LANCE R. LEFLEUR DIRECTOR



KAY IVEY GOVERNOR

Alabama Department of Environmental Management adem.alabama.gov

1400 Coliseum Blvd. 36110-2400 Post Office Box 301463 Montgomery, Alabama 36130-1463

MARCH 28, 2024

(334) 271-7700 = FAX (334) 271-7950

NICK ENGEBOS MOBILE FACILITY MANAGER KIMBERLY-CLARK CORP 200 BAY BRIDGE RD MOBILE, AL 36610

DRAFT PERMIT RE: NPDES PERMIT NUMBER AL0002801

Dear Mr. Engebos:

Transmitted herein is a draft of the referenced permit.

We would appreciate your comments on the permit within 30 days of the date of this letter. Please direct any comments of a technical or administrative nature to the undersigned.

By copy of this letter and the draft permit, we are also requesting comments within the same time frame from EPA.

Our records indicate that have utilized the Department's web-based electronic environmental (E2) reporting system for submittal of discharge monitoring reports (DMRs). The Department transitioned from the E2 Reporting System to the Alabama Environmental Permitting and Compliance System (AEPACS) for the submittal of DMRs on November 15, 2021. AEPACS is an electronic system that allows facilities to apply for and maintain permits as well as submit other required applications, registrations, and certifications. In addition, the system allows facilities to submit required compliance reports or other information to the Department. The Department has used the E2 User account information to set up a similar User Profile in AEPACS based on the following criteria:

- The user has logged in to E2 since October 1, 2019; and 1.
- 2. The E2 user account is set up using a unique email address.

E2 users that met the above criteria will only need to establish an ADEM Web Portal account (https://prd.adem.alabama.gov/awp) under the same email address as their E2 account to have the same permissions in AEPACS as they did in E2. They will also automatically be linked to the same facilities they were in E2.

The Alabama Department of Environmental Management encourages you to voluntarily consider pollution prevention practices and alternatives at your facility. Pollution Prevention may assist you in complying with effluent limitations, and possibly reduce or eliminate monitoring requirements.

If you have questions regarding this permit or monitoring requirements, please contact Scott Jackson by e-mail at scott.jackson@adem.alabama.gov or by phone at (334) 394-4366.

Sincerel

sott-Ramsey, Chief Industrial Section Industrial/Municipal Branch Water Division

Enclosure:

Draft Permit

pc via website:

Montgomery Field Office **EPA** Region IV U.S. Fish & Wildlife Service AL Historical Commission Advisory Council on Historic Preservation Department of Conservation and Natural Resources

Birmingham Branch 110 Vulcan Road Birmingham, AL 35209-4702 (205) 942-6168 (205) 941-1603 (FAX)

Decatur Branch 2715 Sandlin Road, S.W. Decatur, AL 35603-1333 (256) 353-1713 (256) 340-9359 (FAX)



Mobile Branch 2204 Perimeter Road Mobile, AL 36615-1131 (251) 450-3400 (251) 479-2593 (FAX)

Mobile-Coastal 3664 Dauphin Street, Suite B Mobile, AL 36608 (251) 304-1176 (251) 304-1189 (FAX)





NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT

PERMITTEE:KIMBERLY-CLARK CORPFACILITY LOCATION:KIMBERLY-CLARK CORP
200 BAY BRIDGE RD
MOBILE, ALABAMA 36610
MOBILE COUNTYPERMIT NUMBER:AL0002801RECEIVING WATERS:DSN001:
DSN002 - DSN010, DSN012, DSN013, & DSN021:
TH

MOBILE RIVER CHICKASAW CREEK THREEMILE CREEK

In accordance with and subject to the provisions of the Federal Water Pollution Control Act, as amended, 33 U.S.C. §§1251-1388 (the "FWPCA"), the Alabama Water Pollution Control Act, as amended, Code of Alabama 1975, §§ 22-22-1 to 22-22-14 (the "AWPCA"), the Alabama Environmental Management Act, as amended, Code of Alabama 1975, §§22-22A-1 to 22-22A-17, and rules and regulations adopted thereunder, and subject further to the terms and conditions set forth in this permit, the Permittee is hereby authorized to discharge into the above-named receiving waters.

ISSUANCE DATE:

EFFECTIVE DATE:

EXPIRATION DATE:

DRAFT

Alabama Department of Environmental Management

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PART I: DISCHARGE LIMITATIONS, CONDITIONS, AND REQUIREMENTS

A. DISCHARGE LIMITATIONS AND MONITORING REQUIREMENTS

DSN0011: Process wastewaters associated with tissue and towel manufacturing operations, steam and power generation, virgin fiber, waste cardboard and office paper processing, and stormwater runoff 3/4/

During the period beginning on the effective date of this permit and lasting through the expiration date of this permit, the Permittee is authorized to discharge from the outfall(s) listed above and described more fully in the Permittee's application. Such discharges shall be limited and monitored by the Permittee as specified below:

Parameter	Quantity o	or Loading	Units	Qual	ity or Concent	ration	Units	Sample Frequency ²	Sample Type ¹	Seasonal
BOD, 5-Day (20 Deg. C) (00310) Effluent Gross Value	11259 Monthly Average	20565 Maximum Daily	lbs/day	****	****	****	****	Week Days	Composite	All Months
pH (00400) Effluent Gross Value	****	****	****	5.0 Minimum Daily	****	9.0 Maximum Daily	S.U.	Week Days	Grab	All Months
Solids, Total Suspended (00530) Effluent Gross Value	11275 Monthly Average	22658 Maximum Daily	lbs/day	****	****	****	****	Week Days	Composite	All Months
Nitrogen, Ammonia Total (As N) (00610) Effluent Gross Value	****	****	****	****	****	(Report) Maximum Daily	mg/l	Monthly	Grab	All Months
Nitrogen, Kjeldahl Total (As N) (00625) Effluent Gross Value	****	****	****	****	****	(Report) Maximum Daily	mg/l	Monthly	Grab	Apr, May, Jun, Jul, Aug, Sep, Oct
Nitrite Plus Nitrate Total 1 Det. (As N) (00630) Effluent Gross Value	****	****	****	****	****	(Report) Maximum Daily	mg/l	Monthly	Grab	Apr, May, Jun, Jul, Aug, Sep, Oct
Phosphorus, Total (As P) (00665) Effluent Gross Value	****	****	****	****	****	(Report) Maximum Daily	mg/l	Monthly	Grab	Apr, May, Jun, Jul, Aug, Sep, Oct

THE DISCHARGE SHALL HAVE NO SHEEN, AND THERE SHALL BE NO DISCHARGE OF VISIBLE OIL, FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.

- 1/ Samples collected to comply with the monitoring requirements specified above shall be collected at the following location: At the nearest accessible location just prior to discharge and after final treatment. Unless otherwise specified, composite samples shall be time composite samples collected using automatic sampling equipment or a minimum of eight (8) equal volume grab samples collected over equal time intervals. All composite samples shall be collected for the total period of discharge not to exceed 24 hours.
- 2/ If only one sampling event occurs during a month, the sample result shall be reported on the discharge monitoring report as both the monthly average and daily maximum value for all parameters with a monthly average limitation.
- 3/ See Part IV.A for Best Management Practices (BMP) Plan Requirements.
- 4/ See Part IV.D for Discharge Information Zone (DIZ) Requirements.

DSN0011 (Continued): Process wastewaters associated with tissue and towel manufacturing operations, steam and power generation, virgin fiber, waste cardboard and office paper processing, and stormwater runoff 3/4/

During the period beginning on the effective date of this permit and lasting through the expiration date of this permit, the Permittee is authorized to discharge from the outfall(s) listed above and described more fully in the Permittee's application. Such discharges shall be limited and monitored by the Permittee as specified below:

Parameter	Parameter Quantity or Loading			Qual	Quality or Concentration			Sample Frequency ²	Sample Type ¹	Seasonal
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	(Report) Monthly Average	(Report) Maximum Daily	MGD	****	****	****	****	Daily	Totalizer	All Months
Certification - River 5/ Monitoring (51946) Effluent Gross Value	****	****	****	****	****	0 Maximum Daily	Yes=0; No=1	Monthly	Not Applicable	Jul, Aug, Sep

- 1/ Samples collected to comply with the monitoring requirements specified above shall be collected at the following location: At the nearest accessible location just prior to discharge and after final treatment. Unless otherwise specified, composite samples shall be time composite samples collected using automatic sampling equipment or a minimum of eight (8) equal volume grab samples collected over equal time intervals. All composite samples shall be collected for the total period of discharge not to exceed 24 hours.
- 2/ If only one sampling event occurs during a month, the sample result shall be reported on the discharge monitoring report as both the monthly average and daily maximum value for all parameters with a monthly average limitation.
- 3/ See Part IV.A for Best Management Practices (BMP) Plan Requirements.
- 4/ See Part IV.D for Discharge Information Zone (DIZ) Requirements.
- 5/ The Permittee shall report "0" to indicate compliance with the reporting requirements of Part IV.E.4.

DSN0011: Process wastewaters associated with tissue and towel manufacturing operations, steam and power generation, virgin fiber, waste cardboard and office paper processing, and stormwater runoff 3/4/

During the period beginning on the effective date of this permit and lasting through the expiration date of this permit, the Permittee is authorized to discharge from the outfall(s) listed above and described more fully in the Permittee's application. Such discharges shall be limited and monitored by the Permittee as specified below:

Parameter	Quantity o	or Loading	Units	Quality or Concentration			Units	Sample Frequency ²	Sample Type ¹	Seasonal
P/F Statre 7 Day Chr Mysid. Bahia (TGP3E) Effluent Gross Value	****	****	****	****	****	0 Maximum Daily	pass=0; fail=1	Annually	Composite	All Months
P/F Statre 7 Day Chr Cyprinodon (TGP6A) Effluent Gross Value	****	****	****	****	****	0 Maximum Daily	pass=0; fail=1	Annually	Composite	All Months

THE DISCHARGE SHALL HAVE NO SHEEN, AND THERE SHALL BE NO DISCHARGE OF VISIBLE OIL, FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.

- 1/ Samples collected to comply with the monitoring requirements specified above shall be collected at the following location: At the nearest accessible location just prior to discharge and after final treatment. Unless otherwise specified, composite samples shall be time composite samples collected using automatic sampling equipment or a minimum of eight (8) equal volume grab samples collected over equal time intervals. All composite samples shall be collected for the total period of discharge not to exceed 24 hours.
- 2/ If only one sampling event occurs during a month, the sample result shall be reported on the discharge monitoring report as both the monthly average and daily maximum value for all parameters with a monthly average limitation.
- 3/ See Part IV.A for Best Management Practices (BMP) Plan Requirements.
- 4/ See Part IV.C for Effluent Toxicity Limitations and Biomonitoring Requirements.

NPDES PERMIT NUMBER AL0002801 PART I: DISCHARGE LIMITATIONS, CONDITIONS, AND REQUIREMENTS

DSN001Y: Process wastewaters associated with tissue and towel manufacturing operations, steam and power generation, virgin fiber, waste cardboard and office paper processing, and stormwater runoff 3/

During the period beginning on the effective date of this permit and lasting through the expiration date of this permit, the Permittee is authorized to discharge from the outfall(s) listed above and described more fully in the Permittee's application. Such discharges shall be limited and monitored by the Permittee as specified below:

Parameter	Quantity	or Loading	Units	Qu	Quality or Concentration				Sample Type ¹	Seasonal
Pentachlorophenol (39032) 4/ Effluent Gross Value	****	6.3 Maximum Daily	lbs/day	****	****	****	****	Annually	Composite	All Months
Trichlorophenol (81848) 4 / Effluent Gross Value	****	2.2 Maximum Daily	lbs/day	****	****	****	****	Annually	Composite	All Months

THE DISCHARGE SHALL HAVE NO SHEEN, AND THERE SHALL BE NO DISCHARGE OF VISIBLE OIL, FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.

- 1/ Samples collected to comply with the monitoring requirements specified above shall be collected at the following location: At the nearest accessible location just prior to discharge and after final treatment. Unless otherwise specified, composite samples shall be time composite samples collected using automatic sampling equipment or a minimum of eight (8) equal volume grab samples collected over equal time intervals. All composite samples shall be collected for the total period of discharge not to exceed 24 hours.
- 2/ If only one sampling event occurs during a month, the sample result shall be reported on the discharge monitoring report as both the monthly average and daily maximum value for all parameters with a monthly average limitation.
- 3/ See Part IV.A for Best Management Practices (BMP) Plan Requirements.
- 4/ In lieu of monitoring for these parameters, the Permittee may certify non-use of chlorophenolic containing compounds according to the requirements of 40 CFR 430.105 and 40 CFR 430.124 by entering *9 on the discharge monitoring report.

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DSN002S - DSN005S: Stormwater runoff from non-process areas associated with paper mill operations 3/

DSN007S & DSN012S: Non-contact cooling water and stormwater runoff from non-process areas associated with paper mill operations 3/

DSN008S & DSN013S: Stormwater runoff from non-process areas associated with paper mill operations 3/5/

DSN009S & DSN010S: Stormwater runoff from non-process areas associated with inert material storage, trailer parking, and contractor activities 3/

DSN021S: Stormwater runoff from non-process areas associated with temporary inert material storage and additional trailer parking 3/

During the period beginning on the effective date of this permit and lasting through the expiration date of this permit, the Permittee is authorized to discharge from the outfall(s) listed above and described more fully in the Permittee's application. Such discharges shall be limited and monitored by the Permittee as specified below:

Parameter	Quantity	or Loading	Units	Qua	ality or Concenti	ration	Units	Sample Frequency ²	Sample Type ¹	Seasonal
pH (00400) Effluent Gross Value	****	****	****	(Report) Minimum Daily	****	(Report) Maximum Daily	S.U.	Semi-Annually	Grab	All Months
Solids, Total Suspended (00530) Effluent Gross Value	****	****	****	****	****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months
Oil & Grease (00556) Effluent Gross Value	****	****	****	****	****	15 Maximum Daily	mg/l	Semi-Annually	Grab	All Months
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	****	(Report) Maximum Daily	MGD	****	****	****	****	Semi-Annually	Estimate 4/	All Months
Chemical Oxygen Demand (COD) (81017) Effluent Gross Value	****	****	****	****	****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months

THE DISCHARGE SHALL HAVE NO SHEEN, AND THERE SHALL BE NO DISCHARGE OF VISIBLE OIL, FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.

- 1/ Samples collected to comply with the monitoring requirements specified above shall be collected at the following location: At the nearest accessible location just prior to discharge and after final treatment. Unless otherwise specified, composite samples shall be time composite samples collected using automatic sampling equipment or a minimum of eight (8) equal volume grab samples collected over equal time intervals. All composite samples shall be collected for the total period of discharge not to exceed 24 hours.
- 2/ If only one sampling event occurs during a month, the sample result shall be reported on the discharge monitoring report as both the monthly average and daily maximum value for all parameters with a monthly average limitation.
- 3/ See Part IV.A for Best Management Practices (BMP) Plan Requirements.
- 4/ See Part IV.B for Stormwater Measurement and Sampling Requirements.
- 5/ Outfall DSN008 is deemed representative of Outfall DSN013. Monitoring is only required at DSN008.

NPDES PERMIT NUMBER AL0002801 PART I: DISCHARGE LIMITATIONS, CONDITIONS, AND REQUIREMENTS

DSN006S: Stormwater runoff from warehouse roof drains 1/

During the period beginning on the effective date of this permit and lasting through the expiration date of this permit, the Permittee is authorized to discharge from the outfall(s) listed above and described more fully in the Permittee's application. Such discharges shall be limited and monitored by the Permittee as specified below:

ParameterQuantity or LoadingUnitsQuality or ConcentrationUnitsSample FrequencySample TypeSeas	Parameter
--	-----------

NO LIMITATIONS OR MONITORING REQUIREMENTS IMPOSED

THE DISCHARGE SHALL HAVE NO SHEEN, AND THERE SHALL BE NO DISCHARGE OF VISIBLE OIL, FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.

DSN0071: Non-contact cooling water and stormwater runoff from non-process areas associated with paper mill operations 3/4/

During the period beginning on the effective date of this permit and lasting through the expiration date of this permit, the Permittee is authorized to discharge from the outfall(s) listed above and described more fully in the Permittee's application. Such discharges shall be limited and monitored by the Permittee as specified below:

Parameter	Quantity	or Loading	Units	Qu	ality or Concentra	Units	Sample Frequency ²	Sample Type ¹	Seasonal	
Temperature, Water Deg. Fahrenheit (00011) Effluent Gross Value	****	****	****	****	****	95 Maximum Daily	deg F	Monthly	Grab	All Months
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	****	(Report) Maximum Daily	MGD	****	****	****	****	Monthly	Estimate	All Months
Chlorine, Total Residual (50060) Effluent Gross Value	****	(Report) Maximum Daily	lbs/day	****	****	****	****	Monthly	Grab	All Months
Chlorine, Total Residual 5/ (50060) See Comments Below	****	1.5 Maximum Daily	lbs/day	****	****	****	****	Monthly	Grab	All Months

THE DISCHARGE SHALL HAVE NO SHEEN, AND THERE SHALL BE NO DISCHARGE OF VISIBLE OIL, FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.

- 1/ Samples collected to comply with the monitoring requirements specified above shall be collected at the following location: At the nearest accessible location just prior to discharge and after final treatment. Unless otherwise specified, composite samples shall be time composite samples collected using automatic sampling equipment or a minimum of eight (8) equal volume grab samples collected over equal time intervals. All composite samples shall be collected for the total period of discharge not to exceed 24 hours.
- 2/ If only one sampling event occurs during a month, the sample result shall be reported on the discharge monitoring report as both the monthly average and daily maximum value for all parameters with a monthly average limitation.
- 3/ See Part IV.A for Best Management Practices (BMP) Plan Requirements.
- 4/ Monitoring requirements only apply when DSN007 is discharging in the absence of a qualifying storm event.
- 5/ To show compliance with the maximum daily loading, the cumulative total for both Outfall DSN007 and Outfall DSN012 is required to be reported on the discharge monitoring report for DSN007.

DSN0121: Non-contact cooling water and stormwater runoff from non-process areas associated with paper mill operations 3/4/

During the period beginning on the effective date of this permit and lasting through the expiration date of this permit, the Permittee is authorized to discharge from the outfall(s) listed above and described more fully in the Permittee's application. Such discharges shall be limited and monitored by the Permittee as specified below:

Parameter	Quantity	or Loading	g Units Quality or Concentration				Units	Sample Frequency ²	Sample Type ¹	Seasonal
Temperature, Water Deg. Fahrenheit (00011) Effluent Gross Value	****	****	****	****	****	95 Maximum Daily	deg F	Monthly	Grab	All Months
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	****	(Report) Maximum Daily	MGD	****	****	****	****	Monthly	Estimate	All Months
Chlorine, Total Residual (50060) Effluent Gross Value	****	(Report) Maximum Daily	lbs/day	****	****	****	****	Monthly	Grab	All Months

THE DISCHARGE SHALL HAVE NO SHEEN, AND THERE SHALL BE NO DISCHARGE OF VISIBLE OIL, FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.

- 1/ Samples collected to comply with the monitoring requirements specified above shall be collected at the following location: At the nearest accessible location just prior to discharge and after final treatment. Unless otherwise specified, composite samples shall be time composite samples collected using automatic sampling equipment or a minimum of eight (8) equal volume grab samples collected over equal time intervals. All composite samples shall be collected for the total period of discharge not to exceed 24 hours.
- 2/ If only one sampling event occurs during a month, the sample result shall be reported on the discharge monitoring report as both the monthly average and daily maximum value for all parameters with a monthly average limitation.
- 3/ See Part IV.A for Best Management Practices (BMP) Plan Requirements.
- 4/ Monitoring requirements only apply when DSN012 is discharging in the absence of a qualifying storm event.

DSN014S - DSN020S: Stormwater runoff from distribution/shipping warehouse roof drains and adjacent areas surrounding the buildings 3/5/

During the period beginning on the effective date of this permit and lasting through the expiration date of this permit, the Permittee is authorized to discharge from the outfall(s) listed above and described more fully in the Permittee's application. Such discharges shall be limited and monitored by the Permittee as specified below:

Parameter	Parameter Quantity or Loading Units Quality or Concentration						Units	Sample Frequency ²	Sample Type ¹	Seasonal
pH (00400) Effluent Gross Value	****	****	****	(Report) Minimum Daily	****	(Report) Maximum Daily	S.U.	Semi-Annually	Grab	All Months
Solids, Total Suspended (00530) Effluent Gross Value	****	****	****	****	****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months
Oil & Grease (00556) Effluent Gross Value	****	****	****	****	****	15 Maximum Daily	mg/l	Semi-Annually	Grab	All Months
Nitrogen, Ammonia Total (As N) (00610) Effluent Gross Value	****	****	****	****	****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months
Nitrite Plus Nitrate Total 1 Det. (As N) (00630) Effluent Gross Value	****	****	****	****	****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months
Phosphorus, Total (As P) (00665) Effluent Gross Value	****	****	****	****	****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	****	(Report) Maximum Daily	MGD	****	****	****	****	Semi-Annually	Estimate 4/	All Months
Chemical Oxygen Demand (COD) (\$1017) Effluent Gross Value	****	****	****	****	****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months

THE DISCHARGE SHALL HAVE NO SHEEN, AND THERE SHALL BE NO DISCHARGE OF VISIBLE OIL, FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.

- 1/ Samples collected to comply with the monitoring requirements specified above shall be collected at the following location: At the nearest accessible location just prior to discharge and after final treatment. Unless otherwise specified, composite samples shall be time composite samples collected using automatic sampling equipment or a minimum of eight (8) equal volume grab samples collected over equal time intervals. All composite samples shall be collected for the total period of discharge not to exceed 24 hours.
- 2/ If only one sampling event occurs during a month, the sample result shall be reported on the discharge monitoring report as both the monthly average and daily maximum value for all parameters with a monthly average limitation.
- 3/ See Part IV.A for Best Management Practices (BMP) Plan Requirements.
- 4/ See Part IV.B for Stormwater Measurement and Sampling Requirements.
- 5/ Outfall DSN019 is deemed representative of Outfalls D\$N014, DSN015, DSN016, DSN017, DSN018, and DSN020. Monitoring is only required at DSN019.

B. DISCHARGE MONITORING AND RECORD KEEPING REQUIREMENTS

1. Representative Sampling

Samples and measurements taken as required herein shall be representative of the volume and nature of the monitored discharge and shall be in accordance with the provisions of this permit.

2. Test Procedures

For the purpose of reporting and compliance, permittees shall use one of the following procedures:

- a. For parameters with an EPA established Minimum Level (ML), report the measured value if the analytical result is at or above the ML and report "0" for values below the ML. Test procedures for the analysis of pollutants shall conform to 40 CFR Part 136 and guidelines published pursuant to Section 304(h) of the FWPCA, 33 U.S.C. Section 1314(h). If more than one method for analysis of a substance is approved for use, a method having a minimum level lower than the permit limit shall be used. If the minimum level of all methods is higher than the permit limit, the method having the lowest minimum level shall be used and a report of less than the minimum level shall be reported as zero and will constitute compliance; however, should EPA approve a method with a lower minimum level during the term of this permit the permit the shall use the newly approved method.
- b. For pollutants parameters without an established ML, an interim ML may be utilized. The interim ML shall be calculated as 3.18 times the Method Detection Level (MDL) calculated pursuant to 40 CFR Part 136, Appendix B.

Permittees may develop an effluent matrix-specific ML, where an effluent matrix prevents attainment of the established ML. However, a matrix specific ML shall be based upon proper laboratory method and technique. Matrix-specific MLs must be approved by the Department, and may be developed by the permittee during permit issuance, reissuance, modification, or during compliance schedule.

In either case the measured value should be reported if the analytical result is at or above the ML and "0" reported for values below the ML.

c. For parameters without an EPA established ML, interim ML, or matrix-specific ML, a report of less than the detection limit shall constitute compliance if the detection limit of all analytical methods is higher than the permit limit using the most sensitive EPA approved method. For the purpose of calculating a monthly average, "0" shall be used for values reported less than the detection limit.

The Minimum Level utilized for procedures A and B above shall be reported on the permittee's DMR. When an EPA approved test procedure for analysis of a pollutant does not exist, the Director shall approve the procedure to be used.

3. Recording of Results

For each measurement or sample taken pursuant to the requirements of this permit, the permittee shall record the following information:

- a. The facility name and location, point source number, date, time and exact place of sampling;
- b. The name(s) of person(s) who obtained the samples or measurements;
- c. The dates and times the analyses were performed;
- d. The name(s) of the person(s) who performed the analyses;
- e. The analytical techniques or methods used, including source of method and method number; and
- f. The results of all required analyses.

4. Records Retention and Production

The permittee shall retain records of all monitoring information, including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation, copies of all reports required by the permit, and records of all data used to complete the above reports or the application for this permit, for a period of at least three years from the date of the sample measurement, report or application. This period may be extended by request of the Director at any time. If litigation or other enforcement action, under the AWPCA and/or the FWPCA, is ongoing which involves any of the above records, the records shall be kept until the litigation is resolved. Upon the written request of the Director or his designee, the

permittee shall provide the Director with a copy of any record required to be retained by this paragraph. Copies of these records shall not be submitted unless requested.

All records required to be kept for a period of three years shall be kept at the permitted facility or an alternate location approved by the Department in writing and shall be available for inspection.

5. Monitoring Equipment and Instrumentation

All equipment and instrumentation used to determine compliance with the requirements of this permit shall be installed, maintained, and calibrated in accordance with the manufacturer's instructions or, in the absence of manufacturer's instructions, in accordance with accepted practices. The permittee shall develop and maintain quality assurance procedures to ensure proper operation and maintenance of all equipment and instrumentation. The quality assurance procedures shall include the proper use, maintenance, and installation, when appropriate, of monitoring equipment at the plant site.

C. DISCHARGE REPORTING REQUIREMENTS

1. Reporting of Monitoring Requirements

a. The permittee shall conduct the required monitoring in accordance with the following schedule:

MONITORING REQUIRED MORE FREQUENTLY THAN MONTHLY AND MONTHLY shall be conducted during the first full month following the effective date of coverage under this permit and every month thereafter.

QUARTERLY MONITORING shall be conducted at least once during each calendar quarter. Calendar quarters are the periods of January through March, April through June, July through September, and October through December. The permittee shall conduct the quarterly monitoring during the first complete calendar quarter following the effective date of this permit and is then required to monitor once during each quarter thereafter. Quarterly monitoring may be done anytime during the quarter, unless restricted elsewhere in this permit, but it should be submitted with the last DMR due for the quarter, i.e., (March, June, September and December DMR's).

SEMIANNUAL MONITORING shall be conducted at least once during the period of January through June and at least once during the period of July through December. The permittee shall conduct the semiannual monitoring during the first complete calendar semiannual period following the effective date of this permit and is then required to monitor once during each semiannual period thereafter. Semiannual monitoring may be done anytime during the semiannual period, unless restricted elsewhere in this permit, but it should be submitted with the last DMR for the month of the semiannual period, i.e. (June and December DMR's).

ANNUAL MONITORING shall be conducted at least once during the period of January through December. The permittee shall conduct the annual monitoring during the first complete calendar annual period following the effective date of this permit and is then required to monitor once during each annual period thereafter. Annual monitoring may be done anytime during the year, unless restricted elsewhere in this permit, but it should be submitted with the December DMR.

b. The permittee shall submit discharge monitoring reports (DMRs) on the forms provided by the Department and in accordance with the following schedule:

REPORTS OF MORE FREQUENTLY THAN MONTHLY AND MONTHLY TESTING shall be submitted on a **monthly** basis. The first report is due on the **28th day of (MONTH, YEAR).** The reports shall be submitted so that they are received by the Department no later than the 28th day of the month following the reporting period.

REPORTS OF SEMIANNUAL TESTING shall be submitted on a semiannual basis. The reports are due on the 28th day of JANUARY and the 28th day of JULY. The reports shall be submitted so that they are received by the Department no later than the 28th day of the month following the reporting period.

REPORTS OF ANNUAL TESTING shall be submitted on an annual basis. The first report is due on the 28th day of JANUARY. The reports shall be submitted so that they are received by the Department no later than the 28th day of the month following the reporting period.

- c. Except as allowed by Provision I.C.1.c.(1) or (2), the permittee shall submit all Discharge Monitoring Reports (DMRs) required by Provision I.C.1.b electronically.
 - (1) If the permittee is unable to complete the electronic submittal of DMR data due to technical problems originating with the Department's electronic system (this could include entry/submittal issues with an entire set of DMRs or individual parameters), the permittee is not relieved of their obligation to submit DMR data to the Department by the date specified in Provision I.C.1.b, unless otherwise directed by the Department.

If the Department's electronic system is down on the 28th day of the month in which the DMR is due or is down for an extended period of time, as determined by the Department, when a DMR is required to be submitted, the permittee may submit the data in an alternate manner and format acceptable to the Department. Preapproved alternate acceptable methods include faxing, e-mailing, mailing, or hand-delivery of data such that they are received by the required reporting date. Within 5 calendar days of the Department's electronic system resuming operation, the permittee shall enter the data into the Department's electronic system, unless an alternate timeframe is approved by the Department. A comment should be included on the electronic DMR submittal verifying the original submittal date (date of the fax, copy of the dated e-mail, or hand-delivery stamped date), if applicable.

(2) The permittee may submit a request to the Department for a temporary electronic reporting waiver for DMR submittals. The waiver request should include the permit number; permittee name; facility/site name; facility address; name, address, and contact information for the responsible official or duly authorized representative; a detailed statement regarding the basis for requesting such a waiver; and the duration for which the waiver is requested. Approved electronic reporting waivers are not transferrable.

Permittees with an approved electronic reporting waiver for DMRs may submit hard copy DMRs for the period that the approved electronic reporting waiver request is effective. The permittee shall submit the Department-approved DMR forms to the address listed in Provision I.C.1.e.

- (3) If a permittee is allowed to submit a hard copy DMR, the DMR must be legible and bear an original signature. Photo and electronic copies of the signature are not acceptable and shall not satisfy the reporting requirements of this permit.
- (4) If the permittee, using approved analytical methods as specified in Provision I.B.2, monitors any discharge from a point source for a limited substance identified in Provision I.A. of this permit more frequently than required by this permit, the results of such monitoring shall be included in the calculation and reporting of values on the DMR and the increased frequency shall be indicated on the DMR.
- (5) In the event no discharge from a point source identified in Provision I.A. of this permit and described more fully in the permittee's application occurs during a monitoring period, the permittee shall report "No Discharge" for such period on the appropriate DMR.
- d. All reports and forms required to be submitted by this permit, the AWPCA and the Department's Rules, shall be electronically signed (or, if allowed by the Department, traditionally signed) by a "responsible official" of the permittee as defined in ADEM Administrative Code Rule 335-6-6-.09 or a "duly authorized representative" of such official as defined in ADEM Administrative Code Rule 335-6-6-.09 and shall bear the following certification:

"I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations."

e. Discharge Monitoring Reports required by this permit, the AWPCA, and the Department's Rules that are being submitted in hard copy shall be addressed to:

Alabama Department of Environmental Management Water Division Office of Water Services Post Office Box 301463 Montgomery, Alabama 36130-1463

Certified and Registered Mail containing Discharge Monitoring Reports shall be addressed to:

Alabama Department of Environmental Management Water Division Office of Water Services 1400 Coliseum Boulevard Montgomery, Alabama 36110-2400

f. All other correspondence and reports required to be submitted by this permit, the AWPCA, and the Department's Rules shall be addressed to:

Alabama Department of Environmental Management' Water Division Post Office Box 301463 Montgomery, Alabama 36130-1463

Certified and Registered Mail shall be addressed to:

Alabama Department of Environmental Management Water Division 1400 Coliseum Boulevard Montgomery, Alabama 36110-2400

g. If this permit is a re-issuance, then the permittee shall continue to submit DMRs in accordance with the requirements of their previous permit until such time as DMRs are due as discussed in Part I.C.1.b above.

2. Noncompliance Notification

a. 24-Hour Noncompliance Reporting

The permittee shall report to the Director, within 24-hours of becoming aware of the noncompliance, any noncompliance which may endanger health or the environment. This shall include but is not limited to the following circumstances:

- does not comply with any daily minimum or maximum discharge limitation for an effluent characteristic specified in Provision I. A. of this permit which is denoted by an "(X)";
- (2) threatens human health or welfare, fish or aquatic life, or water quality standards;
- (3) does not comply with an applicable toxic pollutant effluent standard or prohibition established under Section 307(a) of the FWPCA, 33 U.S.C. Section 1317(a);
- (4) contains a quantity of a hazardous substance which has been determined may be harmful to public health or welfare under Section 311(b)(4) of the FWPCA, 33 U.S.C. Section 1321(b)(4);
- (5) exceeds any discharge limitation for an effluent characteristic as a result of an unanticipated bypass or upset; and
- (6) is an unpermitted direct or indirect discharge of a pollutant to a water of the state (unpermitted discharges properly reported to the Department under any other requirement are not required to be reported under this provision).

The permittee shall orally report the occurrence and circumstances of such discharge to the Director within 24-hours after the permittee becomes aware of the occurrence of such discharge. In addition to the oral report, the permittee shall submit to the Director or Designee a written report as provided in Part I.C.2.c no later than five (5) days after becoming aware of the occurrence of such discharge.

- b. If for any reason, the permittee's discharge does not comply with any limitation of this permit, the permittee shall submit to the Director or Designee a written report as provided in Part I.C.2.c below, such report shall be submitted with the next Discharge Monitoring Report required to be submitted by Part I.C.1 of this permit after becoming aware of the occurrence of such noncompliance.
- c. Any written report required to be submitted to the Director or Designee by Part I.C.2 a. or b. shall be submitted using a Noncompliance Notification Form (ADEM Form 421) available on the Department's website (<u>http://adem.alabama.gov/DeptForms/Form421.pdf</u>) and include the following information:
 - (1) A description of the discharge and cause of noncompliance;
 - (2) The period of noncompliance, including exact dates and times or, if not corrected, the anticipated time the noncompliance is expected to continue; and
 - (3) A description of the steps taken and/or being taken to reduce or eliminate the noncomplying discharge and to prevent its recurrence.

D. OTHER REPORTING AND NOTIFICATION REQUIREMENTS

1. Anticipated Noncompliance

The permittee shall give the Director written advance notice of any planned changes or other circumstances regarding a facility which may result in noncompliance with permit requirements.

2. Termination of Discharge

The permittee shall notify the Director, in writing, when all discharges from any point source(s) identified in Provision I. A. of this permit have permanently ceased. This notification shall serve as sufficient cause for instituting procedures for modification or termination of the permit.

3. Updating Information

- a. The permittee shall inform the Director of any change in the permittee's mailing address, telephone number or in the permittee's designation of a facility contact or office having the authority and responsibility to prevent and abate violations of the AWPCA, the Department's Rules, and the terms and conditions of this permit, in writing, no later than ten (10) days after such change. Upon request of the Director or his designee, the permittee shall furnish the Director with an update of any information provided in the permit application.
- b. If the permittee becomes aware that it failed to submit any relevant facts in a permit application, or submitted incorrect information in a permit application or in any report to the Director, it shall promptly submit such facts or information with a written explanation for the mistake and/or omission.

4. Duty to Provide Information

The permittee shall furnish to the Director, within a reasonable time, any information which the Director or his designee may request to determine whether cause exists for modifying, revoking and re-issuing, suspending, or terminating this permit, in whole or in part, or to determine compliance with this permit.

5. Cooling Water and Boiler Water Additives

- a. The permittee shall notify the Director in writing not later than thirty (30) days prior to instituting the use of any biocide corrosion inhibitor or chemical additive in a cooling or boiler system, not identified in the application for this permit, from which discharge is allowed by this permit. Notification is not required for additives that do not contain a heavy metal(s) as an active ingredient and that pass through a wastewater treatment system prior to discharge nor is notification required for additives that should not reasonably be expected to cause the cooling water or boiler water to exhibit toxicity as determined by analysis of manufacturer's data or testing by the permittee. Such notification shall include:
 - (1) name and general composition of biocide or chemical;
 - (2) 96-hour median tolerance limit data for organisms representative of the biota of the waterway into which the discharge will ultimately reach;
 - (3) quantities to be used;
 - (4) frequencies of use;
 - (5) proposed discharge concentrations; and
 - (6) EPA registration number, if applicable.
- b. The use of a biocide or additive containing tributyl tin, tributyl tin oxide, zinc, chromium or related compounds in cooling or boiler system(s), from which a discharge regulated by this permit occurs, is prohibited except as exempted below. The use of a biocide or additive containing zinc, chromium or related compounds may be used in special circumstances if (1) the permit contains limits for these substances, or (2) the applicant demonstrates during the application process that the use of zinc, chromium or related compounds as a biocide or additive will not pose a reasonable potential to violate the applicable State water quality standards for these substances. The use of any additive, not identified in this permit or in the application for this permit or not exempted from notification under this permit is prohibited, prior to a determination by the Department that permit modification to control discharge of the additive is not required or prior to issuance of a permit modification controlling discharge of the additive.

6. Permit Issued Based on Estimated Characteristics

- a. If this permit was issued based on estimates of the characteristics of a process discharge reported on an EPA NPDES Application Form 2D (EPA Form 3510-2D), the permittee shall complete and submit an EPA NPDES Application Form 2C (EPA Form 3510-2C) no later than two years after the date that discharge begins. Sampling required for completion of the Form 2C shall occur when a discharge(s) from the process(s) causing the new or increased discharge is occurring. If this permit was issued based on estimates concerning the composition of a stormwater discharge(s), the permittee shall perform the sampling required by EPA NPDES Application Form 2F (EPA Form 3510-2F) no later than one year after the industrial activity generating the stormwater discharge has been fully initiated.
- b. This permit shall be reopened if required to address any new information resulting from the completion and submittal of the Form 2C and or 2F.

E. SCHEDULE OF COMPLIANCE

1. The permittee shall achieve compliance with the discharge limitations specified in Provision I. A. in accordance with the following schedule:

COMPLIANCE SHALL BE ATTAINED ON THE EFFECTIVE DATE OF THIS PERMIT

2. No later than 14 calendar days following a date identified in the above schedule of compliance, the permittee shall submit either a report of progress or, in the case of specific actions being required by identified dates, a written notice of compliance or noncompliance. In the latter case, the notice shall include the cause of noncompliance, any remedial actions taken, and the probability of meeting the next scheduled requirement.

PART II: OTHER REQUIREMENTS, RESPONSIBILITIES, AND DUTIES

A. OPERATIONAL AND MANAGEMENT REQUIREMENTS

1. Facilities Operation and Maintenance

The permittee shall at all times properly operate and maintain all facilities and systems of treatment and control (and related appurtenances) which are installed or used by the permittee to achieve compliance with the conditions of the permit. Proper operation and maintenance includes effective performance, adequate funding, adequate operator staffing and training, and adequate laboratory and process controls, including appropriate quality assurance procedures. This provision requires the operation of backup or auxiliary facilities only when necessary to achieve compliance with the conditions of the permit.

2. Best Management Practices

- a. Dilution water shall not be added to achieve compliance with discharge limitations except when the Director or his designee has granted prior written authorization for dilution to meet water quality requirements.
- b. The permittee shall prepare, implement, and maintain a Spill Prevention, Control and Countermeasures (SPCC) Plan in accordance with 40 C.F.R. Section 112 if required thereby.
- c. The permittee shall prepare, submit for approval and implement a Best Management Practices (BMP) Plan for containment of any or all process liquids or solids, in a manner such that these materials do not present a significant potential for discharge, if so required by the Director or his designee. When submitted and approved, the BMP Plan shall become a part of this permit and all requirements of the BMP Plan shall become requirements of this permit.

3. Spill Prevention, Control, and Management

The permittee shall provide spill prevention, control, and/or management sufficient to prevent any spills of pollutants from entering a water of the state or a publicly or privately owned treatment works. Any containment system used to implement this requirement shall be constructed of materials compatible with the substance(s) contained and which shall prevent the contamination of groundwater and such containment system shall be capable of retaining a volume equal to 110 percent of the capacity of the largest tank for which containment is provided.

B. OTHER RESPONSIBILITIES

1. Duty to Mitigate Adverse Impacts

The permittee shall promptly take all reasonable steps to mitigate and minimize or prevent any adverse impact on human health or the environment resulting from noncompliance with any discharge limitation specified in Provision I. A. of this permit, including such accelerated or additional monitoring of the discharge and/or the receiving waterbody as necessary to determine the nature and impact of the noncomplying discharge.

