendix A.	ADEM Admin. Code r. 335-3-105		
	(b) Any compliance or performance test required shall be conducted and data reduced in accordance with the test methods and procedures contained in each specific permit condition unless the Director (1) specifies or approves, in specific cases, the use of a reference method with minor changes in methodology, (2) approves the use of an equivalent method, or (3) approves the use of an alternative method, the results of which he has determined to be adequate for indicating whether a specific source is in compliance.	ADEM Admin. Code r. 335-3-105		

	Federally Enforceable Provisos	Regulations			
4.	Emission Monitoring				
	(a) At least weekly during daylight hours, while the process is operating, the permittee shall perform an instantaneous check of the visual emissions of the exhaust from the cyclones for the presence of greater than normal visible emissions.	ADEM Admin. Code r. 335-3-1605(c)			
	(b) Whenever observed visible emissions are greater than 10% opacity, corrective action shall be initiated as soon as practicable but no longer than 24 hours from the time of observation, followed by an additional observation to confirm that emissions have been reduced to normal.	ADEM Admin. Code r. 335-3-1605(c)			
	(c) The cyclones shall be inspected for proper operation and cleaned at least annually, but more frequently whenever observed visible emissions are greater than 10% opacity. If the results of the inspection indicate that cleaning or maintenance is needed, such action shall be initiated as soon as practicable but no longer than 24 hours from the completion of the inspection.	ADEM Admin. Code r. 335-3-1605(c)			
	(d) Within fifteen (15) days of the end of each calendar month, for the previous calendar month, the total number of hours of operating for the month and the 12-month rolling total.	ADEM Admin. Code r. 335-3-1605(c)			
5.	Recordkeeping and Reporting Requirements				
	(a) The permittee shall calculate by the 15th of each calendar month, for the previous calendar month, the total number of hours of operating for the 12-month rolling total.	ADEM Admin. Code r. 335-3-1605(c)			
	(b) The permittee shall maintain records of emission monitoring performed in a permanent form on-site and available for inspection for at least five (5) years from the date of generation of each record. These records shall include:	ADEM Admin. Code r. 335-3-1605(c)			
	(i) The date, time, and results of each weekly instantaneous observation for greater than 10% opacity;				
	(ii) The date(s), time, nature, and results of any corrective action taken when greater than 10% opacity was observed;				
	(iii) The date(s) and time the cyclones were inspected for proper operation and, if the results of the inspection indicated that cleaning or emissions-related maintenance was needed, the date(s) and nature of the cleaning/maintenance performed.				

Federally Enforceable Provisos Regulations (c) The permittee shall submit a Semiannual Monitoring Report, ADEM Admin. Code r. as required by General Permit Proviso No. 21(a), no later than 335-3-16-.05(c) 60 days after the end of each semiannual reporting period (January 1st – June 30th and July 1st – December 31st). The report shall include the following information for this emission unit: (i) A statement as to whether all instantaneous visible emissions checks were completed as required during the reporting period, and if not, the date(s) and reason(s) why the monitoring was not performed; (ii) A statement as to whether the annual inspection of the cyclones were accomplished during the reporting period, and if so, the date and results of the inspection; (iii) The date(s), time, nature, and results of any corrective action taken when (1) greater than 10% opacity weas observed or (2) an inspection of the cyclones indicated that cleaning or emissions-related maintenance was needed.

(iv) The monthly and 12-month rolling totals for the planer

mill hours of operation.

