



MAJOR SOURCE OPERATING PERMIT

PERMITTEE:	GEORGIA-PACIFIC WOOD PRODUCTS LLC
FACILITY NAME:	GEORGIA-PACIFIC WOOD PRODUCTS LLC - ROCKY CREEK PLANT
FACILITY/PERMIT NO.:	106-S010
LOCATION:	FRISCO CITY, MONROE COUNTY, ALABAMA
Ala. Code §§ 22-28-1 to 22-28-23 §§ 22-22A-1 to 22-22A-17, as a further to the conditions set forth and use the equipment, device or of the Pursuant to the Clean Air EPA, the Alabama Department of which are not required under the are not federally enforceable by Esections of this permit.	ct to the provisions of the Alabama Air Pollution Control Act of 1971, as amended, the Alabama Environmental Management Act, Ala. Code mended, and rules and regulations adopted there under, and subject in this permit, the Permittee is hereby authorized to construct, install other article described above. The Act of 1990, all conditions of this permit are federally enforceable by Environmental Management, and citizens in general. Those provisions Clean Air Act of 1990 are considered to be state permit provisions and EPA and citizens in general. Those provisions are contained in separate
Issuance Date:	
Effective Date:	
Expiration Date: Octobe	er 7, 2027

Alabama Department of Environmental Management

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General	Permit	Provisos
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	General Permit Provisos	
	Federally Enforceable Provisos	Regulations
1.	<u>Transfer</u>	
	This permit is not transferable, whether by operation of law or otherwise, either from one location to another, from one piece of equipment to another, or from one person to another, except as provided in ADEM Admin. Code r. 335-3-1613(1)(a)5.	ADEM Admin. Code r. 335-3-1602(6)
2.	Renewals	
	An application for permit renewal shall be submitted at least six (6) months, but not more than eighteen (18) months, before the date of expiration of this permit.	ADEM Admin. Code r. 335-3-1612(2)
	The source for which this permit is issued shall lose its right to operate upon the expiration of this permit unless a timely and complete renewal application has been submitted within the time constraints listed in the previous paragraph.	
3.	Severability Clause	
	The provisions of this permit are declared to be severable and if any section, paragraph, subparagraph, subdivision, clause, or phrase of this permit shall be adjudged to be invalid or unconstitutional by any court of competent jurisdiction, the judgment shall not affect, impair, or invalidate the remainder of this permit, but shall be confined in its operation to the section, paragraph, subparagraph, subdivisions, clause, or phrase of this permit that shall be directly involved in the controversy in which such judgment shall have been rendered.	ADEM Admin. Code r. 335-3-1605(e)
4.	Compliance	
	(a) The Permittee shall comply with all conditions of ADEM Admin. Code r. 335-3. Noncompliance with this permit will constitute a violation of the Clean Air Act of 1990 and ADEM Admin. Code r. 335-3 and may result in an enforcement action; including but not limited to, permit termination, revocation and reissuance, or modification; or denial of a permit renewal application by the Permittee.	
	(b) The Permittee shall not use as a defense in an enforcement action that maintaining compliance with conditions of this permit would have required halting or reducing the permitted activity.	ADEM Admin. Code r. 335-3-1605(g)
5.	<u>Termination for Cause</u>	
	This permit may be modified, revoked, reopened, and reissued, or terminated for cause. The filing of a request by the Permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance will not stay any permit condition.	ADEM Admin. Code r. 335-3-1605(h)

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6.	Property Rights	
	The issuance of this permit does not convey any property rights of any sort, or any exclusive privilege.	ADEM Admin. Code r. 335-3-1605(i)
7.	Submission of Information	
	The Permittee must submit to the Air Division, within 30 days or for such other reasonable time as the Air Division may set, any information that the Air Division may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit or to determine compliance with this permit. Upon receiving a specific request, the Permittee shall also furnish to the Air Division copies of records required to be kept by this permit.	ADEM Admin. Code r. 335-3-1605(j)
8.	Economic Incentives, Marketable Permits, and Emissions Trading	
	No permit revision shall be required, under any approved economic incentives, marketable permits, emissions trading and other similar programs or processes for changes that are provided for in this permit.	ADEM Admin. Code r. 335-3-1605(k)
9.	Certification of Truth, Accuracy, and Completeness	
	Any application form, report, test data, monitoring data, or compliance certification submitted pursuant to this permit shall contain certification by a responsible official of truth, accuracy, and completeness. This certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate and complete.	ADEM Admin. Code r. 335-3-1607(a)
10	. Inspection and Entry	
	Upon presentation of credentials and other documents as may be required by law, the Permittee shall allow authorized representatives of the Alabama Department of Environmental Management and EPA to conduct the following:	ADEM Admin. Code r. 335-3-1607(b)
	(a) Enter upon the Permittee's premises where a source is	

(b) Review and/or copy, at reasonable times, any records that

located or emissions-related activity is conducted, or where records must be kept pursuant to the conditions of this

permit;