2. Right of Entry and Inspection

The permittee shall allow the Director, or an authorized representative, upon the presentation of proper credentials and other documents as may be required by law to:

- a. enter upon the permittee's premises where a regulated facility or activity or point source is located or conducted, or where records must be kept under the conditions of the permit;
- b. have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;
- c. inspect any facilities, equipment (including monitoring and control equipment), practices, or operations regulated or required under the permit; and
- d. sample or monitor, for the purposes of assuring permit compliance or as otherwise authorized by the AWPCA, any substances or parameters at any location.

C. BYPASS AND UPSET

1. Bypass

- a. Any bypass is prohibited except as provided in b. and c. below:
- b. A bypass is not prohibited if:

- (1) It does not cause any discharge limitation specified in Provision I. A. of this permit to be exceeded;
- (2) It enters the same receiving stream as the permitted outfall; and
- (3) It is necessary for essential maintenance of a treatment or control facility or system to assure efficient operation of such facility or system.
- c. A bypass is not prohibited and need not meet the discharge limitations specified in Provision I. A. of this permit if:
 - (1) It is unavoidable to prevent loss of life, personal injury, or severe property damage;
 - (2) There are no feasible alternatives to the bypass, such as the use of auxiliary treatment facilities, retention of untreated wastes, or maintenance during normal periods of equipment downtime (this condition is not satisfied if adequate back-up equipment should have been installed in the exercise of reasonable engineering judgment to prevent a bypass which occurred during normal periods of equipment downtime or preventive maintenance); and
 - (3) The permittee submits a written request for authorization to bypass to the Director at least ten (10) days prior to the anticipated bypass (if possible), the permittee is granted such authorization, and the permittee complies with any conditions imposed by the Director to minimize any adverse impact on human health or the environment resulting from the bypass.
- d. The permittee has the burden of establishing that each of the conditions of Provision II.C.1.b. or c. have been met to qualify for an exception to the general prohibition against bypassing contained in a. and an exemption, where applicable, from the discharge limitations specified in Provision I. A. of this permit.

2. Upset

- a. A discharge which results from an upset need not meet the discharge limitations specified in Provision I. A. of this permit if:
 - (1) No later than 24-hours after becoming aware of the occurrence of the upset, the permittee orally reports the occurrence and circumstances of the upset to the Director or his designee; and
 - (2) No later than five (5) days after becoming aware of the occurrence of the upset, the permittee furnishes the Director with evidence, including properly signed, contemporaneous operating logs, or other relevant evidence, demonstrating that (i) an upset occurred; (ii) the permittee can identify the specific cause(s) of the upset; (iii) the permittee's facility was being properly operated at the time of the upset; and (iv) the permittee promptly took all reasonable steps to minimize any adverse impact on human health or the environment resulting from the upset.
- b. The permittee has the burden of establishing that each of the conditions of Provision II. C.2.a. of this permit have been met to qualify for an exemption from the discharge limitations specified in Provision I.A. of this permit.

D. DUTY TO COMPLY WITH PERMIT, RULES, AND STATUTES

1. Duty to Comply

- a. The permittee must comply with all conditions of this permit. Any permit noncompliance constitutes a violation of the AWPCA and the FWPCA and is grounds for enforcement action, for permit termination, revocation and reissuance, suspension, modification; or denial of a permit renewal application.
- b. The necessity to halt or reduce production or other activities in order to maintain compliance with the conditions of the permit shall not be a defense for a permittee in an enforcement action.
- c. The discharge of a pollutant from a source not specifically identified in the permit application for this permit and not specifically included in the description of an outfall in this permit is not authorized and shall constitute noncompliance with this permit.
- d. The permittee shall take all reasonable steps, including cessation of production or other activities, to minimize or prevent any violation of this permit or to minimize or prevent any adverse impact of any permit violation.
- e. Nothing in this permit shall be construed to preclude and negate the permittee's responsibility or liability to apply for, obtain, or comply with other ADEM, Federal, State, or Local Government permits, certifications, licenses, or other approvals.

2. Removed Substances

Solids, sludges, filter backwash, or any other pollutant or other waste removed in the course of treatment or control of wastewaters shall be disposed of in a manner that complies with all applicable Department Rules.

3. Loss or Failure of Treatment Facilities

Upon the loss or failure of any treatment facilities, including but not limited to the loss or failure of the primary source of power of the treatment facility, the permittee shall, where necessary to maintain compliance with the discharge limitations specified in Provision I. A. of this permit, or any other terms or conditions of this permit, cease, reduce, or otherwise control production and/or all discharges until treatment is restored. If control of discharge during loss or failure of the primary source of power is to be accomplished by means of alternate power sources, standby generators, or retention of inadequately treated effluent, the permittee must furnish to the Director within six months a certification that such control mechanisms have been installed.

4. Compliance with Statutes and Rules

- a. This permit has been issued under ADEM Administrative Code, Chapter 335-6-6. All provisions of this chapter, that are applicable to this permit, are hereby made a part of this permit. A copy of this chapter may be obtained for a small charge from the Office of General Counsel, Alabama Department of Environmental Management, 1400 Coliseum Blvd., Montgomery, AL 36130.
- b. This permit does not authorize the noncompliance with or violation of any Laws of the State of Alabama or the United States of America or any regulations or rules implementing such laws. FWPCA, 33 U.S.C. Section 1319, and Code of Alabama 1975, Section 22-22-14.

E. PERMIT TRANSFER, MODIFICATION, SUSPENSION, REVOCATION, AND REISSUANCE

1. Duty to Reapply or Notify of Intent to Cease Discharge

- a. If the permittee intends to continue to discharge beyond the expiration date of this permit, the permittee shall file a complete permit application for reissuance of this permit at least 180 days prior to its expiration. If the permittee does not intend to continue discharge beyond the expiration of this permit, the permittee shall submit written notification of this intent which shall be signed by an individual meeting the signatory requirements for a permit application as set forth in ADEM Administrative Code Rule 335-6-6-.09.
- b. Failure of the permittee to apply for reissuance at least 180 days prior to permit expiration will void the automatic continuation of the expiring permit provided by ADEM Administrative Code Rule 335-6-6-.06 and should the permit not be reissued for any reason any discharge after expiration of this permit will be an unpermitted discharge.

2. Change in Discharge

- a. The permittee shall apply for a permit modification at least 180 days in advance of any facility expansion, production increase, process change, or other action that could result in the discharge of additional pollutants or increase the quantity of a discharged pollutant such that existing permit limitations would be exceeded or that could result in an additional discharge point. This requirement applies to pollutants that are or that are not subject to discharge limitations in this permit. No new or increased discharge may begin until the Director has authorized it by issuance of a permit modification or a reissued permit.
- b. The permittee shall notify the Director as soon as it is known or there is reason to believe:
 - (1) That any activity has occurred or will occur which would result in the discharge on a routine or frequent basis, of any toxic pollutant which is not limited in this permit, if that discharge will exceed the highest of the following notification levels:
 - (i) one hundred micrograms per liter;
 - (ii) two hundred micrograms per liter for acrolein and acrylonitrile; five hundred micrograms per liter for 2,4dinitrophenol and for 2-methyl-4,6-dini-trophenol; and one milligram per liter for antimony;
 - (iii) five times the maximum concentration value reported for that pollutant in the permit application; or
 - (2) That any activity has occurred or will occur which would result in any discharge, on a non-routine or infrequent basis, of a toxic pollutant which is not limited in the permit, if that discharge will exceed the highest of the following notification levels:

- (i) five hundred micrograms per liter;
- (ii) one milligram per liter for antimony;
- (iii) ten times the maximum concentration value reported for that pollutant in the permit application.

3. Transfer of Permit

This permit may not be transferred or the name of the permittee changed without notice to the Director and subsequent modification or revocation and reissuance of the permit to identify the new permittee and to incorporate any other changes as may be required under the FWPCA or AWPCA. In the case of a change in name, ownership or control of the permittee's premises only, a request for permit modification in a format acceptable to the Director is required at least 30 days prior to the change. In the case of a change in name, ownership or control of the permittee's premises accompanied by a change or proposed change in effluent characteristics, a complete permit application is required to be submitted to the Director at least 180 days prior to the change. Whenever the Director is notified of a change in name, ownership or control, he may decide not to modify the existing permit and require the submission of a new permit application.

4. Permit Modification and Revocation

- a. This permit may be modified or revoked and reissued, in whole or in part, during its term for cause, including but not limited to, the following:
 - (1) If cause for termination under Provision II. E. 5. of this permit exists, the Director may choose to revoke and reissue this permit instead of terminating the permit;
 - (2) If a request to transfer this permit has been received, the Director may decide to revoke and reissue or to modify the permit; or
 - (3) If modification or revocation and reissuance is requested by the permittee and cause exists, the Director may grant the request.
- b. This permit may be modified during its term for cause, including but not limited to, the following:
 - (1) If cause for termination under Provision II. E. 5. of this permit exists, the Director may choose to modify this permit instead of terminating this permit;
 - (2) There are material and substantial alterations or additions to the facility or activity generating wastewater which occurred after permit issuance which justify the application of permit conditions that are different or absent in the existing permit;
 - (3) The Director has received new information that was not available at the time of permit issuance and that would have justified the application of different permit conditions at the time of issuance;
 - (4) A new or revised requirement(s) of any applicable standard or limitation is promulgated under Sections 301(b)(2)(C), (D), (E), and (F), and 307(a)(2) of the FWPCA;
 - (5) Errors in calculation of discharge limitations or typographical or clerical errors were made;
 - (6) To the extent allowed by ADEM Administrative Code, Rule 335-6-6-.17, when the standards or regulations on which the permit was based have been changed by promulgation of amended standards or regulations or by judicial decision after the permit was issued;
 - (7) To the extent allowed by ADEM Administrative Code, Rule 335-6-6-.17, permits may be modified to change compliance schedules;
 - (8) To agree with a granted variance under 30l(c), 30l(g), 30l(h), 30l(k), or 3l6(a) of the FWPCA or for fundamentally different factors;
 - (9) To incorporate an applicable 307(a) FWPCA toxic effluent standard or prohibition;
 - (10) When required by the reopener conditions in this permit;
 - (11) When required under 40 CFR 403.8(e) (compliance schedule for development of pretreatment program);

- (12) Upon failure of the state to notify, as required by Section 402(b)(3) of the FWPCA, another state whose waters may be affected by a discharge permitted by this permit;
- (13) When required to correct technical mistakes, such as errors in calculation, or mistaken interpretations of law made in determining permit conditions; or
- (14) When requested by the permittee and the Director determines that the modification has cause and will not result in a violation of federal or state law, regulations or rules.

5. Permit Termination

This permit may be terminated during its term for cause, including but not limited to, the following:

- a. Violation of any term or condition of this permit;
- b. The permittee's misrepresentation or failure to disclose fully all relevant facts in the permit application or during the permit issuance process or the permittee's misrepresentation of any relevant facts at any time;
- c. Materially false or inaccurate statements or information in the permit application or the permit;
- d. A change in any condition that requires either a temporary or permanent reduction or elimination of the permitted discharge;
- e. The permittee's discharge threatens human life or welfare or the maintenance of water quality standards;
- f. Permanent closure of the facility generating the wastewater permitted to be discharged by this permit or permanent cessation of wastewater discharge;
- g. New or revised requirements of any applicable standard or limitation that is promulgated under Sections 301(b)(2)(C), (D), (E), and (F), and 307(a)(2) of the FWPCA that the Director determines cannot be complied with by the permittee; or
- h. Any other cause allowed by the ADEM Administrative Code, Chapter 335-6-6.

6. Permit Suspension

This permit may be suspended during its term for noncompliance until the permittee has taken action(s) necessary to achieve compliance.

7. Request for Permit Action Does Not Stay Any Permit Requirement

The filing of a request by the permittee for modification, suspension or revocation of this permit, in whole or in part, does not stay any permit term or condition.

F. COMPLIANCE WITH TOXIC POLLUTANT STANDARD OR PROHIBITION

If any applicable effluent standard or prohibition (including any schedule of compliance specified in such effluent standard or prohibition) is established under Section 307(a) of the FWPCA, 33 U.S.C. Section 1317(a), for a toxic pollutant discharged by the permittee and such standard or prohibition is more stringent than any discharge limitation on the pollutant specified in Provision I. A. of this permit, or controls a pollutant not limited in Provision I. A. of this permit, this permit shall be modified to conform to the toxic pollutant effluent standard or prohibition and the permittee shall be notified of such modification. If this permit has not been modified to conform to the toxic pollutant effluent standard or prohibition before the effective date of such standard or prohibition, the permittee shall attain compliance with the requirements of the standard or prohibition within the time period required by the standard or prohibition and shall continue to comply with the standard or prohibition until this permit is modified or reissued.

G. DISCHARGE OF WASTEWATER GENERATED BY OTHERS

The discharge of wastewater, generated by any process, facility, or by any other means not under the operational control of the permittee or not identified in the application for this permit or not identified specifically in the description of an outfall in this permit is not authorized by this permit.

PART III: OTHER PERMIT CONDITIONS

A. CIVIL AND CRIMINAL LIABILITY

1. Tampering

Any person who falsifies, tampers with, or knowingly renders inaccurate any monitoring device or method required to be maintained or performed under the permit shall, upon conviction, be subject to penalties as provided by the AWPCA.

2. False Statements

Any person who knowingly makes any false statement, representation, or certification in any record or other document submitted or required to be maintained under this permit, including monitoring reports or reports of compliance or noncompliance shall, upon conviction, be subject to penalties as provided by the AWPCA.

3. Permit Enforcement

- a. Any NPDES permit issued or reissued by the Department is a permit for the purpose of the AWPCA and the FWPCA and as such any terms, conditions, or limitations of the permit are enforceable under state and federal law.
- b. Any person required to have a NPDES permit pursuant to ADEM Administrative Code Chapter 335-6-6 and who discharges pollutants without said permit, who violates the conditions of said permit, who discharges pollutants in a manner not authorized by the permit, or who violates applicable orders of the Department or any applicable rule or standard of the Department, is subject to any one or combination of the following enforcement actions under applicable state statutes.
 - (1) An administrative order requiring abatement, compliance, mitigation, cessation, clean-up, and/or penalties;
 - (2) An action for damages;
 - (3) An action for injunctive relief; or
 - (4) An action for penalties.
- c. If the permittee is not in compliance with the conditions of an expiring or expired permit the Director may choose to do any or all of the following provided the permittee has made a timely and complete application for reissuance of the permit:
 - (1) initiate enforcement action based upon the permit which has been continued;
 - (2) issue a notice of intent to deny the permit reissuance. If the permit is denied, the owner or operator would then be required to cease the activities authorized by the continued permit or be subject to enforcement action for operating without a permit;
 - (3) reissue the new permit with appropriate conditions; or
 - (4) take other actions authorized by these rules and AWPCA.

4. Relief from Liability

Except as provided in Provision II.C.1 (Bypass) and Provision II.C.2 (Upset), nothing in this permit shall be construed to relieve the permittee of civil or criminal liability under the AWPCA or FWPCA for noncompliance with any term or condition of this permit.

B. OIL AND HAZARDOUS SUBSTANCE LIABILITY

Nothing in this permit shall be construed to preclude the institution of any legal action or relieve the permittee from any responsibilities, liabilities or penalties to which the permittee is or may be subject under Section 311 of the FWPCA, 33 U.S.C. Section 1321.

C. PROPERTY AND OTHER RIGHTS

This permit does not convey any property rights in either real or personal property, or any exclusive privileges, nor does it authorize any injury to persons or property or invasion of other private rights, trespass, or any infringement of federal, state, or local laws or regulations, nor does it authorize or approve the construction of any physical structures or facilities or the undertaking of any work in any waters of the state or of the United States.

D. AVAILABILITY OF REPORTS

Except for data determined to be confidential under <u>Code of Alabama</u> 1975, Section 22-22-9(c), all reports prepared in accordance with the terms of this permit shall be available for public inspection at the offices of the Department. Effluent data shall not be considered confidential.

E. EXPIRATION OF PERMITS FOR NEW OR INCREASED DISCHARGES

- 1. If this permit was issued for a new discharger or new source, this permit shall expire eighteen months after the issuance date if construction of the facility has not begun during the eighteen-month period.
- 2. If this permit was issued or modified to allow the discharge of increased quantities of pollutants to accommodate the modification of an existing facility and if construction of this modification has not begun during the eighteen month period after issuance of this permit or permit modification, this permit shall be modified to reduce the quantities of pollutants allowed to be discharged to those levels that would have been allowed if the modification of the facility had not been planned.
- 3. Construction has begun when the owner or operator has:
 - a. begun, or caused to begin as part of a continuous on-site construction program:
 - (1) any placement, assembly, or installation of facilities or equipment; or
 - (2) significant site preparation work including clearing, excavation, or removal of existing buildings, structures, or facilities which is necessary for the placement, assembly, or installation of new source facilities or equipment; or
 - b. entered into a binding contractual obligation for the purpose of placement, assembly, or installation of facilities or equipment which are intended to be used in its operation within a reasonable time. Options to purchase or contracts which can be terminated or modified without substantial loss, and contracts for feasibility, engineering, and design studies do not constitute a contractual obligation under the paragraph. The entering into a lease with the State of Alabama for exploration and production of hydrocarbons shall also be considered beginning construction.

F. COMPLIANCE WITH WATER QUALITY STANDARDS

- 1. On the basis of the permittee's application, plans, or other available information, the Department has determined that compliance with the terms and conditions of this permit should assure compliance with the applicable water quality standards.
- 2. Compliance with permit terms and conditions notwithstanding, if the permittee's discharge(s) from point sources identified in Provision I. A. of this permit cause or contribute to a condition in contravention of state water quality standards, the Department may require abatement action to be taken by the permittee in emergency situations or modify the permit pursuant to the Department's Rules, or both.
- 3. If the Department determines, on the basis of a notice provided pursuant to this permit or any investigation, inspection or sampling, that a modification of this permit is necessary to assure maintenance of water quality standards or compliance with other provisions of the AWPCA or FWPCA, the Department may require such modification and, in cases of emergency, the Director may prohibit the discharge until the permit has been modified.

G. GROUNDWATER

Unless specifically authorized under this permit, this permit does not authorize the discharge of pollutants to groundwater. Should a threat of groundwater contamination occur, the Director may require groundwater monitoring to properly assess the degree of the problem and the Director may require that the Permittee undertake measures to abate any such discharge and/or contamination.

H. DEFINITIONS

- <u>Average monthly discharge limitation</u> means the highest allowable average of "daily discharges" over a calendar month, calculated as the sum of all "daily discharges" measured during a calendar month divided by the number of "daily discharges" measured during that month (zero discharge days shall not be included in the number of "daily discharges" measured and a less than detectable test result shall be treated as a concentration of zero if the most sensitive EPA approved method was used).
- 2. <u>Average weekly discharge limitation</u> means the highest allowable average of "daily discharges" over a calendar week, calculated as the sum of all "daily discharges" measured during a calendar week divided by the number of "daily discharges" measured during that week (zero discharge days shall not be included in the number of "daily discharges" measured and a less than detectable test result shall be treated as a concentration of zero if the most sensitive EPA approved method was used).

- Arithmetic Mean means the summation of the individual values of any set of values divided by the number of individual values.
- 4. AWPCA means the Alabama Water Pollution Control Act.
- 5. <u>BOD</u> means the five-day measure of the pollutant parameter biochemical oxygen demand.
- 6. <u>Bypass</u> means the intentional diversion of waste streams from any portion of a treatment facility.
- 7. <u>CBOD</u> means the five-day measure of the pollutant parameter carbonaceous biochemical oxygen demand.
- 8. <u>Daily discharge</u> means the discharge of a pollutant measured during any consecutive 24-hour period in accordance with the sample type and analytical methodology specified by the discharge permit.
- 9. <u>Daily maximum</u> means the highest value of any individual sample result obtained during a day.
- 10. <u>Daily minimum</u> means the lowest value of any individual sample result obtained during a day.
- 11. Day means any consecutive 24-hour period.
- 12. Department means the Alabama Department of Environmental Management.
- 13. Director means the Director of the Department.
- 14. <u>Discharge</u> means "[t]he addition, introduction, leaking, spilling or emitting of any sewage, industrial waste, pollutant or other wastes into waters of the state". Code of Alabama 1975, Section 22-22-1(b)(8).
- 15. <u>Discharge Monitoring Report (DMR)</u> means the form approved by the Director to accomplish reporting requirements of an NPDES permit.
- 16. <u>DO</u> means dissolved oxygen.
- 17. <u>8HC</u> means 8-hour composite sample, including any of the following:
 - a. The mixing of at least 5 equal volume samples collected at constant time intervals of not more than 2 hours over a period of not less than 8 hours between the hours of 6:00 a.m. and 6:00 p.m. If the sampling period exceeds 8 hours, sampling may be conducted beyond the 6:00 a.m. to 6:00 p.m. period.
 - b. A sample continuously collected at a constant rate over period of not less than 8 hours between the hours of 6:00 a.m. and 6:00 p.m. If the sampling period exceeds 8 hours, sampling may be conducted beyond the 6:00 a.m. to 6:00 p.m. period.
- 18. EPA means the United States Environmental Protection Agency.
- 19. FC means the pollutant parameter fecal coliform.
- 20. <u>Flovy</u> means the total volume of discharge in a 24-hour period.
- 21. FWPCA means the Federal Water Pollution Control Act.
- 22. <u>Geometric Mean</u> means the Nth root of the product of the individual values of any set of values where N is equal to the number of individual values. The geometric mean is equivalent to the antilog of the arithmetic mean of the logarithms of the individual values. For purposes of calculating the geometric mean, values of zero (0) shall be considered one (1).
- 23. <u>Grab Sample</u> means a single influent or effluent portion which is not a composite sample. The sample(s) shall be collected at the period(s) most representative of the discharge.
- 24. <u>Indirect Discharger</u> means a nondomestic discharger who discharges pollutants to a publicly owned treatment works or a privately owned treatment facility operated by another person.
- 25. <u>Industrial User</u> means those industries identified in the Standard Industrial Classification manual, Bureau of the Budget 1967, as amended and supplemented, under the category "Division D Manufacturing" and such other classes of significant waste producers as, by regulation, the Director deems appropriate.
- 26. MGD means million gallons per day.

- 27. <u>Monthly Average</u> means, other than for fecal coliform bacteria, the arithmetic mean of the entire composite or grab samples taken for the daily discharges collected in one month period. The monthly average for fecal coliform bacteria is the geometric mean of daily discharge samples collected in a one month period. The monthly average for flow is the arithmetic mean of all flow measurements taken in a one month period.
- 28. <u>New Discharger</u> means a person, owning or operating any building, structure, facility or installation:
 - a. from which there is or may be a discharge of pollutants;
 - b. that did not commence the discharge of pollutants prior to August 13, 1979, and which is not a new source; and
 - c. which has never received a final effective NPDES permit for dischargers at that site.
- 29. <u>NH3-N</u> means the pollutant parameter ammonia, measured as nitrogen.
- 30. <u>Permit application</u> means forms and additional information that is required by ADEM Administrative Code Rule 335-6-6-.08 and applicable permit fees.
- 31. <u>Point source</u> means "any discernible, confined and discrete conveyance, including but not limited to any pipe, channel, ditch, tunnel, conduit, well, discrete fissure, container, rolling stock, concentrated animal feeding operation, or vessel or other floating craft, . . . from which pollutants are or may be discharged." Section 502(14) of the FWPCA, 33 U.S.C. Section 1362(14).
- 32. <u>Pollutant</u> includes for purposes of this permit, but is not limited to, those pollutants specified in Code of Alabama 1975, Section 22-22-1(b)(3) and those effluent characteristics specified in Provision I. A. of this permit.
- 33. <u>Privately Owned Treatment Works</u> means any devices or system which is used to treat wastes from any facility whose operator is not the operator of the treatment works, and which is not a "POTW".
- <u>Publicly Owned Treatment Works</u> means a wastewater collection and treatment facility owned by the State, municipality, regional entity composed of two or more municipalities, or another entity created by the State or local authority for the purpose of collecting and treating municipal wastewater.
- 35. Receiving Stream means the "waters" receiving a "discharge" from a "point source".
- 36. <u>Severe property damage</u> means substantial physical damage to property, damage to the treatment facilities which causes them to become inoperable, or substantial and permanent loss of natural resources which can reasonably be expected to occur in the absence of a bypass. Severe property damage does not mean economic loss caused by delays in production.
- Significant Source means a source which discharges 0.025 MGD or more to a POTW or greater than five percent of the treatment work's capacity, or a source which is a primary industry as defined by the U.S. EPA or which discharges a priority or toxic pollutant.
- Solvent means any virgin, used or spent organic solvent(s) identified in the F-Listed wastes (F001 through F005) specified in 40 CFR 261.31 that is used for the purpose of solubilizing other materials.
- 39. TKN means the pollutant parameter Total Kjeldahl Nitrogen.
- 40. <u>TON</u> means the pollutant parameter Total Organic Nitrogen.
- 41. TRC means Total Residual Chlorine.
- 42. <u>TSS</u> means the pollutant parameter Total Suspended Solids.
- 43. <u>24HC</u> means 24-hour composite sample, including any of the following:
 - a. the mixing of at least 12 equal volume samples collected at constant time intervals of not more than 2 hours over a period of 24 hours;
 - a sample collected over a consecutive 24-hour period using an automatic sampler composite to one sample. As a minimum, samples shall be collected hourly and each shall be no more than one twenty-fourth (1/24) of the total sample volume collected; or
 - c. a sample collected over a consecutive 24-hour period using an automatic composite sampler composited proportional to flow.

- 44. <u>Upset</u> means an exceptional incident in which there is an unintentional and temporary noncompliance with technology-based permit discharge limitations because of factors beyond the reasonable control of the permittee. An upset does not include noncompliance to the extent caused by operational error, improperly designed treatment facilities, inadequate treatment facilities, lack of preventive maintenance, or careless or improper operation.
- 45. <u>Waters</u> means "[a]ll waters of any river, stream, watercourse, pond, lake, coastal, ground or surface water, wholly or partially within the state, natural or artificial. This does not include waters which are entirely confined and retained completely upon the property of a single individual, partnership or corporation unless such waters are used in interstate commerce." Code of Alabama 1975, Section 22-22-1(b)(2). Waters "include all navigable waters" as defined in Section 502(7) of the FWPCA, 22 U.S.C. Section 1362(7), which are within the State of Alabama.
- 46. Week means the period beginning at twelve midnight Saturday and ending at twelve midnight the following Saturday.
- 47. Weekly (7-day and calendar week) Average is the arithmetic mean of all samples collected during a consecutive 7-day period or calendar week, whichever is applicable. The calendar week is defined as beginning on Sunday and ending on Saturday. Weekly averages shall be calculated for all calendar weeks with Saturdays in the month. If a calendar week overlaps two months (i.e., the Sunday is in one month and the Saturday in the following month), the weekly average calculated for the calendar week shall be included in the data for the month that contains the Saturday.

I. SEVERABILITY

The provisions of this permit are severable, and if any provision of this permit or the application of any provision of this permit to any circumstance is held invalid, the application of such provision to other circumstances, and the remainder of this permit, shall not be affected thereby.

PART IV: ADDITIONAL REQUIREMENTS, CONDITIONS, AND LIMITATIONS

A. BEST MANAGEMENT PRACTICES (BMP) PLAN REQUIREMENTS

1. BMP Plan

The permittee shall develop and implement a Best Management Practices (BMP) Plan which prevents, or minimizes the potential for, the release of pollutants from ancillary activities, including material storage areas; plant site runoff; in-plant transfer, process and material handling areas; loading and unloading operations, and sludge and waste disposal areas, to the waters of the State through plant site runoff; spillage or leaks; sludge or waste disposal; or drainage from raw material storage.

2. Plan Content

The permittee shall prepare and implement a best management practices (BMP) plan, which shall:

- a. Establish specific objectives for the control of pollutants:
 - (1) Each facility component or system shall be examined for its potential for causing a release of significant amounts of pollutants to waters of the State due to equipment failure, improper operation, natural phenomena such as rain or snowfall, etc.
 - (2) Where experience indicates a reasonable potential for equipment failure (e.g., a tank overflow or leakage), natural condition (e.g. precipitation), or circumstances to result in significant amounts of pollutants reaching surface waters, the plan should include a prediction of the direction, rate of flow, and total quantity of pollutants which could be discharged from the facility as a result of each condition or circumstance.
- b. Establish specific best management practices to meet the objectives identified under paragraph a. of this section, addressing each component or system capable of causing a release of significant amounts of pollutants to the waters of the State, and identifying specific preventative or remedial measures to be implemented;
- c. Establish a program to identify and repair leaking equipment items and damaged containment structures, which may contribute to contaminated stormwater runoff. This program must include regular visual inspections of equipment, containment structures and of the facility in general to ensure that the BMP is continually implemented and effective;
- d. Prevent the spillage or loss of fluids, oil, grease, gasoline, etc. from vehicle and equipment maintenance activities and thereby prevent the contamination of stormwater from these substances;
- e. Prevent or minimize stormwater contact with material stored on site;
- f. Designate by position or name the person or persons responsible for the day to day implementation of the BMP;
- g. Provide for routine inspections, on days during which the facility is manned, of any structures that function to prevent stormwater pollution or to remove pollutants from stormwater and of the facility in general to ensure that the BMP is continually implemented and effective;
- h. Provide for the use and disposal of any material used to absorb spilled fluids that could contaminate stormwater;
- i. Develop a solvent management plan, if solvents are used on site. The solvent management plan shall include as a minimum lists of the solvents on site; the disposal method of solvents used instead of dumping, such as reclamation, contract hauling; and the procedures for assuring that solvents do not routinely spill or leak into the stormwater;
- j. Provide for the disposal of all used oils, hydraulic fluids, firefighting foams, solvent degreasing material, etc. in accordance with good management practices and any applicable state or federal regulations;
- Include a diagram of the facility showing the locations where stormwater exits the facility, the locations of any structure or other mechanisms intended to prevent pollution of stormwater or to remove pollutants from stormwater, the locations of any collection and handling systems;
- Provide control sufficient to prevent or control pollution of stormwater by soil particles to the degree required to maintain compliance with the water quality standard for turbidity applicable to the waterbody(s) receiving discharge(s) under this permit;
- m. Provide spill prevention, control, and/or management sufficient to prevent or minimize contaminated stormwater runoff. Any containment system used to implement this requirement shall be constructed of materials compatible with the

substance(s) contained and shall prevent the contamination of groundwater. The containment system shall also be capable of retaining a volume equal to 110 percent of the capacity of the largest tank for which containment is provided;

- n. Provide and maintain curbing, diking or other means of isolating process areas to the extent necessary to allow segregation and collection for treatment of contaminated stormwater from process areas;
- o. Be reviewed by plant engineering staff and the plant manager; and
- p. Bear the signature of the plant manager.

3. Compliance Schedule

The permittee shall have reviewed (and revised if necessary) and fully implemented the BMP plan as soon as practicable but no later than six months after the effective date of this permit.

4. Department Review

- a. When requested by the Director or his designee, the permittee shall make the BMP available for Department review.
- b. The Director or his designee may notify the permittee at any time that the BMP is deficient and require correction of the deficiency.
- c. The permittee shall correct any BMP deficiency identified by the Director or his designee within 30 days of receipt of notification and shall certify to the Department that the correction has been made and implemented.

5. Administrative Procedures

- a. A copy of the BMP shall be maintained at the facility and shall be available for inspection by representatives of the Department.
- b. A log of the routine inspection required above shall be maintained at the facility and shall be available for inspection by representatives of the Department. The log shall contain records of all inspections performed for the last three years and each entry shall be signed by the person performing the inspection.
- c. The permittee shall provide training for any personnel required to implement the BMP and shall retain documentation of such training at the facility. This documentation shall be available for inspection by representatives of the Department. Training shall be performed prior to the date that implementation of the BMP is required.
- d. BMP Plan Modification. The permittee shall amend the BMP plan whenever there is a change in the facility or change in operation of the facility which materially increases the potential for the ancillary activities to result in a discharge of significant amounts of pollutants.
- e. BMP Plan Review. The permittee shall complete a review and evaluation of the BMP plan at least once every three years from the date of preparation of the BMP plan. Documentation of the BMP Plan review and evaluation shall be signed and dated by the Plant Manager.

B. STORMWATER FLOW MEASUREMENT AND SAMPLING REQUIREMENTS

1. Stormwater Flow Measurement

- a. All stormwater samples shall be collected from the discharge resulting from a storm event that is greater than 0.1 inches.
- b. The total volume of stormwater discharged for the event must be monitored, including the date and duration (in hours) and rainfall (in inches) for storm event(s) sampled. The duration between the storm event sampled and the end of the previous measurable (greater than 0.1 inch rainfall) storm event must be a minimum of 72 hours. This information must be recorded as part of the sampling procedure and records retained according to Part I.B. of this permit.
- c. The volume may be measured using flow measuring devices, or estimated based on a modification of the Rational Method using total depth of rainfall, the size of the drainage area serving a stormwater outfall, and an estimate of the runoff coefficient of the drainage area. This information must be recorded as part of the sampling procedure and records retained according to Part I.B. of this permit.

2. Stormwater Sampling

- a. A grab sample, if required by this permit, shall be taken during the first thirty minutes of the discharge (or as soon thereafter as practicable); and a flow-weighted composite sample, if required by this permit, shall be taken for the entire event or for the first three hours of the event.
- b. All test procedures will be in accordance with part I.B. of this permit.

C. EFFLUENT TOXICITY LIMITATIONS AND BIOMONITORING REQUIREMENTS

- 1. The permittee shall perform short-term chronic toxicity tests on the wastewater discharges required to be tested for chronic toxicity by Part I of this permit.
 - a. Test Requirements
 - (1) The samples shall be diluted using appropriate control water, to the Instream Waste Concentration (IWC) which is 4.0% effluent. The IWC is the actual concentration of effluent, after mixing, in the receiving stream during a 7day, 10-year flow period.
 - (2) Any test result that shows a statistically significant reduction in survival, growth, or reproduction between the control and the test at the 95% confidence level indicates chronic toxicity and constitute noncompliance with this permit.
 - b. General Test Requirements
 - (1) A minimum of three (3) 24-hour composite samples shall be obtained for use in the above biomonitoring tests and collected every other day so that the laboratory receives water samples on the first, third, and fifth day of the seven-day test period. The holding time for each composite sample shall not exceed 36 hours. The control water shall be a water prepared in the laboratory in accordance with the EPA procedure described in EPA 821-R-02-013 or the most current edition or another control water selected by the permittee and approved by the Department.
 - (2) Effluent toxicity tests in which the control survival is less than 80%, C. variegatus dry weight per surviving control organism is less than 0.60 mg, M. bahia dry weight per surviving control organism is less than 0.20 mg and less than 50% of the females in the controls produce eggs (Fecundity), or in which the other requirements of the EPA Test Procedure are not met shall be unacceptable and the permittee shall rerun the tests as soon as practical within the monitoring period.
 - (3) In the event of an invalid test, upon subsequent completion of a valid test, the results of all tests, valid and invalid, are reported with an explanation of the tests performed and results.
 - c. Reporting Requirements
 - (1) The permittee shall notify the Department in writing within 48 hours after toxicity has iden demonstrated by the scheduled test(s).
 - (2) Biomonitoring test results obtained during each monitoring period shall be summarized and reported using the appropriate Discharge Monitoring Report (DMR) form approved by the Department. In accordance with Section 2 of this part, an effluent toxicity report containing the information in Section 2 shall be included with the DMR. Two copies of the test results must be submitted to the Department no later than 28 days after the month in which the tests were performed.
 - d. Additional Testing Requirements
 - (1) If chronic toxicity is indicated (noncompliance with permit limit), the permittee shall perform two additional valid chronic toxicity tests in accordance with these procedures to determine the extent and duration of the toxic condition. The toxicity tests shall run consecutively beginning on the first calendar week following the date on which the permittee became aware of the permit noncompliance and the results of these tests shall be submitted no later than 28 days following the month in which the tests were performed.

(2) After evaluation of the results of the follow-up tests, the Department will determine if additional action is appropriate and may require additional testing and/or toxicity reduction measures. The permittee may be required to perform a Toxicity Identification Evaluation (TIE) and/or a Toxicity Reduction Evaluation (TRE).

The TIE/TRE shall be performed in accordance with the most recent protocols/guidance outlined by EPA (e.g., EPA/600/2-88/062, EPA/600/R-92/080, EPA/600/R-91-003, EPA/600/R-92/081, EPA/833/B-99/022 and/or EPA/600/6-91/005F, etc.)

- e. Test Methods
 - (1) The tests shall be performed in accordance with the latest edition of the "EPA Short-Term Methods for Estimating the Chronic Toxicity to Effluents and Receiving Water to Marine and Estuarine Organisms". The Larval Survival and Growth Test, Methods 1004.0, Section 11, shall be used for the sheepshead minnow (*Cyprinodon Variegatus*) test and the Fertilization Test, Method 1007.0, Section 14, shall be used for the mysid (*Mysidopsis bahia*) test.

2. Effluent toxicity testing reports

The following information shall be submitted with each discharge monitoring report unless otherwise directed by the Department. The Department may at any time suspend or reinstate this requirement or may increase or decrease the frequency of submittals.

- a. Introduction
 - (1) Facility Name, location and county
 - (2) Permit number
 - (3) Toxicity testing requirements of permit
 - (4) Name of receiving water body
 - (5) Contract laboratory information (if tests are performed under contract)
 - (i) Name of firm
 - (ii) Telephone number
 - (iii) Address
 - (6) Objective of test
- b. Plant Operations
 - (1) Discharge operating schedule (if other than continuous)
 - (2) Volume of discharge during sample collection to include Mean daily discharge on sample collection date (MGD, CFS, GPM)
 - (3) Design flow of treatment facility at time of sampling
- c. Source of Effluent and Dilution Water
 - (1) Effluent samples
 - (i) Sampling point
 - (ii) Sample collection dates and times (to include composite sample start and finish times)
 - (iii) Sample collection method
 - (iv) Physical and chemical data of undiluted effluent samples (water temperature, pH, alkalinity, hardness, specific conductance, total residual chlorine (if applicable), etc.)
 - (v) Sample temperature when received at the laboratory
 - (vi Lapsed time from sample collection to delivery

(vii)Lapsed time from sample collection to test intiation

- (2) Dilution Water Samples
 - (i) Source
 - (ii) Collection date(s) and time(s) (where applicable)
 - (iii) Pretreatment
 - (iv) Physical and chemical characteristics (pH, hardness, water temperature, alkalinity, specific conductance, etc.)
- d. Test Conditions
 - (1) Toxicity test method utilized
 - (2) End point(s) of test
 - (3) Deviations from referenced method, if any, and reason(s)
 - (4) Date and time test started
 - (5) Date and time test terminated
 - (6) Type and volume of test chambers
 - (7) Volume of solution per chamber
 - (8) Number of organisms per test chamber
 - (9) Number of replicate test chambers per treatment
 - (10) Test temperature, pH and dissolved oxygen as recommended by the method (to include ranges)
 - (11) Specify if aeration was needed
 - (12) Feeding frequency, and amount and type of food
 - (13) Specify if (and how) pH control measures were implemented
 - (14) Light intensity (mean)
- e. Test Organisms
 - (1) Scientific name
 - (2) Life stage and age
 - (3) Source
 - (4) Disease treatment (if applicable)
- f. Quality Assurance
 - (1) Reference toxicant utilized and source
 - (2) Date and time of most recent acute reference toxicant test(s), raw data, and current cusum chart(s). The most recent chronic reference toxicant test shall be conducted within 30 days of the routine.
 - (3) Dilution water utilized in reference toxicant test
 - (4) Results of reference toxicant test(s) (NOEC, IC25, PASS/FAIL, etc.), report concentration response relationship and evaluate test sensitivity
 - (5) Physical and chemical methods utilized

- g. Results
 - (1) Provide raw toxicity data in tabular form, including daily records of affected organisms in each concentration (including controls) and replicate
 - (2) Provide table of endpoints: NOECs, IC25s, PASS/FAIL, etc. (as required in the applicable NPDES permit)
 - (3) Indicate statistical methods used to calculate endpoints
 - (4) Provide all physical and chemical data required by method
 - (5) Results of test(s) (NOEC, IC25, PASS/FAIL, etc.), report concentration-response relationship (definitive test only), report percent minimum significant difference (PMSD) calculated for sub-lethal endpoints determined by hypothesis testing.
- h. Conclusions and Recommendations
 - (1) Relationship between test endpoints and permit limits
 - (2) Action to be taken

Adapted from "Short-Term Methods for Estimating the Chronic Toxicity of Effluents and Receiving Waters to Marine and Estuarine Organisms", Third Edition, October 2002 (EPA 821-R-02-014).