Emission Unit No. 006 (Sawmill Operations) Summary Page

Description: Sawmill Operations (Including Debarking and Cutting Operations)

Sawmill Pneumatic Wood Waste Transfer System with Cyclone and

Truck Loadout

Permitted Operating Schedule:
$$\frac{24 \text{ Hours}}{\text{Day}} \times \frac{7 \text{ Days}}{\text{Week}} \times \frac{52 \text{ Weeks}}{\text{Year}} = \frac{8760 \text{ Hours}}{\text{Year}}$$

Emission limitations:

Emission Point No.	Description	Pollutant	Emission limit	Regulation	
F-SM	Fugitive Emissions	PM	N/A	N/A	
TL-C	Truck loadout cyclone	PM	E=3.59P $^{0.62}$ [P < 30 TPH] or E=17.31P $^{0.16}$ [P \geq 30 TPH]	ADEM Admin. Code r. 335-3-404 (SIP)	

Emission Unit No. 006

(Sawmill with Pneumatic Wood Waste Transfer System) Unit Specific Provisos

	Federally Enforceable Provisos	Regulations	
1.	Applicability		
	This process is subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits."	ADEM Admin. Code r. 335-3-1603	
2.	Emission Standards		
	(a) The permittee shall not cause or permit the emission of particulate matter in any one hour from these processes in excess of the amount determined by the following equation:	ADEM Admin. Code r. 335-3-404(1)	
	E = $3.59 (P)^{0.62} (P < 30 \text{ tons per hour})$ OR		
	E = 17.31 (P) ^{0.16} ($P \ge 30$ tons per hour)		
	where		
	E = Emissions in pounds per hour		
	P = Process weight in tons per hour.		
	(b) The permittee shall not discharge particulate emissions more than one 6-minute average opacity greater than 20% in any 60-minute period. At no time shall any source discharge a 6-minute average opacity of particulate emissions greater than 40%.	ADEM Admin. Code r. 335-3-404(1)	
3.	Compliance and Performance Test Methods and Procedures		
	(a) If testing is required, the particulate emission rate from this process shall be determined in accordance with Method 5 at 40 CFR Part 60, Appendix A.	ADEM Admin. Code r. 335-3-105	
	(b) Visible emissions shall be determined in accordance with Method 9 at 40 CFR Part 60, Appendix A, during the particulate testing. Alternate test methods may be used provided prior approval by the Air Division is granted	ADEM Admin. Code r. 335-3-105	
	(c) Any compliance or performance test required shall be conducted and data reduced in accordance with the test methods and procedures contained in each specific permit condition.	ADEM Admin. Code r. 335-3-105	
4.	Emission Monitoring		
	(a) While these processes are operating, someone familiar with the processes shall perform an instantaneous check of the visual emissions from the cyclone and truck loadout at least daily during daylight hours for greater than normal visible emissions.	ADEM Admin. Code r. 335-3-1605(c)	

		Federally Enforceable Provisos	Regulations
	(b)	Whenever greater than normal visible emissions are observed, corrective action to minimize emissions shall be initiated within 24 hours, followed by an additional observation to confirm that emissions have been eliminated.	ADEM Admin. Code r. 335-3-1605(c)
	(c)	The cyclone and truck loadout shall be inspected for proper operation at least annually, but more frequently if greater than normal visible emissions are observed. If the results of the inspection indicate that cleaning or maintenance is needed, such action shall be initiated within 24 hours of completing the inspection.	ADEM Admin. Code r. 335-3-1605(c)
5.	Re	cordkeeping and Reporting Requirements	
	(a)	Records of emission monitoring performed shall be maintained in a permanent form on-site and available for inspection for at least five (5) years from the date of generation of each record. These records shall include:	ADEM Admin. Code r. 335-3-1605(c)
		(1) The date, time, and results of each daily instantaneous check for visible emissions;	
		(2) The date(s), nature, and results of any corrective action taken when visible emissions were observed;	
		(3) The date(s) each cyclone was inspected for proper operation and, if the results of the inspection indicated that cleaning or emissions-related maintenance was needed, the date(s) and nature of the cleaning/maintenance performed.	
	(b)	A Semiannual Monitoring Report (SMR) shall be submitted no later than 30 days after the end of each semiannual reporting period (January 1 st – June 30 th and July 1 st – December 31 st). The report shall include the following information:	ADEM Admin. Code r. 335-3-1605(c)
		(1) A statement describing the emission monitoring that was required during the reporting period, whether all emission monitoring was completed as required, and if not, the date(s) and reasons(s) why the monitoring was not performed;	
		(2) A statement as to whether the annual inspection of the cyclone were accomplished during the reporting period, and if so, the date and results of the inspection;	
		(3) The date(s), nature, and results of any corrective action taken when (1) greater than normal visible emissions were observed or (2) an inspection of the cyclone indicated that cleaning or emissions-related maintenance was needed.	