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(c) Inspect, at reasonable times, this facility's equipment (including monitoring equipment and air pollution control equipment), practices, or operations regulated or required pursuant to this permit;	
(d) Sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or other applicable requirements.	
11. Compliance Provisions	
(a) The Permittee shall continue to comply with the applicable requirements with which the company has certified that it is already in compliance.	ADEM Admin. Code r. 335-3-1607(c)
(b) The Permittee shall comply in a timely manner with applicable requirements that become effective during the term of this permit.	
12. Compliance Certification	
The Permittee shall submit a complete and accurate compliance certification by December 7 th of each year for each annual reporting period of this permit (October 8 th – October 7 th).	ADEM Admin. Code r. 335-3-1607(e)
(a) The compliance certification shall include the following:	
(1) The identification of each term or condition of this permit that is the basis of the certification;	
(2) The compliance status;	
(3) The method(s) used for determining the compliance status of the source, currently and over the reporting period consistent with ADEM Admin. Code r. 335-3-1605(c) (Monitoring and Recordkeeping Requirements);	
(4) Whether compliance has been continuous or intermittent;	
(5) Such other facts as the Air Division may require to determine the compliance status of the source;	

(b) The compliance certification shall be submitted to:

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Federally Enforceable Provisos Regulations Alabama Department of Environmental Management Air Division P.O. Box 301463 Montgomery, AL 36130-1463 and to: Enforcement and Compliance Assurance Division EPA Region 4 Atlanta Federal Center 61 Forsyth Street, SW Atlanta, GA 30303 13. Reopening for Cause Under any of the following circumstances, this permit will be ADEM Admin. Code r. reopened prior to the expiration of the permit: 335-3-16-.13(5) (a) Additional applicable requirements under the Clean Air Act of 1990 become applicable to the Permittee with a remaining permit term of three (3) or more years. Such a reopening shall be completed not later than eighteen (18) months after promulgation of the applicable requirement. reopening is required if the effective date of the requirement is later than the date on which this permit is due to expire. (b) Additional requirements (including excess requirements) become applicable to an affected source under the acid rain program. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into this permit. (c) The Department or EPA determines that this permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of this permit. (d) The Administrator or the Department determines that this permit must be revised or revoked to assure compliance with the applicable requirements. 14. Additional Rules and Regulations This permit is issued on the basis of Rules and Regulations §22-28-16(d), Code of existing on the date of issuance. In the event additional Rules Alabama 1975, as

and Regulations are adopted, it shall be the permit holder's

responsibility to comply with such rules.

amended

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5. <u>Eq</u> u	nipment Maintenance or Breakdown	
	In case of shutdown of air pollution control equipment (which operates pursuant to any permit issued by the Director) for necessary scheduled maintenance, the intent to shut down such equipment shall be reported to the Air Division at least (24) hours prior to the planned shutdown, unless such shutdown is accompanied by the shutdown of the source which such equipment is intended to control. Such prior notice shall include, but is not limited to the following:	ADEM Admin. Code 1 335-3-107(1),(2)
	(1) Identification of the specific facility to be taken out of service as well as its location and permit number;	
	(2) The expected length of time that the air pollution control equipment will be out of service;	
	(3) The nature and quality of emissions of air contaminants likely to occur during the shutdown period;	
	(4) Measures such as the use of off-shift labor and equipment that will be taken to minimize the length of the shutdown period;	
	(5) The reasons that it would be impossible or impractical to shut down the sources operation during the maintenance period.	
	In the event that there is a breakdown of equipment or upset of process in such a manner as to cause, or is expected to cause, increased emissions of air contaminants which are above an applicable standard, the person responsible for such equipment shall notify the Director within 24 hours or the next working day and provide a statement giving all pertinent facts, including the estimated duration of the breakdown. The Director shall be notified when the breakdown has been corrected.	

16. Operation of Capture and Control Devices

All air pollution control devices and capture systems for which this permit is issued shall be maintained and operated at all times in a manner so as to minimize the emissions of air contaminants. Procedures for ensuring that the above equipment is properly operated and maintained so as to minimize the emission of air contaminants shall be established.

§22-28-16(d), <u>Code of</u> <u>Alabama 1975</u>, as amended

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Jeneral Permit Provisos **Federally Enforceable Provisos** Regulations 17. Obnoxious Odors This permit is issued with the condition that, should obnoxious ADEM Admin. Code r. odors arising from the plant operations be verified by Air 335-3-1-.08 Division inspectors, measures to abate the odorous emissions shall be taken upon a determination by the Alabama Department of Environmental Management that these measures are technically and economically feasible. 18. Fugitive Dust (a) Precautions shall be taken to prevent fugitive dust ADEM Admin. Code r. emanating from plant roads, grounds, stockpiles, screens, 335-3-4-.02 dryers, hoppers, ductwork, etc. (b) Plant or haul roads and grounds shall be maintained in the following manner so that dust will not become airborne. A minimum of one, or a combination, of the following methods shall be utilized to minimize airborne dust from plant or haul roads and grounds: (1) By the application of water any time the surface of the road is sufficiently dry to allow the creation of dust emissions by the act of wind or vehicular traffic; (2) By reducing the speed of vehicular traffic to a point below that at which dust emissions are created; (3) By paving; (4) By the application of binders to the road surface at any time the road surface is found to allow the creation of dust emissions. Should one, or a combination, of the above methods fail to adequately reduce airborne dust from plant or haul roads and grounds, alternative methods shall be employed, either exclusively or in combination with one or all of the above control techniques, so that dust will not become airborne. Alternative methods shall be approved by the Air Division prior to utilization. 19. Additions and Revisions Any modifications to this source shall comply with the ADEM Admin. Code r. modification procedures in ADEM Admin. Code r. 335-3-16-.13 335-3-16-.13 and or 335-3-16-.14. 335-3-16-.14 20. Recordkeeping Requirements (a) Records of required monitoring information of the source ADEM Admin. Code r.

shall include the following:

335-3-16-.05(c)2.