D. DISCHARGE INFORMATION ZONE (DIZ) REQUIREMENTS

- The permittee shall, upon request for a permit renewal, perform a sediment and benthic community characterization utilizing the same sampling locations approved in the original DIZ study plan, unless a modified study plan is approved by the Department. The DIZ monitoring shall be repeated if the permittee fails accelerated testing and is required to initiate a Toxicity Reduction Evaluation (TRE) pursuant to Part IV.C. of this permit.
- 2. Monitoring shall be conducted during the same season as the original characterization and shall conform to the DIZ study plan, unless otherwise approved by the Department. Monitoring results shall be submitted to the Department along with the application for permit renewal or with the discharge monitoring report form in the event that repeated monitoring is required.
- 3. The permittee shall not allow biological damage or adverse water quality impacts to occur at the perimeter or outside the boundaries of the original characterization. If the biological monitoring shows evidence of biological damage or adverse water quality impacts at the permittee or outside the boundaries of the original characterization, the permittee will be in violation of the permit unless the permittee can demonstrate that the cause of the adverse impacts are due to a source other than the permittee's discharge. In the case that it is determined to be a permit violation, the permittee will be required within 30 days after becoming aware of the violation to submit a plan to correct and eliminate the biological damage and adverse water quality impacts caused by the discharge.
- 4. The Department may suspend or otherwise modify the DIZ monitoring requirements if:
 - a. The Department determines, through review of discharge information and/or its own modeling efforts, that the discharge is having no significant impact to coastal resources beyond 400 feet of the discharge point; or
 - The Department determines, through the review of discharge information and/or its own modeling efforts, that the discharge monitoring is inadequate to detect significant impacts to coastal resources beyond 400 feet of the discharge point; or
 - c. The Department determines, based on available biological and chemical data that, due to the nature of the discharge, no significant impacts to coastal resources will occur beyond 400 feet of the discharge point; or
 - d. Deemed necessary by the Department to ensure protection of coastal resources.

E. STREAM MONITORING REQUIREMENTS

- 1. Between July 1 and September 30, stream monitoring requirements shall be performed on a monthly basis. Sampling shall be performed at the following locations:
 - a. Approximately 2.6 miles below the Africatown-Cochran Bridge, midstream
 - b. Approximately 1.6 miles below the Africatown-Cochran Bridge, midstream
 - c. Approximately 0.6 miles below the Africatown-Cochran Bridge, midstream
 - d. Approximately 0.2 miles below the Africatown-Cochran Bridge, midstream, one-quarter the width of the stream from the west bank and one-quarter the width of the stream from the east bank
 - e. At the Kimberly Clark outfall
 - f. Approximately 0.6 miles below the Spanish River, midstream. This location should be upstream of the process outfall.
- 2. At each location measurements shall be made at the five-foot depth as a minimum for the following parameters:
 - a. Dissolved oxygen,
 - b. Temperature, both ambient and stream,
 - c. Conductivity, and
 - d. pH
- 3. Sample collection and analysis shall be performed in accordance with EPA approved sample collection protocol and analysis methods.
- 4. Stream monitoring results shall be submitted no later than 28 days after the end of the month during which the samples were collected. The results shall be submitted electronically.
- 5. This permit shall be modified or revoked and reissued in the event water quality is being contravened by the discharge or if the results of water quality model indicate that more restrictive limits are needed to protect water quality.
LANCE R. LEFLEUR DIRECTOR



KAY IVEY GOVERNOR

Alabama Department of Environmental Management adem.alabama.gov

1400 Coliseum Blvd. 36110-2400 Post Office Box 301463 Montgomery, Alabama 36130-1463 (334) 271-7700 FAX (334) 271-7950

FACT SHEET

APPLICATION FOR NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT TO DISCHARGE POLLUTANTS TO WATERS OF THE STATE OF ALABAMA

Date: November 27, 2023

Prepared By: Scott Jackson

NPDES Permit No. AL0002801

1. Name and Address of Applicant:

Kimberly-Clark Corp 200 Bay Bridge Rd Mobile, AL 36610

2. Name and Address of Facility:

Kimberly-Clark Corp 200 Bay Bridge Rd Mobile, AL 36610

3. Description of Applicant's Type of Facility and/or Activity Generating the Discharge:

The entire site is composed of two recycle fiber facilities that produce white and brown recycle fiber, five tissue/towel manufacturing machines, converting assets, and a cogeneration facility which generates electricity for the site. Processes include tissue and towel manufacturing operations, steam and power generation, and virgin fiber, waste cardboard, and office paper processing.

4. Applicant's Receiving Waters

Receiving Watters	<u>Classification</u>
Chickasaw Creek	Limited Warmwater Fishery
Mobile River	Limited Warmwater Fishery
Threemile Creek	Agricultural and Industrial Water Supply

For the Outfall latitude and longitude, see the permit application.

5. Permit Conditions:

See attached Rationale and Draft Permit.

6. PROCEDURES FOR THE FORMULATION OF FINAL DETERMINATIONS

a. Comment Period

The Alabama Department of Environmental Management proposes to issue this NPDES permit subject to the limitations and special conditions outlined above. This determination is tentative.

Birmingham Branch 110 Vulcan Road Birmingham, AL 35209-4702 (205) 942-6168 (205) 941-1603 (FAX) Decatur Branch 2715 Sandlin Road, S.W. Decatur, AL 35603-1333 (256) 353-1713 (256) 340-9359 (FAX)



Mobile Branch 2204 Perimeter Road Mobile, AL 36615-1131 (251) 450-3400 (251) 479-2593 (FAX) Mobile-Coastal 3664 Dauphin Street, Suite B Mobile, AL 36608 (251) 304-1176 (251) 304-1189 (FAX) Interested persons are invited to submit written comments on the draft permit to the following address:

Jeffery W. Kitchens, Chief ADEM-Water Division 1400 Coliseum Blvd [Mailing Address: Post Office Box 301463; Zip 36130-1463] Montgomery, Alabama 36110-2400 (334) 271-7823 water-permits@adem.alabama.gov

All comments received prior to the closure of the public notice period (see public notice for date) will be considered in the formulation of the final determination with regard to this permit.

b. Public Hearing

A written request for a public hearing may be filed within the public notice period and must state the nature of the issues proposed to be raised in the hearing. A request for a hearing should be filed with the Department at the following address:

Jeffery W. Kitchens, Chief ADEM-Water Division 1400 Coliseum Blvd [Mailing Address: Post Office Box 301463; Zip 36130-1463] Montgomery, Alabama 36110-2400 (334) 271-7823 water-permits@adem.alabama.gov

The Director shall hold a public hearing whenever it is found, on the basis of hearing requests, that there exists a significant degree of public interest in a permit application or draft permit. The Director may hold a public hearing whenever such a hearing might clarify one or more issues involved in the permit decision. Public notice of such a hearing will be made in accordance with ADEM Admin. Code r. 335-6-6-.21.

c. Issuance of the Permit

All comments received during the public comment period shall be considered in making the final permit decision. At the time that any final permit decision is issued, the Department shall prepare a response to comments in accordance with ADEM Admin. Code r. 335-6-6-.21. The permit record, including the response to comments, will be available to the public via the eFile System http://app.adem.alabama.gov/eFile/ or an appointment to review the record may be made by writing the Permits and Services Division at the above address.

Unless a request for a stay of a permit or permit provision is granted by the Environmental Management Commission, the proposed permit contained in the Director's determination shall be issued and effective, and such issuance will be the final administrative action of the Alabama Department of Environmental Management.

d. Appeal Procedures

As allowed under ADEM Admin. Code chap. 335-2-1, any person aggrieved by the Department's final administrative action may file a request for hearing to contest such action. Such requests should be received by the Environmental Management Commission within thirty days of issuance of the permit. Requests should be filed with the Commission at the following address:

Alabama Environmental Management Commission 1400 Coliseum Blvd [Mailing Address: Post Office Box 301463; Zip 36130-1463] Montgomery, Alabama 36110-2400

All requests must be in writing and shall contain the information provided in ADEM Admin. Code r. 335-2-1-.04.

ADEM PERMIT RATIONALE

PREPARED DATE: March 14, 2024 PREPARED BY: Scott Jackson

Permittee Name: Kimberly-Clark Corp

Facility Name: Kimberly-Clark Corp

Permit Number: AL0002801

PERMIT IS REISSUANCE DUE TO EXPIRATION

DISCHARGE SERIAL NUMBERS (DSN) & DESCRIPTIONS:

DSN001: Process wastewaters associated with tissue and towel manufacturing operations, steam and power generation, virgin fiber, waste cardboard and office paper processing, and stormwater runoff

DSN002 – DSN005, DSN008, & DSN013: Stormwater runoff from non-process areas associated with paper mill operations

DSN006: Stormwater runoff from warehouse roof drains

DSN007 & DSN012: Non-contact cooling water and stormwater runoff from non-process areas associated with paper mill operations

DSN009 & DSN010: Stormwater runoff from non-process areas associated with inert material storage, trailer parking, and contractor activities

DSN014 – DSN020: Stormwater runoff from distribution/shipping warehouse roof drains and adjacent areas surrounding the buildings

DSN021: Stormwater runoff from non-process areas associated with temporary inert material storage and additional trailer parking

INDUSTRIAL CATEGORY:

40 CFR Part 430 – The Pulp, Paper, and Paperboard Point Source Category
430.105 (NSPS) Subpart J – Secondary Fiber Non-Deink Subcategory
430.122 (BCT/BPT) & 430.124 (BAT) Subpart L – Tissue, Filter, Non-Woven, and Paperboard from Purchased
Pulp Subcategory

MAJOR:

STREAM INFORMATION:

Y

Receiving Stream	Mobile River (DSN001)	Chickasaw Creek (DSN002 – DSN010, DSN012, DSN013, & DSN021)	Threemile Creek (DSN014 – DSN020)
Classification	Limited Warmwater Fishery (LWF)	Limited Warmwater Fishery (LWF)	Agricultural and Industrial Water Supply (A&I)
River Basin	Mobile	Mobile	Mobile
7Q10	*	*	*
7Q2	*	*	*
1Q10	*	*	*

Annual Average Flow	*	*	*
303(d) List	NO	YES	NO
Impairment	N/A	Metals (Mercury)	Organic Enrichment/Dissolved Oxygen (OE/DO) & Pathogens (Enterococci)
TMDL	NO	NO	YES

*Critical flows are indeterminate in coastal locations since they are below the ten-foot contour line and due to tidal effects. Based on BPJ, there is some dilution available in all the above receiving streams because of the large volume of water at the point of the discharges.

DISCUSSION:

The Mobile Kimberly-Clark facility (K-C) is comprised of two recycle fiber facilities that produce white and brown recycle fiber, 5 tissue/towel manufacturing machines, and various converting assets. Other operating areas within the facility include the Water Filter Plant (WFP), Wastewater Treatment Plant (WWTP), compressed air supply, contractor storage and fabrication zones, and railcar to truck transfer areas for recycled fiber bales. K-C operates a cogeneration facility which includes two gas turbine generators, two heat recovery boilers, related power distribution switch gear, and auxiliary equipment. The cogeneration system generates 42 megawatts (MW) of the facility's 52 MW electrical demand. The remaining electrical demand is purchased from a local utility company.

ADEM Administrative Rule 335-6-10-.12 requires applicants to new or expanded discharges to Tier II waters demonstrate that the proposed discharge is necessary for important economic or social development in the area in which the waters are located. The application submitted by the facility is not for a new or expanded discharge. Therefore, the applicant is not required to demonstrate that the discharge is necessary for economic and social development.

DSN0011: Process wastewaters associated with tissue and towel manufacturing operations, steam and power generation, virgin fiber, waste cardboard and office paper processing, and stormwater runoff

Parameter	Quantity of	or Loading	Units	Qual	lity or Concent	tration	Units	Sample Frequency	Sample Type	Seasonal	Basis
BOD, 5-Day (20 Deg. C) (00310) Effluent Gross Value	11259 Monthly Average	20565 Maximum Daily	lbs/day	****	****	****	****	Week Days	Composite	All Months	EGL
pH (00400) Effluent Gross Value	****	****	*****	5.0 Minimum Daily	****	9.0 Maximum Daily	S.U.	Week Days	Grab	All Months	EGL
Solids, Total Suspended (00530) Effluent Gross Value	11275 Monthly Average	22658 Maximum Daily	lbs/day	****	****	*****	****	Week Days	Composite	All Months	EGL
Nitrogen, Ammonia Total (As N) (00610) Effluent Gross Value	****	****	****	****	****	(Report) Maximum Daily	mg/l	Monthly	Grab	All Months	BPJ
Nitrogen, Kjeldahl Total (As N) (00625) Effluent Gross Value	****	****	*****	****	****	(Report) Maximum Daily	mg/l	Monthly	Grab	Apr, May, Jun, Jul, Aug, Sep, Oct	BPJ
Nitrite Plus Nitrate Total 1 Det. (As N) (00630) Effluent Gross Value	****	****	****	****	****	(Report) Maximum Daily	mg/l	Monthly	Grab	Apr, May, Jun, Jul, Aug, Sep, Oct	BPJ
Phosphorus, Total (As P) (00665) Effluent Gross Value	****	****	****	****	****	(Report) Maximum Daily	mg/l	Monthly	Grab	Apr, May, Jun, Jul, Aug, Sep, Oct	BPJ
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	(Report) Monthly Average	(Report) Maximum Daily	MGD	****	****	****	****	Daily	Totalizer	All Months	BPJ
Certification - River Monitoring (51946) Effluent Gross Value	****	****	****	****	****	0 Maximum Daily	Yes=0; No=1	Monthly	Not Applicable	Jul, Aug, Sep	WQBEL

DSN001T: Process wastewaters associated with tissue and towel manufacturing operations, steam and power generation, virgin fiber, waste cardboard and office paper processing, and stormwater runoff

Parameter	Quantity	or Loading	Units	(Units	Sample Frequency	Sample Type	Seasonal	Basis		
P/F Statre 7 Day Chr Mysid. Bahia (TGP3E) Effluent Gross Value	****	****	****	****	****	0 Maximum Daily	pass=0; fail=1	Annually	Composite	All Months	WQBEL
P/F Statre 7 Day Chr Cyprinodon (TGP6A) Effluent Gross Value	****	*****	*****	****	****	0 Maximum Daily	pass=0; fail=1	Annually	Composite	All Months	WQBEL

DSN001Y: Process wastewaters associated with tissue and towel manufacturing operations, steam and power generation, virgin fiber, waste cardboard and office paper processing, and stormwater runoff

Parameter	Quantity	or Loading Un		Units Quality or Concentration		ion	Units	Sample Frequency	Sample Type	Seasonal	Basis
Pentachlorophenol (39032) Effluent Gross Value	****	6.3 Maximum Daily	lbs/day	****	****	****	****	Annually	Composite	All Months	EGL
Trichlorophenol (81848) Effluent Gross Value	****	2.2 Maximum Daily	lbs/day	****	*****	****	*****	Annually	Composite	All Months	EGL

DSN002S – DSN005S, DSN008, & DSN013: Stormwater runoff from non-process areas associated with paper mill operations DSN007S & DSN012S: Non-contact cooling water and stormwater runoff from non-process areas associated with paper mill operations DSN009S & DSN010S: Stormwater runoff from non-process areas associated with inert material storage, trailer parking, and contractor activities DSN021S: Stormwater runoff from non-process areas associated with temporary inert material storage and additional trailer parking

Parameter	Quantity	or Loading	Units	Qu	ality or Concentrat	ion	Units	Sample Frequency	Sample Type	Seasonal	Basis
pH (00400) Effluent Gross Value	****	****	****	(Report) Minimum Daily	****	(Report) Maximum Daily	S.U.	Semi-Annually	Grab	All Months	BPJ
Solids, Total Suspended (00530) Effluent Gross Value	****	****	****	****	****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months	BPJ
Oil & Grease (00556) Effluent Gross Value	****	****	****	****	****	15 Maximum Daily	mg/l	Semi-Annually	Grab	All Months	BPJ
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	****	(Report) Maximum Daily	MGD	****	****	****	****	Semi-Annually	Estimate	All Months	BPJ
Chemical Oxygen Demand (COD) (81017) Effluent Gross Value	****	****	****	****	****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months	BPJ

DSN006: Stormwater runoff from warehouse roof drains*

*No Limitations or Monitoring Requirements Imposed

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Parameter	Quantity	or Loading	Units	Qu	uality or Concentratio	on	Units	Sample Frequency	Sample Type	Seasonal	Basis
Temperature, Water Deg. Fahrenheit (00011) Effluent Gross Value	****	****	****	****	****	95 Maximum Daily	deg F	Monthly	Grab	All Months	WQBEL
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	****	(Report) Maximum Daily	MGD	****	****	****	****	Monthly	Estimate	All Months	BPJ
Chlorine, Total Residual (50060) Effluent Gross Value	****	(Report) Maximum Daily	lbs/day	****	****	****	****	Monthly	Grab	All Months	BPJ
Chlorine, Total Residual (50060) R - See Comments Below	****	1.5 Maximum Daily	lbs/day	****	****	****	****	Monthly	Grab	All Months	WQBEL

DSN0121: Non-contact cooling water and stormwater runoff from non-process areas associated with paper mill operations

Parameter	Quantity of	or Loading	Units	Qu	uality or Concentratio	on	Units	Sample Frequency	Sample Type	Seasonal	Basis
Temperature, Water Deg. Fahrenheit (00011) Effluent Gross Value	****	****	****	****	****	95 Maximum Daily	deg F	Monthly	Grab	All Months	WQBEL
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	****	(Report) Maximum Daily	MGD	****	****	****	****	Monthly	Estimate	All Months	BPJ
Chlorine, Total Residual (50060) Effluent Gross Value	****	(Report) Maximum Daily	lbs/day	****	****	****	****	Monthly	Grab	All Months	BPJ

DSN014S - DSN020S: Stormwater runoff from distribution/shipping warehouse roof drains and adjacent areas surrounding the buildings

Parameter	Quantit	y or Loading	Units	Qua	lity or Concentra	tion	Units	Sample Frequency	Sample Type	Seasonal	Basis
pH (00400) Effluent Gross Value	****	****	****	(Report) Minimum Daily	****	(Report) Maximum Daily	S.U.	Semi-Annually	Grab	All Months	BPJ
Solids, Total Suspended (00530) Effluent Gross Value	****	****	****	****	****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months	BPJ
Oil & Grease (00556) Effluent Gross Value	****	*****	*****	****	****	15 Maximum Daily	mg/l	Semi-Annually	Grab	All Months	BPJ
Nitrogen, Ammonia Total (As N) (00610) Effluent Gross Value	****	****	*****	****	****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months	BPJ
Nitrite Plus Nitrate Total 1 Det. (As N) (00630) Effluent Gross Value	****	****	****	****	****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months	BPJ
Phosphorus, Total (As P) (00665) Effluent Gross Value	****	****	*****	****	****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months	BPJ
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	****	(Report) Maximum Daily	MGD	****	****	****	*****	Semi-Annually	Estimate	All Months	BPJ
Chemical Oxygen Demand (COD) (81017) Effluent Gross Value	****	****	*****	****	****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months	BPJ

*Basis for Permit Limitation

- BPJ Best Professional Judgment
- WQBEL Water Quality Based Effluent Limits
- EGL Federal Effluent Guideline Limitations
- 303(d) 303(d) List of Impaired Waters
- TMDL Total Maximum Daily Load Requirements

Discussion (continued):

DSN001: Process wastewaters associated with tissue and towel manufacturing operations, steam and power generation, virgin fiber, waste cardboard and office paper processing, and stormwater runoff

Federal Effluent Guideline Limitations (EGL)

Parameters based upon EGL have had effluent guidelines established under the 40 CFR Part 430 – The Pulp, Paper, and Paperboard Point Source Category. More specifically, the facility is subject to 430.105 Subpart J – Secondary Fiber Non-Deink Subcategory and 430.122 & 430.124 Subpart L – Tissue, Filter, Non-Woven, and Paperboard from Purchased Pulp Subcategory. The production data used in the calculations was taken from EPA Form 2C in the facility's reissuance application. A summary of the effluent guideline calculations and permit limitations can be found in Attachment A.

Biochemical Oxygen Demand (5-Day) (BOD5) and Total Suspended Solids (TSS)

BOD₅ and TSS have effluent guideline limitations established under 40 CFR 430.105 and 430.122. Effluent guideline limitations for BOD₅ and TSS are the sum of the individual limitations under the above 40 CFR subparts. The final BOD₅ and TSS limitations are the most stringent of the calculated effluent guideline limitations and existing permit limitations. The monitoring frequency for BOD₅ and TSS is proposed to continue on week days (Monday through Friday).

Pentachlorophenol* and Trichlorophenol*

These parameters are regulated under 40 CFR 430.105 and 430.124. The sum of these guidelines provides the final limitations applicable to the discharge. As noted in Attachment A, the current daily maximum permit limitations of 2.45 lbs/day for Pentachlorophenol and 6.11 lbs/day for Trichlorophenol were incorrectly calculated. The corrected values using production data reported in the previous reissuance application are 7.66 lbs/day for Pentachlorophenol and 2.69 lbs/day for Trichlorophenol. The calculated limitation for Pentachlorophenol for this permit issuance is less stringent than the existing permit limitation, and the calculated limitation for Trichlorophenol for this permit issuance is more stringent than the existing permit limitation; however, both of the calculated limitations for this permit issuance are each more stringent than the corrected values noted above. The calculated effluent guideline limitations shall apply in this permit issuance. The facility has never used chlorophenolic-containing biocides at the site, therefore, antibacksliding is not applicable. The 40 CFR 430.105 and 430.124 guidelines state that, "Permittees not using chlorophenolic-containing biocides must certify to the permit-issuing authority that they are not using these biocides."

*In lieu of monitoring for these parameters, the facility can submit a certification of non-use by reporting *9 on the discharge monitoring report.

Water Quality Based Effluent Limits (WQBEL)

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ADEM Administrative Code, Division 6 Regulations, specifically 335-6-10-.09(6)(a) – Specific Water Quality for Limited Warmwater Fishery classified streams states: "The provisions of the Fish and Wildlife water use classification at rule 335-6-10-.09(5) shall apply to the Limited Warmwater Fishery water use classification, except as noted below. Unless alternative criteria for a given parameter are provided in paragraph (e) below, the applicable Fish and Wildlife criteria at paragraph 10-.09(5)(e) shall apply yearround." Specifically, 335-6-10-.09(5)(e)2. states: "Sewage, industrial waste or other wastes shall not cause the pH to deviate more than one unit from then normal or natural pH, nor be less than 6.0, nor greater than 8.5 standard units. For salt waters and estuarine waters to which this classification is assigned, wastes as herein described shall not cause the pH to deviate more than one unit from the normal or natural pH, nor be less than 6.5, nor greater than 8.5" The current permit has pH limitations from 5.0 to 9.0 S.U. at Outfall DSN001. The effluent guidelines that the facility are subject to provide for a daily minimum pH of 5.0 S.U. and a daily maximum pH of 9.0 S.U. The discharge from the facility is not expected to adversely affect the instream pH based on the ratio of low effluent flow to stream flow; therefore, pH limitations from 5.0 to 9.0 S.U. are proposed to continue at DSN001 in this permit issuance based on the effluent guidelines and BPJ. The monitoring frequency for pH is proposed to continue on week days (Monday through Friday).

Biomonitoring Requirements

In the current permit, in order to evaluate whole effluent toxicity, the facility is required to perform 48-hour acute toxicity testing; however, based on the receiving stream classification of Limited Warmwater Fishery and an expected ratio of flow in the receiving stream at low flow conditions to the facility's effluent flow being less than 100:1, chronic toxicity monitoring is more appropriate. A CORMIX model (see Attachment C) was completed by the Department's Water Quality section. Based on this model, the instream waste concentration (IWC) is 3.17% at the mixing zone. In order to be consistent with toxicity monitoring protocols, the IWC is rounded to 4%. Due to the facility's discharge being tidally influenced and being located in a Department defined coastal zone, toxicity testing for saltwater species is appropriate. Annual chronic toxicity testing at 4% effluent is proposed in this permit issuance.

Numeric Reasonable Potential Analysis (RPA)

A numeric RPA (see Attachment B) was performed for DSN001 to determine if the effluent discharge to the receiving stream would cause a potential to violate water quality criteria at the point of discharge. The analytical data used in the analysis is from EPA Form 2C in the facility's application. No parameters included in the analysis showed a reasonable potential to violate water quality standards; therefore, no additional limitations are proposed in this permit issuance.

Critical flows are indeterminate in coastal locations due to tidal effects. In order to input flows into the RPA spreadsheet, estimated critical flows have been calculated using the facility's discharge flow rate and IWC% from the most recent CORMIX model. Since the receiving stream is classified as a Limited Warmwater Fishery, the 7Q2 is more appropriate. The calculations for the flows used in the RPA are shown below:

Facility's Effluent Flow Rate = 17.88 MGD Instream Waste Concentration (IWC) % = 3.17%

Receiving Stream Flows:

 $\mathbf{7Q10} = \mathbf{7Q2} = \frac{Effluent \ Flow}{IWC} - Effluent \ Flow = \frac{17.88}{0.0317} - 17.88 = 546.2 \ MGD = 845 \ cfs$

1Q10 = 7Q2 x 75% = (845) x 0.75 = 633.75 cfs

Annual Average Flow = 7Q2 = 845 cfs

Best Professional Judgment (BPJ):

Flow

Flow monitoring is proposed to continue in this permit issuance as daily totalized readings.

Ammonia (as N), Total Kjeldahl Nitrogen (TKN), Nitrite + Nitrate, and Total Phosphorus

Monitoring only requirements for the above nutrients are proposed to continue in this permit issuance. The monitoring frequency for TKN, Nitrite + Nitrate, and Total Phosphorus is proposed to continue at once per month during the growing season of April through October. Monitoring for Ammonia (as N) is proposed year-round at a once per month frequency. The year-round monitoring for Ammonia is consistent with similar discharges from other permitted facilities.

Stream Monitoring

Stream Monitoring Requirements

Part IV.E. of the permit details in-stream monitoring requirements. Between July 1 and September 30, the facility is required perform monthly stream monitoring at the sample locations identified in Part IV.E. of the permit. The facility is required to monitor for dissolved oxygen, water temperature (ambient and stream), conductivity, and pH. Data from the stream monitoring shall be submitted to the Department no later than 28 days following the month during which the samples were collected. This data should be submitted to the Department in an electronic format.

River Monitoring Certification

In order to show compliance with the submittal of the stream monitoring data, the facility will be required to indicate, through the discharge monitoring report (DMR), that such data was submitted no later than 28 days following the last day of the reporting period as required by Part IV.E. of the permit. The Permittee shall report a "0" for the river monitoring certification parameter on the DMR to indicate compliance with the reporting requirements found in Part IV.E. of the permit.

303(d) List of Impaired Waters

The facility's receiving stream, Chickasaw Creek, is listed on the 303(d) List of Impaired Waters for Metals (Mercury). The source of this impairment is from atmospheric deposition. The facility's discharge is not expected to contain significant amounts of mercury or contribute to this impairment; therefore, monitoring for mercury is not proposed at this time.

Total Maximum Daily Load (TMDL)

The facility's receiving stream, Threemile Creek, has an established TMDL for Organic Enrichment/Dissolved Oxygen (OE/DO) and Pathogens (*Enterococci*). The major sources of each impairment are from collection system failures, municipal infrastructure, urban runoff, and storm sewers. The facility was not identified as a point source which contributes discharges containing oxygen-consuming wastes, and the facility is not expected to contribute to this oxygen impairment in this receiving stream. Additionally, the facility is not expected to contribute to the pathogen impairment, and therefore, there will be no pathogen monitoring requirements.

316(b) Cooling Water Intake Structure Requirements .

The facility purchases its raw water from the Mobile Area Water and Sewer System (MAWSS). MAWSS operates two intake structures. The main intake structure is on Big Creek Lake with a 70 MGD average intake and 200 MGD design intake. The other intake structure is infrequently used and is on the Mobile River with a design intake of 33 MGD. Since the source water is purchased from a private lake that is not used for cooling purposes, 316(b) CWIS requirements are not applicable.

Discharge Information Zone (DIZ) Monitoring Requirements

DIZ monitoring requirements apply at permit renewal and shall be conducted within the same season as the original characterization utilizing the same sampling locations approved in the original DIZ Study Plan. If the biological monitoring shows evidence of biological damage or adverse water quality impacts at the perimeter, or outside the boundaries of the original characterization, the Permittee will be in violation of the permit, unless the Permittee can demonstrate that the cause of the adverse impacts are due to a source other than the Permittee's discharge. The Permittee will be required within 30 days after becoming aware of the violation to submit a plan to correct and eliminate the biological damage and/or adverse water quality impacts caused by the discharge. Results of the DIZ study submitted with this permit application were reviewed by the Department's Coastal Area Management Program. The review concluded that the submitted report appears to meet the requirements of ADEM Admin. Code r. 335-8-2-. 12 in addition to the Department's guidelines for monitoring discharge information zones. A memo which includes comments and/or recommendations provided by the Department's Coastal Program regarding the review of the facility's DIZ study was sent to the facility on November 16, 2023.

DSN002 – DSN005, DSN008, & DSN013: Stormwater runoff from non-process areas associated with paper mill operations

DSN007 & DSN012: Non-contact cooling water and stormwater runoff from non-process areas associated with paper mill operations

DSN009 & DSN010: Stormwater runoff from non-process areas associated with inert material storage, trailer parking, and contractor activities

DSN014S – DSN020S: Stormwater runoff from distribution/shipping warehouse roof drains and adjacent areas surrounding the buildings

DSN021: Stormwater runoff from non-process areas associated with temporary inert material storage and additional trailer parking

Best Professional Judgment (BPJ)

The parameters of concern for the stormwater outfalls at this facility are based on the parameters of concern listed in EPA form 2F and from the current permit. These parameters are consistent with similar facilities in the state and have

been proven to be reflective of the operations at this facility. Monitoring for all parameters at the stormwater outfalls are proposed to continue at a semi-annual frequency.

Flow

Monitoring for flow at all stormwater outfalls will continue as estimated readings. The facility uses the rationale method to determine the amount of stormwater being discharged.

Oil & Grease

The daily maximum limit of 15 mg/l for Oil and Grease should prevent the occurrence of a visible sheen in the stream and has been shown to be achievable through the use of proper BMPs.

Chemical Oxygen_Demand (COD), pH, Total Suspended Solids (TSS)

Based on the operations occurring onsite, historical DMR data, and data submitted in the facility's reissuance application, monitoring for COD, pH, and TSS is proposed to continue in this permit issuance. The data collected from the facility's monitoring of these pollutants will be useful in determining the effectiveness of the facility's BMPs in minimizing pollutants concentrations in stormwater runoff.

Ammonia (as N), Nitrites plus Nitrates (as N), Total Phosphorus

Monitoring only requirements for the above nutrients are proposed to continue in this permit issuance at Outfalls DSN014-DSN020. The information gathered from the facility's monitoring of these parameters will be useful in determining the effectiveness of the facility's BMPs. As noted below, Outfall DSN019 is deemed representative of Outfalls DSN014 – DSN018 and DSN020.

DSN007 & DSN012: Non-contact cooling water and stormwater runoff from non-process areas associated with paper mill operations

Outfalls DSN007 and DSN012 both have the potential to discharge non-contact cooling water in addition to their respective stormwater discharges. In addition to the above stormwater monitoring required at these outfalls, monitoring for temperature and total residual chlorine is required when the outfall is discharging in the absence of a qualifying storm event.

Temperature

ADEM Administrative Code, Division 6 Regulations, specifically 335-6-10-.09(6)(a) – Specific Water Quality for Limited Warmwater Fishery classified streams states: "The provisions of the Fish and Wildlife water use classification at rule 335-6-10-.09(5) shall apply to the Limited Warmwater Fishery water use classification, except as noted below. Unless alternative criteria for a given parameter are provided in paragraph (e) below, the applicable Fish and Wildlife criteria at paragraph 10-.09(5)(e) shall apply yearround." Specifically, 335-6-10-.09(5)(e)3(i). states: "The maximum temperature in streams, lakes, and reservoirs shall not exceed 90° F." In the current permit, temperature has a daily maximum limit of 95° F. Based on the historical DMR data submitted by the facility and available dilution in the receiving stream, the daily maximum limit of 95° F is proposed to continue in this permit issuance. Monitoring for temperature at DSN007 and DSN012 is proposed to continue at a monthly frequency when discharging in the absence of a qualifying storm event.

Total Residual Chlorine (TRC)

Chlorine is a parameter of concern at these outfalls due to non-contact cooling water being discharged. The current daily maximum TRC limit of 1.5 lbs/day is based on BPJ and is applied as a cumulative total for both DSN007 and DSN012. This limitation is proposed to continue in this permit issuance. The individual contribution of TRC at each outfall should be reported on each outfall's DMR, respectively. The cumulative total should be reported on the Discharge Monitoring Reports (DMR) for DSN007 under the TRC parameter with the 1.5 lbs/day daily maximum limit. Monitoring for TRC at DSN007 and DSN012 is proposed to continue at a monthly frequency when discharging in the absence of a qualifying storm event.

Outfalls DSN007 and DSN012 discharge to a segment of Chickasaw Creek which is considered to be tidally influenced and thus have assumed zero flow streams; however, to provide support that the TRC limitation is protective of water quality in the receiving stream, the following historical flows for this segment of

Chickasaw Creek will be used in the calculations. Since the receiving stream is classified as Limited Warmwater Fishery, the 7Q2 is used for the application of chronic water quality criteria. EPA aquatic life saltwater acute and chronic TRC criteria values are 0.013 mg/l and 0.0075 mg/l, respectively.

7Q2 = 86.4 cfs = 55.8 MGD 1Q10 = 45.4 cfs = 29.3 MGD

Instream Water Quality value = $(TRC \ Saltwater \ Acute \ Value) \times (1Q10) \times (8.34)$ = $0.013 \frac{mg}{l} \times 29.3 \ MGD \times 8.34 = 3.18 \ lbs/day$

Instream Water Quality value = $(TRC Saltwater Chronic Value) \times (7Q2) \times (8.34)$ = $0.0075 \frac{mg}{l} \times 55.8 MGD \times 8.34 = 3.49 lbs/day$

Since the 1.5 lbs/day limitation is applied as a daily maximum, the acute instream water quality value will be used.

Available TRC allocation in receiving stream = Instream TRC value - Facility contribution = 3.18 lbs/day - 1.5 lbs/day = 1.68 lbs/day

Based on the calculations above, the loadings from the facility are not expected to have an adverse impact on the water quality in the receiving stream.

DSN006: Stormwater runoff from warehouse roof drains

There are no limitations or monitoring requirements imposed for this outfall. Stormwater discharging through this outfall is addressed under and included as part of the facility's Best Management Practices Plan.

DSN011: Uncontaminated stormwater from bulk petroleum secondary containment

In the current permit, the facility is required to follow specific requirements for Outfall DSN011 as outlined in Part I.A. of the permit. The facility has requested the removal of DSN011 due to the removal of bulk petroleum in the drainage area of the outfall. The facility has indicated in its application that all petroleum products and wastes have been removed and there are no industrial activities conducted in the area. In a compliance evaluation inspection conducted at the facility on August 4, 2022, the Department noted that all tanks had been removed in the area surrounding this outfall, and there was nothing except for vegetation present in the drainage area of the outfall. It is proposed to remove Outfall DSN011 and all of its monitoring requirements in this permit issuance.

Representative Stormwater Outfalls

Outfall DSN008 is currently deemed representative of Outfall DSN013, and Outfall DSN019 is currently deemed representative of Outfalls DSN014 – DSN018 and DSN020. Outfalls DSN008 and DSN019 represent the worst-case scenarios compared to the stormwater discharges from the other similar outfalls, respectively. Based on the current operations onsite, historical DMR data, and data submitted in the reissuance application, it is proposed that DSN008 remain representative of DSN013 and DSN019 remain representative of DSN018 and DSN020. Stormwater monitoring is not required at Outfalls DSN013 – DSN018 or DSN020.

Best Management Practice (BMP) Plan

Best Management Practices (BMPs) are believed to be the most effective way to control the contamination of stormwater from areas of industrial activities. This facility is required to maintain a BMP plan. The requirements of the BMP plan call for minimization of stormwater contact with waste materials, products and by-products, and for prevention of spills or loss of fluids from equipment maintenance activities. The effectiveness of the BMPs will be measured through the monitoring of the pollutants of concern.

ATTACHMENT A

		Permit Limits Summa	ary
Pollutant	Monthly Average (lbs/day)	Daily Maximum (lbs/day)	Basis
	2023 Reis	ssuance - Calculated Permi	t Limitations
BOD5	11,259	20,565	Production data reported in reissuance application
Total Suspended Solids	11,275	22,658	Production data reported in reissuance application
Pentachlorophenol	-	6.3	Production data reported in reissuance application
Trichlorophenol	-	2.2	Production data reported in reissuance application
		Current Permit Limitation	ns
BOD5	12,788	23,392	2010 production based EGL's
Total Suspended Solids	12,384	24,851	2007 & 2010 production based EGL's
Pentachlorophenol*	-	7.66*	2017 production based EGL's
Trichlorophenol*	-	2.69*	2017 production based EGL's
		Proposed Permit Limitatio	ons
BOD5	11,259	20,565	Production data reported in reissuance application
Total Suspended Solids	11,275	22,658	Production data reported in reissuance application
Pentachlorophenol	-	6.3	Production data reported in reissuance application
Trichlorophenol	-	2.2	Production data reported in reissuance application

* Note that the current permit limitations shown above for Pentachlorophenol and Trichlorophenol are the corrected values using 2017 production. Please refer to the permit rationale for further clarification.