Provisos for Facility-Wide Fugitive Dust Plan

	Federally Enforceable Provisos	Regulations	
1.	Applicability		
	(a) This unit is subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits."	ADEM Admin. Code r. 335-3-1603	
2.	Emission Standards		
	(a) The permittee shall take reasonable precautions as directed in Proviso 3(a) to prevent fugitive dust at the facility which travel beyond the facility property line and cause a nuisance.	ADEM Admin. Code r. 335-3-402	
3.	Compliance and Performance Test Methods and Procedures		
	(a) The permittee shall utilize the Fugitive Dust Plan in Appendix A in order to minimize and address fugitive dust emissions.	ADEM Admin. Code r. 335-3-1607	
4.	Emission Monitoring		
	(a) The permittee shall conduct weekly, considering factors such as naturally wet conditions, visual observations for fugitive dust in areas listed with potential to generate fugitive dust, and if visible emissions traveling beyond the facility property line are observed, any necessary corrective actions shall be initiated within four (4) hours of observation.	ADEM Admin. Code r. 335-3-1605	
5.	Recordkeeping and Reporting Requirements		
	(a) The permittee shall maintain a record of all inspections, to include visible observations performed to satisfy the requirements of Proviso 4(a). This shall include problems observed and corrective actions taken. The records shall be retained for at least five (5) years from the date of generation and shall be available upon request.	ADEM Admin Code r. 335-3-1605	

APPENDIX A

Facility No. 601-S008 Page 24 of 24

Fugitive Dust Control Plan

MC Dixon Lumber Company 526 West Boundary Street Eufaula, Alabama 36027

October 2024



1900 Crestwood Blvd., Suite 114 Birmingham, Alabama 35210

Phone (205) 951-3700

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1.0 Introduction

Fugitive dust is particulate matter resulting from industrial activities generated in the open air (e.g., not through a stack). It includes both visible and non-visible particulate matter.

The Alabama Department of Environmental Management (ADEM) regulates fugitive dust pursuant to Alabama Code of Admin. Rule 335-3-4-.02, *Fugitive Dust*. This rule states that "no person shall cause, suffer, allow, or permit any materials to be handled, transported, or stored; or a building, its appurtenances, or a road to be used, constructed, altered, repaired, or demolished without taking reasonable precautions to prevent particulate matter from becoming airborne.

2.0 <u>Health and Environmental Impacts</u>

Fugitive dust is an air pollutant that can be generated during activities such as sawmill operations. Not only is dust a hazard to workers, it is a hazard to the public and affects the environment.

2.1 Health Hazards

Fine dust inhaled deep into the lungs has been linked to a variety of health problems, ranging from nose and throat irritation to respiratory illnesses, such as bronchitis, lung-damage, and asthma. The silica in dust has been shown to cause silicosis, chronic obstructive pulmonary disease, and renal disease.

2.2 Environmental Hazards

Dust can migrate into nearby surface water, where it affects aquatic communities and contributes to the nutrient loading of the surface water ecosystem. Additionally, fugitive dust that settles on nearby vegetation can weaken or kill the vegetation.

Wind generation of dust particles can cause the erosion of valuable topsoil and contribute to the soiling and discoloration of personal property.

3.0 Plan Objectives

The Fugitive Dust Control Plan identifies control measures and practices to minimize and control fugitive dust. The plan defines the ways in which personnel and subcontractors will mitigate dust emissions at the plant.