General Permit Provisos **Federally Enforceable Provisos** Regulations (1) The date, place, and time of all sampling or measurements: (2) The date analyses were performed; (3) The company or entity that performed the analyses; (4) The analytical techniques or methods used; (5) The results of all analyses; and (6) The operating conditions that existed at the time of sampling or measurement. (b) Retention of records of all required monitoring data and support information of the source for a period of at least 5 years from the date of the monitoring sample, measurement, report, or application. Support information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation and copies of all reports required by the permit. 21. Reporting Requirements (a) Reports to the Air Division of any required monitoring shall ADEM Admin. Code r. be submitted at least every 6 months. All instances of 335-3-16-.05(c)3. deviations from permit requirements must be clearly identified in said reports. All required reports must be certified by a responsible official consistent with ADEM Admin. Code r. 335-3-16-.04(9). (b) Deviations from permit requirements shall be reported within 48 hours or 2 working days of such deviations, including those attributable to upset conditions as defined in the permit. The report shall include the probable cause of said deviations, and any corrective actions or preventive measures that were taken. 22. Emission Testing Requirements Each point of emission which requires testing shall be provided ADEM Admin. Code r. with sampling ports, ladders, platforms, and other safety 335-3-1-.05(3) and equipment to facilitate testing performed in accordance with 335-3-1-.04(1) procedures established by Part 60 of Title 40 of the Code of Federal Regulations, as the same may be amended or revised. The Air Division must be notified in writing at least 20 days in advance of all emission tests to be conducted and submitted as

proof of compliance with the Department's air pollution control

rules and regulations.

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To avoid problems concerning testing methods and procedures, the following shall be included with the notification letter:	ADEM Admin. Code r. 335-3-104
(a) The date the test crew is expected to arrive, the date and time anticipated of the start of the first run, how many and which sources are to be tested, and the names of the persons and/or testing company that will conduct the tests.	
(b) A complete description of each sampling train to be used, including type of media used in determining gas stream components, type of probe lining, type of filter media, and probe cleaning method and solvent to be used (if test procedures requires probe cleaning).	
(c) A description of the process(es) to be tested including the feed rate, any operating parameters used to control or influence the operations, and the rated capacity.	
(d) A sketch or sketches showing sampling point locations and their relative positions to the nearest upstream and downstream gas flow disturbances.	
A pretest meeting may be held at the request of the source owner or the Air Division. The necessity for such a meeting and the required attendees will be determined on a case-by-case basis.	ADEM Admin. Code r. 335-3-104
All test reports must be submitted to the Air Division within 30 days of the actual completion of the test unless an extension of time is specifically approved by the Air Division.	
23. Payment of Emission Fees	
(a) The Permittee shall remit the annual Operating Permit Fees required by ADEM Admin. Code r. 335-1-704 according to the schedule in ADEM Admin. Code r. 335-1-705.	ADEM Admin. Code r. 335-1-705
(b) The Permittee shall submit its estimate of actual emissions for the previous calendar year according to the schedule in ADEM Admin. Code r. 335-1-705.	ADEM Admin. Code r. 335-1-705
24. Other Reporting and Testing Requirements	
Submission of other reports regarding monitoring records, fuel analyses, operating rates, and equipment malfunctions may be required as authorized in the Department's air pollution control rules and regulations. The Department may require emission testing at any time.	ADEM Admin. Code r. 335-3-104(1)

testing at any time.

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25. <u>Title VI Requirements (Refrigerants)</u>		
Any facility having appliances or refrigeration equipment, including air conditioning equipment, which use Class I or Class II ozone-depleting substances as listed in 40 CFR Part 82, Subpart A, Appendices A and B, shall service, repair, and maintain such equipment according to the work practices, personnel certification requirements, and certified recycling and recovery equipment specified in 40 CFR Part 82, Subpart F.	ADEM Admin. Code r. 335-3-1605(a)	
No person shall knowingly vent or otherwise release any Class I or Class II substance into the environment during the repair, servicing, maintenance, or disposal of any device except as provided in 40 CFR Part 82, Subpart F.		
The responsible official shall comply with all reporting and recordkeeping requirements of 40 CFR §82.166. Reports shall be submitted to the US EPA and the Department as required.		
26. Chemical Accidental Prevention Provisions		
If a chemical listed in Table 1 of 40 CFR § 68.130 is present in a process in quantities greater than the threshold quantity listed in Table 1, then:	40 CFR Part 68	
(a) The owner or operator shall comply with the provisions in 40 CFR Part 68.		
(b) The owner or operator shall submit one of the following:		
(1) A compliance schedule for meeting the requirements of 40 CFR Part 68 by the date provided in 40 CFR §68.10(a) or,		
(2) A certification statement that the source is in compliance with all requirements of 40 CFR Part 68, including the registration and submission of the Risk Management Plan.		
27. <u>Display of Permit</u>		
This permit shall be kept under file or on display at all times at the site where the facility for which the permit is issued is located and shall make the permit readily available for inspection by any or all persons who may request to see it.	ADEM Admin. Code r. 335-3-1401(1)(d)	