DSN001: Cluster Rule Calculations - 2023 Application

40 CFR 430 - The Pulp, Paper, and Paperboard Point Source Category

Subnart L. Secondary Fiber Non-Deink Subcategory	·				
40 CFR Part 430.105 - New Source Performance Standards (NSPS)					
Tissue/Towel from Waste (Recycled Fiber) Production	500,967	lbs/day			
issue/Towel from Waste (Old Corrugated Container) Production					
otal Subpart J Production	687,200 lbs/day				
	343.6	tons/day			
0 CFR 430.105 - NSPS for secondary fiber non-deink facilities where	e tissue from wastepaper is p	oroduced without deinking			
	Continuou	s Discharges	Cluster	Limitations	
Pollutant	Daily Maximum (Ibs/1000 lbs product)	Monthly Average (lbs/1000 lbs product)	Daily Maximum (lbs/day)	Monthly Average (lbs/day)	
BOD ₅	4.6	2.5	3161	1718	
SS	10.2	5.3	7009	3642	
ЭН		Within the range of 5.0 to	o 9.0 at all times		
Pentachloropheno!*	0.0030	-	2.06	-	
Frichlorophenol*	0.0011	-	0.76	-	
Subpart L - Tissue, Filter, Non-Woven, and Paperboard From Purcha 40 CFR Part 430.122 -Best Practicable Control Technology Currently.	sed Pulp Subcategory Available (BPT) = Best Conve	ntional Pollutant Control 1	echnology (BCT)	A.	
			01,	and a second second	
Non-Integrated Tissue Production	1,526,703 763.4	lbs/day tons/day			
Non-Integrated Tissue Production 10 CFR 430.122 - BPT effluent limitations for non-integrated mills wi	1,526,703 763.4 here tissue papers are produ	lbs/day tons/day ced from purchased pulp	5. 4th yr.		
Non-Integrated Tissue Production 10 CFR 430.122 - BPT effluent limitations for non-integrated mills wi	1,526,703 763.4 here tissue papers are produ Continuou	lbs/day tons/day ced from purchased pulp s Discharges	Cluster	Limitations	
Non-Integrated Tissue Production 10 CFR 430.122 - BPT effluent limitations for non-integrated mills wi Pollutant	1,526,703 763.4 here tissue papers are produ Continuou Doily Maximum	lbs/day tons/day ced from purchased pulp s Discharges Monthly Average	Cluster Daily Maximum	Limitations Monthly Average	
Non-Integrated Tissue Production 10 CFR 430.122 - BPT effluent limitations for non-integrated mills wi Pollutant	1,526,703 763.4 here tissue papers are produ Continuou Doily Maximum (lbs/1000 lbs product)	lbs/day tons/day ced from purchased pulp s Discharges Monthly Average (lbs/1000 lbs product)	Cluster Daily Maximum (lbs/day)	Limitations Monthly Average (lbs/day)	

TSS	10.25	5.0	15649	7634
pН		Within the range of 5.0	to 9.0 at all times	
40 CFR 430.124 - BAT effluent limitations for non-int	tegrated mills where tissue papers are proc	luced from purchased pul	pro di la constanti	· · · ·
Pentachlorophenol*	0.0028	-	4.27	-
Trichlorophenol*	0.00096	-	1.47	

*These limitations do not apply if the facility submits a certification of non-use at the frequency indicated in Part I.A of the permit

Total Effluent Guidelines				
	Cluster Limitations			
Pollutant	Daily Maximum (Ibs/day)	Monthly Average (lbs/day)		
BOD ₅	20565.5	11259.9		
TSS	22658.1	11275.7		
pH	Within the range of	5.0 to 9.0 at all times		
Pentachlorophenol*	6.34	-		
Trichlorophenol*	2.22	-		

*These limitations do not apply if the facility submits a certification of non-use at the frequency indicated in Part I.A of the permit

ATTACHMENT B

Facility Name: Kimberly-Clark Corp

NPDES No.: AL0002801

	$Q_{d}^{*}C_{d} + Q_{d2}^{*}$	C _{d2} + (Q _s *C	$r_s = Q_r * C$	r	-		Enter Max. Delly	Enter Avg Daily	Partition	
-	Politant	Carcinogeo "yes"	Туре	Background from upstream source (C ₀₂) Daily Max	Beckground from upstream source (C _{d2}) Hontbly Ave	Background Instream (C ₄) Daily <u>Max</u>	Background Instream (C ₃) Monthly Ave	Discharge as reported by Applicant (Cd) Max	Discharge as reported by Applicant (C ₀) Ave	Coefficient (Stream / Laite)	
1	Antimony Arsenic*,**	YES	Metals Metals	0	0	0	0	0	0	0.574	13
3	Berylium Cadmium**		Metals Metals	0	0	0 . 0	0	0	0	0.236	27.66
5	Chromium / Chromium III** Chromium / Chromium VI**		Metals Metals	0	0	0	0	0	0	0.210	
7	Copper** Lead**		Metals Metals	0	0	0	0	0	0	0.388	
9	Mercury** Nickel**		Metals	0	0	9	0	0	0	0.302	8
11	Selenium		Metals	0	0	0 10	0	0	0		
13	Thallium		Metals	0	0	a l		0	0	-	8
19	Cyanide		Metals	0	0		0	0	0	-	63
16	Total Phenolic Compounds Hardness (As CaCO3)		Metals	0	0		3	0	0	1	Eri
18 19	Acrolein Acrylonitrile*	YES	VOC VOC	0	0	0		0	0	:	0.+
20	Aldrin Benzene*	YES	VOC VOC	0	0	0	0 iii	0	0	:	Calc
22	Bromoform* Carbon Tetrachloride*	YES	VOC VOC	0	0	0	init date a	0	0	:	on
24	Chlordane	YES	VOC	0	0	0		0	0	:	54
26	Chlorodibromo-Methane*	YES	VOC	0	0			0	0		7.0
28	2-Chloro-Ethylvinyl Ether	VEC	VOC	0	0	0	D	0	0		
30	4,4'-DDD	YES	VOC	0	0	- 10 Time 10		0	0		** Ur
31	4,4'-DDE 4.4'-DDT	YES	VOC	0	0	9	D setting	0	0	1	Nover
33 34	1, 1-Dichlorosthane	YES	VOC	0	0	.0	10 0 0	0	0	:	
35 36	1, 2-Dichloroethane* Trans-1, 2-Dichloro-Ethylene	YES	VOC VOC	0	0	D D	D D	0	0	:	
37	1, 1-Dichloroethyjene* 1, 2-Dichloropropane	YES	VOC VOC	0	0	0	. D 0	0	0	:	
39 40	1, 3-Dichloro-Propylene Dieldrin	YES	VOC	0	0	0	0 0	0	0	:	
41	Ethylbenzene Methyl Bromide		VOC	0	0	0	0	0	0	:	
43	Methyl Chloride	YPS	VOC	0	0	0	0	0	0	-	
45	1, 1, 2, 2-Tetrachioro-Ethane*	YES	VOC	0	0	0	0	0	0		
47	Toluene	VER	VOC	0	0	0	0	0	0		
48	Tributyltine (TBT)	YES	VOC	0	0	0	. a	0	0	:	
50	1, 1, 1-Trichloroethane*	YES	VOC	0	0	0	0	ō	0	1	
52	Trichlorethylene* Vinyi Chloride*	YES	VOC	0	0		a	0	0	1	
54 55	P-Chioro-M-Cresol 2-Chiorophenol		Acids	0	0		a :	0	0	1	
56 57	2, 4-Dichlorophenol 2, 4-Dimethylphenol		Acids Acids	0	0		a a	0	0 0	:	
58	4, 6-Dinitro-O-Cresol		Acids	0	0		. a .	0	0	:	
60	4,6-Dintro-2-methylophenol	YES	Acids	0	0	0	por lun	0	0		
62	2-Nitrophenol	160	Acids	0	0	0		0	0		
64	Pentachlorophenol*	YES	Acids	0	0	0		0	0	1	
66	2, 4, 6-Trichlorophenol*	YES	Acids	0	0	0		0	0		
67	Acenaphthene		Bases Bases	0	0	0	÷.,	0	0 C	1	
69 70	Anthracene Benzidine		Bases Bases	0	0	0	0	0	0	1	
71	Benzo(A)Anthracene® Benzo(A)Pyrene®	YES	Bases Bases	0	0	0	D. office	0	0	:	
73	3, 4 Benzo-Fluoranthene Benzo(GHI)Perviene		Bases Bases	0	0	0	0	0	0	:	
75	Benzo(K)Fluoranthene Bis (2-Chloroethoav) Methane		Bases	0	0	0	0	0	0	:	
77	Bis (2-Chloroethyl)-Ether ^a Bis (2-Chloroiso-Prond) Ether	YES	Bases	0	0	0	0	0	0	:	
79	Bis (2-Ethylhexyl) Phthalate*	YES	Bases	0	0	0	0	0	0	•	
81	Butyl Benzyl Phthalate		Bases	0	0	0	0	0	0	-	
83	4-Chlorophenyl Phenyl Ether	VER	Bases	0	0	a	0	0	0		
84	Di-N-Butyl Phthalate	YES	Bases	0	0	a .	0	0	0		
86	Dibenzo(A,H)Anthracene*	YES	Bases	0	0	a	0	0	0	:	
88 89	1, 2-Dichlorobenzene 1, 3-Dichlorobenzene		Bases	0	0	4	0	0	0	:	
90 91	1, 4-Dichlorobenzene 3, 3-Dichlorobenzidine*	YES	Bases Bases	0	0	. 0	0.	0	0	:	
92 93	Diethyl Phthalate Dimethyl Phthalate		Bases Bases	0	0	0	0	0	0	:	
94 95	2, 4-Dinitrotoluene* 2, 6-Dinitrotoluene	YES	Bases Bases	0	0	0	0	0	0	:	
96	1,2-Diphenythydrazine	YES	Bases	0	0	0 6	0.	0	0	:	
98	Endosulfan (beta)	YES	Bases	0	0	D	0	0	0		
100	Endrin	YES	Bases	0	0	0	· · · ·	0	0		
101	Fluoranthene	TES	Bases	0	0	0	1.000	0	0		
103	Fluorene Heptochlor	YES	Bases	0	0	. ŭ	0	0	0	:	
105 106	Heptachlor Epoxide Hexachlorobenzene*	YES	Bases Bases	0	0	0	0	0	0	1	
107	Hexachlorobutadiene* Hexachlorocyclohexan (alpa)	YES	Bases	0	0	. U	0	0	0	1	
109	Hexachlorocyclohexan (beta) Hexachlorocyclohexan (gamma)	YES	Bases Bases	0	0	0	0	0	0	:	
111	HexachlorocycloPentadiene		Bases	0	0	0	. 0	0	0	:	
113	Indeno(1, 2, 3-CK)Pyrene*	YES	Bases	0	0	0	0	0	0		
114	Naphthalene		Bases	0	0	0	100 (201	0	0	:	
116	Nitrobenzene N-Nitrosodi-N-Propylamine*	YES	Bases Bases	0	0	0	9	0	0	:	
118	N-Nitrosodi-N-Methylamine* N-Nitrosodi-N-Phenylamine*	YES	Bases Bases	0	0	0	D	0	0	:	
120	PCB-1016 PCB-1221	YES	Bases Bases	0	0	0	0	0	0	:	
122	PCB-1232 PCB-1242	YES	Bases	0	0	0	0	0	9	1 :	
124	PCB-1248	YES	Bases	0	0	0	0	0	0	:	
126	PCB-1260	YES	Bases	0	0	0	0	0	0		
128	Pyrene		Bases	0	0	0	0	0	0		
125	1, 2, 4-Inchiorobenzene		1 pases	0	0	5 U	0	1 0	0		1

17,88	Enter Q _d = wastewater discharge flow from facility (MGD)
27.6644545	Ω_d = wastewater discharge flow (cfs) (this value is caluctated from the MGD)
0	Enter flow from upstream discharge Qd2 = background stream flow in MGD above point of discharge
D	Qd2 = background stream flow from upstream source (cfs)
845	Enter 7Q10, Q, = background stream flow in cfs above point of discharge
634	Enter or estimated, 1Q10, Q, = background stream flow in cfs above point of discharge (1Q10 estimated at 75% of 7Q10)
845	Enter Mean Annual Flow, Q, = background stream flow in cfs above point of discharge
634.00	Enter 7Q2, Q, = background stream flow in cfs above point of discharge (For LWF class streams)
Entecto Loft	Enter C ₉ = background in-stream pollutant concentration in µg/l (assuming this is zero "0" unless there is data)
Q4 +Qd2+Q.	Q, * resultant in-stream flow, after discharge
Calculated on other	C, = resultant in-stream poliutant concentration in µg/l in the stream (after complete mixing occurs)
50.00	Enter, Background Hardness above point of discharge (assumed 50 South of Birmingham and 100 North of Birmingham)
7.00 5.4.	Enter, Background pH above point of discharge
YES	Enter, is discharge to a stream? "YES" Other option would be to a Lake. (This changes the partition coefficients for the metals)

** Using Partition Coefficients

November 27, 2023

Γ	Facility Name:	Kimberl	y-Clark Corp					-											
	NPDES No .:	AL00021	301													Human H	nalih Consum	ption Fish only	(ug/l)
	Norme LWP classification		x March		Mux Dially	Max	we Acute (Ligh) 14	Q 10 for LWF	2		Avg Daily	Maria	w Chronic (up	VI) 702 for LVVF	r r	Caro	inogen Q ₆ = J on-Carcinoge	uinui) Average CL = 7010	
10	Dub Part	RP?	Carolinoguis Yelli	Basinground from upsteram source (Cd2) Cally Max	Declarge as reported by Applicant (Cause)	Walne Gostiky Collecto (C.)	Draf Permit Land (Cam)	20% of Draft Parrelt Linek	RP?	Bisciground from caustream source (Cd2) Monitity Ave	Discharge an Instanted by Applicants (Crass)	Water Creatly Cristine (C)	Dualt Pernuit Limit (Caug)	20% of Draft Permit Limit	R697	Water Quality Criteria (C2	Druk Percel Limit (Gaug)	20% of Draft Parrolt Licals	RP7
	1 Antimony 2 Arsenic		YES	0	0	60	2176.578	435.315631	No	0 0	0	36	861.030	172.205964	No	3.73E+02 3.03E-01	3.73E+02 9.56E+00	7.47E+01 1.91E+00	No No
	3 Berylium 4 Cadmium			0	0	40	1261.784	252.356887	- No	0	0	8.8	210.474	42.0847913	No		:	:	1
	5 Chromium/ Chromium III 6 Chromium/ Chromium VI			0	0	1100	34699.072	6939.81441	No	0	0	50	1195.875	239.174951	No	1		1	1
	7 Copper 8 Lead			0	0	4.8 210	151.414 6624.368	30.2828265 1324.87366	No No	0	0	3.1 8.1	74.144 193.732	14.8288469 38.746342	No No	-		1	1
1	9 Mercury IO Nickel			0	0	2.1 74	65.244 2334,301	13.2487366 465.860242	No No	0	0	0.025 8.2	0.598	0.11958748 39.2246919	No No	4.24E-02 9.93E+02	4.24E-02 9.93E+02	8.48E-03 1.99E+02	No No
1	1 Selenium 12 Silver			0	D	290	9147.937 59.935	1829.56743 11.9869522	No No	0	D	71	1698.142	338.62843	No	2.43E+03	2.43E+03	4.86E+02	No
1	13 Thallium 14 Zinc			0	0	90	2839.015	567.802997	No	0	0	- 81	1937.317	387.46342	- No	2.74E-01 1.49E+04	2.74E-01 1.49E+04	5.47E-02 2.98E+03	No No
1	15 Cyanide 16 Total Phenolic Compounds			0	0	1.0	31.545	6.30892219	No	0	0	1.0	23.917	4.78349901	No	9.33E+03	9.33E+03	1.67E+03	No
1	17 Hardness (As CaCO3) 18 Acrolein			0	0	:	:	:	:	0	0	1 :	:	2	1		:	:	:
1 2	19 Acrylowitrile 10 Aldrin		YES	0	0	1		:	1	0	0	1	-	;	:	1.44E-01 2.94E-05	4.54E+00 9.27E-04	9.09E-01 1.85E-04	No No
2	21 Benzene 22 Bromoform		YES	0	0	:	-	:	:	0	0	:	-	-	1	1.55E+01 7.88E+01	4.88E+02 2.48E+03	9.76E+01 4.97E+02	No No
2	23 Carbon Tetrachloride 24 Chlordane		YES	0	0	0.09	2.839	0.567803	- No	0	0	0.004	0.096	0.019134	No	9.57E-01 4.73E-04	3.02E+01 1.49E-02	5.04E+00 2.98E-03	No No
2	5 Chorobenzene 6 Chlorodibromo-Methane		YES	0	0	:	:	1	-	0	0	:	1	:	1	9.06E+02 7.41E+00	9.06E+02 2.34E+02	1.81E+02 4.67E+01	No No
2	27 Chloroethane 28 2-Chloro-Ethylvinyl Ether			0	0	1	*		-	0	0	1	-	-				1	1
3	30 4.4 - DDD		YES	0	0	:	-	1	:	0	0	1 :		:	1	1.02E+02 1.81E-04	3.22E+03 5.72E-03	6.44E+02 1.14E-03	No
3 3	32 4,4' - DDT		YES	0	0	0.13	4.101	0.82015988	No	0	0	0.001	0.024	0.0047535	No	1.28E-04 1.28E-04	4.04E-03 4.04E-03	8.06E-04 8.06E-04	No
3	34 1, 1-Dichloroethane		VEC	0	0		-			0	0		-			1.00E+01	3.1/E+02	0.33E+01	NO .
3 3	36 Trans-1, 2-Dichloro-Ethylene		YES	0	0		-			0	0	-	-		-	5.91E+03	5.91E+02	1.18E+02 1.18E+03	No
3	38 1, 2-Dichloropropane 39 1, 3-Dichloro-Propylene			0	0		-		-	0	0		-		-	8.49E+00	8.49E+00	1.70E+00 7.46E+00	No
	0 Dieldrin 1 Ethylbenzene		YES	0	0	0.71	22.397	4.47933475	No	0	0	0.0019	0.045	0.00908865	No	3.12E-05	9.85E-04	1.97E-04	No
	12 Methyl Bromide 13 Methyl Chloride			0	0	:	-		-	0	0	:	:	:	:	8.71E+02	8.71E+02	1.74E+02	No
	44 Methylene Chloride 45 1, 1, 2, 2-Tetrachloro-Ethane		YES	0	0	:	-	-	:	0	0	:		:	:	3.46E+02 2.33E+00	1.09E+04 7.36E+01	2.18E+03 1.47E+01	No
	6 Tetrachioro-Ethylene 7 Toluene		YES	0	0	1		-	:	0	0	-		:	:	1.92E+00 8.72E+03	6.06E+01 8.72E+03	1.21E+01 1.74E+03	No No
	48 Toxaphene 49 Tributyltin (TBT)		YES	0	0	0.21 0.42	5.624 13.249	1.32487366 2.64974732	No No	0	0	0.0002	0.005	0.0009567	No No	1.62E-04	5.11E-03	1.02E-03	No
5 5	50 1, 1, 1-Trichloroethane 51 1, 1, 2-Trichloroethane		YES	0	0 0	:		1	1	0	0	:	:	:	:	9.10E+00	2.87E+02	5.74E+01	No
5	52 Trichlorethylene 53 Vinyl Chloride		YES	0	Ð	:	1	2	1	0	0	:	:	:	:	1.75E+01 1.42E+00	5.51E+02 4.49E+01	1.10E+02 8.99E+00	No No
5 5	54 P-Chloro-M-Cresol 55 2-Chlorophenol			0	0	13	410.080	82.0159884	No -	0	0	7.9	188.948	37.7898422	No -	8.71E+01	8.71E+01	1.74E+01	No
5	56 2, 4-Dichlorophenol 57 2, 4-Dimethylphenol			0	0	:	-	1	:	0	0	1 :	:	:		1.72E+02 4.98E+02	1.72E+02 4.96E+02	3.44E+01 9.95E+01	No No
5	58 4, 6-Dinitro-O-Cresol 59 2, 4-Dinitrophenol			0	0	1		-	:	0	0	1	-	1	1	3.11E+03	3.11E+03	6.22E+02	No
6	50 4,6-Dinitro-2-methylphenol 51 Dioxin (2,3,7,8-TCDD)		YES	0	0	:	-	-	-	0	0	1	:	:		1.65E+02 2.67E-05	5.22E+03 8.41E-07	1.04E+03 1.88E-07	No
6	52 2-Nitrophenol 53 4-Nitrophenol		VER	0	0	-		-	-	0	0			-	-				-
6	55 Phenol		VEE	0	0		410.060	82.0159684	-	0	0		108.940	37.7806422	-	5.00E+05	5.58E+01 5.00E+05	1.00E+05	No
6	57 Acenaphthene		763	0	0		-	-	-	0	0			-		5.79E+02	5.79E+02	1.18E+02	No
6	59 Anthracene			0	0	-	-		-	0	0	-	-		-	2.33E+04	2.33E+04	4.57E+03	No
7	71 Benzo(A)Anthracene 72 Benzo(A)Pyrene		YES	0	0			-	-	0	0	:	:	-		1.07E-02 1.07E-02	3.36E-01 3.36E-01	6.72E-02 6.72E-02	No
7	73 Benzo(b)fluoranthene 74 Benzo(GHf)Perylene			D	0	:	-		-	0	0	:	:	-	:	1.07E-02	1.07E-02	2.13E-03	No
7	75 Benzo(K)Fluoranthene 76 Bis (2-Chloroethoxy) Methane			0	O D	:	-	:	-	0	0	:	:	2	:	1.07E-02	1.07E-02	2.13E-03	No
7	77 Bis (2-Chloroethyl)-Ether 78 Bis (2-Chloroiso-Propyl) Ether		YES	0	0	:	-	:	1	0	0	:	-	1	:	3.07E-01 3.78E+04	9.70E+00 3.78E+04	1.94E+00 7.56E+03	No No
8	79 Bis (2-Ethylfhoxyl) Phthalate 80 4-Bromophenyl Phenyl Ether		YES	0	0	:	-	:	-	0	0		-	:	:	1.28E+00 -	4.04E+01	8.09E+00	No -
8	81 Butyl Benzyl Phihalate 82 2-Chloronaphthalene			0	0	:	-		-	0	0	1 :	-		:	1.13E+03 9.24E+02	1.13E+03 9.24E+02	2.25E+02 1.85E+02	No No
a	33 4-Chlorophenyl Phenyl Ether 54 Chrysene		YES	0	0	1	-	:	:	0	0	1	:	:	-	1.07E-02	3.36E-01	6.72E-02	No
0 0 0	56 Di-N-Octyl Phthalate 37 Dibenzo(A H)Anthrocene		YES	0	0		-			0	0			-	-	1.07E-02	3.38E-01	6.72E-02	- No
8	88 1, 2-Dichlorobenzene 89 1, 3-Dichlorobenzene			0	0	:	-	:	:	0	0	:	2	:	-	7.55E+02 5.62E+02	7.55E+02 5.6ZE+02	1.51E+02 1.12E+02	No
9 9	30 1. 4-Dichlorobenzene 31 3. 3-Dichlorobenzidine		YES	0	0	:	-	:	:	0	0	:	:	:	:	1.12E+02 1.66E-02	1.12E+02 5.24E-01	2.25E+01 1.05E-01	No No
9 9	32 Diethyl Phthalate 33 Dimethyl Phthalate			0	0	:	:	:	:	0	0	:		:	:	2.56E+04 6.48E+05	2.56E+04 6.48E+05	5.11E+03 1.30E+05	No No
9 9	84 2, 4-Dinitrotoluene 95 2, 6-Dinitrotoluene		YES	0	0	:	-	:		0	0	:	:	:	-	1.98E+00	6.25E+01	1.25E+01	No -
9 9	90 T,2-Diphenylhydrazine 97 Endosulfan (alpha)		YES	0	0	0.034	1.073	0.21450335	No	0	0	0.0087	0.208	0.04161644	No	1.17E-01 5.19E+01	1.17E-01 1.64E+03	2.34E-02 3.27E+02	No
9	38 Endosulfan (bela) 39 Endosulfan sulfate		YES	0	0	0.034	1.0/3	0.21450335	-	0	0	0.0087	0.206	0.04161644	-	5.19E+01	1.64E+03	3.27E+02 3.27E+02	No
10	21 Endrin Aldeyhde		YES	0	0	-	-	-	-	0	0			-	-	1.76E-01 8.12E+01	5.56E+00 8.12E+01	1.11E+00 1.62E+01	No
10	13 Fluorene 14 Heptochlor		YES	0	0	0.053	1.672	0.33437288	* No	0	0	0,0036	0.086	0.0172206	- No	3.11E+03 4.63E-05	3.11E+03 1.46E-03	6.22E+02 2.92E-04	No
10	05 Heptachlor Epoxide 06 Hexachlorobenzene		YES	0	0	0.053	1.572	0.33437288	No	0	0	0.0036	0.086	0.0172206	No	2.29E-05 1.68E-04	7.22E-04 5.29E-03	1.44E-04 1.06E-03	No No
10	17 Hexachlorobutadiene 18 Hexachlorocyclohexan (alpha)		YES	0	0	1	-	-	:	0	0	:	-		1	1.08E+01 2.85E-03	3.39E+02 8.99E-02	5.79E+01 1.80E-02	No No
10	09 Hexachlorocyclohexan (beta) 10 (gamma)		YES	0	0	0.16	5,047	1.00942755	No	0	0	:		:	1	9.97E-03 1.08E+00	3.15E-01 3.40E+01	6.29E-02 6.79E+00	No No
11	11 HexachlorocycloPentadiene 12 Hexachloroethane			0	0	:	:	:	:	0	0	1	1	:	1	6.45E+02 1.92E+00	6.45E+02 1.92E+00	1.29E+02 3.64E-01	No No
11	13 Indeno(1, 2, 3-CK)Pyrena 14 Isophorone		YES	0	0	:	-		:	0	0	:	:		1	1.07E-02 5.61E+02	3.36E-01 5.61E+02	6.72E-02 1.12E+02	No No
11	15 Naphthalene 16 Nitrobenzene			0	0	:	•	:	:	0	0	1	2	:	:	4.04E+02	4.04E+02	8.07E+01	No
11	17 N-Nitrosodi-N-Propylamine 18 N-Nitrosodimethylamine		YES	0	0	:	-	:	:	0	0	1		:	:	2.95E-01 1.76E+00	9.31E+00 5.55E+01	1.86E+00 1.11E+01	No No
11	19 N-Nitrosodiphenylamine 20 PCB-1016		YES	0	0	1	-		:	0	0	0.03	0.718	0.14350497	No	3.50E+00 3.74E-05	1.10E+02 1.18E-03	2.21E+01 2.36E-04	No No
12	21 PCB-1221 22 PCB-1232		YES	0	0	1	-		:	0	0	0.03	0.718	0.14350497	No	3.74E-05 3.74E-05	1.18E-03 1.18E-03	2.36E-04 2.36E-04	No
12	23 PCB-1242 24 PCB-1248		YES	0	0	:	-	:		0	0	0.03	0.718	0.14350497	No	3.74E-05 3.74E-05	1.16E-03	2.36E-04	No
12	25 PCB-1254 26 PCB-1260		YES	0	0	1	:	:	:	0	0	0.03	0.718	0.14350497	No	3.74E-05 3.74E-05	1.18E-03	2.362-04	No
13	27 Prenanthrene 28 Pyrene 29 2 3 4 VictolotobertZene			0	0	1	-	-	:	0.0	0				-	2.33F+01	2 33E+03 4.39E+01	4.67E+02 8.19E+00	No

ATTACHMENT C

		REQU	IEST IN	NFORMAT	ION	request num	ber: 3911
rom:	(Responsible Enginee	r) Scott Jac	kson	In	Branch/	Section	ndustrial
	Date Submitte	d 10/11/2022		Required	11/10/2	2022 FUR	E Code 210
Deer	Date Perint a	plication received b	y NFDE	-S program	10/5/2	2022	
Rece				River			
Plevio	Facility	Kimborly	Clark C	20m		(Name of Direct	araon MO will use to
	racinty	Scot	Daner	Joib		Iname of Disci Provious Disc	harger-WQ will use to
	Piver Bagin lobile	River - Mobile Ba	Гареі	Outfall	litude	30 7/680/	(decimal degrees)
	*County	Mobile	0	outfall Long	itude	-88.040669	(decimal degrees)
	Permit Number	AL0002801		Pen	mit Type	Per	mit Reissuance
				Perm	nit Status	5	Active
			9	Type of Dis	scharger		NDUSTRIAL
D	o other discharges e	xist that may impa	ct the	Yes		10	
£			lodel				
	Existing Di Proposed Di	scharge Design Fl scharge Design Fl	ow ow	17.88 17.88	MGD MGD	Note: The fibe those re	low rates given shou quested for modelin
Seasor	Existing Di Proposed Di nal limits requested?	scharge Design Flo scharge Design Flo	ow ow I No	17.88 17.88	MGD MGD not seaso	Note: The fl be those re nal, only the summ	low rates given shou quested for modelin ner sections will be used
Seasor	Existing Di Proposed Di nal limits requested? Comments includ	scharge Design Flo scharge Design Flo Pes	ow ow ✓ No	17.88 17.88	MGD MGD not seaso	Note: The fl be those re nal, only the sum Year File V	ow rates given shou quested for modelin ner sections will be used Was Started 1993
Seasor	Existing Di Proposed Di nal limits requested? Comments includ	scharge Design Fl scharge Design Fl Quant Yes	ow ow ✓ No Inform Verifie	17.88 17.88	MGD MGD not seaso	Note: The fl be those re nal, only the sum Year File V	low rates given shou quested for modelin ner sections will be used Was Started 1993
Seasor	Existing Di Proposed Di nal limits requested? Comments includ	scharge Design File scharge Design File Quantum Yes	ow w ✓ No Inform Verifie	17.88 17.88	MGD MGD not seaso	Note: The fibe those real nal, only the summ Year File N	ow rates given shou quested for modelin ner sections will be used Was Started 1993
Seasor	Existing Di Proposed Di nal limits requested? Comments includ Yes No 12 Digit HUC Code	scharge Design File scharge Design File Pes ed 031602040403	ow w ✓ No Inform Verifie	17.88 17.88	MGD MGD not seaso	Note: The fl be those re- nal, only the summ Year File N	ow rates given shou quested for modelin ner sections will be used Was Started 1993
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Seasor	Existing Di Proposed Di nal limits requested? Comments includ Pres No 12 Digit HUC Code Use Classification Site Visit Completed? Hydro Drainage Area Stream 7Q10 Stream 1Q10 Stream 7Q2 Annual Average	scharge Design Flo scharge Design Flo ischarge	ow ow Inform Verifie	17.88 17.88 5 If nation ad By	MGD MGD not seaso Date ethod Us Coast Coast Coast	Note: The fibe those re- nal, only the summ Year File V of MZ Respon Date of Site Vi sed to Calculat al Location al Location al Location al Location	low rates given shou quested for modelin mer sections will be used Was Started 1993 nse 5/1/2023 sit
Seasor	Existing Di Proposed Di nal limits requested? Comments includ Pres No 12 Digit HUC Code Use Classification Site Visit Completed? Hydro Drainage Area Stream 7Q10 Stream 1Q10 Stream 7Q2 Annual Average Date of MZ Analys	scharge Design Fla scharge Design Fla ischarge Design Fla is Yes is 3/27/2023	DW DW Inform Verifie	17.88 17.88 17.88 Mation ad By	MGD MGD not seaso Date ethod Us Coast Coast Coast Coast	Note: The fibe those reanal, only the summ Year File V of MZ Respon Date of Site Vi sed to Calculat al Location al Location al Location	low rates given shou quested for modelin mer sections will be used Was Started 1993 nse 5/1/2023 sit



Conc (for coastal waters)

Conc (for coastal waters)

Comments and/or Notations

MZ Rationale for Kimberly Clark Corp to Mobile River

April 28, 2023

Kimberly Clark to Mobile River

I. Introduction

Scott Jackson of the Industrial Section placed a MZ request with Water Quality on 10/11/2022 for Kimberly Clark Corp. The long-term average flow for this facility is currently 17.88 MGD. The receiving waterbody is Mobile River. This portion of Mobile River is classified as Limited Warmwater Fishery and is a coastal water of the State of Alabama. An updated CORMIX model was performed to provide an appropriate instream dilution for this facility.

II. Low Flow Estimates

Since the Mobile River at the discharge location is considered a coastal waterbody, low-flow estimates that are commonly used for modeling applications are not applicable. Therefore, as is the case with other estuarine environments, there are no low-flow estimates available for this location.

III. Current Permit Limits

Currently, the facility's permit has an Instream Waste Concentration (IWC) of 4% that is used for acute toxicity testing.

IV. IWC Determination

The Kimberly Clark outfall is a submerged multiport diffuser located 58.92 meters from the shore. It is 30.4 meters long and is set at a 15 degree angle with the shore upstream. The diffuser consists of five ports and is angled slightly outward due to the slope of the river.

Mobile River velocities were measured by the United States Army Corps of Engineers (USACE) in 2016 and 2017. The two closest stations to this facility are the ones marked SMR and SD on the map below. These stand for South Mobile River and State Docks, respectively. The station SMR was chosen to be more representative of the characteristics at the discharge point due to the nature of the Mobile ship channel, which is a dredged manmade channel. The dredged area is significantly wider and deeper below the discharge point than it is at the discharge point, which would result in a significantly lower velocity under critical conditions.

The USACE data consisted of Horizontal Acoustic Doppler Current Profiler (HADCP) readings collected at three minute intervals. Each sample consisted of a series of cross sectional measurements grouped into bins. A bin is a two meter horizontal section. Across the river, there are 128 bins. For each time interval Receiving Waterbody: Mobile River Basin: Mobile Date Completed 5/1/23 Performed by: JBR, Water Quality

modeled in CORMIX, the average velocity of the bins was selected at the appropriate periods in the tidal cycle. The data used for the CORMIX model was from October 22, 2016, as this date represents critical low flow conditions for the Mobile River.



The discharge is located above the Mobile Ship Channel. This portion of the river more closely resembles Chickasaw Creek for purposes of stratification. Therefore, ADEM station CS-2 on Chickasaw Creek (near

its confluence with the Mobile River) was chosen as representative for the stratification inputs to the model.



The mixing zone is the most conservative of several criteria. The first criterion is that for a coastal area. It is 400 feet, or 121.92 meters. The remaining criteria are as follows:

- 1. Mixing zone width cannot exceed half the stream width.
- 2. Mixing zone area cannot exceed one-quarter of the stream cross-sectional area.
- 3. Mixing zone length cannot exceed five times the width of the mixing zone.
- 4. Mixing zones may not encompass drinking water intakes.

The width of the Mobile River at the discharge point is roughly 470 meters; thus, half the width is 235 meters, and five times the mixing zone width is 1017.5 meters. The latter criterion was not evaluated due to it being less stringent than the 400 feet coastal criterion. The half width and coastal area criteria, along with the 25% of the stream cross sectional area criterion, were evaluated by CORMIX. Several tidal simulations were performed for both before and after slack tide situations. The most stringent of these was the one-hour post slack tide scenario, which resulted in an IWC of 3.17%.

X = Model	Terminati	on prior to	edge of M	Z
Mixing Zone Criteria	Starting Velocity ft/s	1/2 Width	25% Cross Sectional	400 ft Coastal Criteria
Hours Before Slack				
4	0.53	x	x	1.47%
3	0.48	x	x	1.61%
2	0.3	x	x	2.36%
1	0.22	x	x	2.94%
Hours After Slack				
1	0.27	x	x	3.17%
2	0.47	x	x	1.96%
3	0.51	x	x	1.75%
4	0.62	X	x	1.41%
The leng	th 5/2 widt	h criteria g	reater than	400 ft is

There are no drinking water intakes located on this portion of the Mobile River.

For the purposes of toxicity testing, the chronic test at an IWC of 3.17% applies. Since Kimberly Clark's discharge is located within the ADEM defined coastal zone, saltwater species will be applicable for toxicity testing.

CORMIX inputs and outputs are included in the appendix.

NPDES Individual Permit Mod/Reissue (Form 187) - Supplementary Information for Industrial Facilities

Digitally signed by: AEPACS Date: 2023.01.25 10:41:47 -06:00 Reason: Submission Data Location: State of Alabama

version 2.5

(Submission #: HPQ-WVKV-Z53D4, version 1)

Details

Submission ID HPQ-WVKV-Z53D4

Form Input

General Instructions

This form should be used to submit the following permit requests for permitted Industrial Individual NPDES facilities

-Permit Transfers

-Permittee/Facility Name Changes

-Minor Modifications, for example:

> Frequency of monitoring or reporting modifications

> Changes to interim compliance dates in a schedule of compliance, not including the final compliance date.

> Removal of a point source outfall, provided the discharge is terminated and does not result in discharge of pollutants from other outfalls, except in accordance with permit limits.

-Major Modifications, (Any modifications not covered by minor modes, whether Effluent Limit changes occur or not) -Reissuances

-Reissuance of a permit due to approaching expiration

-Revocation and Reissuance of permit prior to its scheduled expiration

Applicable Base Fees:

-Permit Transfers and/or Permittee/Facility Name Changes > \$800

-Minor Modifications (see examples above)

> \$3,940 (Major Sources)

> \$3,120 (Minor Sources)

-Major Modifications

> \$17,990 (Major Sources)

> \$5,615 (Minor Sources)

-Reissuances

> \$17,990 (Major Sources)

> \$5,615 (Minor Sources)

For assistance, please click here to determine the permit staff responsible for the site or call (334) 271-7943

Processing Information

Purpose of Application

Reissuance of Permit Due to Approaching Expiration

Please indicate if the Permittee is applying for a permit transfer and/or name change in addition to permit modification or reissuance:

None

Action Type Reissuance If applicable, briefly describe any planned changes at the facility that are included in this reissuance application: NONE PROVIDED

General Information

SID Permit Number (if your facility currently holds an SID permit, please provide that number below): NONE PROVIDED

NPDES or General Permit Numbers (if applicable, please list all permit numbers): AL0002801

Is this facility/site only applying for permit coverage for discharges from stormwater? No

Is a new stormwater outfall being added? No

Permit Information

Permit Number AL0002801

Current Permittee Name Kimberly Clark Corp

Permittee

Permittee Name Kimberly Clark Corp

Mailing Address 200 BAY BRIDGE RD MOBILE, AL 36610

Responsible Official

Prefix Mr. First Name Last Name Nick Engebos Title Mobile Facility Manager **Organization Name** Kimberly-Clark Corp Phone Type Number Extension Business 2513302464 Email Nick.Engebos@kcc.com Mailing Address 200 BAY BRIDGE RD

MOBILE, AL 36610

Existing Permit Contacts

Affiliation Type	Contact Information	Remove?
Permittee	Kimberly Clark Corp	Кеер
DMR Contact, Environmental Contact	Leanne Strickland	Кеер
Notification Recipient, Responsible Official	Nick Engebos	Кеер

Facility/Site Information

Facility/Site Name

Kimberly Clark Corp

Organization/Ownership Type Corporation

Facility/Site Address or Location Description

200 BAY BRIDGE RD MOBILE, AL 36610

Facility/Site County Mobile

Detailed Directions to the Facility/Site

E-> W over Cochrane Bridge, first right hand turn, guard house/gate is under bridge

Facility Map

AL0002801_ Site Vicinity Map.pdf - 01/23/2023 01:32 PM Comment NONE PROVIDED

Please refer to the link below for Lat/Long map instruction help:

Map Instruction Help

Facility/Site Front Gate Latitude and Longitude

30.7338000000000,-88.05029999999999

SIC Code(s) [Please enter Primary SIC Code first followed by any additional applicable SIC Codes] 2621-Paper Mills

2676-Sanitary Paper Products

NAICS Code(s) [Please enter Primary NAICS Code first followed by any additional applicable NAICS Codes]

322291-Sanitary Paper Product Manufacturing 322121-Paper (except Newsprint) Mills

Facility/Site Contact

-		
Prefix Ms.		
First Name LeeAnne	Last Name Strickland	
Title Enviro Coordir	nator	
Organization	Name Corporation	
Kinberry-Crair	corporation	
Phone Type	Number	Extension
Phone Type Business	Number 2513303000	Extension
Phone Type Business Email leeanne.strickla	Number 2513303000 and@kcc.com	Extension
Phone Type Business Email leeanne.strickla Address	Number 2513303000 and@kcc.com	Extension
Phone Type Business Email leeanne.strickla Address 200 BAY BRID	Number 2513303000 and@kcc.com GE RD	Extension
Phone Type Business Email leeanne.strickla Address 200 BAY BRID MOBILE, AL 36	Number 2513303000 and@kcc.com GE RD 5610	Extension

DMR Contact(s) (1 of 1)

DMR Contact

Prefix Ms First Name Last Name LeeAnne Strickland Title Enviro Coordinator Phone Type Number Extension 2513303000 Business Email leeanne.strickland@kcc.com Address 200 BAY BRIDGE RD MOBILE, AL 36610

Applicant Business Entity Information

Address of Incorporation

Delaware

Agent Designated by the Corporation for Purposes of Service

Name	Address
CT Corporation	2 North Jackson Street, Suite 605 Montgomery, AL 36104

Please provide all corporate officers

Name	Title	Address
Michael D Hsu	Chairman and CEO	351 Phelps Drive Irving, TX 75038-6540
Russ Torres	President, NACB	351 Phelps Drive Irving, TX 75038-6540

Does the applicant applying for coverage have a Parent Corporation?

No

Does the applicant applying for coverage have Subsidiary Corporations? $\ensuremath{\mathsf{No}}$

Enforcement History

Has the applicant been issued any Notices of Violation, Orders (Consent or Administrative/Unilateral), or Judicial Actions (Complaint, Settlement Agreement, Consent Decree, or Court Order) concerning water pollution or other permit violations within the State of Alabama in the past five years?

Business Activity

A facility with processes inclusive in the business areas shown below may be covered by Environmental Protection Agency (EPA) categorical effluent guideline standards. These facilities are termed �categorical users �. If unsure, please call the Industrial Section at (334) 271-7943 to discuss or use the link below to contact the Permit Engineer for the county the facility is/will be located in.