To meet these objectives, the Fugitive Dust Control Plan:

Identifies potential fugitive dust sources at the facility

- Identifies control measures and practices to control and minimize fugitive dust
- Identifies fugitive dust control record keeping requirements
- Identifies fugitive dust control notification requirements

4.0 Facility Operations

Incoming logs are conveyed to a sawmill to be debarked and cut to length. Waste bark to conveyed to Truck Loadout Bin #2 and transported off-site. Sawdust is pneumatically conveyed to Cyclone #6, dropped into Truck Loadout Bin #1, and transported off-site. Blocks of large pieces are conveyed to a chipper. The chips are screened and conveyed to Truck Loadout Bine #3 and transported off-site.

Sawdust, pins, and fines from the chip shaker screen are pneumatically blown into Cyclone #TLC located on top of Truck Loadout Bin #1. Collected wood waste from the cyclone is dropped into the bin, loaded into a truck, and transported off-site.

Green lumber from the sawmill is dried in either a 83,000 MBF/yr Natural Gas Fired Continuous Dry Kiln w/32.00 MMBtu Burner, or a 49,275 MBF/yr Natural Gas Fired Batch Dry Kiln w/25 MMBtu/hr Burner.

Incoming dried lumber is transported to the planer mill for lumber finishing. Large wood waste pieces are transported to a hog for further size reduction.

Emissions from the planer are ducted to Cyclone #3. Collected wood dust and shavings from the Cyclone #3 is conveyed to a second cyclone (Cyclone #4) located over the truck loadout bin. Collected wood waste from the hog is blown to a third cyclone (Cyclone #5) also located over the truck loadout bin. All three cyclones discharge into the atmosphere. Collected wood waste at Cyclone #4 and #5 is dropped into the truck loadout bin, and then loaded into trucks.

5.0 Fugitive Dust Sources and Controls

Potential sources of fugitive dust include the following: Sawmill Operations, Planer Mill Operations, Shavings Bin Loadout, Access Roads, and Log Yard.

5.1 <u>Sawmill Operations</u>

5.1.1 Activities

Debarking at Sawing Operations occurs within a building. Sawdust and chips are pneumatically conveyed to the truck loadout bins. Because of the particle size, wood waste from the sawmill is not considered to be a significant source of fugitive dust.

5.1.2 Precautions

If necessary, keep sawmill area wet, by using water sprays, to prevent windblown emissions.

5.2 Planer Mill

5.2.1 Activities

Finishing Operations occur within the confines of a building structure. The potential for fugitive dust generation is minimal.

5.2.2 Precautions

If necessary, keep planer mill area wet, by using water sprays to prevent windblown emissions.

5.3 Sawdust, Chips, Shavings Truck Loadout

5.3.1 Activities

Loadout of sawdust, chips, and shavings from the bins to the trucks is a source of fugitive dust.

5.3.2 Precaution

Maintain low drop heights for material handling activities. Install and maintain dust curtains around material transfer points, such as vehicle loading stations, to reduce air movement and isolate dust forming operations.

5.4 Access Roads

5.4.1 Activities

Drag-out tracks from log yard access onto the access roads can contribute to the formation of fugitive dust.

5.4.2 Precautions

Utilize water trucks to prevent fugitive dust from becoming airborne on as needed basis or weekly cleaning of the access roads using a mechanical sweeper. Limit vehicle speeds to 10 mph.

5.5 Log Yard

5.6.1 Activities

Fugitive dust is generated from loaders and haul trucks traveling through the log yard.

5.6.2 Precautions

Utilize water trucks to prevent fugitive dust from being airborne on as needed basis.

Limit vehicle speeds to 5 mph.

6.0 <u>Inspections</u>

In order to assure that the fugitive dust control measures outlined in this Plan are implemented and effective, they will be assessed in the monthly inspection. If all procedures are being conducted as out lined in this Plan, this will be noted accordingly on the inspection form. If repairs are required or process improvements can be made, this will be noted on the inspection form and a timeline for repairs and improvements will be outlined. Inspections will be performed by Jeff Whitfield, General Manager, or his designee.

The inspection form is enclosed as Attachment A.