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28. Circumvention				
No person shall cause or permit the installation or use of any device or any means which, without resulting in the reduction in the total amount of air contaminant emitted, conceals or dilutes any emission of air contaminant which would otherwise violate the Division 3 rules and regulations.	ADEM Admin. Code r. 335-3-110			
29. Visible Emissions				
Unless otherwise specified in the Unit Specific provisos of this permit, any source of particulate emissions shall not discharge more than one 6-minute average opacity greater than 20% in any 60-minute period. At no time shall any source discharge a 6-minute average opacity of particulate emissions greater than 40%. Opacity will be determined by 40 CFR Part 60, Appendix A, Method 9, unless otherwise specified in the Unit Specific provisos of this permit.	ADEM Admin. Code r. 335-3-401(1)			
30. Fuel-Burning Equipment				
Unless otherwise specified in the Unit Specific provisos of this permit, no fuel-burning equipment may discharge particulate emissions in excess of the emissions specified in ADEM Admin. Code r. 335-3-403.	ADEM Admin. Code r. 335-3-403			
Unless otherwise specified in the Unit Specific provisos of this permit, no fuel-burning equipment may discharge sulfur dioxide emissions in excess of the emissions specified in ADEM Admin. Code r. 335-3-501.	ADEM Admin. Code r. 335-3-501			
31. Process Industries - General				
Unless otherwise specified in the Unit Specific provisos of this permit, no process may discharge particulate emissions in excess of the emissions specified in ADEM Admin. Code r. 335-3-404.	ADEM Admin. Code r. 335-3-404			
32. Averaging Time for Emission Limits				
Unless otherwise specified in the permit, the averaging time for the emission limits listed in this permit shall be the nominal time required by the specific test method.	ADEM Admin. Code r. 335-3-105			
33. Open Burning				
Precautions should be taken to ensure that no person shall ignite, cause to ignite, permit to be ignited, or maintain any open fire in such a manner as to cause the Department's rules and regulations applicable to open burning to be violated.	ADEM Admin. Code r. 335-3-301			

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34. Permit Shield	
A Permit Shield exists under this operating permit in accordance with ADEM Admin. Code r. 335-3-1610 in that compliance with the conditions of this permit shall be deemed compliance with any applicable requirements as of the date of permit issuance, provided that such applicable requirements are included and are specifically identified in this operating permit.	ADEM Admin. Code r. 335-3-1610

Emission Unit Nos. 001 and 002 (Natural Gas Direct-Fired Dry Kilns) Summary Page

Description: Two (2) Direct-Fired Dry Kilns w/ 21 MMBtu/hr Gas-Fired Burners

Permitted Operating Schedule: 8,760 hr/yr

Emission Limitations:

Emission Point No.	Description	Pollutant	Emission limit	Regulation
		PM	3.59(P) ^(0.62)	ADEM Admin. Code r. 335-3-404 (SIP)
		VOC	N/A	N/A
EP-K1	Dry Kiln No. 1	SO ₂	4.0 lb/MMBtu	ADEM Admin. Code r. 335-3-501(1)(b) (SIP)
		NOx	N/A	N/A
		CO	N/A	N/A
		НАР	N/A	N/A
		PM	3.59(P) ^(0.62)	ADEM Admin. Code r. 335-3-404 (SIP)
		VOC	N/A	N/A
EP-K2	Dry Kiln No. 2	SO ₂	4.0 lb/MMBtu	ADEM Admin. Code r. 335-3-501(1)(b) (SIP)
		NOx	N/A	N/A
		СО	N/A	N/A
	in the state of th	НАР	N/A	N/A

Emission Unit Nos. 001 and 002 (Natural Gas Direct-Fired Dry Kilns)

	Federally Enforceable Provisos	Regulations
1.	Applicability	
	(a) These units are subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits".	ADEM Admin. Code r. 335-3-1603
	(b) These units are subject to the applicable requirements of the National Emission Standards for Hazardous Air Pollutants for Plywood and Composite Wood Products, 40 CFR Part 63, Subpart DDDD, and to the NESHAP General Provisions, 40 CFR Part 63, Subpart A as provided in 40 CFR §63.2290 and Table 10 of Subpart DDDD.	ADEM Admin. Code r. 335-3-1106(81) and ADEM Admin. Code r. 335-3-1106(1)
2.	Emission Standards	
	(a) The permittee shall not cause or permit the emission of particulate matter in any one hour from either of these units in excess of the amount determined by the equation:	ADEM Admin. Code r. 335-3-404 (SIP)
	$E = 3.59(P)^{0.62},$	
	Where E = Emissions in pounds per hour and	
	P = Process weight per hour in tons per hour.	
	(b) The Permittee shall not cause or allow the emission of sulfur dioxide from either of these units in excess of 4.0 lb/MMBtu.	ADEM Admin. Code r. 335-3-501(1)(b)
3.	Compliance and Performance Test Methods and Procedures	
	(a) If testing is required, the particulate emission rate shall be measured in accordance with Methods 1-4 and 5 at 40 CFR Part 60, Appendix A.	ADEM Admin. Code r. 335-3-105
	(b) If testing is required, the volatile organic compound emission rate shall be measured in accordance with 40 CFR Part 60, Appendix A, Method 25A.	ADEM Admin. Code r. 335-3-105
	(c) Any compliance or performance test required shall be conducted and data reduced in accordance with the test methods and procedures contained in each specific permit condition unless the Director (1) specifies or approves, in specific cases, the use of a reference method with minor changes in methodology, (2) approves the use of an equivalent method, or (3) approves the use of an alternative method, the results of which he has determined to be adequate for indicating whether a specific source is in compliance.	ADEM Admin. Code r. 335-3-105