Industrial Section Assignment Map

If your facility conducts or will be conducting any of the processes listed below (regardless of whether they generate wastewater, waste sludge, or hazardous wastes), please check the category of business activity:

Pulp, Paper, and Fiberboard Manufacturing

Give a brief description of all operations at this facility including primary products or services:

The Mobile Kimberly-Clark (K-C) facility is comprised of two recycle fiber facilities that produce white and brown recycle fiber, 5 tissue/towel manufacturing machines and various converting assets. Other operating areas within the facility include the Water Filter Plant (WFP), Wastewater Treatment Plant (WWTP), compressed air supply,

contractor storage and fabrication zones, and railcar to truck transfer areas for recycled fiber bales. K-C operates a cogeneration facility which includes; two gas turbine generators, two heat recovery boilers, related power distribution switch gear, and auxiliary equipment. This system is sized to efficiently support the thermal energy

(steam) demand of the mill, and generate 42 megawatts (MW) of the mill's 52MW mill electrical demand. The remainder of the required electrical power is purchased from the local utility company.

Water Supply

Water Sources (check all that apply):

Municipal Water Utility

Please specify the City of the Municipal Water Utility:

Mobile

Name of Utility	Million Gallons per Day (MGD)		
Mobile Area Water & Sewer System (MAWSS)	13		

Cooling Water Intake Structure Information

Does the provider of your source water operate a surface water intake?

Yes

Name of Provider	Location of Provider	Latitude	Longitude
Mobile Area Water & Sewer System (MAWSS)	Mobile, AL	30.72024	-88.30369

Is the provider a public water system (defined as a system which provides water to the public for human consumption or which provides only treated water, not raw water)? Yes

Outfalls (1 of 4)

001

Please click below if this discharge no longer exists or is no longer required: NONE PROVIDED

Outfall Identifier 001

Receiving Water Mobile River

Does the discharge enter the named receiving water via an unnamed tributary? NONE PROVIDED

Indicate if either of the following characteristics apply to this discharge: Process Water commingled with Stormwater

Estimated Average Daily Flow (MGD)

13

Monitoring/Sampling Point Location

30.74583300000000, -88.04166700000000

Outfalls (2 of 4)

007

Please click below if this discharge no longer exists or is no longer required: NONE PROVIDED

Outfall Identifier 007

Receiving Water Chickasaw Creek

Does the discharge enter the named receiving water via an unnamed tributary? NONE PROVIDED

Indicate if either of the following characteristics apply to this discharge: Intermittent Discharge

Estimated Average Daily Flow (MGD) 0.006

Monitoring/Sampling Point Location 30.736944,-88.045833

Outfalls (3 of 4)

011

Please click below if this discharge no longer exists or is no longer required: Delete this Outfall

Provide the reason this outfall is being deleted. Outfall Location No Longer Exists

Outfall Identifier

011

Indicate if either of the following characteristics apply to this discharge: None apply

Estimated Average Daily Flow (MGD)

Outfalls (4 of 4)

012

Please click below if this discharge no longer exists or is no longer required: NONE PROVIDED

Outfall Identifier 012 Receiving Water Chickasaw Creek

Does the discharge enter the named receiving water via an unnamed tributary? NONE PROVIDED

Indicate if either of the following characteristics apply to this discharge: Intermittent Discharge

Estimated Average Daily Flow (MGD) 0.002

Monitoring/Sampling Point Location 30.737778,-88.051667

Stormwater Outfalls (1 of 17)

002

Please click below if this discharge no longer exists or is no longer required: NONE PROVIDED

Outfall Identifier 002

Receiving Water Chickasaw Creek

Does the discharge enter the named receiving water via an unnamed tributary? NONE PROVIDED

Indicate if either of the following characteristics apply to this discharge: Stormwater only (no comingled process waste water excluding air conditioner condensate and fire testing waters)

Monitoring/Sampling Point Location 30.737319,-88.053053

Stormwater Outfalls (2 of 17)

003

Please click below if this discharge no longer exists or is no longer required: NONE PROVIDED

Outfall Identifier

Receiving Water Chickasaw Creek

Does the discharge enter the named receiving water via an unnamed tributary? NONE PROVIDED

Indicate if either of the following characteristics apply to this discharge: Stormwater only (no comingled process waste water excluding air conditioner condensate and fire testing waters)

Monitoring/Sampling Point Location

30.739358-88.050661

Stormwater Outfalls (3 of 17)

004

Please click below if this discharge no longer exists or is no longer required: NONE PROVIDED

Outfall Identifier 004

Receiving Water Chickasaw Creek

Does the discharge enter the named receiving water via an unnamed tributary? NONE PROVIDED

Indicate if either of the following characteristics apply to this discharge: Stormwater only (no comingled process waste water excluding air conditioner condensate and fire testing waters)

Monitoring/Sampling Point Location 30.738958,-88.051803

Stormwater Outfalls (4 of 17)

005

Please click below if this discharge no longer exists or is no longer required: NONE PROVIDED

Outfall Identifier 005

Receiving Water Chickasaw Creek

Does the discharge enter the named receiving water via an unnamed tributary? NONE PROVIDED

Indicate if either of the following characteristics apply to this discharge: Stormwater only (no comingled process waste water excluding air conditioner condensate and fire testing waters)

Monitoring/Sampling Point Location 30.737333,-88.053033

Stormwater Outfalls (5 of 17)

006

Please click below if this discharge no longer exists or is no longer required: NONE PROVIDED

Outfall Identifier 006

Receiving Water Chickasaw Creek

Does the discharge enter the named receiving water via an unnamed tributary? NONE PROVIDED

Indicate if either of the following characteristics apply to this discharge:

Stormwater only (no comingled process waste water excluding air conditioner condensate and fire testing waters)

Monitoring/Sampling Point Location

30.7376170000000, -88.04601099999999

Stormwater Outfalls (6 of 17)

008

Please click below if this discharge no longer exists or is no longer required: NONE PROVIDED

Outfall Identifier

Receiving Water Chickasaw Creek

Does the discharge enter the named receiving water via an unnamed tributary? NONE PROVIDED

Indicate if either of the following characteristics apply to this discharge: Stormwater only (no comingled process waste water excluding air conditioner condensate and fire testing waters)

Monitoring/Sampling Point Location 30.739786,-88.049081

Stormwater Outfalls (7 of 17)

009

Please click below if this discharge no longer exists or is no longer required: NONE PROVIDED

Outfall Identifier 009

Receiving Water Chickasaw Creek

Does the discharge enter the named receiving water via an unnamed tributary? NONE PROVIDED

Indicate if either of the following characteristics apply to this discharge: Stormwater only (no comingled process waste water excluding air conditioner condensate and fire testing waters)

Monitoring/Sampling Point Location 30.740639,-88.048564

Stormwater Outfalls (8 of 17)

010

Please click below if this discharge no longer exists or is no longer required: NONE PROVIDED

Outfall Identifier 010

Receiving Water Chickasaw Creek

Does the discharge enter the named receiving water via an unnamed tributary? NONE PROVIDED

Indicate if either of the following characteristics apply to this discharge: Stormwater only (no comingled process waste water excluding air conditioner condensate and fire testing waters)

Monitoring/Sampling Point Location 30.740419,-88.049436

Stormwater Outfalls (9 of 17)

013

Please click below if this discharge no longer exists or is no longer required: NONE PROVIDED

Outfall Identifier 013

Receiving Water Chickasaw Creek

Does the discharge enter the named receiving water via an unnamed tributary? NONE PROVIDED

Indicate if either of the following characteristics apply to this discharge: Stormwater only (no comingled process waste water excluding air conditioner condensate and fire testing waters)

Monitoring/Sampling Point Location 30.738589,-88.051233

Stormwater Outfalls (10 of 17)

014

Please click below if this discharge no longer exists or is no longer required: NONE PROVIDED

Outfall Identifier 014

Receiving Water Threemile Creek

Does the discharge enter the named receiving water via an unnamed tributary? NONE PROVIDED

Indicate if either of the following characteristics apply to this discharge: Stormwater only (no comingled process waste water excluding air conditioner condensate and fire testing waters)
Monitoring/Sampling Point Location 30.733503,-88.052381

Stormwater Outfalls (11 of 17)

015

Please click below if this discharge no longer exists or is no longer required: NONE PROVIDED

Outfall Identifier 015

Receiving Water Threemile Creek

Does the discharge enter the named receiving water via an unnamed tributary? NONE PROVIDED

Indicate if either of the following characteristics apply to this discharge: Stormwater only (no comingled process waste water excluding air conditioner condensate and fire testing waters)

Monitoring/Sampling Point Location 30.731469,-88.0522853

Stormwater Outfalls (12 of 17)

016

Please click below if this discharge no longer exists or is no longer required: NONE PROVIDED

Outfall Identifier 016

Receiving Water Threemile Creek

Does the discharge enter the named receiving water via an unnamed tributary? NONE PROVIDED

Indicate if either of the following characteristics apply to this discharge: Stormwater only (no comingled process waste water excluding air conditioner condensate and fire testing waters)

Monitoring/Sampling Point Location 30.7307,-88.0531

Stormwater Outfalls (13 of 17)

017

Please click below if this discharge no longer exists or is no longer required: NONE PROVIDED

Outfall Identifier

Receiving Water Threemile Creek

Does the discharge enter the named receiving water via an unnamed tributary? NONE PROVIDED

Indicate if either of the following characteristics apply to this discharge:

Stormwater only (no comingled process waste water excluding air conditioner condensate and fire testing waters)

Monitoring/Sampling Point Location

30.729825,-88.053139

Stormwater Outfalls (14 of 17)

018

Please click below if this discharge no longer exists or is no longer required: NONE PROVIDED

Outfall Identifier 018

Receiving Water Threemile Creek

Does the discharge enter the named receiving water via an unnamed tributary? NONE PROVIDED

Indicate if either of the following characteristics apply to this discharge: Stormwater only (no comingled process waste water excluding air conditioner condensate and fire testing waters)

Monitoring/Sampling Point Location 30.729544,-88.053222

Stormwater Outfalls (15 of 17)

019

Please click below if this discharge no longer exists or is no longer required: NONE PROVIDED

Outfall Identifier 019

Receiving Water Threemile Creek

Does the discharge enter the named receiving water via an unnamed tributary? NONE PROVIDED

Indicate if either of the following characteristics apply to this discharge: Stormwater only (no comingled process waste water excluding air conditioner condensate and fire testing waters)

Monitoring/Sampling Point Location 30.729247,-88.051533

Stormwater Outfalls (16 of 17)

Please click below if this discharge no longer exists or is no longer required: NONE PROVIDED

Outfall Identifier 020

Receiving Water Threemile Creek

Does the discharge enter the named receiving water via an unnamed tributary? NONE PROVIDED

Indicate if either of the following characteristics apply to this discharge: Stormwater only (no comingled process waste water excluding air conditioner condensate and fire testing waters)

Monitoring/Sampling Point Location 30.731869,-88.047022

Stormwater Outfalls (17 of 17)

021

Please click below if this discharge no longer exists or is no longer required: NONE PROVIDED

Outfall Identifier 021

Receiving Water Chickasaw Creek

Does the discharge enter the named receiving water via an unnamed tributary? NONE PROVIDED

Indicate if either of the following characteristics apply to this discharge: Stormwater only (no comingled process waste water excluding air conditioner condensate and fire testing waters)

Monitoring/Sampling Point Location 30.73975600000000, -88.05108300000001

Process Flow Schematic with Wastewater Treatment(s), If Applicable

For an example of a process flow diagram, please use the link below. Figure 1: Example of Process Flow Schematic

Process Flow Schematic <u>AL0002801_Site Process Flow.pdf - 01/23/2023 01:43 PM</u> Comment NONE PROVIDED

Coastal Zone Information

Is the discharge(s) located within the 10-foot elevation contour and within the limits of Mobile or Baldwin County? Yes

Does the project require new construction? No

Will the project be a source of new air emissions? No

Does the project involve dredging and/or filling of a wetland area or water way? No

Does the project involve wetlands and/or submersed grassbeds? No

Are oyster reefs located near the project site? No

Does the project involve the site development, construction and operation of an energy facility as defined in ADEM Admin. Code r. 335-8-1-.02(bb)?

No

Does the project involve mitigation of shoreline or coastal area erosion? $\ensuremath{\mathsf{No}}$

Does the project involve construction on beaches or dune areas? $\ensuremath{\mathsf{No}}$

Will the project interfere with public access to coastal waters? $\ensuremath{\mathsf{No}}$

Does the project lie within the 100-year floodplain? No

Does the project involve the registration, sale, use, or application of pesticides? No

Does the project propose or require construction of a new well or to alter an existing groundwater well to pump more than 50 gallons per day (GPD)? No

Anti-Degradation Evaluation

Is this a new or increased discharge that began after April 3, 1991? No

Additional Information

Do you share an outfall with another facility? No

Indicate if automatic sampling equipment or continuous wastewater flow metering equipment is being operated at this facility:

Current	Yes/No
Continuous Wastewater Flow Metering Equipment	Yes
Automatic Sampling Equipment	Yes

Indicate if installation automatic sampling equipment or continuous wastewater flow metering equipment planned at this facility:

Planned	Yes/No
Continuous Wastewater Flow Metering Equipment	N/A
Automatic Sampling Equipment	N/A

Please describe the equipment below:

FLOW - Parshall flume on mill side (West Side) of Chickasaw Creek - Radar Flow Meter with totalizator flow on DCS display SAMPLING Parshall flume on mill side (West Side) of Chickasaw Creek - 24-hour ISCO composite sampler and refrigerator

Please attach the process schematic with sampling equipment locations.

AL0002801_Site WWTP Flow.pdf - 01/23/2023 02:13 PM Comment NONE PROVIDED

Are any process changes or expansions planned during the next three years that could alter wastewater volumes or characteristics (Consider production processes as well as air or water pollution treatment processes that may affect the discharge.)?

No

Do you use biocides, corrosion inhibitors, or chemical additives in your cooling or blowdown water? Yes

The applicant must provide a list of the following information for each biocide or chemical:

(1) Name and general composition of biocide or chemical (if composition is not provided on MSDS sheet)
(2) 48-hour or 96-hour LC50 data for organisms representative of the biota of the waterway into which the discharge will ultimately reach. For freshwater, the fathead minnow (Pimephales promelas) and cladoceran (Ceriodaphnia dubia) are the test organisms. For salt water, the mysid shrimp and the sheepshead minnow or inland silverside are the test organisms. Other acceptable aquatic organisms may be allowed by the Department if sufficient information is provided. If the MSDS sheet does not provide data for the organisms specified above, the facility must provide the data unless the Department grants approval for an alternate organism.

(3) Quantities to be used

(4) Frequencies of use

(5) Maximum proposed discharge concentrations

(6) EPA registration of number, if applicable and is not provided on the MSDS sheet.

List of Biocides

	Please list biocides below:	
Biosperse CN7539		
Biosperse Cx9071		
Spectrum XD3899		
Spectrum XD1878		
Bleach		

Biocide/Corrosion Inhibitor Summary Sheet

AL000280 Biocides_Corrosion Inhibitors Summary Table.pdf - 01/25/2023 09:13 AM Comment NONE PROVIDED

Safety Data Sheets (SDS)

AL0002801_SDSs KCC.pdf - 01/23/2023 02:04 PM Comment NONE PROVIDED

Treatment

Is any form of wastewater treatment (see list below) practiced at this facility? Yes

Treatment devices or processes used or proposed for treating wastewater or sludge (check as many as appropriate).

Screen Sedimentation Other physical treatment Other chemical treatment

Other chemical treatment: Chemical conditioning

Other physical treatment: Belt Filter/Screw Press

1/25/2023 10:41:47 AM

Is any form of wastewater treatment (or changes to an existing wastewater treatment) planned for this facility within the next three years? No

Facility Operational Characteristics

Indicate whether the facility discharge is: Continuous through the year

Comments: NONE PROVIDED

Non-Discharged Wastes

Are any waste liquids or sludges generated and not disposed of in the sanitary sewer system? Yes

Waste Generated	Quantity (lbs/day)	Disposal Method	On-Site or Off-Site?	If Off-Site, Identify the Facility:
Sludge	733333	Landfill	Off-Site	Axis Industrial Landfill

Does any outside firm remove any of the above checked wastes? No

EPA Application Forms

All Applicants must submit certain EPA permit application forms. More than one application form may be required.

Form 1 - General Information Form required for all applications

Form 2C - Should be submitted for facilities with existing discharge(s) of process wastewater.

Form 2D - Should be submitted for facilities that have not yet commenced discharge(s) of process wastewater.

Form 2E - Should be submitted for facilities who discharge non-process wastewater, such as non-contact cooling water or boiler blowdown.

Form 2F - Should be submitted for all discharges of storm water associated with an industrial activity. The EPA application forms are found on the Department swebsite here.

EPA Form 1

AL0002801_EPA Form 1.pdf - 01/23/2023 01:20 PM Comment NONE PROVIDED

Additional EPA Forms (EPA Form 2C, 2D, 2E and/or 2F)

AL0002801 EPA Form 2E DSN012.pdf - 01/23/2023 01:23 PM
AL0002801 EPA Form 2E DSN007.pdf - 01/23/2023 01:23 PM
AL0002801 EPA Form 2F.pdf - 01/23/2023 01:24 PM
AL0002801 EPA Form 2F DNS005Tables.pdf - 01/23/2023 01:24 PM
AL0002801 EPA Form 2F DNS003Tables.pdf - 01/23/2023 01:24 PM
AL0002801 EPA Form 2F DNS004Tables.pdf - 01/23/2023 01:24 PM
AL0002801 EPA Form 2F DNS014Tables.pdf - 01/23/2023 03:23 PM
AL0002801 EPA Form 2F DNS011Tables.pdf - 01/23/2023 03:23 PM
AL0002801 EPA Form 2F DNS020Tables.pdf - 01/23/2023 03:23 PM
AL0002801 EPA Form 2F DNS013Tables.pdf - 01/23/2023 03:23 PM
AL 0002801 EPA Form 2E DNS018Tables.pdf - 01/23/2023 03:23 PM
AL 0002801 EPA Form 2F DNS017Tables pdf - 01/23/2023 03:23 PM
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Al 0002801 EPA Form 2F DNS015Tables.pdf - 01/23/2023.03:23 PM
AL 0002801 EPA Form 2F_DNS021Tables pdf - 01/23/2023 03:23 PM
Al 0002801 EPA Form 2F DNS012Tables pdf - 01/23/2023 03:23 PM
AL 0002801 EPA Form 2F_DNS016Tables.pdf - 01/23/2023 03:23 PM
AL 0002801_EPA Form 2F_DNS009Tables.pdf = 01/23/2023 03:23 PM
AL 0002801_EPA Form 2F_DNS008Tables.pdf = 01/23/2023 03:23 PM
AL 0002801 EPA Form 2F DNS007Tables.pdf - 01/23/2023 03:23 PM
AL0002801_EFA_Form 2F_DNS006Tables.pdf_01/23/2023.03:23 DM
AL0002801 EPA Form 2C pdf 01/25/2023 06:50 AM
Comment

Other attachments (as needed)

<u>AL0002801_Site Vicinity Map_USGS Topo.pdf - 01/23/2023 01:33 PM</u> <u>AL0002801_Site Drainage Map.pdf - 01/23/2023 01:38 PM</u> <u>Comment</u> NONE PROVIDED

Additional Attachments

Please attach any additional information as needed.

AL0002801 Kimberly-Clark DIZ Final Report 2022.pdf - 01/25/2023 07:04 AM Comment AL0002801 Kimberly-Clark DIZ Final Report is being submitted in accordance with K-C Permit AL0002801 Part IV, Section C.

Application Preparer

Application Preparer

Prefix Ms. First Name Last Name LeeAnne Strickland Title Environmental Coordinator **Organization Name** NONE PROVIDED Extension Phone Type Number Business 2513303000 Email leeanne.strickland@kcc.com Address 200 BAY BRIDGE RD

MOBILE, AL 36610



Page 18 of 19 ADEM Watermark

SUBMISSION AGREEMENTS

- ☑ I am the owner of the account used to perform the electronic submission and signature.
- I have the authority to submit the data on behalf of the facility I am representing.
- I agree that providing the account credentials to sign the submission document constitutes an electronic signature equivalent to my written signature.
- I have reviewed the electronic form being submitted in its entirety, and agree to the validity and accuracy of the information contained within it to the best of my knowledge.

"I certify under penalty of lawthat this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted; based on my inquiry of the person or persons who manage the system or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment for knowing violations."

"I further certify under penalty of lawthat all analyses reported as less than detectable in this application or attachments thereto were performed using the EPA approved test method having the lowest detection limit for the substance tested."

NOTE: 335-6-5-.14 SIGNATORIES TO PERMIT APPLICATIONS AND REPORTS.

The application shall be signed by a responsible official, a request for variance from categorical pretreatment standards, and a category determination request shall be signed by a responsible official, as indicated below.

- In the case of a corporation, by a principal executive officer of at least the level of vice president;
- In the case of a partnership, by a general partner;
- In the case of a sole proprietorship, by the proprietor; or
- In the case of a municipal, state, federal, or other public entity, by either a principal executive officer, or ranking elected official

Signed By NICHOLAS ENGEBOS on 01/25/2023 at 10:31 AM

National Pollution Discharge Elimination System (NPDES) Permit Renewal Application - AL0002801 Kimberly-Clark Corp., 200 Bay Bridge Road, Mobile (Mobile County) AL ADEM Form 187 - Section C.4

Attachment 1 Biocides / Corrosion inhibitors Used

Trade Name	Chemical Composition	Annual Quantity (gallons)	Frequency of Use (Area of use)	Discharge Concentration ¹	EPA Registration Number (if applicable)	Ecological Information (Lethal Dose – LC50)
Biosperse CN7539	ORGANIC ALCOHOL - CAS (Trade Secret) >= 5 - < 10% MIXED KETONES – CAS (Trade Secret) >= 1.5 - < 5%	1020	2-3 gal/week (CHP Tower)			Pimephales promelas (fathead minnow): 3.5 mg/l Exposure time: 96 h Sheepshead minnow (Cyprinodon variegatus): 26.7 mg/l Exposure time: 96 h
	MAGNESIUM COMPOUND – CAS (Trade Secret) >= 1.5 - < 5% INORGANIC ACID – CAS (Trade Secret) >= 1 < 1.5%	<5	As Needed (Closed Systems	NA	74655-38	Water flea (Ceriodaphnia dubia): 4.7 mg/l Exposure time: 48 h Daphnia (water flea): 5 mg/l Exposure time: 48 h
Biosperse Cx9071	Sodium N-bromosulfamate – CAS 1004542-84-0 >= 20 - < 30 % Sodium hydroxide Cas 1310-73-2 >= 1.5 - < 5%	S	0.25 gal/week (Napkin Tower)	NA	63838-5- 74655	Pimephales promelas (fathead minnow): 9.35 mg/l Exposure time: 96 h

Trade Name	Chemical Composition	Annual Quantity (gallons)	Frequency of Use (Area of use)	Discharge Concentration ¹	EPA Registration Number (if applicable)	Ecological Information (Lethal Dose – LC50)
Spectrum XD3899	Amonium Bromide – CAS 12124-97-9 >= 30 - < 40%	1,299 1,205	Batch Feed (OCC) 3.3 gal/day (Converting Big Tower)	NA	8622-64-755	Lepomis macrochirus (Bluegill sunfish): > 1,000 mg/l Exposure time: 96 h Oncorhynchus mykiss (rainbow trout): > 1,000 mg/l Exposure time: 96 h
Spectrum XD1878	Ammonium carbamate CAS 1111-78-0 >= 15 - < 20%	10,916	Batch Feed (TM5/TM7) Batch Feed (TM8/TM11)	NA		Lepomis macrochirus (Bluegill sunfish): 35 mg/l Exposure time: 96 h Oncorhynchus mykiss (rainbow trout): 21 mg/l Exposure time: 96 h
Bleach	Sodium Hypochlorite CAS 7681-52-6 10-13%	28,046	Batch Feed (TM5/TM7) Batch Feed (TM8/TM11)			
		2,574	Batch Feed (OCC)	NA		Harmful to aquatic life. Very toxic to aquatic life with long lasting effects.
		2,386	6.5 gal/day (Big Tower)			
		1,551	4.25 gal/day (CHP Tower)			

¹ All cooling tower water discharges are conveyed via pipes to the facility wastewater treatment plant where it is treated along with the facility process waters prior to discharge. Concentrations of the biocides/inhibitors are estimated to be less than analytical method detection limits.











U.S. DEPARTMENT OF THE INTERIOR U.S. DEDLOGICAL SURVEY

STOPO

MOBILE QUADRANGLE ALABAMA 7.5-MINIJTE SERIES





EPA	A Identifica ALD008:	tion Number	NPDES Permit Number AL0002801	Fa	ncility Name	Form Approved 03/05/1 OMB No. 2040-000
Form 1 IPDES	9	EPA	U Applicatio	S. Environmer on for NPDES P GENERAL	ntal Protection A ermit to Discha INFORMATIO	Agency rge Wastewater DN
ECTIO	N 1. AC	TIVITIES REQUIRING A	N NPDES PERMIT (40 C	FR 122.21(f) ar	nd (f)(1))	
	1.1	Applicants Not Requ	ired to Submit Form 1			
	1.1.1	Is the facility a new or treatment works? If yes, STOP. Do NOT Form 1. Complete For	existing publicly owned complete 🔽 No m 2A.	1.1.2	Is the facility a treating dome If yes, STOP. complete Form Form 2S.	new or existing treatment works estic sewage? Do NOT I No n 1. Complete
	1.2	Applicants Required	to Submit Form 1			
PDES Permit	1.2.1	Is the facility a concer operation or a conce production facility? □ Yes → Comple and Fo	ntrated animal feeding ntrated aquatic animal ete Form 1 7 No rm 2B	1.2.2	Is the facility ar commercial, mi currently disc ✓ Yes →	n existing manufacturing, ining, or silvicultural facility that is harging process wastewater? Complete Form D No 1 and Form 2C
Requiring an N	1.2.3	Is the facility a new m mining, or silvicultural commenced to disch ☐ Yes → Comple and Fo	anufacturing, commercial facility that has not yet arge? ete Form 1 7 No rm 2D.	, 1.2.4	Is the facility a commercial, m discharges or □ Yes →	new or existing manufacturing, ining, or silvicultural facility that ily nonprocess wastewater? Complete Form No 1 and Form 2E.
Activitie	1.2.5	Is the facility a new or discharge is compose associated with indu discharge is compose non-stormwater? ✓ Yes → Comple and Fo unless 40 CFF 122.26 (b)(15)	existing facility whose d entirely of stormwater strial activity or whose d of both stormwater an the Form 1 IN rm 2F exempted by R (b)(14)(x) or	d		
ECTIO	N 2. NA	ME, MAILING ADDRES	S, AND LOCATION (40	CFR 122.21(f)(2))	Start Barrier
	2.1	Facility Name				an dana an
		Kimberly-Clark Corp				
u	2.2	EPA IdentificationNu	umber	10100		
Locati	1	ALD008149858				
and	2.3	Facility Contact				
ddress		Name (first and last) LeeAnne Strickland	Title Environm	ental Coordinat	or	Phone number 251-330-2464
ailing A		Email address LeeAnne.Strickland@k	cc.com			
he, M	2.4	Facility Mailing Add	ress			
Nam		Street or P.O. box 200 Bay Bridge Road				
		City or town Mobile	State AL			ZIP code 36610
				in the second	the second se	and an

,	ALD0081	tion Number	NPDES ALC	Permit Number 0002801	Facility Name Kimberly-Clark Corp	Form Approved 03/05/19 OMB No. 2040-0004
, p	2.5	Facility Location				an a later and a state of the second state of
Addres		Street, route numb 200 Bay Bridge Roa	ber, or other ad	specific identifier		
Mailing cation (County name Mobile		County code (i	f known)	
Name, and Lo		City or town Mobile		State AL		ZIP code 36610
SECTIO	N 3. SIC	AND NAICS CODE	S (40 CFR	122.21(f)(3))		
	3.1	SIC Cod	le(s)	Description (c	optional)	
		2621		Paper Mill		
		2676		Sanitary Paper	Products	
S Codes						
d NAIC	3.2	NAICS Co	ode(s)	Description (c	optional)	
C an		322121		Paper (except	Newsprint) Mill	
S		322291		Sanitary Paper	Product Manufacturing	
SECTIO	N 4. OP		TION (40 C	FR 122.21(f)(4))		
SECTIO	N 4. OP 4.1	ERATOR INFORMA Name of Operato	ATION (40 C	FR 122.21(f)(4))		
SECTIO	N 4. OP 4.1	ERATOR INFORMA Name of Operato Kimberly-Clark Cor	ATION (40 C or rp (For Sect	FR 122.21(f)(4))	Facility Environmental Coord	inator contact information is provided
SECTIO	N 4. OP 4.1 4.2	ERATOR INFORMA Name of Operato Kimberly-Clark Cor Is the name you li	ATION (40 C or rp (For Sect sted in Item	FR 122.21(f)(4)) ion 4.4 and 4.5 the 4.1 also the owner?	Facility Environmental Coord	inator contact information is provided
ormation	N 4. OP 4.1 4.2	ERATOR INFORMA Name of Operato Kimberly-Clark Cor Is the name you li Is the name you li	ATION (40 C or rp (For Sect sted in Item o	FR 122.21(f)(4)) ion 4.4 and 4.5 the 4.1 also the owner	Facility Environmental Coord	inator contact information is provided
or Information	N 4. OP 4.1 4.2 4.3	ERATOR INFORMA Name of Operato Kimberly-Clark Cor Is the name you li Is the name you li Operator Status	ATION (40 C or rp (For Sect isted in Item 0	FR 122.21(f)(4)) ion 4.4 and 4.5 the 4.1 also the owner?	Facility Environmental Coord	inator contact information is provided
Operator Information	N 4. OP 4.1 4.2 4.3	ERATOR INFORMA Name of Operato Kimberly-Clark Cor Is the name you li 2 Yes No Operator Status Public—feder 2 Private	ATION (40 C or rp (For Sect isted in Item o	IFR 122.21(f)(4)) ion 4.4 and 4.5 the l 4.1 also the owner? Public—state	Facility Environmental Coordi	inator contact information is provided er public (specify)
Operator Information	N 4. OP 4.1 4.2 4.3 4.4	ERATOR INFORMA Name of Operato Kimberly-Clark Cor Is the name you li Ves No Operator Status Public—feder Phone Number of	ATION (40 C or rp (For Sect sted in Item o ral	FR 122.21(f)(4)) ion 4.4 and 4.5 the l 4.1 also the owner? Public—state	Facility Environmental Coordi	inator contact information is provided
Operator Information	N 4. OP 4.1 4.2 4.3 4.4	ERATOR INFORMA Name of Operato Kimberly-Clark Cor Is the name you li Is the name you li I	ATION (40 C or rp (For Sect isted in Item 0 ral	FR 122.21(f)(4)) ion 4.4 and 4.5 the f 4.1 also the owner? Public—state	Facility Environmental Coordi	inator contact information is provided
On Operator Information	N 4. OP 4.1 4.2 4.3 4.4 4.5	ERATOR INFORMA Name of Operato Kimberly-Clark Cor Is the name you li Yes No Operator Status Public—feder Private Phone Number of (251) 330-6464 Operator Addres	ATION (40 C or rp (For Sect sted in Item o ral of Operator	FR 122.21(f)(4)) ion 4.4 and 4.5 the l 4.1 also the owner Public—state	Facility Environmental Coordi	inator contact information is provided
d Operator Information OIL73	N 4. OP 4.1 4.2 4.3 4.4 4.5	ERATOR INFORMA Name of Operato Kimberly-Clark Cor Is the name you li Yes No Operator Status Public—feder Private Phone Numkber of (251) 330-6464 Operator Address Street or P.O. Boy 200 Bay Bridge Bo	ATION (40 C or rp (For Sect sted in Item o ral of Operator ss x	FR 122.21(f)(4)) ion 4.4 and 4.5 the 4.1 also the owner? Public—state Other (specify)	Facility Environmental Coordi	inator contact information is provided
Information Operator Information OILD	N 4. OP 4.1 4.2 4.3 4.4 4.5	ERATOR INFORMA Name of Operato Kimberly-Clark Cor Is the name you li Ves No Operator Status Public—feder Private Phone Number of (251) 330-6464 Operator Address Street or P.O. Boy 200 Bay Bridge Ro City or town	ATION (40 C or rp (For Sect isted in Item 0 ral of Operator ss x x ad	IFR 122.21(f)(4)) ion 4.4 and 4.5 the l 4.1 also the owner? Public—state Other (specify) State	Facility Environmental Coordi	inator contact information is provided er public (specify)
tor Information Operator Information OILD	N 4. OP 4.1 4.2 4.3 4.4 4.5	ERATOR INFORMA Name of Operato Kimberly-Clark Cor Is the name you lii Yes No Operator Status Public—feder Private Phone Number of (251) 330-6464 Operator Address Street or P.O. Box 200 Bay Bridge Ro City or town Mobile	ATION (40 C or rp (For Sect sted in Item o ral of Operator ss x ad	FR 122.21(f)(4)) ion 4.4 and 4.5 the I 4.1 also the owner Public—state Other (specify) State AL	Facility Environmental Coordi	inator contact information is provided or public (specify)
Operator Information Operator Information OILD	N 4. OP 4.1 4.2 4.3 4.4 4.5	ERATOR INFORMA Name of Operato Kimberly-Clark Cor Is the name you li Is the name you li Private Private Private Private Private Private Private Private Private Private Street or P.O. Box 200 Bay Bridge Ro City or town Mobile Email address of LeeAnne.Strickland	ATION (40 C pr rp (For Sect sted in Item o ral of Operator ss x ad operator d@kcc.com	FR 122.21(f)(4)) ion 4.4 and 4.5 the 4.1 also the owner? Public—state Other (specify) State AL	Facility Environmental Coordi	inator contact information is provided ar public (specify)
Continued Operator Information	N 4. OP 4.1 4.2 4.3 4.4 4.5	ERATOR INFORMA Name of Operato Kimberly-Clark Cor Is the name you li Is the name you li I	ATION (40 C or rp (For Sect sted in Item o ral of Operator ad operator d@kcc.com R 122.21(f)(5	FR 122.21(f)(4)) ion 4.4 and 4.5 the l 4.1 also the owner? Public—state Cther (specify) State AL	Facility Environmental Coordi	inator contact information is provided or public (specify)

Permits	N 6. EXI 6.1	STING ENVIRONMENTAL PERMITS Existing Environmental Permits (c	(40 CFR 122.21(heck all that appl	(6)) and print or type the	corresponding permit number for each)
Environmental Permits	6.1	Existing Environmental Permits (c	heck all that appl	y and print or type the	corresponding permit number for each)
Environmenta Permits		NPDES (discharges to surface			
Perm		water) AL0002801	ALD00814	ardous wastes) 9858	UIC (underground injection of fluids)
Bu l		PSD (air emissions)	Nonattainm	ent program (CAA)	NESHAPs (CAA) 503-2012
EXISt		Ocean dumping (MPRSA)	Dredge or f	ill (CWA Section 404)	Other (specify)
ECTIO	N 7. MA	P (40 CFR 122.21(f)(7))	A States		
Map	7.1	Have you attached a topographic ma specific requirements.)	ap containing all most of the second se	equired information to t requirements in Form	his application? (See instructions for 2B.)
ECTIO	N 8. NAT	URE OF BUSINESS (40 CFR 122.21	(f)(8))		Market a stand
Nature of Business		The Mobile Kimberly-Clark (K-C) facil recycle fiber, 5 tissue/towel manufac the facility include the Water Filter P contractor storage and fabrication zo cogeneration facility which includes; distribution switch gear, and auxiliar (steam) demand of the mill, and gen remainder of the required electrical	ity is comprised o cturing machines 'lant (WFP), Wast ones, and railcar t two gas turbine y equipment. Th ierate 42 megawa power is purchas	of two recycle fiber faci and various converting ewater Treatment Plar to truck transfer areas generators, two heat ro is system is sized to eff tts (MW) of the mill's ed from the local utility	lities that produce white and brown assets. Other operating areas within it (WWTP), compressed air supply, for recycled fiber bales. K-C operates a acovery boilers, related power iciently support the thermal energy 52MW mill electrical demand. The y company.
ECTIO	N 9. CO	I DLING WATER INTAKE STRUCTURI	ES (40 CFR 122.2	21(f)(9))	
	9.1	Does your facility use cooling water?	2		
es		✓ Yes	10.1.		
oling Wate ke Structur	9.2	Identify the source of cooling water. 40 CFR 125, Subparts I and J may h NPDES permitting authority to deter	(Note that facilitie have additional ap mine what specifi	s that use a cooling wa plication requirements c information needs to	ter intake structure as described at at 40 CFR 122.21(r). Consult with your be submitted and when.)
Co		Source of cooling water is provided b received from MAWSS is treated on towers.	y Mobile Area W site by K-C, This 1	ater Sewer System (M/ reated water is used ir	AWSS) - Big Creek Lake. The raw water the process including the cooling
ECTIO	N 10. VA	RIANCE REQUESTS (40 CFR 122.2	1(f)(10))		
sts	10.1	Do you intend to request or renew or apply. Consult with your NPDES per when.)	ne or more of the mitting authority t	variances authorized a o determine what infor	t 40 CFR 122.21(m)? (Check all that mation needs to be submitted and
e		Fundamentally different factor	rs (CWA	Water quality relat 302(b)(2))	ed effluent limitations (CWA Section
e Requ		Section 301(n))			
Variance Requ		Non-conventional pollutants (Section 301(c) and (g))	CWA E	Thermal discharge	es (CWA Section 316(a))

E	EPA Identifica	tion Numl	ber NPDES Permit Number	Facil	ity Name	Form Approved 03/05/19 OMB No. 2040-0004
SECT	ION 11 CH	HECKLI	ST AND CERTIFICATION STATEMENT (40 CFR 1	22.22(a	and (d))	
	11.1	In Col For ea that n	lumn 1 below, mark the sections of Form 1 that you l ach section, specify in Column 2 any attachments that ot all applicants are required to provide attachments.	nave co at you a	mpleted and are si re enclosing to ale	ubmitting with your application. In the permitting authority. Note
			Column 1			Column 2
			Section 1: Activities Requiring an NPDES Permit		w/ attachments	
			Section 2: Name, Mailing Address, and Location		w/ attachments	
			Section 3: SIC Codes		w/ attachments	
			Section 4: Operator Information		w/ attachments	
			Section 5: Indian Land		w/ attachments	
Int			Section 6: Existing Environmental Permits		w/ attachments	
ateme			Section 7: Map		w/ topographic map	w/ additional attachments
ion St			Section 8: Nature of Business		w/ attachments	
tificat			Section 9: Cooling Water Intake Structures		w/ attachments	
d Cer			Section 10: Variance Requests		w/ attachments	
list an			Section 11: Checklist and Certification Statement		w/ attachments	
heck	11.2	Certi	fication Statement			0.0000000000000000000000000000000000000
U		l certi in acc inform direct belief includ	fy under penalty of law that this document and all att cordance with a system designed to assure that qual nation submitted. Based on my inquiry of the person ly responsible for gathering the information, the infor f, true, accurate, and complete. I am aware that there ding the possibility of fine and imprisonment for know	achmer fied per or perse mation are sig ing viola	nts were prepared rsonnel properly ga ons who manage to submitted is, to the rificant penalties f ations.	under my direction or supervision ather and evaluate the he system, or those persons a best of my knowledge and for submitting false information,
		Name	e (print or type first and last name)	Offic	al title	
		Nick E	ngebos	Mobi	le Mill Facility Mar	nager
		Signa	ature	Date	signed	

EPA A	Identificati	ion Number 49858	NPDES Permit Number AL0002801	Kiml	Facility Name berly-Clark Corp.	Form Approved 03/05 OMB No. 2040-00
Form 2C NPDES	•	EPA	Applic EXISTING MANUFACTU	U.S. Environment ation for NPDES	ental Protection A Permit to Dischar CIAL, MINING, ANI	gency ge Wastewater D SILVICULTURE OPERATIONS
SECTION	N 1. OU	TFALL LOCA	TION (40 CFR 122.21(g)(1))			
	1.1	Provide info	rmation on each of the facility's	outfalls in the table	e below.	
ation		Outfall Number	Receiving Water Name	Lati	tude	Longitude
tfall Loc		DSN001	Mobile River	30° 44′	45″N	88° 2' 30″ W
ō				• /	"	0 1 1)
ECTION	N 2 LIN	FDRAWING	40 CER (122 21(g)(2))		-	
		Yes	L No			
SECTION	N 3. AVE 3.1	Yes For each ou necessary.	INO	122.21(g)(3)) ovide average flov	v and treatment info	ormation. Add additional sheets if
SECTION	N 3. AVE 3.1	Yes AGE FLOW For each ou necessary.	No /S AND TREATMENT (40 CFR tfall identified under Item 1.1, pr *	122.21(g)(3)) ovide average flov *Outfall Number*	v and treatment info	ormation. Add additional sheets if
SECTION	N 3. AVE 3.1	Yes RAGE FLOW For each ou necessary.	No IS AND TREATMENT (40 CFR Itfall identified under Item 1.1, pr * O	122.21(g)(3)) ovide average flov *Outfall Number* perations Contril	v and treatment info <u>DSN001</u> buting to Flow	ormation. Add additional sheets if
SECTION	N 3. AVE 3.1	For each ounecessary.	No /S AND TREATMENT (40 CFR itfall identified under Item 1.1, pr * O Operation of tigging in a pop interpreted m	122.21(g)(3)) ovide average flov *Outfall Number* perations Contril	v and treatment info <u>DSN001</u> buting to Flow	ormation. Add additional sheets if Average Flow
SECTION	N 3. AVE 3.1	Yes RAGE FLOW For each ou necessary. Production production	No	122.21(g)(3)) ovide average flov *Outfall Number* perations Contri ill and	v and treatment info	ormation. Add additional sheets if Average Flow 13.0 mg
tment	N 3. AVE 3.1	Yes AGE FLOW For each ou necessary. Production production	No IS AND TREATMENT (40 CFR It fall identified under Item 1.1, pr	122.21(g)(3)) ovide average flov *Outfall Number* perations Contril ill and	v and treatment info	ormation. Add additional sheets if Average Flow 13.0 mg
d Treatment	N 3. AVE 3.1	Yes AGE FLOW For each ou necessary. Production production	No S AND TREATMENT (40 CFR It fall identified under Item 1.1, pr * O Operation of tissue in a non-intergrated m of tissue from waste paper	122.21(g)(3)) ovide average flov *Outfall Number* perations Contril ill and	v and treatment info	ormation. Add additional sheets if Average Flow 13.0 mg mg
ows and Treatment	N 3. AVE 3.1	Production	No IS AND'TREATMENT (40 CFR It fall identified under Item 1.1, pr * O Operation of tissue in a non-intergrated m of tissue from waste paper	122.21(g)(3)) ovide average flov *Outfall Number* perations Contril ill and	v and treatment info	ermation. Add additional sheets if Average Flow 13.0 mg mg
e Flows and Treatment	N 3. AVE 3.1	Yes RAGE FLOW For each ou necessary. Production production	No NS AND TREATMENT (40 CFR It fall identified under Item 1.1, pr * O Operation of tissue in a non-intergrated m of tissue from waste paper Deservice in the state paper	122.21(g)(3)) ovide average flov *Outfall Number* perations Contril ill and Treatment	v and treatment info	Average Flow 13.0 mg mg mg Eigel Disposed of Solid on
Average Flows and Treatment	N 3. AVE 3.1	Yes For each ou necessary. Production production (include	No S AND 'TREATMENT (40 CFR itfall identified under Item 1.1, pr * O Operation of tissue in a non-intergrated m of tissue from waste paper Description size, flow rate through each trea retention time, etc.)	122.21(g)(3)) ovide average flov *Outfall Number* perations Contri ill and Treatment atment unit,	v and treatment info <u>DSN001</u> buting to Flow Units Code from Table 2C-1	Average Flow 13.0 mg mg Final Disposal of Solid or Liquid Wastes Other Thar by Discharge
Average Flows and Treatment	N 3. AVE 3.1	Yes RAGE FLOW For each ou necessary. Production production (include Screen Sedime	Image: Line of the second state of	122.21(g)(3)) ovide average flov *Outfall Number* perations Contril ill and Treatment atment unit,	v and treatment info DSN001 buting to Flow Units Code from Table 2C-1 1-T 1-U	Average Flow 13.0 mg mg Final Disposal of Solid or Liquid Wastes Other Thar by Discharge
Average Flows and Treatment	N 3. AVE 3.1	Yes For each ou necessary. Production production (include Screen Sedime Activate Chartier	No S AND'TREATMENT (40 CFR Itfall identified under Item 1.1, pr * O Operation of tissue in a non-intergrated m of tissue from waste paper Description size, flow rate through each trea retention time, etc.) ing matation ad Sludge rel Conditioning	122.21(g)(3)) ovide average flov *Outfall Number* perations Contri ill and Treatment atment unit,	v and treatment info	Average Flow 13.0 mg mg Final Disposal of Solid or Liquid Wastes Other Thar by Discharge
Average Flows and Treatment	N 3. AVE 3.1	Yes RAGE FLOW For each ou necessary. Production production (include Screen Sedime Activate Chemic Belt Filt	No S AND'TREATMENT (40 CFR Itfall identified under Item 1.1, pr * O Operation of tissue in a non-intergrated m of tissue from waste paper Description size, flow rate through each trea retention time, etc.) ing entation ed Sludge eal Conditioning ter / Screw Press	122.21(g)(3)) ovide average flov *Outfall Number* perations Contri ill and Treatment atment unit,	v and treatment info	Average Flow 13.0 mg mg Final Disposal of Solid or Liquid Wastes Other Thar by Discharge

* The sludge that is shipped to the landfill (approximately 11,000 tons/month) is used as alternative daily cover.