7.0 Training

Training is a critical component to the fugitive dust control plan. Training will include a review of the work activities and job site conditions that create dust, proper use of equipment and best management practices to prevent and control dust, and when to take corrective action. All employees will be trained annually.

8.0 Recordkeeping/Reporting

All inspection records will be kept in the office of the General Manager and will be made available to ADEM upon request. All records will be kept for a minimum of five (5) years.

9.0 Record of Revisions and Updates

This Fugitive Dust Control Plan will be assessed annually. As part of the assessment, all processes and procedures will be reviewed for their effectiveness and efficiency at minimizing or eliminating the generation of fugitive dust. If any new measures have been implemented during the year, these will be incorporated into the plan.

The record is enclosed as Attachment B.

Attachment A

Inspection Log

Fugitive Dust Site Inspection Form

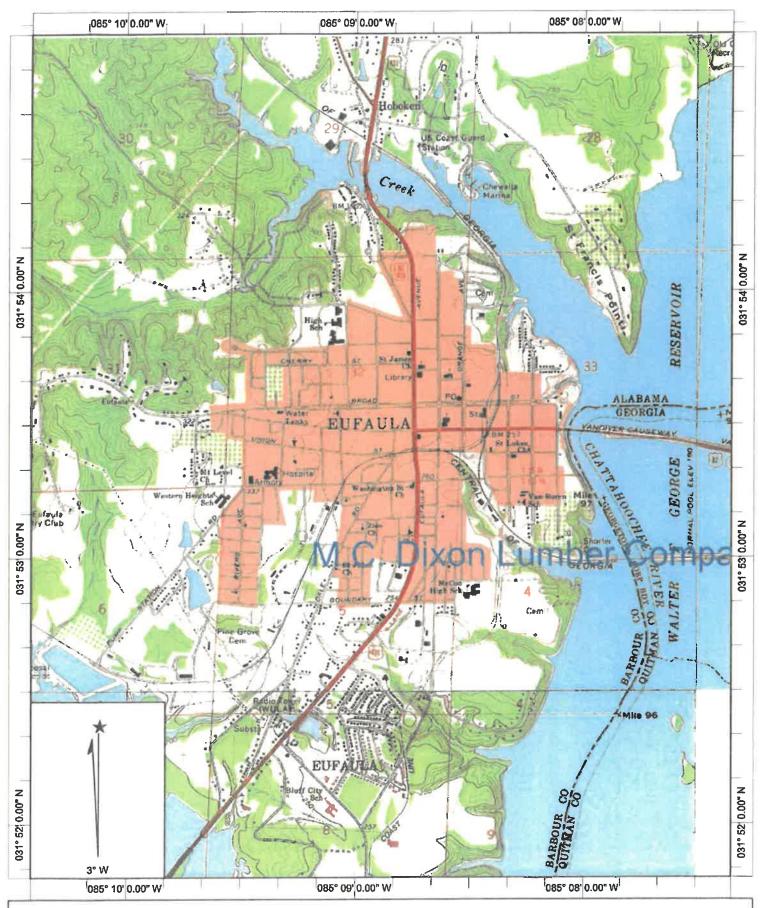
Inspection Criteria	Observations	Follow-Up Action	Status	Inspection Initials
Is visible dust observed?				
Is facility well maintained (i.e., good housekeeping, area cleaned up?)				
Are proper control measures used (e.g., sweeper, water truck, etc.)?				
Are vehicles moving below speed limit?				
Are appropriate haul sizes maintained on haul vehicles (if applicable)?				
Are storage pile heights maintained below level of windbreak (if applicable)?				
Are low drop heights maintained for material handling activity?				

Attachment B

Record of Revisions and Updates

Record of Revisions and Updates

Revision Number	Date	Revisions Made	By Whom
		Initial Issue	



Name: EUFAULA NORTH

Date: 7/20/2009

Scale: 1 inch equals 2000 feet

Location: 031° 53' 22.96" N $\,$ 085° 08' 52.54" W Caption: Figure 1 - Site Location Map, M.C. Dixon Lumber Co., Eufala

Alabama