	Federally Enforceable Provisos	Regulations
4.	Emission Monitoring	
	The burners for these kilns are restricted to burning natural gas only, with no permitted back-up fuel.	ADEM Admin. Code r. 335-3-1605(c)(1)
5.	Recordkeeping and Reporting Requirements	
	(a) If the Permittee exceeds an applicable emission limit at any time, the Permittee shall notify the Air Division in writing within two working days of determining that the exceedance occurred.	ADEM Admin. Code r. 335-3-1605
	(b) The Permittee shall submit a Semiannual Monitoring Report, as required by General Permit Proviso No. 21(a), no later than 60 days after the end of each semiannual reporting period (October 8 th – April 7 th and April 8 th – October 7 th). The report shall include whether any fuel other than natural gas was burned in the burners for these units during the reporting period.	ADEM Admin. Code r. 335-3-1605

Emission Unit Nos. 003 and 004 (Wood-Fired Continuous Dry Kilns) Summary Page

Description: Two (2) Continuous Dry Kilns w/ 29 MMBtu/hr Wood-Fired Burners

Permitted Operating Schedule: 8,760 hr/yr

Emission Limitations:

Emission Point No.	Description	Pollutant	Emission limit	Regulation
		PM	3.59(P) ^(0.62)	ADEM Admin. Code r. 335-3-404 (SIP)
		VOC	N/A	N/A
EP-K3	Dry Kiln No. 3	SO_2	4.0 lb/MMBtu	ADEM Admin. Code r. 335-3-501(1)(b) (SIP)
		NOx	N/A	N/A
		СО	N/A	N/A
		НАР	N/A	N/A
		PM	3.59(P) ^(0.62)	ADEM Admin. Code r. 335-3-404 (SIP)
		VOC	N/A	N/A
EP-K4	Dry Kiln No. 4	SO_2	4.0 lb/MMBtu	ADEM Admin. Code r. 335-3-501(1)(b) (SIP)
		NOx	N/A	N/A
		СО	N/A	N/A
		НАР	N/A	N/A

Emission Unit Nos. 003 and 004 (Wood-Fired Continuous Dry Kilns)

	Federally Enforceable Provisos	Regulations
1.	Applicability	
	(a) These units are subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits".	ADEM Admin. Code r. 335-3-1603
	(b) These units are subject to the applicable requirements of the National Emission Standards for Hazardous Air Pollutants for Plywood and Composite Wood Products, 40 CFR Part 63, Subpart DDDD, and to the NESHAP General Provisions, 40 CFR Part 63, Subpart A as provided in 40 CFR §63.2290 and Table 10 of Subpart DDDD.	ADEM Admin. Code r. 335-3-1106(81) and ADEM Admin. Code r. 335-3-1106(1)
2.	Emission Standards	
	(a) The permittee shall not cause or permit the emission of particulate matter in any one hour from either of these units in excess of the amount determined by the equation:	ADEM Admin. Code r. 335-3-404 (SIP)
	$E = 3.59(P)^{0.62},$	
	Where E = Emissions in pounds per hour and	
	P = Process weight per hour in tons per hour of wood being burned.	
	(b) The Permittee shall not cause or allow the emission of sulfur dioxide from either of these units in excess of 4.0 lb/MMBtu.	ADEM Admin. Code r. 335-3-501(1)(b)
3.	Compliance and Performance Test Methods and Procedures	
	(a) If testing is required, the particulate emission rate shall be measured in accordance with Methods 1-4 and 5 at 40 CFR Part 60, Appendix A.	ADEM Admin. Code r. 335-3-105
	(b) If testing is required, the volatile organic compound emission rate shall be measured in accordance with 40 CFR Part 60, Appendix A, Method 25A.	ADEM Admin. Code r. 335-3-105
	(c) Any compliance or performance test required shall be conducted and data reduced in accordance with the test methods and procedures contained in each specific permit condition unless the Director (1) specifies or approves, in specific cases, the use of a reference method with minor changes in methodology, (2) approves the use of an equivalent method, or (3) approves the use of an alternative method, the results of which he has determined to be adequate for indicating whether a specific source is in compliance.	ADEM Admin. Code r. 335-3-105