EPA Id	lentificatio	9858 AL0002801	r Facility N Kimberly-Cla	ame ark Corp.	Form Approved 03/05/1 OMB No. 2040-000
	3.1		**Outfall Number**	_	1
	cont.	Mar istinger and	Operations Contributing t	to Flow	
		Operation		A	verage Flow
					mg
		1			mg
					Ing
					mg
	(include	Description	Treatment Units		Einal Disposal of Solid or
		(include size, flow rate through each retention time, etc.)	treatment unit, C	ode from able 2C-1	Liquid Wastes Other Than by Discharge
it Continued					
and Treatmer			**Outfall Number**	to Flow	
lows		Operation	operations contributing	A	verage Flow
ge F					mg
Avera					ma
-					
					Ing
					mg
		Description	Treatment Units		Final Disposal of Solid or
		(include size, flow rate through each retention time, etc.)	treatment unit, C	ode from able 2C-1	Liquid Wastes Other Than by Discharge
	3.2	Are you applying for an NPDES permit to	o operate a privately owned to	reatment works	?
Siers		Yes		lo → SKIP to S	Section 4.
S, S	3.3	Have you attached a list that identifies e	ach user of the treatment wor	rks?	
		Yes		0	

	D00814	49858	AL00028	Number	Kimberly-Clark Corr		Form Appr OMB I	lo. 2040-000
CTION		ERMITTENT	ELOWS (40 CER 122 2	(1/n)(4)				-
CHICK	4.1	Except for Yes	storm runoff, leaks, or s	pills, are any dischar	ges described in Sect ✓ No → SI	ions 1 and 3 inte KIP to Section 5	ermittent or sea	sonal?
	4.2	Provide inf	ormation on intermittent	or seasonal flows for	r each applicable outfa	all. Attach additi	unal pages, if m	ecessary.
		Outfall	Operation	Frequ	Jency	Flow	Rate	
		Number	(list)	Average Days/Week	Average Months/Year	Long-Term Average	Maximum Daily	Duratio
				days/week	months/year	mgd	mgd	da
-lows				days/week	months/year	mgd	mgd mgd	da
ttent F				days/week	months/year	mgd		da
termi				days/week	months/year	mgd	mgd	da
Int				days/week	months/year	mgd	mgd	d
				days/week	months/year	mgd	mgd	d
				days/week	months/year	mgd	mgd	dr
				days/week	months/year	mgd	mgd	d
CTION	5.1	DUCTION (Do any eff	40 CFR 122.21(g)(5)) Iuent limitation guideline	days/week	months/year ed by EPA under Secti	mgd on 304 of the C	mgd WA apply to you	d ur facility
CTION	5.1	DOUCTION (Do any eff	40 CFR 122.21(g)(5)) Juent limitation guideline	days/week	months/year ed by EPA under Gecti □ No → S	mgd on 304 of the C KIP to Section 6	mgd WA apply to yoi 5.	di ur facility
CTION	5.1 5.2	DDUCTION (Do any eff Provide th E	40 CFR 122.21(g)(5)) Juent limitation guideline e following information of LG Category	days/week es (ELGs) promulgate on applicable ELGs.	months/year ed by EPA under Gecti □ No → S ELG Subcategory	mgd on 304 of the C KIP to Section 6	mgd WA apply to you	ur facility
icable ELGs	5.1 5.2	DDUCTION (Do any eff Do any eff Yes Provide th E Pulp, Pape Point Source	40 CFR 122.21(g)(5)) Juent limitation guideline e following information of LG Category r, and Fiberboard Mfg. pe Category	days/week es (ELGs) promulgate on applicable ELGs. E Secondary Fiber N	months/year ed by EPA under Secti No → Si ELG Subcategory Ion-Deink Subcategor	mgd on 304 of the C KIP to Section 6	mgd WA apply to you Regulator 40 CFR 430,	d ur facility Y Citation Subpart
Applicable ELGs	5.1	DDUCTION (Do any eff Do any eff Yes Provide th E Pulp, Pape Point Source	40 CFR 122.21(g)(5)) Juent limitation guideline e following information of LG Category r, and Fiberboard Mfg. the Category	days/week es (ELGs) promulgate on applicable ELGs. E Secondary Fiber N	months/year ed by EPA under Gecti No → Si ELG Subcategory Ion-Deink Subcategor	mgd on 304 of the C KIP to Section 6	mgd WA apply to you Regulator 40 CFR 430,	d ur facility <u>y Citation</u> Subpart
Applicable ELGs	5.2 5.3	DUCTION (Do any eff Provide th E Pulp, Pape Point Source Are any of Are any of Yes	40 CFR 122.21(g)(5)) Inuent limitation guideline e following information of LG Category r, and Fiberboard Mfg. the applicable ELGs ex	days/week es (ELGs) promulgate on applicable ELGs. E Secondary Fiber N	months/year ad by EPA under Secti No → S ELG Subcategory Ion-Deink Subcategor production (or other me No → S	mgd on 304 of the C KIP to Section 6 y easure of opera KIP to Section 6	mgd WA apply to you Regulator 40 CFR 430, tion)?	d: ur facility <u>y Citation</u> Subpart
Applicable ELGs	5.1 5.2 5.3 5.4	DUCTION (Do any eff	40 CFR 122.21(g)(5)) Ituent limitation guideline e following information of LG Category r, and Fiberboard Mfg. the applicable ELGs ex the applicable ELGs ex	days/week es (ELGs) promulgate on applicable ELGs. E Secondary Fiber N	months/year ad by EPA under Gecti No → Si ELG Subcategory Ion-Deink Subcategor broduction (or other mon No → Si ad in terms and units of	mgd on 304 of the C KIP to Section 6 y easure of opera KIP to Section 6 of applicable EL	mgd WA apply to you 40 CFR 430, 40 CFR 430, tion)?	d ur facility <u>y Citation</u> Subpart
d Limitations Applicable ELGs	5.2 5.3 5.4	DUCTION (Do any eff Do any eff Provide th E Pulp, Pape Point Source Are any of Are any of Provide ar Outfall Number	40 CFR 122.21(g)(5)) Inuent limitation guideline e following information of LG Category r, and Fiberboard Mfg. the applicable ELGs ex the applicable ELGs ex n actual measure of dail Opera	days/week es (ELGs) promulgate on applicable ELGs. E Secondary Fiber N spressed in terms of p y production expressed ation, Product, or Ma	months/year ad by EPA under Gecti No → Si ELG Subcategory Ion-Deink Subcategor production (or other me No → Si ad in terms and units of aterial	mgd on 304 of the C KIP to Section 6 y y easure of opera KIP to Section 6 of applicable EL Quantity p	mgd WA apply to you Regulator 40 CFR 430, 40 CFR 430, tion)? 5. Gs. eer Day	d ur facility / Citation Subpart Subpart
n-Based Limitations Applicable ELGs	5.1 5.2 5.3 5.4	DUCTION (Do any eff Provide th E Pulp, Pape Point Source Are any of Provide ar Outfall Number DSN001	40 CFR 122.21(g)(5)) Juent limitation guideline e following information of LG Category r, and Fiberboard Mfg. ce Category the applicable ELGs ex- n actual measure of dail Opera Production of tissue pa Production of tissue pa	days/week es (ELGs) promulgate on applicable ELGs. E Secondary Fiber N spressed in terms of p y production expresse ation, Product, or Ma aper in a non-intergra wel from waste (recv	months/year ad by EPA under Gecti No → Si ELG Subcategory Ion-Deink Subcategor broduction (or other mon No → Si ad in terms and units of aterial ated mill cled fiber)	mgd on 304 of the C KIP to Section 6 y easure of opera KIP to Section 6 of applicable EL Quantity p 1,526 500	mgd WA apply to you Regulator 40 CFR 430, 40 CFR 430, 40 CFR 430, 5. Gs. Gs. Gs. Gs. Mer Day 105/0 105/0 105/0 105/0	d ur facility <u>v Citatio</u> Subpart Subpart Unit of <i>fleasure</i> lay lay

	LD00814	on Number 19858	NPDES Permit Number AL0002801	Kim	Facility Name	e Corp.	Form A	Approved 03/05/ MB No. 2040-00		
CTIO	N 6 IMP	ROVEMENTS (40 C	ER 122 21(a)(6))			-				
ono	6.1	Are you presently upgrading, or ope affect the discharg	required by any federal, s rating wastewater treatme ges described in this applic	tate, or local auth nt equipment or p cation?	ority to mee practices or a	t an implem any other er	entation schedule fo ivironmental program em 6.3.	r constructin ns that could		
	62	Briefly identify ear	ch applicable project in the	table below.						
ents				Affected			Final Comp	liance Date		
mprovem		Brief Identificat	on and Description of Project	f Outfalls Source(s) of						
Upgrades and										
	6.3	Have you attache that may affect yo	d sheets describing any ac ur discharges) that you no	dditional water po w have underwa	llution contr y or planned	ol programs ? (optional	(or other environme <i>item)</i>	ntal projects		
] 140		<u> </u>				
		your outfails?	g a narior nom your m p	arony ior on		i allo i allio i i ponata	into ioi any o			
		T Yes			No >	SKIP to Ite	m 7.3.			
	7.2	Yes	e applicable outfalls below.	. Attach waiver re	✓ No → quest and o	SKIP to Ite	m 7.3. d information to the a	application.		
	7.2	Yes If yes, indicate the Outfall Nu	e applicable outfalls below. Imber	. Attach waiver re Outfall Num	No → quest and o ber	SKIP to Ite	m 7.3. d information to the a Outfall Number	application.		
Incteristics	7.2	Yes If yes, indicate the Outfall Nu Have you comple requested and att ✓ Yes	e applicable outfalls below. Imber ted monitoring for all Table ached the results to this a	. Attach waiver re Outfall Num e A pollutants at e pplication packag	No → quest and o ber each of your e? No; a	SKIP to Ite ther require outfalls for waiver has I	m 7.3. d information to the a Outfall Number which a waiver has n been requested from	application. ot been		
haracteristics	7.2 7.3	☐ Yes If yes, indicate the Outfall Nu Have you comple requested and att ☑ Yes 3. Toxic Metals. Complement	e applicable outfalls below. Imber ted monitoring for all Table ached the results to this a vanide, Total Phenols. an	. Attach waiver re Outfall Num e A pollutants at e pplication packag ed Organic Toxic	✓ No → quest and o ber ber	SKIP to Ite ther require outfalls for waiver has l	m 7.3. d information to the a Outfall Number which a waiver has n been requested from ty for all pollutants at	application. ot been my NPDES all outfalls.		
nd Intake Characteristics	7.2 7.3 Table 7.4	☐ Yes If yes, indicate the Outfall Nu Have you comple requested and att ☑ Yes 3. Toxic Metals, Cy Do any of the fact listed in Exhibit 20 ☑ Yes	e applicable outfalls below. Imber ted monitoring for all Table ached the results to this a ranide, Total Phenols, an lity's processes that contri C-3? (See end of instruction	. Attach waiver re Outfall Num e A pollutants at e pplication packag d Organic Toxic bute wastewater ons for exhibit.)	✓ No → quest and o ber	SKIP to Ite ther require outfalls for waiver has l ting authori or more of t	m 7.3. d information to the a Outfall Number which a waiver has n been requested from ty for all pollutants at he primary industry o m 7.8.	application. ot been my NPDES all outfalls. categories		
uent and Intake Characteristics	7.2 7.3 Table 7.4	☐ Yes If yes, indicate the Outfall Nu Have you comple requested and att ☑ Yes 3. Toxic Metals, Co Do any of the fact listed in Exhibit 20 ☑ Yes Have you checked	e applicable outfalls below. Imber ted monitoring for all Table ached the results to this a ranide, Total Phenols, an lity's processes that contri C-3? (See end of instruction d "Testing Required" for al	. Attach waiver re Outfall Num e A pollutants at e pplication packag d Organic Toxic bute wastewater ons for exhibit.)	✓ No → quest and o ber	SKIP to Ite ther require outfalls for waiver has l ting authori or more of t SKIP to Ite otal phenols	m 7.3. d information to the a Outfall Number which a waiver has n been requested from ty for all pollutants at he primary industry o m 7.8. in Section 1 of Table	application. ot been my NPDES all outfalls. categories		
Effluent and Intake Characteristics	7.2 7.3 Table 7.4 7.5	☐ Yes If yes, indicate the Outfall Nu Have you complerequested and att ✓ ✓ Yes 3. Toxic Metals, Cy ✓ Do any of the fact ✓ listed in Exhibit 20 ✓ ✓ Yes Have you checked ✓ ✓ Yes	e applicable outfalls below. Imber ted monitoring for all Table ached the results to this a ranide, Total Phenols, an lity's processes that contri C-3? (See end of instruction d "Testing Required" for al	. Attach waiver re Outfall Num e A pollutants at e pplication packag nd Organic Toxic bute wastewater ons for exhibit.)	✓ No → quest and o ber	SKIP to Ite ther require outfalls for waiver has l ting authori or more of t SKIP to Ite otal phenols	m 7.3. d information to the a Outfall Number which a waiver has n been requested from ty for all pollutants at the primary industry of m 7.8. in Section 1 of Table	application. ot been my NPDES all outfalls. categories		
Effluent and Intake Characteristics	7.2 7.3 Table 7.4 7.5 7.6	 ☐ Yes If yes, indicate the Outfall Nu Have you complerequested and att ☑ Yes 3. Toxic Metals, C Do any of the factisted in Exhibit 20 ☑ Yes Have you checke ☑ Yes List the applicable in Exhibit 2C-3. 	e applicable outfalls below. Imber ted monitoring for all Table ached the results to this ap ranide, Total Phenols, an lity's processes that contri C-3? (See end of instruction d "Testing Required" for all e primary industry categori	. Attach waiver re Outfall Num e A pollutants at e pplication packag nd Organic Toxic bute wastewater ons for exhibit.) Il toxic metals, cya es and check the	✓ No → quest and o ber	SKIP to Ite ther require outfalls for waiver has l ting authori or more of t SKIP to Ite otal phenols ating the rec	m 7.3. d information to the a Outfall Number which a waiver has n been requested from ty for all pollutants at the primary industry of m 7.8. in Section 1 of Table quired GC/MS fraction	application. ot been my NPDES all outfalls. categories e B? on(s) identifie		
Effluent and Intake Characteristics	7.2 7.3 Table 7.4 7.5 7.6	☐ Yes If yes, indicate the Outfall Nu Have you comple requested and att ☑ Yes 3. Toxic Metals, C Do any of the fac listed in Exhibit 20 ✓ ☑ Yes Have you checke ✓ ☑ Yes List the applicable in Exhibit 2C-3. Pri	e applicable outfalls below. Imber ted monitoring for all Table ached the results to this ap ranide, Total Phenols, an lity's processes that contri C-3? (See end of instruction d "Testing Required" for all e primary industry categori mary Industry Category	Attach waiver re Outfall Num A pollutants at e pplication packag Ind Organic Toxic bute wastewater ons for exhibit.)	✓ No → quest and o ber pach of your e? No; a permin Pollutants fall into one anide, and to boxes indic	SKIP to Ite ther require outfalls for waiver has ting authori or more of t SKIP to Ite otal phenols ating the rec Required (Check	m 7.3. d information to the a Outfall Number which a waiver has n been requested from ty for all pollutants at he primary industry of m 7.8. in Section 1 of Table quired GC/MS fractic GC/MS Fraction(s) applicable boxes,	application. ot been my NPDES all outfalls. categories e B?		
Effluent and Intake Characteristics	7.2 7.3 Table 7.4 7.5 7.6	 Yes Yes If yes, indicate the Outfall Nu Have you complerequested and att Yes Toxic Metals, C Do any of the factisted in Exhibit 20 Yes Have you checke Yes List the applicable in Exhibit 2C-3. Pri 	e applicable outfalls below. Imber ted monitoring for all Table ached the results to this approximation vanide, Total Phenols, and lity's processes that contri C-3? (See end of instruction d "Testing Required" for all e primary industry categorian mary Industry Category Ilp and paperboard mills	Attach waiver re Outfall Num A pollutants at e pplication packag d Organic Toxic bute wastewater ons for exhibit.)	 ✓ No → quest and o ber pach of your e? No; a permit Pollutants fall into one △ No → anide, and to boxes indic ☑ Volatile 	SKIP to Ite ther require outfalls for y waiver has l ting authori or more of t SKIP to Ite otal phenols ating the rec Required (Check I Acid	m 7.3. d information to the a Outfall Number which a waiver has n been requested from ty for all pollutants at the primary industry of m 7.8. in Section 1 of Table quired GC/MS fractic GC/MS Fraction(s) applicable boxes.	application. ot been my NPDES all outfalls. categories e B? on(s) identifie		
Effluent and Intake Characteristics	7.2 7.3 Table 7.4 7.5 7.6	☐ Yes If yes, indicate the Outfall Nu Have you complerequested and attere you complerequested and attered and attered in Exhibit 20 3. Toxic Metals, C) Do any of the factisted in Exhibit 20 Isted in Exhibit 20 Yes Have you checke ✓ Yes List the applicable in Exhibit 2C-3. Pri	e applicable outfalls below. Imber ted monitoring for all Table ached the results to this apprime to the results to this apprime. vanide, Total Phenols, an lity's processes that contri C-3? (See end of instruction d "Testing Required" for all e primary industry categorian mary Industry Category Ilp and paperboard mills	Attach waiver re Outfall Num A pollutants at e pplication packag d Organic Toxic bute wastewater ons for exhibit.)	 ✓ No → quest and o ber pach of your e? No; a permit Pollutants fall into one No → anide, and to boxes indic ✓ Volatile ✓ Volatile 	SKIP to Ite ther require outfalls for y waiver has l ting authori or more of t SKIP to Ite otal phenols ating the rec Required (Check I Acid	m 7.3. d information to the a Outfall Number which a waiver has n been requested from ty for all pollutants at the primary industry of m 7.8. in Section 1 of Table quired GC/MS fractic GC/MS Fraction(s) applicable boxes. [2] Base/Neutral	application. ot been my NPDES all outfalls. categories e B? on(s) identifie Pesticio		

EPA	Identificatio	on Number	NPDES Permit Number	Facility N	ame	Form Approved 03/05/19 OMB No. 2040-0004								
	ALD00814	19858	ALUUU2801	kimberiy-Cla	tions 2 through 5 of Table D	for each of the								
	1.1	GC/MS fraction	red "Testing Required" for all required to all required to the standard	lired pollutants in Sec	tions 2 through 5 of 1 able B	for each of the								
		Ves												
	7.8	Have you chec	ked "Believed Present" or "Believe	ed Absent" for all pollu	utants listed in Sections 1 th	ough 5 of Table B								
		where testing i	s not required?											
		Yes		🗖 No										
	7.9	Have you prov required or (2) indicated are "	ded (1) quantitative data for those quantitative data or other required Believed Present" in your discharg	Section 1, Table B, p information for those e?	oollutants for which you have Section 1, Table B, pollutar	indicated testing is its that you have								
		Yes		L No										
	7.10	Does the appli	cant qualify for a small business e	xemption under the c	iteria specified in the instruc	tions?								
pa			Yes → Note that you qualify at the top of Table B, then SKIP to Item 7.12. No											
ics Continue	7.11	Have you prov determined tes pollutants you	ded (1) quantitative data for those ting is required or (2) quantitative have indicated are "Believed Pres	Sections 2 through 5 data or an explanatio ent" in your discharge	5, Table B, pollutants for whith normalized by the sections 2 throug ?	ch you have gh 5, Table B,								
rist	Table	Cartain Carry		Dellutant										
acte	Table C	Lercain Conv	ated whether pollutente ere "Pelie	Pollutants	word Abaant" for all pollutant	a listed on Table C								
Chara	1.12	for all outfalls?	ated whether pollutants are belie		eved Absent for an polititant	s listed on Table C								
ake		Yes		L No										
nt and Int	7.13	Have you com indirectly in an "Believed Pres	Deted Table C by providing (1) qu ELG and/or (2) quantitative data o ent"?	antitative data for tho or an explanation for t	se pollutants that are limited hose pollutants for which yo	either directly or u have indicated								
ner		✓ Yes		No No										
Eff	Table I	D. Certain Hazar	dous Substances and Asbestos											
	7.14	Have you indic all outfalls?	ated whether pollutants are "Belie	ved Present" or "Belie	eved Absent" for all pollutant	s listed in Table D for								
		Yes		No No										
	7.15	Have you com and (2) by prov	pleted Table D by (1) describing th viding quantitative data, if available	e reasons the application?	able pollutants are expected	to be discharged								
		Yes		No No										
	Table I	E. 2,3,7,8-Tetrac	hlorodibenzo-p-Dioxin (2,3,7,8-T	CDD)										
	7.16	Does the facilit know or have	y use or manufacture one or more eason to believe that TCDD is or i	of the 2,3,7,8-TCDD nay be present in the	congeners listed in the instr effluent?	uctions, or do you								
		☐ Yes → (Complete Table E.	No No	→ SKIP to Section 8.									
	7.17	Have you com	pleted Table E by reporting qualita	tive data for TCDD?										
		✓ Yes		LI No										
SECTIO	N 8. USE	D OR MANUFA	CTURED TOXICS (40 CFR 122.2	1(g)(9))										
ed	8.1	Is any pollutan an intermediat	t listed in Table B a substance or a e or final product or byproduct?	a component of a sub	stance used or manufacture	d at your facility as								
ctur		Yes		V N	o → SKIP to Section 9.									
ufa	8.2	List the polluta	nts below.											
Man Toxic		1.	4.		7.									
sed or		2.	5.		8.									
ň		3.	6.		9.									

EPA	Identificati	on Number NPD 49858	ES Permit Number AL0002801	Facility Name Kimberly-Clark Corp.	Form Approved 03/05 OMB No. 2040-0								
CTIO	N 9 BIO	OGICAL TOXICITY TEST	S (40 CER 122 21(a)(11))										
s,	9.1	Do you have any knowled within the last three years Yes	ge or reason to believe that an on (1) any of your discharges	y biological test for acute or chron or (2) on a receiving water in rela □ No → SKIP to Section	nic toxicity has been made tion to your discharge? on 10.								
Test	9.2	Identify the tests and their	purposes below. Test results	are submitted annually to ADEM	as required by NPDES per								
xicity		Test(s)	Purpose of Test(s)	Submitted to NPDES Permitting Authority?	Date Submitted								
gical To		Pass/Fail Static 48 hr Acute Cyprinodon variegatus	As required by NPDES Permit	☑ Yes □ No									
Biolo		Pass/Fail Static 48 hr Acute Mysidopsis Bahia	As required by NPDES Permit	🗹 Yes 🗆 No									
				Yes No									
CTIO	N 10. CC	ONTRACT ANALYSES (40	CFR 122.21(g)(12))										
	10.1	Were any of the analyses	reported in Section 7 performe	ed by a contract laboratory or con	sulting firm?								
		✓ Yes		No → SKIP to Section	on 11.								
	10.2	Provide information for each contract laboratory or consulting firm below.											
			Laboratory Number 1	Laboratory Number 2	Laboratory Number								
		Name of laboratory/firm	Micro Method										
act Analyses		Laboratory address	6500 Suplex Drive Ocean Springs, MS 39564										
Contra		Phone number	(228) 875-6420										
		Pollutant(s) analyzed	Volatile, Acid, Base Neutral, Peticides, BOD, COD, TOC, TSS, Ammonia, Metals, Chlorine, Bromide, Fecal Coliform, Fluoride, Nitrate/Nitirite										
CTIO	N 11. A	DITIONAL INFORMATION	(40 CFR 122.21(g)(13))										
	11.1	Has the NPDES permittin	g authority requested additiona	al information?									
uo		Yes		✓ No → SKIP to Section	on 12.								
mat	11.2	List the information reque	sted and attach it to this applic	ation.									
al Infor		1.		4.									
ddition		2.		5.									
đ													

EPA	Identification	on Number NPDES Permit Number 49858 ALD0002801			Facility Name Kimberly-Clark Co	rp. Form Approved 03/05 OMB No. 2040-0		
SECTIO	N 12 CH	ECKLIST AND C	ERTIFICATION STATEM	ENT (40 CER (122 22(a) and (d))			
SEC 110	12.1	In Column 1 be For each sectio that not all appl	low, mark the sections of n, specify in Column 2 an icants are required to com	Form 2 y attac	2C that you have completed a hments that you are enclosinal sections or provide attach	and are subming to alert the ments.	itting with your application. permitting authority. Note	
		(Column 1			Column 2		
		Section 1:	Outfall Location		w/ attachments			
		Section 2:	Line Drawing		w/ line drawing		w/ additional attachments	
		Section 3: Treatment	Average Flows and t		w/ attachments		 w/ list of each user of privately owned treatmen works 	
		Section 4:	Intermittent Flows		w/ attachments			
		Section 5:	Production	w/ attachments				
		Section 6:	Improvements		w/ attachments		 w/ optional additional sheets describing any additional pollution contro plans 	
					w/ request for a waiver and supporting information		w/ explanation for identic outfalls	
ement					w/ small business exemption request	on 🗆	w/ other attachments	
n Stat		Section 7: Character	Effluent and Intake istics		w/ Table A		w/ Table B	
icatio					w/ Table C		w/ Table D	
Certif					w/ Table E		w/ analytical results as a attachment	
st and		Section 8: Toxics	Used or Manufactured		w/ attachments		1 A.	
hecklis		Section 9: Tests	Biological Toxicity		w/ attachments			
0		Section 10	D: Contract Analyses		w/ attachments			
		Section 1	1: Additional Information		w/ attachments			
		Section 12 Certification	2: Checklist and on Statement		w/ attachments			
	12.2	Certification S I certify under p accordance with submitted. Base responsible for accurate, and c possibility of fin	tatement benalty of law that this doc h a system designed to as ed on my inquiry of the pe gathering the information, complete. I am aware that e and imprisonment for kr	ument ssure ti rson o the in there a nowing	and all attachments were pr hat qualified personnel prope r persons who manage the s formation submitted is, to the are significant penalties for su violations.	epared under erly gather and system, or thos e best of my kr ubmitting false	my direction or supervision l evaluate the information se persons directly nowledge and belief, true, e information, including the	
		Name (print or)	type first and last name)			Official title	Facility Manager	
		Signature				Mobile Mill Facility Manager		

	EPA Identification Number ALD008149858	NPDE	S Permit Number 00002801	кі	Facility Name).	Outfall Number DSN001		Form O	Approved 03/05/19 MB No. 2040-0004
TAE	BLE A. CONVENTIONAL AND N	ON CONVEN	TIONAL POLLUTA	NTS (40 CF	R 122.21(g)(7)(iii	i))1 Eff	fluent		Inta (Option	ke nal)
	Pollutant	(if applicable)	Units (specify)		Maximum Daily Discharge (required)	Maximum Monthly Discharge (if available)	Long-Term Average Daily Discharge (if available)	Number of Analyses	Long-Term Average Value	Number of Analyses
	Check here if you have applied	to your NPD	ES permitting author	rity for a wa	iver for all of the p	ollutants listed on	this table for the not	ted outfall.		
	Biochemical oxygen demand		Concentration	mg/L	68		31.88	650		
1.	(BOD₅)		Mass	lbs	6,781		2966	650		
	Chemical oxygen demand		Concentration	mg/L	26.0			1		
۷.	(COD)		Mass	lbs	2,615			1		
2			Concentration	mg/L	9.14			1		
3.	Total organic carbon (TOC)		Mass	lbs	919			1		
	Tatal augmented colida (TSC)		Concentration	mg/L	239.86		52.60	650		
4.	Total suspended solids (155)		Mass	lbs	23,219		5,011	650		
E	Ammonia (ac NI)		Concentration	mg/L	0.25			1		
э.	Animonia (as N)		Mass	lbs	25.15					
6.	Flow		Rate	MGD	27.36		13.07	912		
-	Temperature (winter)		°C	°C	27.8		21	365		
1.	Temperature (summer)		°C	°C	36.1		28.1	365		
0	pH (minimum)		Standard units	s.u.	6.8		7.27	650		
0.	pH (maximum)		Standard units	s.u.	8.0		7.64	650		

¹ Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR chapter I, subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

	EPA Identification Number ALD008149858	NPDES P ALDOC	ermit Number 00:2801		Facility Name Kimberly-Clark Co	orp.	0	Dutfall Number DSN001			Form Appro OMB N	ved 03/05/19 o. 2040-0004
TABL	E B. TOXIC METALS, CYANIDE	, TOTAL PHE	NOLS, AND Presence (chec	ORGANIC T or Absence ck one)		ITS (40 CF	R 122.21(g)(7)	(v)) ¹ Effi	uent		In (op	take tional)
	Pollutant/Parameter (and CAS Number, if available)	Testing Required	Believed Present	Believed Absent	Units (specify))	Maximum Daily Discharge (required)	Maximum Monthly Discharge (if available)	Long-Term Average Daily Discharge (if available)	Number of Analyses	Long- Term Average Value	Number of Analyses
Sectio	Check here if you qualify as a s 2 through 5 of this table. Note, on 1. Toxic Metals, Cyanide, an	small business however, that y	per the instr you must stil	uctions to For I indicate in th	rm 2C and, therefo ne appropriate colu	ore, do not i imn of this	need to submit table if you beli	quantitative da eve any of the	ta for any of the pollutants listed	organic toxic are present i	pollutants i n your discl	n Sections narge.
11	Antimony, total				Concentration	mg/L	ND			1		
1.1	(7440-36-0)				Mass			_				
10	Arsenic, total	17			Concentration	mg/L	ND			1		
1.2	(7440-38-2)				Mass							
13	Beryllium, total				Concentration	mg/L	ND			1		
1.0	(7440-41-7)				Mass							
14	Cadmium, total				Concentration	mg/L	ND			1		
1.4	(7440-43-9)				Mass	-						
15	Chromium, total				Concentration	mg/L	ND			1	-	
1.0	(7440-47-3)				Mass							
16	Copper, total				Concentration	mg/L	ND			1		
1.0	(7440-50-8)				Mass							
17	Lead, total				Concentration	mg/L	ND			1		
	(7439-92-1)				Mass							
1.8	Mercury, total				Concentration	ng/L	ND			1		
	(7439-97-6)				Mass							
1.9	Nickel, total				Concentration	mg/L	ND			1		
	(7440-02-0)				Mass							
1,10	Selenium, total				Concentration	mg/L	ND			1		
	(7782-49-2)				Mass							
1.11	Silver, total				Concentration	mg/L	ND			1		
	(7440-22-4)				Mass							

	EPA Identification Number ALD008149858	NPDES F	ermit Number 002801		Facility Name Kimberly-Clark Co	orp.	C	Outfall Number DSN001		Form Approved 0 OMB No. 20		ved 03/05/19 o. 2040-0004
TABL	E B. TOXIC METALS, CYANIDE	, TOTAL PHE	NOLS, AND Presence (chec	ORGANIC T or Absence ck one)	OXIC POLLUTAN	TS (40 CF	R 122.21(g)(7)	(v)) ¹ Effi	uent	-	int (op	take tional)
	Pollutant/Parameter (and CAS Number, if available)	Testing Required	Believed Present	Believed Absent	Units (specify)		Maximum Daily Discharge (required)	Maximum Monthly Discharge (if available)	Long-Term Average Daily Discharge (if available)	Number of Analyses	Long- Term Average Value	Number of Analyses
1.12	Thallium, total				Concentration	mg/L	ND		(1		
1.14	(7440-28-0)				Mass							
1.13	Zinc, total (7440-66-6)				Concentration Mass	mg/L	ND			1		
	Cvanide, total				Concentration	mg/L	ND			1		
1.14	(57-12-5)				Mass						-	
1.15	Phenols, total			7	Concentration	mg/L	ND			1		
Section	on 2 Organic Toxic Pollutants	(GC/MS Fract	ion—Volatil	e Compound	(indee	1					1	
	Acrolein		_		Concentration	ug/L	ND			1	[
2.1	(107-02-8)				Mass							
	Acrylonitrile				Concentration	ug/L	ND			1		
2.2	(107-13-1)				Mass			_				
0.0	Benzene				Concentration	ug/L	ND			1		
2.3	(71-43-2)				Mass							
24	Bromoform				Concentration	ug/L	ND			1		
2.4	(75-25-2)				Mass							
25	Carbon tetrachloride				Concentration	ug/L	ND			1		
2.0	(56-23-5)				Mass	-						
26	Chlorobenzene				Concentration	ug/L	ND			1		
2.0	(108-90-7)				Mass							
2.7	Chlorodibromomethane				Concentration	ug/L	ND			1		
	(124-48-1)				Mass							
2.8	Chloroethane				Concentration	ug/L	ND			1		
	(75-00-3)				Mass							

	EPA Identification Number ALD008149858	NPDES P ALDOG	ermit Number 002801		Facility Name Kimberly-Clark Co	orp.	C	Outfall Number DSN001		Form Approved 03 OMB No. 204		o. 2040-0004
TABL	E B. TOXIC METALS, CYANIDE	, TOTAL PHE	NOLS, AND Presence (cheo	ORGANIC T or Absence ck one)		TS (40 CF	<u>R</u> 122.21(g)(7)	(v)) ¹ Effi	uent		Int (op	take tional)
	Pollutant/Parameter (and CAS Number, if available)	Testing Required	Believed Present	Believed Absent	Units (specify)		Maximum Daily Discharge (required)	Maximum Monthly Discharge (if available)	Long-Term Average Daily Discharge (if available)	Number of Analyses	Long- Term Average Value	Number of Analyses
20	2-chloroethylvinyl ether				Concentration	ug/L	ND			1		
2.5	(110-75-8)				Mass							
2 10	Chloroform (67-66-3)				Concentration	ug/L	ND			1		
2.10					Mass							
2.11	Dichlorobromomethane				Concentration	ug/L	ND			1		
	(75-27-4)		-	_	Mass							
2.12	1,1-dichloroethane				Concentration	ug/L	ND			1		
	(75-34-3)				Mass							
2.13	1,2-dichloroethane				Concentration	ug/L	ND			1		
	(107-06-2)				Mass							
2.14	1,1-dichloroethylene			\checkmark	Concentration	ug/L	ND			1		
	(/5-35-4)				Mass							
2.15	1,2-dichloropropane			\checkmark	Concentration	ug/L	ND			1		
	(6-10-01)	-			Mass	1						
2.16	1,3-dichloropropylene				Concentration	ug/L	ND			1		
	(342-73-0)				Mass					1		
2.17	Ethylbenzene	\checkmark		\checkmark	Mass	ug/L	ND			1		
					Concentration	ug/I	ND			1		
2.18	(74-83-9)			\checkmark	Mass	. ug/L				1		
	Mathud ablarida				Concentration	110/1	ND			1		
2.19	(74-87-3)				Mass	46/ L	110			-		-
	Methylene chloride	_		_	Concentration	ug/L	ND			1		
2.20	(75-09-2)				Mass							
	1 1 2 2- tetrachloroethane		-	_	Concentration	ug/L	ND			1		
2.21	(79-34-5)				Mass							