	Federally Enforceable Provisos	Regulations
4.	Emission Monitoring	
	The burner for these kilns are restricted to burning untreated wood only, with no permitted back-up fuel. Propane, butane or lighter fluid may be used to ignite the wood during startup.	ADEM Admin. Code r. 335-3-1605(c)(1)
5.	Recordkeeping and Reporting Requirements	
	(a) If this Permittee exceeds an applicable emission limit at any time, the Permittee shall notify the Air Division in writing within two working days of determining that the exceedance occurred.	ADEM Admin. Code r. 335-3-1605
	(b) The Permittee shall submit a Semiannual Monitoring Report, as required by General Permit Proviso No. 21(a), no later than 60 days after the end of each semiannual reporting period (October 8 th – April 7 th and April 8 th – October 7 th). The report shall include whether any fuel other than untreated wood was burned in the burners for these units, except propane or butane used during startup, during the reporting period.	ADEM Admin. Code r. 335-3-1605

Emission Unit No. 005 (Planer Mill Pneumatic Transfer System)

Summary Page Summary Page

Description: Planer Mill Pneumatic System with Cyclone

Permitted Operating Schedule: 8,760 hr/yr

Emission limitations:

Emission Point No.	Description	Pollutant	Emission limit	Regulation
EP-CYCL-1	Planer Cyclone	PM	E=3.59P ^{0.62}	ADEM Admin. Code r. 335-3-404 (SIP)

Emission Unit No. 005 (Planer Mill Pneumatic System)

	Federally Enforceable Provisos	Regulations
1.	Applicability	
	This unit is subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits".	ADEM Admin. Code r. 335-3-1603
2.	Emission Standards	
	 (a) No person shall cause or permit the emission of particulate matter in any one hour from this unit in excess of the amount determined by the following equation: E = 3.59P^{0.62} (P < 30 tons per hour) 	ADEM Admin. Code r. 335-3-404
	where $E = Emissions$ in pounds per hour	
	P = Process weight per hour in tons per hour	
	(b) The visible emissions from this unit shall not exceed twenty percent (20%) opacity, as determined by a six-minute average except for one six-minute opacity not greater than forty percent (40%) during any sixty-minute period.	ADEM Admin. Code r. 335-3-401(1)
3.	Compliance and Performance Test Methods and Procedures	
	(a) If testing is required, the particulate emission rate shall be measured in accordance with Methods 1-4 and 5 at 40 CFR Part 60, Appendix A.	ADEM Admin. Code r. 335-3-105
	(b) Opacity of stack emissions shall be determined in accordance with Method 9 at 40 CFR Part 60, Appendix A.	ADEM Admin. Code r. 335-3-105
	(c) Any compliance or performance test required shall be conducted and data reduced in accordance with the test methods and procedures contained in each specific permit condition unless the Director (1) specifies or approves, in specific cases, the use of a reference method with minor changes in methodology, (2) approves the use of an equivalent method, or (3) approves the use of an alternative method, the results of which he has determined to be adequate for indicating whether a specific source is in compliance.	ADEM Admin. Code r. 335-3-105
4.	Emission Monitoring	
	(a) At least once per week during daylight hours, Permittee personnel familiar with the processes shall observe the cyclone (while the process is operating) for greater than normal visible emissions as determined by previous observations of normal operations.	ADEM Admin. Code r. 335-3-1605(c)(1)

		Federally Enforceable Provisos	Regulations
	(b)	Whenever observed visible emissions are greater than normal from the cyclone, corrective action shall be initiated as soon as practicable but no longer than 24 hours from the time of observation, followed by an additional observation to confirm that emissions have been reduced to normal.	ADEM Admin. Code r. 335-3-1605(c)(1)
	(c)	The Permittee shall inspect the cyclone for proper operation at least annually and if greater than normal visible emissions are observed. If the results of the inspection indicate that cleaning or maintenance is needed, such action shall be initiated within 24 hours of completing the inspection.	ADEM Admin. Code r. 335-3-1605(c)(1)
5.	Re	cordkeeping and Reporting Requirements	
	(a)	For the monitoring performed in accordance with the Emission Monitoring Section above, the Permittee shall maintain records in a permanent form on-site and available for inspection for at least five (5) years from the date of generation of each record. These records shall include:	ADEM Admin. Code r. 335-3-1605
		(i) The date, time, and results of the daily observation for greater than normal visible emissions from the cyclone;	
		(ii) The date(s), time, nature, and results of any corrective action taken when greater than normal visible emissions were observed from the cyclone;	
		(iii) The date(s) and time the cyclone was inspected for proper operation and, if the results of the inspection indicated that cleaning or emissions-related maintenance was needed, the date(s) and nature of the cleaning/maintenance performed.	
	(b)	If the Permittee exceeds an applicable emission limit, the Permittee shall notify the Air Division within two working days of determining the exceedance occurred.	ADEM Admin. Code r. 335-3-1605
	(c)	The Permittee shall submit a Semiannual Monitoring Report, as required by General Permit Proviso No. 21(a), no later than 60 days after the end of each semiannual reporting period (October 8 th – April 7 th and April 8 th – October 7 th). The report shall include the following information for these emission units:	ADEM Admin. Code r. 335-3-1605

(i) A statement as to whether all monitoring was completed as required during the reporting period, and if not, the date(s) and reason(s) why the monitoring was not performed; (ii) A statement as to whether the annual inspection of the cyclone was accomplished during the reporting period, and if so, the date and results of the inspection; (iii) The date(s), time, nature, and results of any corrective actions taken when (1) any greater than normal visible emissions were observed from the cyclone, or (2) an inspection of the cyclone indicated that cleaning or emissions-related maintenance was needed.

Emission Unit No. 007 (Emergency Fire Pump Engine)

Summary Page

Description: One 221.8 Hp Diesel-Fired Emergency Water Pump

Permitted Operating Schedule: 8,760 hr/yr

Emission Limitations:

Emission Point No.	Description	Pollutant	Emission limit	Regulation
	ICE 221.8 Hp Water Pump	NMHC + NOx	4.0 g/kW-hr (3.0 g/HP-hr)	40 CFR §60.4205(c) and §60.4202(d)
D 100		СО	3.5 g/kW-hr (2.6 g/HP-hr)	
Emergency ICE		PM	0.20 g/kW-hr (0.15 g/HP-hr)	
		НАР	N/A	ADEM Admin. Code r. 335-3-1106(103)

Emission Unit No. 007 (Emergency Fire Pump Engine)

		Federally Enforceable Provisos	Regulations
1.	<u>Ap</u>	plicability	
	(a)	This unit is subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits".	ADEM Admin. Code r. 335-3-1603
	(b)	This unit is an affected source under the National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines, 40 CFR Part 63, Subpart ZZZZ.	ADEM Admin. Code r. 335-3-1106(103)
	(c)	This unit is subject to the applicable requirements of the Standards of Performance for Stationary Compression Ignition Internal Combustions Engines, 40 CFR 60, Subpart IIII.	ADEM Admin. Code r. 335-3-1002(87)
	(d)	This unit is subject to the General Provisions 40 CFR §60.1 through §60.19 (as applicable) as outlined in Table 8 to 40 CFR Part 60, Subpart IIII.	40 CFR §60.4218
2.	En	nission Standards	
	(a)	The Permittee shall not cause or allow the emissions from this unit to exceed the applicable emission standards in Table 4 to Subpart IIII, specifically:	40 CFR §60.4205(c) and §60.4202(d)
		(i) The sum of the emissions of non-methane hydrocarbons (NMHC) and nitrogen oxides (NO $_x$) shall not exceed 4.0 g/kW-hr (3.0 g/HP-hr);	
		(ii) Carbon monoxide emissions shall not exceed 3.5 g/kW-hr (2.6 g/HP-hr);	
		(iii) Particulate matter (PM) emissions shall not exceed 0.20 g/kW-hr (0.15 g/HP-hr).	
	(b)	The Permittee shall not burn any diesel fuel in this unit that does not meet the following per-gallon standards of 40 CFR §80.510(b):	40 CFR §60.4207
		(i) Sulfur content shall not exceed 15 parts per million (ppm); and	
		(ii) Cetane index shall be a minimum of 40 <u>or</u> the aromatic content shall not exceed 35 volume percent.	
	(c)	The permittee shall only operate this unit as specified below:	40 CFR §60.4211(e)
		(i) Emergency situations;	
		(ii) Maintenance checks and readiness testing not to exceed 100	

	Federally Enforceable Provisos	Regulations
	hours per year; and;	
	(iii) 50 hours per year during non-emergency situations provided the non-emergency utilization hours are counted towards the 100 hours per year provided for maintenance checks and readiness testing.	
3.	Compliance and Performance Test Methods	
	If required, the Permittee shall conduct performance testing pursuant to Subpart IIII in accordance with the in-use testing procedures in 40 CFR Part 1039, Subpart F.	40 CFR §60.4212(a)
4.	Emission Monitoring	
	(a) The Permittee shall operate and maintain this unit according to the manufacturer's written instructions over the life of the engine.	40 CFR §60.4206 and §60.4211(a)
	(b) The Permittee shall install and operate a non-resettable hour meter on this unit.	40 CFR §60.4209
5.	Recordkeeping and Reporting Requirements	
	(a) To demonstrate compliance with the operational limitations, the Permittee shall maintain records of the date, time, duration, and purpose of operation each time this unit is operated. These records shall be maintained in a permanent form suitable for inspection and shall be readily available for inspection upon request. These records shall be retained for a period of 5 years from the date of generation of each record.	ADEM Admin. Code r. 335-3-1605(c) and 40 CFR §60.4214(b)
	(b) To demonstrate compliance with the fuel limitations, the Permittee shall maintain records of the sulfur content <u>and</u> fuel delivery receipts of the diesel fuel that is burned in this unit. These records shall be maintained in a permanent form and submitted upon request. Records demonstrating that the fuel limitation requirements are being met shall be maintained onsite and readily available for inspection upon request. All records shall be retained for a period of 5 years from the date of generation of each record.	ADEM Admin. Code r. 335-3-1605(c)

Federally Enforceable Provisos	Regulations
(c) The Permittee shall submit a Semiannual Monitoring Report, as required by General Permit Proviso No. 21(a), no later than 60 days after the end of each semiannual reporting period (October 8th – April 7th and April 8th – October 7th). The report shall include:	ADEM Admin. Code r. 335-3-1605
(i) Whether the unit was operated during the reporting period,	
(ii) The date, time, duration, and purpose of operation each time this unit was operated during the reporting period,	
(iii) Written documentation that the fuel used during the reporting period met the requirements of 40 CFR §80.510(b) for non-road diesel.	