	EPA Identification Number ALD008149858	NPDES P ALDOO	ermit Number 002801		Facility Name Kimberly-Clark Co	urp.	C	utfall Number DSN001		Form Approved 0 OMB No. 204		ved 03/05/19 o. 2040-0004
TABL	E B. TOXIC METALS, CYANIDE	, TOTAL PHE	NOLS, AND Presence (chec	ORGANIC T or Absence ok one)		TS (40 CF	R 122.21(g)(7)	(v)) ¹ Effle	uent		Inf (op	take tional)
	Pollutant/Parameter (and CAS Number, if available)	Testing Required	Believed Present	Believed Absent	Units (specify)		Maximum Daily Discharge (required)	Maximum Monthly Discharge (if available)	Long-Term Average Daily Discharge (if available)	Number of Analyses	Long- Term Average Value	Number of Analyses
2.22	Tetrachloroethylene		[]		Concentration	ug/L	ND			1		
2.23	(127-18-4) Toluene (108-88-3)				Mass Concentration Mass	ug/L	ND			1		
2.24	1,2-trans-dichloroethylene (156-60-5)				Concentration Mass	ug/L	ND			1		
2.25	1,1,1-trichloroethane (71-55-6)				Concentration Mass	ug/L	ND			1		
2.26	1,1,2-trichloroethane (79-00-5)				Concentration Mass	ug/L	ND			1		
2.27	Trichloroethylene (79-01-6)				Concentration Mass	ug/L	ND			1		
2.28	Vinyl chloride (75-01-4)				Concentration Mass	ug/L	ND			1		
Section	on 3. Organic Toxic Pollutants	(GC/MS Fract	ion-Acid C	ompounds)								
3.1	2-chlorophenol (95-57-8)				Concentration Mass	ug/L	ND			1		
3.2	2,4-dichlorophenol (120-83-2)				Concentration Mass	ug/L	ND			1		
3.3	2,4-dimethylphenol (105-67-9)				Concentration Mass	ug/L	ND			1		
3.4	4,6-dinitro-o-cresol (534-52-1)				Concentration Mass	ug/L	ND			1		
3.5	2,4-dinitrophenol (51-28-5)				Concentration Mass	ug/L	ND			1		

	EPA Identification Number	NPDES F	Permit Number		Facility Name		C	Outfall Number			Form Appro OMB N	ved 03/05/19 o. 2040-0004
	ALD008149858	ALDU	JU2801		Kimberly-Clark Co	orp.		DSN001				
TABL	E B. TOXIC METALS, CYANIDE	, TOTAL PHE	NOLS, AND Presence (chea	ORGANIC T or Absence ck one)	OXIC POLLUTAN	TS (40 CF	R 122.21(g)(7)	(v)) ¹ Effi	uent		Int (op	t ake tional)
	Pollutant/Parameter (and CAS Number, if available)	Testing Required	Believed Present	Believed Absent	Units (specify)		Maximum Daily Discharge (required)	Maximum Monthly Discharge (if available)	Long-Term Average Daily Discharge (if available)	Number of Analyses	Long- Term Average Value	Number of Analyses
3.6	2-nitrophenol			7	Concentration	ug/L	ND			1		
	(88-75-5)				Mass							
3.7	4-nitrophenol			\checkmark	Concentration	ug/L	ND			1		
	n chloro m crosol				Concentration	ua/l	ND			1		
3.8	(59-50-7)				Mass							
3.0	Pentachlorophenol				Concentration	ug/L	ND			1		
5.5	(87-86-5)				Mass							
3.10	Phenol			\checkmark	Concentration	ug/L	ND			1		
	(100-90-2)	-			Mass							
3.11	2,4,6-trichlorophenol (88-05-2)			\checkmark	Mass	ug/L	ND			1		
Section	on 4. Organic Toxic Pollutants	GC/MS Fract	ion-Base /	Neutral Com	pounds)							
	Acenaphthene				Concentration	ug/L	ND			1		
4.1	(83-32-9)				Mass							
4.0	Acenaphthylene				Concentration	ug/L	ND			1		
4.2	(208-96-8)				Mass							
13	Anthracene				Concentration	ug/L	ND			1		
4.0	(120-12-7)				Mass							
4.4	Benzidine				Concentration	ug/L	ND			1		
	(92-87-5)				Mass					1		
4.5	Benzo (a) anthracene			$\overline{\mathbf{A}}$	Concentration	ug/L	ND			1		
	(50-55-3)				Mass							
4.6	Benzo (a) pyrene	\checkmark		\checkmark	Concentration	ug/L	ND			1		
	(30-32-0)				Wass							

EPA Identification Number ALD008149858		NPDES Permit Number ALD0002801			Facility Name Kimberly-Clark Corp.		Outfall Number DSN001			Form Approved 03/05/19 OMB No. 2040-0004			
TABL	E B. TOXIC METALS, CYANIDE	, TOTAL PHE	NOLS, AND ORGANIC T Presence or Absence (check one)		TOXIC POLLUTANTS (40 CF		R 122.21(g)(7)(v)) ¹ Effluent				Intake (optional)		
	Pollutant/Parameter (and CAS Number, if available)	Testing Required	Believed Present	Believed Absent	Units (specify)		Maximum Daily Discharge (required)	Maximum Monthly Discharge (if available)	Long-Term Average Daily Discharge (if available)	Number of Analyses	Long- Term Average Value	Number of Analyses	
47	3,4-benzofluoranthene				Concentration	ug/L	ND			1			
4.7	(205-99-2)				Mass								
48	Benzo (ghi) perylene				Concentration	ug/L	ND			1			
1.0	(191-24-2)				Mass								
4.9	Benzo (k) fluoranthene (207-08-9) Bis (2-chloroethoxy) methane (111-91-1)				Concentration	ug/L	ND			1			
					Mass								
4.10					Concentration	ug/L	ND			1			
					Mass								
4.11	Bis (2-chloroethyl) ether				Concentration	ug/L	ND			1			
	(111-44-4)				Mass								
4.12	Bis (2-chloroisopropyl) ether (102-80-1)				Concentration	ug/L	ND			1			
					Mass								
4.13	Bis (2-ethylhexyl) phthalate	\checkmark		\checkmark	Concentration	ug/L	ND			1			
	(117-01-7)				Concentration		ND			1			
4.14	4-bromophenyl phenyl ether			\checkmark	Mass	ug/L	NU			1			
					Concentration		ND			1			
4.15	Butyl benzyl phthalate	\square			Mass	ug/L	NU			1	-		
	2-chloronaphthalene	ne 🗹				Concentration	ug/1	ND			1		
4.16					Mass	ug/ L	NU			-			
	1 ablaraphonyl phonyl other			Ø	Concentration	110/1	ND			1			
4.17	(7005-72-3)				Mass	06/ L	110			-			
-	Chrysene (218-01-9)				Concentration	ug/L	ND			1			
4.18					Mass								
	Dibenzo (a,h) anthracene (53-70-3)	F71			Concentration	ug/L	ND			1			
4.19					Mass								

	EPA Identification Number ALD008149858	NPDES Permit Number ALD0002801		Facility Name Kimberly-Clark Corp.		Outfall Number DSN001			Form Approved 03/05/19 OMB No. 2040-0004			
TABL	E B. TOXIC METALS, CYANIDE	, TOTAL PHE	NOLS, AND ORGANIC T Presence or Absence (check one)		TOXIC POLLUTANTS (40 CF		R 122.21(g)(7)	Intake (optional)				
	Pollutant/Parameter (and CAS Number, if available)	Testing Required	Believed Present	Believed Absent	Units (specify)		Maximum Daily Discharge (required)	Maximum Monthly Discharge (if available)	Long-Term Average Daily Discharge (if available)	Number of Analyses	Long- Term Average Value	Number of Analyses
4 20					Concentration	ug/L	ND			1		
4.20	(95-50-1)				Mass							
4 21	1,3-dichlorobenzene				Concentration	ug/L	ND			1		
7.21	(541-73-1)				Mass							
4.22	1,4-dichlorobenzene (106-46-7)				Concentration	ug/L	ND			1		
					Mass							
4.23	3,3-dichlorobenzidine (91-94-1)				Concentration Mass	ug/L	ND			1		
1.04	Diethyl phthalate				Concentration	ug/L	ND			1		
4.24	(84-66-2)				Mass							
1.05	Dimethyl phthalate (131-11-3)				Concentration	ug/L	ND			1		
4.25					Mass							
4.00	Di-n-butyl phthalate (84-74-2)			\square	Concentration	ug/L	ND			1	1	
4.20					Mass						-	
4.07	2,4-dinitrotoluene				Concentration	ug/L	ND			1		
4.27	(121-14-2)				Mass							
1 20	2,6-dinitrotoluene (606-20-2)	[7]			Concentration	ug/L	ND			1		
4.20					Mass							
1 20	Di-n-octyl phthalate (117-84-0)	tyl phthalate			Concentration	ug/L	ND			1		
4.23					Mass		-					
1 30	1,2-Diphenylhydrazine (as azobenzene) (122-66-7)				Concentration	ug/L	ND	1		1		
4.00					Mass							
4 31	Fluoranthene (206-44-0)				Concentration	ug/L	ND			1		
4.01					Mass							
4 32	Fluorene	ne 🔽			Concentration	ug/L	ND			1		
4.32	(86-73-7)				Mass							

EPA Identification Number NF ALD008149858			NPDES Permit Number ALD0002801		Facility Name Kimberly-Clark Corp.		Outfall Number DSN001			Form Approved 03/05/19 OMB No. 2040-0004			
TABL	E B. TOXIC METALS, CYANIDE	, TOTAL PHE	NOLS, AND ORGANIC T Presence or Absence (check one)		TOXIC POLLUTANTS (40 CF		R 122.21(g)(7)	Intake (optional)					
	Pollutant/Parameter (and CAS Number, if available)	Testing Required	Believed Present	Believed Absent	Units (specify)		Maximum Daily Discharge (required)	Maximum Monthly Discharge (if available)	Long-Term Average Daily Discharge (if available)	Number of Analyses	Long- Term Average Value	Number of Analyses	
4 33	Hexachlorobenzene				Concentration	ug/L	ND			1			
4.00	(118-74-1)				Mass		-						
4.34	Hexachlorobutadiene (87-68-3)				Concentration	ug/L	ND			1			
1.01					Mass								
4.35	Hexachlorocyclopentadiene (77-47-4)				Concentration	ug/L	ND			1			
					Mass								
4.36	Hexachloroethane (67-72-1)				Concentration	ug/L	ND			1			
					Mass								
4.37	Indeno (1,2,3-cd) pyrene				Concentration	ug/L	ND			1			
	(193-39-5)				Mass								
4.38	Isophorone (78-59-1)	\checkmark			Concentration	ug/L	ND			1			
					Concentration		ND			1			
4.39	Naphthalene	\checkmark		\checkmark	Concentration	ug/L	NU			1			
	(91-20-3)				Concontration	119/1	ND			1			
4.40	Nitrobenzene			\checkmark	Mass	ug/L	NU			1			
					Concentration	ug/I	ND			1			
4.41	(62-75-9)			\checkmark	Mass	ug/ L	NU			-			
	N-nitrosodi-n-propylamine (621-64-7)	di-n-propylamine			Concentration	ug/I	ND			1			
4.42					Mass	GB/C	110			-			
	N nitrogodinhonydomino				Concentration	ug/l	ND			1			
4.43	(86-30-6)				Mass	- 67 C							
	Phenanthrene (85-01-8)				Concentration	ug/L	ND			1			
4.44					Mass	Gr =							
	Pyrene				Concentration	ug/L	ND			1			
4.45	(129-00-0)				Mass								
	EPA Identification Number	NPDES Permit Number ALD0002801		Facility Name Kimberly-Clark Co	orp.	C	Dutfall Number		Form Approved 03/05/19 OMB No. 2040-0004				
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TADL		TOTAL DUE	NOLC AND	ODCANIC		TC //0 CE	D 122 24(m)(7)	(AA)11	STATISTICS IN THE	-	-		
TABL	E B. TOXIC METALS, CTANIDE		Presence (cheo	or Absence ck one)		15 (40 CF	K 122.21(g)(7)	Eff	uent		In (op	t ake tional)	
	Pollutant/Parameter (and CAS Number, if available)	Testing Required	Believed Present	Believed Absent	Units (specify)		Maximum Daily Discharge (required)	Maximum Monthly Discharge (if available)	Long-Term Average Daily Discharge (if available)	Number of Analyses	Long- Term Average Value	Number of Analyses	
4.46	1,2,4-trichlorobenzene				Concentration	ug/L	ND			1			
4.40	(120-82-1)				Mass								
Section	on 5. Organic Toxic Pollutants	(GC/MS Fract	ion—Pestic	ides)	10					1	1		
5.1	Aldrin				Concentration	ug/L	ND			1			
	(309-00-2)	_			Mass								
5.2	a-BHC			\checkmark	Concentration	ug/L	ND			1			
	(319-84-6)				Mass								
5.3	β-ВНС				Concentration	ug/L	ND			1			
0.0	(319-85-7)				Mass								
54	ү-ВНС				Concentration	ug/L	ND			1			
0.4	(58-89-9)				Mass								
5.5	δ-ΒΗC				Concentration	ug/L	ND			1			
5.5	(319-86-8)				Mass								
5.6	Chlordane				Concentration	ug/L	ND			1			
5.0	(57-74-9)				Mass								
57	4,4'-DDT				Concentration	ug/L	ND			1			
5.7	(50-29-3)			Ľ.	Mass								
5.0	4,4'-DDE				Concentration	ug/L	ND			1			
0.6	(72-55-9)			Ľ	Mass								
50	4,4'-DDD				Concentration	ug/L	ND			1			
5.9	(72-54-8)				Mass								
E 40	Dieldrin				Concentration	ug/L	ND			1			
5.10	(60-57-1)				Mass								
5.44	a-endosulfan				Concentration	ug/L	ND			1			
5.11	(115-29-7)				Mass								

	EPA Identification Number ALD008149858	NPDES P ALDOC	ermit Number 002801		Facility Name Kimberly-Clark Co	rp.	C	Dutfall Number			Form Appro OMB N	ved 03/05/19 o. 2040-0004
TABL	E B. TOXIC METALS, CYANIDE	, TOTAL PHE	NOLS, AND Presence (chee	ORGANIC T or Absence ck one)	OXIC POLLUTAN	TS (40 CF	R 122.21(g)(7)	(v)) ¹ Effl	uent	E	Int (opt	take tional)
	Pollutant/Parameter (and CAS Number, if available)	t/Parameter Testing mber, if available) Required Believed Bel Present At		Believed Absent	ved (specify) ent		Maximum Daily Discharge (required)	Maximum Monthly Discharge (if available)	Long-Term Average Daily Discharge (if available)	Number of Analyses	Long- Term Average Value	Number of Analyses
5 12	β-endosulfan				Concentration	ug/L	ND			1		
5.12	(115-29-7)				Mass							
5 13	Endosulfan sulfate				Concentration	ug/L	ND			1		
0.10	(1031-07-8)				Mass							
5.14	Endrin				Concentration	ug/L	ND			1		
	(72-20-8)				Mass							
5.15	Endrin aldehyde				Concentration	ug/L	ND			1		
	(/421-93-4)				Mass							
5.16	Heptachlor				Concentration	ug/L	ND			1		
	(/6-44-8)				Mass							
5.17	Heptachlor epoxide			\checkmark	Concentration	ug/L	ND			1		
					Mass							
5.18	(53469-21-9)				Concentration	ug/L	ND			1		
-	DCD 4054				Mass							
5.19	(11097-69-1)			\checkmark	Concentration	ug/L	ND			1		
	DCD 1001				Mass							
5.20	(11104-28-2)			\checkmark	Concentration	ug/L	ND			1		
	DCP 1232				Concentration		NID			1		
5.21	(11141-16-5)	\checkmark			Mass	ug/L	ND		·····	1		
	PCB-1248				Concentration	110/1	ND			1		
5.22	(12672-29-6)				Mass	ug/L	ND			1		
-	PCB-1260		_		Concentration	ug/L	ND			1		
5.23	(11096-82-5)				Mass	-6/-				-		
	PCB-1016	-	-	-	Concentration	ug/L	ND			1		
5.24	(12674-11-2)	\checkmark			Mass	0/ -				-		

	EPA Identification Number ALD008149858	NPDES F	Permit Number		Facility Name Kimberly-Clark Co	rp.	Outfall Number DSN001			Form Approved OMB No. 2		
TABL	E B. TOXIC METALS, CYANIDE	, TOTAL PHE	NOLS, AND	ORGANIC T	OXIC POLLUTAN	TS (40 CF	R 122.21(g)(7)	(v)) ¹	1			
			Presence (cheo	or Absence ck one)				Eff	uent		Int (opt	ake ional)
	Pollutant/Parameter (and CAS Number, if available)	Testing Required	Believed Present	Believed Absent	Units (specify)		Maximum Daily Discharge (required)	Maximum Monthly Discharge (if available)	Long-Term Average Daily Discharge (if available)	Number of Analyses	Long- Term Average Value	Number of Analyses
5.05	Toxaphene	[7]			Concentration	ug/L	ND			1		
5.25	(8001-35-2)				Mass							-

	EPA Identification Numb	er	NPDES Per	mit Number		Facility Name		Outfall Number		Form A	pproved 03/05/19
	ALD008149858		ALD000	2801	Kimb	erly-Clark Corp.		DSN001		ON	10 140. 2040-0004
ТАВ	LE C. CERTAIN CO	VENTIONAL	AND NON CO	NVENTIONAL PO	DLLUTANTS	(40 CFR 122.21(g)	(7)(vi)) ¹				
		Presence o (check	(one)				Effl	uent		Inta (Optic	ke onal)
	Pollutant	Pollutant Believed Believed Present Absent		Units (specify	Units (specify)		Maximum Monthly Discharge (if available)	Long-Term Average Daily Discharge (if available)	Number of Analyses	Long-Term Average Value	Number of Analyses
	Check here if you be each pollutant. Check here if you be each pollutant.	elieve all polluta	ants on Table	C to be present in C to be absent in y	your discha your dischar	rge from the noted o ge from the noted ou	utfall. You need utfall. You need a	not complete the "F not complete the "Pr	Presence or Abse resence or Abse	ence" column of T nce" column of T	Table C for
	Bromide			Concentration	mg/L	ND			1		
1.	(24959-67-9)			Mass							
2	Chlorine, total			Concentration							
Ζ,	residual			Mass					-		
3	Color			Concentration	PCU	88			1		
5.	COIOI			Mass							
A	Fecal coliform			Concentration	CFM/100m	12			1		
ч,				Mass							
5	Fluoride			Concentration							
·.	(16984-48-8)			Mass							
6	Nitrate-nitrite			Concentration	mg/L	2.5		1.72	14		
				Mass							
7.	Nitrogen, total	\checkmark		Concentration	mg/L	2.17		1.13	14		
	organic (as N)			Mass							
8.	Oil and grease	\checkmark		Concentration	mg/L	ND	Sec		1		
				Mass							
9.	Phosphorus (as	\checkmark		Concentration	mg/L	1.09		0.571	14		
	P), total (7723-14-0)			Mass			. <u>.</u>				
10.	Sulfate (as SO ₄)	\checkmark		Concentration	mg/L	64.8			1		
	(14808-79-8)			Mass							
11.	Sulfide (as S)		\checkmark	Concentration							
		-	-	Mass	_						

	EPA Identification Number ALD008149858		NPDES Per ALDOOC	NPDES Permit Number ALD0002801 Ki		Facility Name perly-Clark Corp.		Outfall Number DSN001		Form Approved 03/ OMB No. 2040	
TAB	LE C. CERTAIN CO	NVENTIONAL Presence o (check	VENTIONAL AND NON CO Presence or Absence (check one)		LLUTANT	S (40 CFR 122.21(g)	(7)(vi)) ¹ Efflu	uent		Inta (Optio	ike onal)
	Pollutant	Believed Present	Believed Absent	Units (specify)		Maximum Daily Discharge (required)	Maximum Monthly Discharge (if available)	Long-Term Average Daily Discharge (if available)	Number of Analyses	Long-Term Average Value	Number of Analyses
12	Sulfite (as SO ₃)			Concentration							
16.	(14265-45-3)			Mass			*** -***				
13.	Surfactants			Concentration							
				Mass							
14.	Aluminum, total			Concentration							
	(7429-90-5)			Mass							
15.	Barium, total	\checkmark		Concentration	mg/L	0.0297			1		
	(7440-39-3)			Mass							
16.	Boron, total	\checkmark		Concentration	mg/L	0.165			1		
	(1440-42-0)			Concentration							
17.	Cobalt, total		\checkmark	Mass							
				Concentration							
18.	(7439-89-6)			Mass							
	Magnasium total			Concentration	mg/L	1.91	the state of the s		1		
19.	(7439-95-4)	\checkmark		Mass							
	Molybdenum,			Concentration							
20.	total		\checkmark	Mass							
	(7439-90-7)			Concentration	mg/L	0.00742			1		
21.	(7439-96-5)	\checkmark		Mass							
	Tin total	-		Concentration			A LONG TO A				
22.	(7440-31-5)			Mass			and the second				
00	Titanium, total			Concentration							
23.	(7440-32-6)			Mass							

	EPA Identification Number NPDES Permit Number ALD008149858 ALD0002801		mit Number 02801	Facility Name Kimberly-Clark Corp.			Outfall Number DSN001		Form Approved 03/05/19 OMB No. 2040-0004		
TAB	LE C. CERTAIN CO	NVENTIONAL	AND NON CO	NVENTIONAL PO	LLUTANT	S (40 CFR 122.21(g)	(7)(vi)) ¹			-	
		Presence o (check	k one)				Effl	uent		Inta (Optic	i ke onal)
	Pollutant	Believed Present	Believed Absent	Units (specify)		Maximum Daily Discharge (required)	Maximum Monthly Discharge (if available)	Long-Term Average Daily Discharge (if available)	Number of Analyses	Long-Term Average Value	Number of Analyses
24.	Radioactivity	and the second se		1.0							
	Alpha total			Concentration	pCi/L	0.572			1		
	Alpha, total			Mass							
	Data tatal			Concentration	pCi/L	1.362			1		
	Beta, total			Mass							
				Concentration							
	Radium, totai			Mass							
	D. I			Concentration	pCi/L	0.610			1		
	Radium 226, total			Mass							

	EPA Identification Number	NPDES Permit Number	Fa	acility Name	Outfall Number	Form Approved 03/05/19
-	ALD008149858	ALD0002801	Kimbe	rly-Clark Corp.	DSN001	CMID 110, 2040 0004
TAB	LE D. CERTAIN HAZARDOUS S	UBSTANCES AND ASBEST Presence or (check	OS (40 CFR 122.2 Absence one)	1(g)(7)(vii)) ¹		Available Quantitative Data
	, onutant	Believed Present	Believed Absent	Reason Polluta	ant Believed Present in Discharge	(specify units)
1.	Asbestos					
2.	Acetaldehyde					
3.	Allyl alcohol					
4.	Allyl chloride					
5.	Amyl acetate		I			
6.	Aniline					
7.	Benzonitrile					
8.	Benzyl chloride					
9.	Butyl acetate					
10.	Butylamine					
11.	Captan					
12.	Carbaryl					
13.	Carbofuran					
14.	Carbon disulfide					
15.	Chlorpyrifos					
16.	Coumaphos					
17.	Cresol					
18.	Crotonaldehyde					
19.	Cyclohexane					

	EPA Identification Number	NPDES Permit Number	F	acility Name	Outfall Number	Form Approved 03/05/19 OMB No. 2040-0004
TAD		ALDOUO2801	COS (40 CEP 422 2	erly-clark Corp.	D3N001	
IAB	Pollutant	Presence o (check	r Absence one)	Resson Bellut	ant Policy ad Drocent in Discharge	Available Quantitative Data
	rondtant	Believed Present	Believed Absent	Reason Pollut	ant Believed Present in Discharge	(specify units)
20.	2,4-D (2,4-dichlorophenoxyacetic acid)				
21.	Diazinon					
22.	Dicamba					
23.	Dichlobenil					
24.	Dichlone					
25.	2,2-dichloropropionic acid					
26.	Dichlorvos					
27.	Diethyl amine					
28.	Dimethyl amine					
29.	Dintrobenzene					
30.	Diquat					
31.	Disulfoton					
32.	Diuron					
33.	Epichlorohydrin					
34.	Ethion					
35.	Ethylene diamine					
36.	Ethylene dibromide					
37.	Formaldehyde					
38.	Furfural					

	EPA Identification Number	NPDES Permit Number	Fa	acility Name	Outfall Number	Form Approved 03/05/19 OMB No. 2040-0004
-	ALD008149858	ALD0002801	Kimbe	rly-Clark Corp.	DSN001	
TAB	LE D. CERTAIN HAZARDOUS	SUBSTANCES AND ASBEST Presence of (check	OS (40 CFR 122-2 r Absence one)	1(g)(7)(vii)) ¹		Available Quantitative Data
	i onutant	Believed Present	Believed Absent	Reason Polluta	int Believed Present in Discharge	(specify units)
39.	Guthion					
40.	Isoprene				And Anno 201	
41.	Isopropanolamine					
42.	Kelthane			an ann ann a		
43.	Kepone					
44.	Malathion					
45.	Mercaptodimethur					
46.	Methoxychlor					
47.	Methyl mercaptan					
48.	Methyl methacrylate					
49.	Methyl parathion			and a second		
50.	Mevinphos					
51.	Mexacarbate					
52.	Monoethyl amine					
53.	Monomethyl amine					
54.	Naled					
55.	Naphthenic acid					
56.	Nitrotoluene					
57.	Parathion					

	EPA Identification Number N	PDES Permit Number	F	acility Name	Outfall Number	Form Approved 03/05/19
_	ALD008149858	ALD0002801	Kimbe	erly-Clark Corp.	DSN001	01010 110. 2040-0004
TAB	LE D. CERTAIN HAZARDOUS SUBSTA	NCES AND ASBEST Presence o (check	OS (40 CFR 122.2 r Absence one)	21(g)(7)(vii)) ¹		Available Quantitative Data
	Fondtant	Believed Present	Believed Absent	Reason Polluta	ant Believed Present in Discharge	(specify units)
58.	Phenolsulfonate					
59.	Phosgene					
60.	Propargite					
61.	Propylene oxide					
62.	Pyrethrins					
63.	Quinoline					
64.	Resorcinol					
65.	Strontium					
66.	Strychnine					
67.	Styrene					
68.	2,4,5-T (2,4,5-trichlorophenoxyacetic acid)		V			
69.	TDE (tetrachlorodiphenyl ethane)					
70.	2,4,5-TP [2-(2,4,5-trichlorophenoxy) propanoic acid]					
71.	Trichlorofon					
72.	Triethanolamine					
73.	Triethylamine					
74.	Trimethylamine					
75.	Uranium					
76.	Vanadium					

	EPA Identification Number NPDES Permit Number ALD008149858 ALD0002801		Fr Kimbe	acility Name rly-Clark Corp.	Form Approved 03/05/15 OMB No. 2040-0004		
TAB	LE D. CERTAIN HAZARDOUS	SUBSTANCES AND ASBEST	OS (40 CFR 122.2	1(g)(7)(vii)) ¹			
	Dellutent	Presence o (check	one)			Available Quantitative Data	
	Ponutant	Believed Present	Believed Absent	Reason Pollutar	t Believed Present in Discharge	(specify units)	
77.	Vinyl acetate						
78.	Xylene						
79.	Xylenol						
80.	Zirconium						

EPA Identification Number ALD008149858	NPDES Per ALDOO	mit Number 02801		Facility Name Kimberly-Clark Corp.	Outfall Number	Form Approved 03/05/19 OMB No. 2040-0004		
TABLE E. 2,3,7,8 TETRACHLOR	ODIBENZO P DIOX	IN (2,3,7,8 T	CDD) (40 CI	FR 122.21(g)(7)(viii))				
Pollutant	TCDD Congeners	Prese Abs (chec	nce or ence k one)		Results of Screening Procedu	ıre		
	Used or Manufactured Believed Believed Present Absent							
2,3,7,8-TCDD				Analytical results of the water sample collected on 8/25/2022 are less than Laboratory Mer Imits				

EPA Ide	ntification Number	NPDES Permit Number	er	Facility Name			Form Ap	proved 03/05/		
ALC	0008149858	ALD0002801	Ki U.S. Enviro	mberly-Clark	Corp.	CV	OWI	. 110. 2040-00		
FORM 2E IPDES	€EPA	A	ES Permit to MINING, AN	Discharge V D SILVICULT CESS WASTE	Vastewat URAL FA	er ACILITIES	WHICH			
ECTION 1.	OUTFALL LOC	ATION (40 CFR 122.21(h)(1))		a sugar a se						
1	.1 Provide inf	ormation on each of the facility	's outfalls in the tat	ble below.						
tion	Number	Receiving Water Name	Lat	titude		١	Longitude	2		
I Loca	DSN007	Chickasaw Creek	30° 44	l [′] 13″	N	88°	02′4	5″ W		
outfal			D	, ,,	N	o	,	" W		
0			D	, ,,		0	,	"		
ECTION 2.	DISCHARGE D	ATE (40 CFR 122.21(h)(2))								
e 2	.1 Are you a r	new or existing discharger? (Ch	neck only one resp	onse.)						
ate	Nev	□ New discharger ☑ Existing discharger → SKIP to Section 3.								
	.2 Specify you	Specify your anticipated discharge date:								
ECTION 3	WASTE TYPES	(40 CER 122 21(b)(3))				-		-		
bes	San Res	Sanitary wastes Sanitary wastes Restaurant or cafeteria waste Non-contact cooling water The full the particular difference of the particular								
ste Ty	.2 Does the fa	Does the facility use cooling water additives?								
Mas	3 List the cor	List the cooling water additives used and describe their composition.								
		Cooling Water Additives	Composition of Additives (if available to you)							
		N/A			(ii dv	allable to yo	u)			
4	.1 Have you of this applica	completed monitoring for all paration package?	rameters in the tab No; a waiver ha (attach waiver r	le below at ea is been reque equest and ac	sted from my	tfalls and NPDES p nation) -	ermitting a	he results to authority Section 5.		
eristics	Pa	rameter or Pollutant	Number of Analyses (if actual data	Maxim Disc (speci	um Daily harge ify units)	Averag Discl (specifi	e Daily narge y units)	Source (use code per		
acte			reported)	Mass	Conc.	Mass	Conc.	instruction		
Chai	Biochemic	al oxygen demand (BOD ₅)	1	-	14 mg/L					
ent	Total susp	ended solids (TSS)	1		5.3mg/L					
fflue	Oil and gre	ease	1		<5.7 mg/L					
ш	Ammonia	(as N)	1		0.21mg/L	NAME OF BRIDE OF				
	Discharge	flow	12	0.013	7 MGD					
	pH (report	as range)								
	Temperatu	ire (winter)	12	18	3.3 C					
	Temperatu	ire (summer)	12	32	2.2 C		3.00			

EP	A Identifica ALD008	ation Number 149858	ALD0002801	Kimb	Facility Name erly-Clark C	Corp.		Form Ap OME	proved 03/05/19 3 No. 2040-0004		
	4.3	Is fecal coliform believ	ved present, or is s	anitary waste discharg	ed (or will it	be discharge → SKIP to Ite	ed)? em 4.5.				
	4.4	Provide data as requested in the table below. ¹ (See instructions for specifics.)									
		Parameter or	Pollutant	Number of Analyses (if actual data	Maxim Disc (spect	um Daily harge fy units)	Average Daily Discharge (specify units)		Source (Use codes per Instructions.)		
		Eacol coliform		reported)	Mass	600 cfu/100	Mass	Conc.	1130000013.		
				1		600 CIU/ 100					
ned		E. COll					-				
ntinu		Enterococci									
Cor	4.5	Is chlorine used (or wi	Il it be used)?		_						
cs		Yes ✓ No → SKIP to Item 4.7.									
isti	4.6	.6 Provide data as requested in the table below.1 (See instructions for specifics.)									
Characteri		Parameter or	Pollutant	Number of Analyses (if actual data	Maxim Disc (spec	um Daily harge fy units)	Averag Disc (specif	e Daily harge y units)	Source (use codes per		
nt C				reported)	Mass	Conc.	Mass	Conc.	instructions)		
Inel		Total Residual Chlorin	ie (mg/L)	12		0.011					
Eff	4.7	Is non-contact cooling water discharged (or will it be discharged)? ✓ Yes ✓ No → SKIP to Section 5.									
	4.8	Provide data as requested in the table below. ¹ (See instructions for specifics.)									
		Parameter or	Pollutant	Number of Analyses (if actual data	Discharge (specify units)		Discharge (specify units) Mass Conc.		Source (use codes per instructions)		
		Chemical oxygen den	and (COD)	1	11033	20 mg/L	mass	Conc.			
		Total organia carbon		1		5 22 mg/l					
		Total organic carbon	(100)	1		5.22 mg/L					
EGHO	5.1	Except for stormwater application intermitter ☐ Yes → Compl	r water runoff, leak at or seasonal? ete this section.	s, or spills, are any of	the discharg	es you descr → SKIP to Se	ibed in Se ection 6.	ections 1 a	nd 3 of this		
Flow	5.2	Briefly describe the fr	equency and durat	ion of flow.							
ent System	N 6. TR 6.1	EATMENT SYSTEM (40 Briefly describe any to Three skimming pipes	CFR 122.21(h)(6 reatment system(s) attached to one p))) used (or to be used). ump are located in the	e catch basi	n prior to the	DSN-007	outfall	•		

EPA	A Identifica	ation Number NPDES Permit Number	Facility Name Kimberly-Clark Corp.	Form Approved 03/05/1 OMB No. 2040-000
CTION				
Other Information	7.1	Use the space below to expand upon any of the above reviewer should consider in establishing permit limitation	items. Use this space to provide a ons. Attach additional sheets as ne	any information you believe the
CTION	N 8. CH 8.1	ECKLIST AND CERTIFICATION STATEMENT (40 CFR In Column 1 below, mark the sections of Form 2E that For each section, specify in Column 2 any attachments not all applicants are required to provide attachments.	122.22(a) and (d)) you have completed and are subm that you are enclosing to alert the	itting with your application. permitting authority. Note that
		Column 1	Colu	mn 2
		Section 1: Outfall Location	w/ attachments (e.g., resp	onses for additional outfalls)
		Section 2: Discharge Date	w/ attachments	
		Section 3: Waste Types	w/ attachments	
ut		Section 4: Effluent Characteristics	w/ attachments	
ateme		Section 5: Flow	w/ attachments	
ion St		Section 6: Treatment System	w/ attachments	
tificat		Section 7: Other Information	w/ attachments	
d Cer		Section 8: Checklist and Certification Statement	w/ attachments	
Checklist ar	8.2	Certification Statement I certify under penalty of law that this document and all accordance with a system designed to assure that qua submitted. Based on my inquiry of the person or person responsible for gathering the information, the information accurate, and complete. I am aware that there are sign possibility of fine and imprisonment for knowing violation Name (print or type first and last name)	attachments were prepared unde lified personnel properly gather an ns who manage the system, or tho on submitted is, to the best of my l ificant penalties for submitting fals ons. Official title	r my direction or supervision in d evaluate the information se persons directly knowledge and belief, true, e information, including the

EP	EPA Identification Number		NPDES Permit Number	-	Fa	cility Name			Form Ap	proved 03/05/1
	ALD008	149858	ALD0002801		Kimber	ly-Clark (Corp.		OME	3 No. 2040-000
FORM 2E IPDES	N 1. OU	EPA	er ACILITIES	WHICH						
u.	1.1	Provide info Outfall	ormation on each of the facility's Receiving Water Name	cility's outfalls in the table below.					Longitude	
ocatio		DSN012	Chickasaw Creek	30°	44'	16″	N	38°	03′ 0	6″ W
Outfall I				0	,	H H	N	o	,	" W
	N 2. DIS	CHARGE DA	ATE (40 CFR 122.21(h)(2))	eck only one	response)				
ischarg Date	2.2	Specify you	v discharger ur anticipated discharge date:			Exist	ing dischargei	→ SKIF	o to Section	n 3.
						-				
Waste Types	3.2	✓ Non-contact cooling water Does the facility use cooling water additives? ✓ Yes ✓ No → SKIP to Section 4.								
-	3.3	List the coo	Dling water additives used and d Cooling Water Additives (list) N/A	composit	ion.	Composit (if ava	ion of Ad ailable to yo	dditives ou)		
ECTIO	N 4. EFI 4.1	FLUENT CH/ Have you of this applica	ARACTERISTICS (40 CFR 122 completed monitoring for all para ation package?	.21(h)(4)) ameters in th No; a waiv (attach wa	e table be er has be iver reque	elow at ea	ach of your out sted from my dditional inforr	falls and NPDES p	attached to bermitting a SKIP to	he results to authority Section 5.
	4.2	Provide da	ta as requested in the table belo	ow.1 (See ins	tructions	for specif	ics.)			
teristics		Pa	rameter or Pollutant	Number Analyse (if actual d	of es ata	Maxim Disc (spec	um Daily charge ify units)	Averag Disc (specif	ge Daily harge fy units)	Source (use code per
Irac		Biochemic	al oxygen demand (BODs)	1		mass	12 mg/l	111233	CONC.	
Ché		Total suco	ended solids (TSS)	1			2.7 mg/l			
lent		Oil and ore	Pase	1			<5.0 mg/L			
Effle		Ammonia	(as N)	1			<0.21mg/L			
		Discharge	flow	12		0.00	7 MGD		1	
		pH (report	as range)	16		0.00				
		Temperatu	ure (winter)	12		15	.56 C			
1		Temperatu	ire (summer)	12		3(0.0 C	(++).		
		Included	and (outfinition)	16		50		THE REAL PROPERTY AND	The second second second	

EP/	A Identifica ALD008	tion Number 149858	NPDES Permit Num ALD0002801	Kim	Facility Name berly-Clark C	orp.		Form Ap OME	proved 03/05/19 No. 2040-0004		
	4.3	Is fecal coliform believe	ed present, or is s	anitary waste dischar	ged (or will it ☑ No -	be discharge → SKIP to Ite	d)? m 4.5.				
	4.4	Provide data as reques	as requested in the table below.1 (See ins Number Analysi (if actual d		Maximu Disc (speci Mass	cs.) um Daily harge fy units)	Average Daily Discharge (specify units) Mass Conc.		Source (Use codes per Instructions.)		
		Fecal coliform		1	muoo	225 CFU/100	muoo	00110.	,		
σ		E. coli									
nue		Enterococci									
onti	4.5	Is chlorine used (or will	is chlorine used (or will it be used)?			1		1			
s		T Yes	,,.		No -	SKIP to Ite	m 4.7.				
stic	4.6	4.6 Provide data as requested in the table below. ¹ (See instructions for specifics.)									
Characteri		Parameter or	Pollutant	Number of Analyses (if actual data	Maxim Disc (speci	um Daily harge fy units)	Averag Discl (specif	e Daily harge y units)	Source (use codes per		
ent		T	1 11 >	reported)	Mass	Conc.	Mass	Conc.	insuucions)		
fflue	47	Total Residual Chlorine	e (mg/L)	12	1/0	0.0080					
ш	4./	Is non-contact cooling water discharged (or will it be discharged)? ✓ Yes ✓ No → SKIP to Section 5.									
	4.8	Provide data as requested in the table below. ¹ (See instructions for specifics.)									
		Parameter or Pollutant		Number of Analyses (if actual data	Maxim Disc (speci	um Daily harge fy units)	Averag Discl (specif	harge	Source (use codes per instructions)		
		Chemical ovvraen dem	and (COD)	1	Mass	18 mg/l	Wass	Conc.	modelenoj		
		Total organic carbon /		1		7 20 mg/L					
TOTIO			100)			7.20 mg/L		-			
SECTIO	5.1	Except for stormwater application intermittent	water runoff, leak or seasonal? ete this section.	s, or spills, are any of	the discharg	es you descr → SKIP to Se	ibed in Se	ections 1 a	nd 3 of this		
Flow	5.2	Briefly describe the fre	quency and durat	ion of flow.							
SECTIO	N 6. TR 6.1	EATMENT SYSTEM (40 Briefly describe any tre	CFR 122.21(h)(6 eatment system(s))) used (or to be used)							
Treatment Syster		n/a									