Emission Unit No. 008 (Pneumatic Sawdust Transfer System)

Summary Page Summary Page

Description: Pneumatic Sawdust Transfer System with Cyclone

Permitted Operating Schedule: 8,760 hr/yr

Emission limitations:

Emission Point No.	Description	Pollutant	Emission limit	Regulation
EP-CYCL-2	Sawdust Cyclone	PM	E=3.59P ^{0.62}	ADEM Admin. Code r. 335-3-404 (SIP)
Er-CICL-2	Sawdust Cyclone		0.4 lb/hr	ADEM Admin. Code r. 335-3-1404 (SMS)

Emission Unit No. 008 (Pneumatic Sawdust Transfer System)

	Federally Enforceable Provisos	Regulations
1.	Applicability	
	(a) This unit is subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits".	ADEM Admin. Code r. 335-3-1603
	(b) This process is subject to synthetic minor limitations to restrict its potential emissions under ADEM Admin. Code r. 335-3-1404, "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration Permitting (PSD)]".	ADEM Admin. Code r. 335-3-1404
2.	Emission Standards	
	(a) No person shall cause or permit the emission of particulate matter in any one hour from this unit in excess of the amount determined by the following equation: $E = 3.59P^{0.62} (P < 30 \text{ tons per hour})$	ADEM Admin. Code r. 335-3-404
	where E = Emissions in pounds per hour	
	P = Process weight per hour in tons per hour	
	(b) The Permittee shall not cause or allow the emission of particulate matter from this process in excess of 0.4 lb/hr.	ADEM Admin. Code r. 335-3-1404
	(c) The visible emissions from this unit shall not exceed twenty percent (20%) opacity, as determined by a six-minute average except for one six-minute opacity not greater than forty percent (40%) during any sixty-minute period.	ADEM Admin. Code r. 335-3-401(1)
3.	Compliance and Performance Test Methods and Procedures	
	(a) If testing is required, the particulate emission rate shall be measured in accordance with Methods 1-4 and 5 at 40 CFR Part 60, Appendix A.	ADEM Admin. Code r. 335-3-105
	(b) Opacity of stack emissions shall be determined in accordance with Method 9 at 40 CFR Part 60, Appendix A.	ADEM Admin. Code r. 335-3-105

Federally Enforceable Provisos			Regulations
	(c)	Any compliance or performance test required shall be conducted and data reduced in accordance with the test methods and procedures contained in each specific permit condition unless the Director (1) specifies or approves, in specific cases, the use of a reference method with minor changes in methodology, (2) approves the use of an equivalent method, or (3) approves the use of an alternative method, the results of which he has determined to be adequate for indicating whether a specific source is in compliance.	ADEM Admin. Code r. 335-3-105
4.	En	nission Monitoring	
	(a)	At least once per week during daylight hours, Permittee personnel familiar with the processes shall observe the cyclone (while the process is operating) for greater than normal visible emissions as determined by previous observations of normal operations.	ADEM Admin. Code r. 335-3-1605(c)(1)
	(b)	Whenever observed visible emissions are greater than normal from the cyclone, corrective action shall be initiated as soon as practicable but no longer than 24 hours from the time of observation, followed by an additional observation to confirm that emissions have been reduced to normal.	ADEM Admin. Code r. 335-3-1605(c)(1)
	(c)	The Permittee shall inspect the cyclone for proper operation at least annually and if greater than normal visible emissions are observed. If the results of the inspection indicate that cleaning or maintenance is needed, such action shall be initiated within 24 hours of completing the inspection.	ADEM Admin. Code r. 335-3-1605(c)(1)
5.	<u>Re</u>	cordkeeping and Reporting Requirements	
	(a)	For the monitoring performed in accordance with the Emission Monitoring Section above, the Permittee shall maintain records in a permanent form on-site and available for inspection for at least five (5) years from the date of generation of each record. These records shall include:	
		 (i) The date, time, and results of the daily observation for greater than normal visible emissions from the cyclone; 	
		(ii) The date(s), time, nature, and results of any corrective action taken when greater than normal visible emissions were observed from the cyclone;	
		(iii) The date(s) and time the cyclone was inspected for proper operation and, if the results of the inspection indicated that cleaning or emissions-related maintenance was needed, the date(s) and nature of the cleaning/maintenance performed.	

	Federally Enforceable Provisos	Regulations
(b) If the Permittee exceeds an applicable emission limit, the Permittee shall notify the Air Division within two working days of determining the exceedance occurred.	ADEM Admin. Code r. 335-3-1605
(c) The Permittee shall submit a Semiannual Monitoring Report, as required by General Permit Proviso No. 21(a), no later than 60 days after the end of each semiannual reporting period (October 8 th – April 7 th and April 8 th – October 7 th). The report shall include the following information for these emission units:	ADEM Admin. Code r. 335-3-1605
	 (i) A statement as to whether all monitoring was completed as required during the reporting period, and if not, the date(s) and reason(s) why the monitoring was not performed; 	
	(ii) A statement as to whether the annual inspection of the cyclone was accomplished during the reporting period, and if so, the date and results of the inspection;	
	(iii) The date(s), time, nature, and results of any corrective actions taken when (1) any greater than normal visible emissions were observed from the cyclone, or (2) an inspection of the cyclone indicated that cleaning or emissions-related maintenance was needed.	