EPA	A Identifica	tion Number NPDES Permit Number	Facility Name Kimberly-Clark Corp.	Form Approved 03/05/1 OMB No. 2040-000			
CTION	T OTH	IER INFORMATION (40 CER 122 21(b)(7))					
Other Information	7.1	Use the space below to expand upon any of the above reviewer should consider in establishing permit limitation	items. Use this space to provide a ons. Attach additional sheets as ne	ny information you believe th eded.			
CTION	8.1	ECKLIST AND CERTIFICATION STATEMENT (40 CFR In Column 1 below, mark the sections of Form 2E that For each section, specify in Column 2 any attachments not all applicants are required to provide attachments.	122.22(a) and (d)) you have completed and are subm that you are enclosing to alert the	itting with your application. permitting authority. Note the			
		Column 1	Colu	mn 2			
		Section 1: Outfall Location	w/ attachments (e.g., resp	onses for additional outfalls)			
		Section 2: Discharge Date	w/ attachments				
		Section 3: Waste Types	w/ attachments				
ant		Section 4: Effluent Characteristics					
ateme		Section 5: Flow	w/ attachments				
on St		Section 6: Treatment System	w/ attachments				
tificat		Section 7: Other Information	w/ attachments				
d Cert		Section 8: Checklist and Certification Statement	w/ attachments				
Checklist ar	8.2	Certification Statement I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations. Name (print or type first and last name) Official title Nick Engebos Mobile Mill Facility Manager					

EPA Io	dentification	Number 9858	NPDES Permit AL00028	Number 301	Facility N Kimberly-Cla	ame Irk Corp.	Form Appr OMB I	oved 03/05/19 No. 2040-0004		
Form 2F NPDES	9	PA	STORMW	U.S Enviro Application for NPD	nmental Pro ES Permit to ASSOCIA	otection Agency to Discharge Waster TED WITH INDUS	water TRIAL ACTIVIT	Υ		
ECTION	N 1. OUT	FALL LOCA	TION (40 CFR 122.21	(g)(1))						
	1.1	Provide info	ormation on each of th	e facility's outfalls in the	table below	SEE ATTACHN	IENT 1			
		Number	Receiving Water N	lame l	atitude		Longitude	-		
-				0	, n	•	,	11		
cation				0	, ,	0	,	"		
fall Lo				0	, ,	•	,	11		
Out				o	, ,,	0	2	"		
				D	9 J.	0	,	n		
				0	P P	0	,	27		
	2.2	Briefly iden	tify each applicable pr	oject in the table below.	fected Outfalls			Final Compliance Date		
		Brief Identification and Aff		Affected Outfalls	ected Outfalls Source(s) of Discharge		Final Comp	liance Date		
		Desc	ription of Project				Required	Projected		
Improvements										

EPA Id	Ientification	Number	NPDES Permit Number	Facility N Kimberly-Cl	Name	Form Approved 03/05/1 OMB No. 2040-000
CTION			AP (40 CER 122 26(c)(1)(i)(A))			
Drainage Map	3.1	Have you att specific guida	ached a site drainage map contain ance.)	ning all required inform	nation to this applicati	on? (See instructions for
CTION	4. POL	LUTANT SOU	RCES (40 CFR 122.26(c)(1)(i)(B)			
	4.1	Provide infor	mation on the facility's pollutant so	ources in the table belo	W. SEE ATTACH	IMENT 2.
		Outfall	Impervious Surface A	Area Total Surface Area Drained		
		Humber		specify units	100000	specify unit
				specify units		specify unit
				specify units		specify unit
				specify units		specify unit
				specify units		specify unit
				specify units		specify unit
Pollutant Sour	42	Provide the l	ocation and a description of exist	ng structural and non-	structural control mag	acures to reduce pollutants i
	4.5	stormwater r	unoff. (See instructions for specifi	c guidance.)		
				Stormwater Treatme	nt	
		Outfall Number	c	Control Measures and Tr	reatment	trom Exhibi 2F-1 (list)
		ALL	Control measures listed in the	acility's BMP Plan		N/A
		DSN007	Collection basin			N/A
		DSN009	Retention Pond			N/A
		DSN010	Retention Pond			

EPA	Identificatio	n Number	NPDES Permit Number	Facility N	Name ark Corp	Form Approved 03/05 OMB No. 2040-00		
CTIO	NE NO	L STODMWA		(AVE) (O))	ark corp.			
CHO	5.1	I certify under penalty of law that the outfall(s) covered by this presence of non-stormwater discharges. Moreover, I certify the discharges are described in either an accompanying NPDES Form			s application have been tested or evaluated for the outfalls identified as having non-stormwa n 2C, 2D, or 2E application.			
		Nick Engebo	s		Mobile Facility Mange	r		
		Signature			Date signed			
rges	5.2	Provide the	testing information requested in the tabl	e below. See	Attachment 3			
er Discha		Outfall Number	Description of Testing Meth	od Used	Date(s) of Testing	Onsite Drainage Poir Directly Observed During Test		
Stormwater			DSN007 and DSN012 are contact cooling water d identified in EPA Form 2	e non- ischarges E. Review				
Non	1		of site drawings and dire	ect				
			stormwater discharges	exist within				
			DSN002 thru DSN006, D DSN011, DSN013, and D DSN021	SN008 thru SN015 thru				
СТІО	N 6. SIG	NIFICANT LE	AKS OR SPILLS (40 CFR 122.26(c)(1)	(i)(D))				
Significant Leaks or Spills	6.1	Describe an A review of at or in the v	y significant leaks or spills of toxic or ha corporate records indicates that no sign vicinity of the stormwater outfalls with t	zardous pollutant ificant leaks or sp he last three year	s in the last three years. ills of toxic or hazardous rs	pollutants have occure		
стю	N 7. DIS	CHARGE INF	ORMATION (40 CFR 122.26(c)(1)(i)(E)) ers vou are requir	ed to monitor and, in turn	the tables you must		
tion	comple	te. Not all app	licants need to complete each table.	ore you are requir				
Informa	7.1	Is this a new Yes	 Source or new discharge? See instructions regarding submission ated data. 	n of 🔽 N	o → See instructions reg ctual data.	garding submission of		
arge	Tables	A, B, C, and	D					
chi	7.2	Have you co	ompleted Table A for each outfall?					
S								

EPA	Identificatio	n Number	NPDES Permit Number	Facil	ity Name	Form Approved 03/05/19 OMB No. 2040-0004			
A	7.3	Is the facility s wastewater?	ubject to an effluent limitation guidelin	ne (ELG) or effi	luent limitations in an	NPDES permit for its process			
		✓ Yes			No → SKIP to Item	7.5.			
	7.4	Have you com indirectly in an	pleted Table B by providing quantitat ELG and/or (2) subject to effluent lin are Tables A & C for applicable pollutation	tive data for tho nitations in an M ants	se pollutants that are NPDES permit for the No	(1) limited either directly or facility's process wastewater?			
	7.5	Do you know o	or have reason to believe any polluta	nts in Exhibit 2	-2 are present in the	discharge?			
		Yes			No → SKIP to Item	7.7.			
	7.6	Have you liste provided quan	d all pollutants in Exhibit 2F–2 that yo titative data or an explanation for tho	ou know or hav se pollutants in	e reason to believe ar Table C?	e present in the discharge and			
		Yes			No				
	7.7	Do you qualify	for a small business exemption under	er the criteria sp	pecified in the Instruct	ions?			
		□ Yes →	SKIP to Item 7.18.	\checkmark	No				
	7.8	Do you know of	or have reason to believe any polluta	nts in Exhibit 2	E-3 are present in the	discharge?			
		Yes			No → SKIP to Item	7.10.			
tinued	7.9	Have you liste Table C?	d all pollutants in Exhibit 2F–3 that y	ou know or hav	e reason to believe ar	e present in the discharge in			
Con		Yes			No				
tion	7.10 Do you expect any of the pollutants in Exhibit 2F-3 to be discharged in concentrations of 10 ppb or greater								
orma		Yes		\checkmark	No → SKIP to Item	7.12.			
arge Info	7.11	Have you prov	vided quantitative data in Table C for s of 10 ppb or greater?	those pollutant	s in Exhibit 2F–3 that	you expect to be discharged in			
isch		Yes Yes			No				
Ō	7.12	Do you expec of 100 ppb or	t acrolein, acrylonitrile, 2,4-dinitrophe greater?	nol, or 2-methy	1-4,6-dinitrophenol to	be discharged in concentration			
		Yes		\checkmark	No → SKIP to Item	7.14.			
	7.13	Have you prov discharged in	vided quantitative data in Table C for concentrations of 100 ppb or greater	the pollutants in ?	dentified in Item 7.12	that you expect to be			
		Yes Yes			No				
	7.14	Have you prov discharge at c	vided quantitative data or an explana oncentrations less than 10 ppb (or le	tion in Table C ss than 100 pp	for pollutants you exp b for the pollutants ide	ect to be present in the entified in Item 7.12)?			
		Yes Yes			No				
	7.15	Do you know	or have reason to believe any polluta	nts in Exhibit 2	F-4 are present in the	e discharge?			
		Yes			No → SKIP to Item	7.17.			
	7.16	Have you liste explanation in	d pollutants in Exhibit 2F-4 that you Table C?	know or believe	e to be present in the	discharge and provided an			
		Yes			No				
	7.17	Have you prov	vided information for the storm event	(s) sampled in	Table D?				
		Yes			No				

EPA I	Identificatio	9858	ES Permit Number AL0002801 Kimb	Facility Name perly-Clark Corp.	Form Approved 03/05 OMB No. 2040-00				
100	Used o	r Manufactured Toxics							
Continuea	7.18	Is any pollutant listed on Exhibits 2F-2 through 2F-4 a substance or a component of a substance used or manufactured as an intermediate or final product or byproduct? □ Yes ☑ No → SKIP to Section 8.							
IIauo	7.19	List the pollutants below, i	ncluding TCDD if applicable.						
		1.	4.	7.					
ulai Ac		2.	5.	8.					
אפוח		3.	6.	9.					
	8.1	Do you have any knowled any of your discharges or Yes	ING DATA (40 CFR 122.21(g)(11)) dge or reason to believe that any biol on a receiving water in relation to yo	ogical test for acute or chronic to our discharge within the last thre ☑ No → SKIP to Section	oxicity has been made e years? n 9.				
1631	8.2	Identify the tests and their	purposes below.						
ical Toxicity To		Test(s)	Purpose of Test(s)	Submitted to NPDES Permitting Authority?	Date Submitted				
				Yes No					
TIO	ON 9. CO	NTRACT ANALYSIS INFOR	RMATION (40 CFR 122.21(g)(12)) reported in Section 7 (on Tables A th	Yes No	act laboratory or				
TIO	9.1	NTRACT ANALYSIS INFOR Were any of the analyses consulting firm?	RMATION (40 CFR 122.21(g)(12)) reported in Section 7 (on Tables A th	Yes □ No Yes □ No No → SKIP to Section	act laboratory or n 10.				
TIO	9.1	NTRACT ANALYSIS INFOR Were any of the analyses consulting firm?	RMATION (40 CFR 122.21(g)(12)) reported in Section 7 (on Tables A the section 7 (on Tables A the section 7 (on Tables A the section 2 (on	Yes □ No Yes □ No No No → SKIP to Section irm below.	act laboratory or n 10.				
	9.1 9.2	NTRACT ANALYSIS INFOR Were any of the analyses consulting firm? Yes Provide information for ea	RMATION (40 CFR 122.21(g)(12)) reported in Section 7 (on Tables A th ich contract laboratory or consulting f Laboratory Number 1	Yes No Yes No No → SKIP to Section irm below. Laboratory Number 2	act laboratory or n 10. Laboratory Number				
	9.1 9.2	NTRACT ANALYSIS INFOR Were any of the analyses consulting firm? Yes Provide information for ea Name of laboratory/firm	RMATION (40 CFR 122.21(g)(12)) reported in Section 7 (on Tables A the och contract laboratory or consulting f Laboratory Number 1 Micro-Methods Laboratory, Inc	Yes □ No Yes □ No Yes □ No No → SKIP to Section Irm below. Laboratory Number 2	act laboratory or n 10. Laboratory Numbe				
	9.1 9.2	NTRACT ANALYSIS INFOR Were any of the analyses consulting firm? Yes Provide information for ea Name of laboratory/firm Laboratory address	RMATION (40 CFR 122.21(g)(12)) reported in Section 7 (on Tables A the ach contract laboratory or consulting for Laboratory Number 1 Micro-Methods Laboratory, Inc 6500 Sunplex Drive Ocean Springs, MS 39564	Yes □ No Yes □ No Yes □ No No → SKIP to Section irm below. Laboratory Number 2	act laboratory or n 10. Laboratory Numbe				
	9.1 9.2	NTRACT ANALYSIS INFOR Were any of the analyses consulting firm? Yes Provide information for ea Name of laboratory/firm Laboratory address Phone number	RMATION (40 CFR 122.21(g)(12)) reported in Section 7 (on Tables A the secti	Yes □ No Yes □ No Yes □ No No → SKIP to Section irm below. Laboratory Number 2	act laboratory or n 10. Laboratory Numbe				

EPA I A	PA Identification Number NPDES ALD008149858 AL		PDES Permit Number AL0002801	Facility Name Kimberly-Clark Corp.	Form Approved 03/05/19 OMB No. 2040-0004				
SECTIO	N 10. CH 10.1	ECKLIST AND CERTIFI In Column 1 below, ma each section, specify in all applicants are require	CATION STATEMENT (40 C rk the sections of Form 2F th Column 2 any attachments t ed to complete all sections o	FR 122.22(a) and (d)) at you have completed and are s hat you are enclosing to alert the r provide attachments.	ubmitting with your application. For permitting authority. Note that not				
		Column 1	Column 2						
		Section 1	w/ attachments	(e.g., responses for additional o	utfalls)				
		Section 2	w/ attachments						
		Section 3	w/ site drainage	e map					
		Section 4	w/ attachments						
		Section 5	w/ attachments						
t		Section 6	w/ attachments						
temei		Section 7	Table A	w/ small business	exemption request				
in Sta			Table B	w/ analytical resu	lts as an attachment				
ificatio			Table C	✓ Table D					
d Cert		Section 8	w/attachments						
ist an		Section 9	w/attachments	(e.g., responses for additional co	ontact laboratories or firms)				
heckl		Section 10							
0	10.2	Certification Stateme	nt						
		I certify under penalty of accordance with a syst submitted. Based on m for gathering the inform complete. I am aware and imprisonment for k	of law that this document and tem designed to assure that y inquiry of the person or pen- nation, the information submi- that there are significant pen- nowing violations.	all attachments were prepared of t qualified personnel property g rsons who manage the system of titted is, to the best of my knowle alties for submitting false informa	under my direction or supervision in ather and evaluate the information r those persons directly responsible edge and belief, true, accurate, and tion, including the possibility of fine				
		Name (print or type firs	t and last name)	Official title					
		Nick Engebos		Mobile Mill Facility N	lanager				
6		Signature		Date signed					

Attachment 1 – EPA Form 2F - Section 1 Outfall Locations NPDES Permit Renewal Application - AL0002801 Kimberly-Clark Corp., 200 Bay Bridge Road, Mobile (Mobile County) AL

Outfall Number	Receiving Waters	Latitude	Longitude
DSN002	Chickasaw Creek	30°44'14" N	88°03'11" W
DSN003	Chickasaw Creek	30°44'22" N	88°03'02" W
DSN004	Chickasaw Creek	30°44'20" N	88°03'06" W
DSN005	Chickasaw Creek	30°44'14" N	88°03'11" W
DSN006 ^A	Chickasaw Creek	30°44'15" N	88°02'45" W
DSN007 ^B	Chickasaw Creek	30°44'13" N	88°02'45" W
DSN008 ^C	Chickasaw Creek	30°44'23" N	88°02'57" W
DSN009	Chickasaw Creek	30°44'26" N	88°02'55" W
DSN010	Chickasaw Creek	30°44'26" N	88°02'58" W
DSN011D	N/A	N/A	N/A
DSN012 ^B	Chickasaw Creek	30°44'16" N	88°03'06" W
DSN013	Chickasaw Creek	30°44'18" N	88°03'04" W
DSN014	Three Mile Creek	30°44'01" N	88°03'09" W
DSN015	Three Mile Creek	30°43'53" N	88°03'11" W
DSN016	Three Mile Creek	30°43′51″ N	88°03'11" W
DSN017	Three Mile Creek	30°43'47" N	88°03'11" W
DSN018	Three Mile Creek	30°43'46" N	88°03'12" W
DSN019 ^E	Three Mile Creek	30°43'45" N	88°02′49″ W
DSN020	Three Mile Creek	30°44'23" N	88°03'04" W
DSN021	Chickasaw Creek	30°44'16" N	88°02′57″ W

NOTE:

A) Stormwater runoff from warehouse roof drains

B) Non-contact cooling water and storm water runoff from non-process areas associated with paper mill operations. See EPA Form 2E.

C) DSN008 is considered representative for DSN008 and DSN013.

D) DSN011 is no longer applicable. This outfall is requested to be removed from the permit. This outfall does not discharge industrial related runoff. DSN011 was originally permitted to manage the discharge from the retention area that stored petroleum products and other waste; however this process was stopped in 20???. All petroleum products and wastes have been removed. No industrial activities are conducted in this area.

E) DSN019 is considered representative of DSN014-DSN020

Attachment 2 – EPA Form 2F - Section 4 Pollutant Source NPDES Permit Renewal Application - AL0002801 Kimberly-Clark Corp., 200 Bay Bridge Road, Mobile (Mobile County) AL

Outfall Number	Impervious Surface Area (Within a mile radius of the facility)	Total Surface Area Drained (Within a mile radius of the facility)
DSN002	0.51 Acres	2.82 Acres
DSN003	0.30 Acres	0.64 Acres
DSN004	2.29 Acres	10.35 Acres
DSN005	1.49 Acres	7.56 Acres
DSN006	0.95 Acres	4.71 Acres
DSN007	16.60 Acres	18.48 Acres
DSN008	0.76 Acres	2.03 Acres
DSN009	3.04 Acres	3.69 Acres
DSN010	2.31 Acres	9.03 Acres
DSN011	0.00 Acres	4.60 Acres
DSN012	1.35 Acres	2.92 Acres
DSN013	0.19 Acres	2.42 Acres
DSN014	0.00 Acres	1.51 Acres
DSN015	5.95 Acres	5.95 Acres
DSN016	1.01 Acres	1.01 Acres
DSN017	0.15 Acres	0.15 Acres
DSN018	1.12 Acres	1.31 Acres
DSN019	9.24 Acres	12.04 Acres
DSN020	6.00 Acres	6.43 Acres
DSN021	0.00 Acres	1.28 Acres

	EPA Identification Number NI ALD008149858	PDES Permit Number AL0002801	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN002		Form Approved 03/05/19 OMB No. 2040-0004
TA	BLE A. CONVENTIONAL AND NON COM must provide the results of at least one a	IVENTIONAL PARAMETER nalysis for every pollutant in	RS (40 CFR 122.26(c this table. Complete)(1)(i)(E)(3)) ¹ one table for each outfall.	. See instructions for a	dditional details and requ	lirements.
		Maximum Dail (specify	ly Discharge units)	Average Dail (specify	y Discharge	Number of Cham	Source of
	Pollutant or Parameter	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
1.	Oil and grease	ND		N/A		1	Stormwater runoff
2.	Biochemical oxygen demand (BOD5)	15 mg/L	N/A	N/A	N/A	1	Stormwater runoff
3.	Chemical oxygen demand (COD)	58 mg/L	N/A	N/A	N/A	1	Stormwater runoff
4.	Total suspended solids (TSS)	215 mg/L	N/A	N/A	N/A	1	Stormwater runoff
5.	Total phosphorus	0.483 mg/L	N/A	N/A	N/A	1	Stormwater runoff
6.	Total Kjeldahl nitrogen (TKN)	0.93 mg/L	N/A	N/A	N/A	1	Stormwater runoff
7.	Total nitrogen (as N)	2.46 mg/L	N/A	N/A	N/A	1	Stormwater runoff
	pH (minimum)	8.41		N/A		1	Stormwater runoff
8.	pH (maximum)	8.43		N/A		1	Stormwater runoff

EPA Identification Number	NPDE	ES Permit Number	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN002	7	Form Approved 03/05/19 OMB No. 2040-0004
TABLE B. CERTAIN CONVENTIC		ON CONVENTIONAL PO	ULUTANTS (40 CER	(122, 26(c)(1)(i)(E)(4) and	40 CER 122 21(a)(7)	(vi)(A)) ¹	The second second
List each pollutant that is limited in facility is operating under an existing	an effluent lin ng NPDES pe	nitation guideline (ELG) t rmit). Complete one table	hat the facility is subject for each outfall. See	ect to or any pollutant lister the instructions for addition	d in the facility's NPDE anal details and require	S permit for its process ements.	wastewater (if the
		Maximum Dail (specify	y Discharge units)	Average Daily (specify	/ Discharge units)	Number of Storm Events Sampled	Source of Information (new source/new dischargers only; use codes in instructions)
Pollutant and CAS Number (if	available)	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		
See Tables A & C for applicable pol	lutants						
					<u> </u>		
							•

EPA Identification Number	NPD	ES Permit Number	Facility Nam		Outfall Number	Form Approved 03/0 OMB No. 2040-0	
TARLE C TOVIC POLLUTANTS				S (40 CEP 122 26(a)(1)(i)	(E)(4) and 40 CEB (12)	2 21(a)(7)(vi)(B) and (vi	iM
List each pollutant shown in Exhibit details and requirements.	its 2F-2, 2F-	3, and 2F-4 that you know	w or have reason to b	elieve is present. Complet	e one table for each o	utfall. See the instruction	is for additional
		Maximum Dail (specify	ly Discharge units)	Average Daily (specify	y Discharge units)		Source of
Pollutant and CAS Number (if available)		Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
Ammonia - 7664-41-7		ND	N/A	N/A	N/A	1	5 - Stormwater
Nitrate/Nitrite - 14797-55-8/14797	7-65	1.53 mg/L	N/A	N/A	N/A	1	5 - Stormwater
Mercury - 7439-97-6		ND	N/A	N/A	N/A	1	5 - Stormwater
Pentachlorophenol - 87-86-5		ND	N/A	N/A	N/A	1	5 - Stormwater
2,4,6-Trichlorophenol - 88-06-2		ND	N/A	N/A	N/A	1	5 - Stormwater
Total Organic Carbon		24.1 mg/L	N/A	N/A	N/A	1	5 -Stormwater

EPA Identification Number NPDES ALD008149858 AL		Number F D1 Kimbe	nber Facility name Outfa Kimberly-Clark Corp. D		umber 002	Form Approved 03/05/19 OMB No. 2040-0004	
ABLE D. STORM EVEN	IT INFORMATION (40 CFR 122	2.26(c)(1)(i)(E)(6))					
Provide data for the storm	n event(s) that resulted in the ma	aximum daily discharges for t	the flow-weighted composite	site sample.	1		
Date of Storm Event	ate of Storm Event Duration of Storm Event (in hours)		Beginning of Storm Measured and End of Previous Measurable Rain Event		Maximum Flow Rate Durling Rain Event (in gpm or specify units)	Total Flow from Rain Event (in gallons or specify units)	
10/25/2022	0.8hrs	0.11 inches	264 Hours (10/	13/2022)	.14 inches/hour	0.004 MG	
Provide a description of the flow estimate was ca 1 - Total flow ((million ga - runoff coefficient - intensity (inches/hr) - area (Acres)	he method of flow measurement Iculated based on the Rational F Ilons)	or estimate. formula Q=CIA					

	EPA Identification Number NPI ALD008149858	DES Permit Number AL0002801	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN003		Form Approved 03/05/19 OMB No. 2040-0004
TA	BLE A. CONVENTIONAL AND NON CON must provide the results of at least one an	VENTIONAL PARAMETER	RS (40 CFR 122.26(c this table. Complete)(1)(i)(E)(3)) ¹ one table for each outfall	. See instructions for a	ditional details and requ	uirements.
		Maximum Dai (specify	ly Discharge units)	Average Dai (specify	ly Discharge	Number of Storm	Source of
	Pollutant or Parameter	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
1.	Oil and grease	ND		N/A		1	Stormwater runoff
2.	Biochemical oxygen demand (BOD5)	ND	N/A	N/A	N/A	1	Stormwater runoff
3.	Chemical oxygen demand (COD)	13 mg/L	N/A	N/A	N/A	1	Stormwater runoff
4.	Total suspended solids (TSS)	24.3 mg/L	N/A	N/A	N/A	1	Stormwater runoff
5.	Total phosphorus	ND	N/A	N/A	N/A	1	Stormwater runoff
6.	Total Kjeldahl nitrogen (TKN)	ND	N/A	N/A	N/A	1	Stormwater runoff
7.	Total nitrogen (as N)	ND	N/A	N/A	N/A	1	Stormwater runoff
	pH (minimum)	7.53		N/A		1	Stormwater runoff
8.	pH (maximum)	7.56		N/A		1	Stormwater runoff

EPA Identification Number ALD008149858	NPDE	S Permit Number	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN003		Form Approved 03/05/19 OMB No. 2040-0004
TABLE B. CERTAIN CONVENTION	AL AND NO	ON CONVENTIONAL PO	LLUTANTS (40 CFR	122.26(c)(1)(i)(E)(4) and	40 CFR 122.21(a)(7)	(vi)(A)) ¹	
List each pollutant that is limited in an facility is operating under an existing	n effluent lim NPDES per	nitation guideline (ELG) ti mit). Complete one table	hat the facility is subject for each outfall. See	ect to or any pollutant listed the instructions for additio	d in the facility's NPDE anal details and require	S permit for its process ments.	wastewater (if the
		Maximum Dail (specify	y Discharge units)	Average Daily (specify	/ Discharge units)	- Number of Storm Events Sampled	Source of Information
Pollutant and CAS Number (if av	ailable)	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		(new source/new dischargers only; use codes in instructions)
See Tables A & C for applicable pollut	ants						
					· · · · · · · · · · · · · · · · · · ·		

EPA Identification Number ALD008149858	NPD	ES Permit Number AL0002801	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN003	Form Approved 03/0 OMB No. 2040-0	
TABLE C. TOXIC POLLUTANTS,	CERTAIN H	AZARDOUS SUBSTANC	ES, AND ASBESTO	S (40 CFR 122.26(c)(1)(i)	(E)(4) and 40 CFR 12	2.21(g)(7)(vi)(B) and (vi	i))1
List each pollutant shown in Exhibit details and requirements.	its 2F-2, 2F-3	3, and 2F–4 that you know	w or have reason to b	elieve is present. Complet	e one table for each o	utfall. See the instruction	s for additional
and the second of the second		Maximum Dail (specify	ly Discharge units)	Average Daily (specify	/ Discharge units)	Number of Storm	Source of
Pollutant and CAS Number (if available)		Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
Ammonia - 7664-41-7		ND	N/A	N/A	N/A	1	5 - Stormwater
Nitrate/Nitrite - 14797-55-8/14797	7-65	ND	N/A	N/A	N/A	1	5 - Stormwater
Mercury - 7439-97-6		ND	N/A	N/A	N/A	1	5 - Stormwater
Pentachlorophenol - 87-86-5		ND	N/A	N/A	N/A	1	5 - Stormwater
2,4,6-Trichlorophenol 88-06-2		ND	N/A	N/A	N/A	1	5 - Stormwater
Total Organic Carbon		5.26 mg/L	N/A	N/A	N/A	1	5 - Stormwater
			01				
			n de de de				

EPA Identification Numb ALD008149858	er NPDES Permit NAL000280	NPDES Permit Number F AL0002801 Kimbe		Outfall Nu	mber D3	Form Approved 03/05/1 OMB No. 2040-000	
ABLE D. STORM EVEN	IT INFORMATION (40 CFR 122	2.26(c)(1)(i)(E)(6))		ite annuls			
Date of Storm Event	Duration of Storm Event (in hours)	Total Rainfall During Storm Event (in inches)	Number of Hours Between Beginning of Storm Measured and End of Previous Measurable Rain Event		Maximum Flow Rate During Rain Event (in gpm or specify units)	Total Flow from Rain Even (in gallons or specify units)	
11/15/2022	5.5hrs	0.59 inches	240 Hours (11/0)5/2022)	Unknown	0.007 MG	
rovide a description of the flow estimate was ca - Total flow ((million ga - runoff coefficient intensity (inches/hr) - area (Acres)	he method of flow measurement lculated based on the Rational F llons)	t or estimate. Formula Q=CIA					

	EPA Identification Number N ALD008149858	PDES Permit Number AL0002801	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN004		Form Approved 03/05/19 OMB No. 2040-0004	
TA	BLE A. CONVENTIONAL AND NON COM	NVENTIONAL PARAMETE	RS (40 CFR 122.26(c)(1)(i)(E)(3)) ¹	See instructions for a	ditional details and requ	uirements	
100	Thus provide the results of at least one a	Maximum Dai (specify	ly Discharge	Average Dai	y Discharge		Source of	
	Pollutant or Parameter	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	 Number of Storm Events Sampled 	(new source/new dischargers only; use codes in instructions)	
1.	Oil and grease	ND		N/A		1	Stormwater runoff	
2.	Biochemical oxygen demand (BOD5)	19 mg/L	N/A	N/A	N/A	1	Stormwater runoff	
3.	Chemical oxygen demand (COD)	69 mg/L	N/A	N/A	N/A	1	Stormwater runoff	
4.	Total suspended solids (TSS)	369 mg/L	N/A	N/A	N/A	1	Stormwater runoff	
5.	Total phosphorus	0.268 mg/L	N/A	N/A	N/A	1	Stormwater runoff	
6.	Total Kjeldahl nitrogen (TKN)	0.80 mg/L	N/A	N/A	N/A	1	Stormwater runoff	
7.	Total nitrogen (as N)	1.80 mg/L	N/A	N/A	N/A	1	Stormwater runoff	
	pH (minimum)	8.45		N/A		1	Stormwater runoff	
8.	pH (maximum)	8.47		N/A		1	Stormwater runoff	

EPA Identification Number ALD008149858	NPDE	S Permit Number	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN004		Form Approved 03/05/1 OMB No. 2040-000
TABLE B. CERTAIN CONVENTIO	NAL AND NO	ON CONVENTIONAL PO	OLLUTANTS (40 CFR	122.26(c)(1)(i)(E)(4) and	40 CFR 122.21(g)(7)	(vi)(A)) ¹	
List each pollutant that is limited in a facility is operating under an existing	an effluent lim g NPDES per	nitation guideline (ELG) to mit). Complete one table	hat the facility is subject for each outfall. See	ect to or any pollutant lister the instructions for addition	d in the facility's NPDE onal details and require	S permit for its process ments.	wastewater (if the
		Maximum Dail (specify	ly Discharge units)	Average Daily (specify	y Discharge units)	Number of Storm	Source of Information
Pollutant and CAS Number (if available)		Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
See Tables A & C for applicable poll	utants		- No				
EPA Identification Number ALD008149858	ification Number NPDES Permit Number 08149858 AL0002801		Facility Name Kimberly-Clark Corp.		Outfall Number DSN004		Form Approved 03/05/19 OMB No. 2040-0004
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TABLE C. TOXIC POLLUTANTS,	CERTAIN H	AZARDOUS SUBSTANC	ES, AND ASBESTO	S (40 CFR 122.26(c)(1)(i)	(E)(4) and 40 CFR 12	2.21(g)(7)(vi)(B) and (vi	i)) ¹
List each pollutant shown in Exhibit details and requirements.	ts 2F-2, 2F-	3, and 2F–4 that you know	v or have reason to be	elieve is present. Complet	e one table for each o	utfall. See the instruction	s for additional
		Maximum Dail (specify	y Discharge units)	Average Daily (specify	y Discharge	Number of Storm	Source of Information
Pollutant and CAS Number (if available)		Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
Ammonia - 7664-41-7		ND	N/A	N/A	N/A	1	5 - Stormwater
Nitrate/Nitrite - 14797-55-8/14797	-65	ND	N/A	N/A	N/A	1	5 - Stormwater
Mercury - 7439-97-6		ND	N/A	N/A	N/A	1	5 - Stormwater
Pentachlorophenol - 87-86-5		ND	N/A	N/A	N/A	1	5 - Stormwater
2,4,6-Trichlorophenol 88-06-2		ND	N/A	N/A	N/A	1	5 - Stormwater
Total Organic Carbon		26.6 mg/L	N/A	N/A	N/A	1	5 - Stormwater

EPA Identification Numb ALD008149858	er NPDES Permit N AL000280	Number F D1 Kimbe	acility name erly-Clark Corp.	Outfall N DSN	lumber DO4	Form Approved 03/05/ OMB No. 2040-00
ABLE D. STORM EVEN	IT INFORMATION (40 CFR 122	2.26(c)(1)(i)(E)(6))				
Provide data for the storn Date of Storm Event	n event(s) that resulted in the ma Duration of Storm Event (in hours)	Total Rainfall During Storm Event	the flow-weighted comp Number of Ho Beginning of Storn End of Previous M	oosite sample. urs Between n Measured and leasurable Rain	Maximum Flow Rate During Rain Event	Total Flow from Rain Even (in gallons or specify units)
10/25/2022	0.8hrs	0.11 inches	Eve 264 Hours (10	nt D/13/2022)	.14 inches/hour	0.018 MG
Provide a description of th The flow estimate was ca 2 - Total flow ((million ga 2 - runoff coefficient - intensity (inches/hr) A - area (Acres)	he method of flow measurement Iculated based on the Rational F Ilons)	or estimate. Formula Q=CIA				

	EPA Identification Number NF ALD008149858	DES Permit Number AL0002801	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN005	Form Approved 03/05/19 OMB No. 2040-0004	
TA	BLE A. CONVENTIONAL AND NON CON	VENTIONAL PARAMETER	RS (40 CFR 122.26(c)(1)(i)(E)(3)) ¹	See instructions for a	dditional details and requ	uirements
EPA Identification Number ALD008149858 NPDES Permit Number AL0002801 Facility Name Kimberly-Clark Corp. Outfall Number DSN005 For TABLE A. CONVENTIONAL AND NON CONVENTIONAL PARAMETERS (40 CFR 122.26(c)(1)(i)(E)(3))1 You must provide the results of at least one analysis for every pollutant in this table. Complete one table for each outfall. See instructions for additional details and requirem (specify units) Number of Storm Events Sampled Number of Storm Events Sampled 1. Oil and grease ND N/A Flow-Weighted During First 30 Minutes Grab Sample Taken During First 30 Minutes Flow-Weighted Composite Flow-Weighted During First 30 Minutes Street Sampled ND N/A 1 Street Street Sampled Street Sampled 2. Biochemical oxygen demand (BODs) 17 mg/L N/A N/A N/A 1 Street Sampled 3. Chemical oxygen demand (COD) 55 mg/L N/A N/A N/A 1 Street Sampled 4. Total suspended solids (TSS) 209 mg/L N/A N/A N/A 1 Street Sampled 5. Total phosphorus 0.385 mg/L N/A N/A N/A 1		Source of					
	Pollutant or Parameter	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers onl/; use eades in instructions)
1.	Oil and grease	ND		N/A		1	Stormwater runoff
2.	Biochemical oxygen demand (BOD₅)	17 mg/L	N/A	N/A	N/A	1	Stormwater runoff
3.	Chemical oxygen demand (COD)	55 mg/L	N/A	N/A	N/A	1	Stormwater runoff
4.	Total suspended solids (TSS)	209 mg/L	N/A	N/A	N/A	1	Stormwater runoff
5.	Total phosphorus	0.385 mg/L	N/A	N/A	N/A	1	Stormwater runoff
6.	Total Kjeldahl nitrogen (TKN)	ND	N/A	N/A	N/A	1	Stormwater runoff
7.	Total nitrogen (as N)	2.12 mg/L	N/A	N/A	N/A	1	Stormwater runoff
	pH (minimum)	8.51		N/A	and a state of the	1	Stormwater runoff
8.	pH (maximum)	8.54		N/A		1	Stormwater runoff

EPA Identification Number	NPDES Permit Number	Facility Nam	le Corp	Outfall Number		Form Approved 03/05/19 OMB No. 2040-0004
ALD008149858	AL0002801	Kimberiy-Clark	corp.	031003		
TABLE B. CERTAIN CONVENTIONAL List each pollutant that is limited in an effacility is operating under an existing NP	AND NON CONVENTIONAL P fluent limitation guideline (ELG) DES permit). Complete one tabl	OLLUTANTS (40 CF) that the facility is subject e for each outfall. See	R 122.26(C)(1)(()(E)(4) and ect to or any pollutant listed the instructions for addition	d in the facility's NPDE anal details and require	(VI)(A)) S permit for its process ements.	wastewater (if the
	Maximum Da (specify	ily Discharge	Average Daily (specify	y Discharge units)	Number of Sterm	Source of Information (new source/new dischargers only; use codes in instructions)
Pollutant and CAS Number (if availa	able) Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	
See Tables A & C for applicable pollutant	ts			term and the second		

EPA Identification Number NPDE ALD008149858 A		ES Permit Number AL0002801	Jumber Facility Name D1 Kimberly-Clark Corp.		Outfall Number DSN005	Form Approved 03/05/1 OMB No. 2040-000		
TABLE C. TOXIC POLLUTANTS,	CERTAIN H	AZARDOUS SUBSTANC	ES, AND ASBESTO	S (40 CFR 122.26(c)(1)(i)	(E)(4) and 40 CFR 12	2.21(g)(7)(vi)(B) and (vi	i)) ¹	
List each pollutant shown in Exhibit details and requirements.	ts 2F-2, 2F-	3, and 2F–4 that you know	v or have reason to b	elieve is present. Complet	e one table for each o	utfall. See the instruction	s for additional	
		Maximum Dail (specify	y Discharge units)	Average Daily (specify	/ Discharge units)	Number of Stars	Source of Information (new source/new dischargers only; use codes in instructions)	
Pollutant and CAS Number (i	f available)	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled		
Ammonia - 7664-41-7		ND	N/A	N/A	N/A	1	5 - Stormwater	
Nitrate/Nitrite - 14797-55-8/14797	-65	1.42 mg/L	N/A	N/A	N/A	1	5 - Stormwater	
Mercury - 7439-97-6		ND	N/A	N/A	N/A	1	5 - Stormwater	
Pentachlorophenol - 87-86-5		ND	N/A	N/A	N/A	1	5 - Stormwater	
2,4,6-Trichlorophenol 88-06-2		ND	N/A	N/A	N/A	1	5 - Stormwater	
Total Organic Carbon		21.5 mg/L	N/A	N/A	N/A	1	5 - Stormwater	
	-		-					

EPA Identification Numb ALD008149858	er NPDES Permit N AL000280	lumber F	Facility name erly-Clark Corp.	Outfall N DSN0	umber 005	Form Approved 03/05/ OMB No. 2040-00
TABLE D. STORM EVEN	IT INFORMATION (40 CFR 122	2.26(c)(1)(i)(E)(6))				and the second second
Provide data for the storm	event(s) that resulted in the ma	aximum daily discharges for	the flow-weighted compo	osite sample.		
Date of Storm Event	Duration of Storm Event (in hours)	Total Rainfall During Storm Event (in inches)	Number of Hou Beginning of Storm End of Previous M Even	rs Between I Measured and easurable Rain t	Maximum Flow Rate During Rain Event (in gpm or specify units)	Total Flow from Rain Even (in gallons or specify units)
10/25/2022	0.8hrs	0.11 inches	264 Hours (10	/13/2022}	.14 inches/hour	0.012 MG
Provide a description of the he flow estimate was ca 2 - Total flow ((million ga 2 - runoff coefficient - intensity (inches/hr) 4 - area (Acres)	ne method of flow measurement Iculated based on the Rational F Ilons)	or estimate. Formula Q=CIA				

	EPA Identification Number NP	DES Permit Number	Facility Nam	e	Outfall Number	Form Approved 03/05/19		
	ALD008149858	AL0002801	Kimberly-Clark	Corp.	DSN006	OMB No. 2040-0004		
TA	BLE A. CONVENTIONAL AND NON CON	VENTIONAL PARAMETEI	RS (40 CFR 122.26(c)(1)(i)(E)(3)) ¹				
You	must provide the results of at least one an	nalysis for every pollutant in Maximum Dai (specify	i this table. Complete Iy Discharge units)	one table for each outfall. Average Dail (specify	y Discharge	dditional details and requ	Source of	
	Pollutant or Parameter	eter Grab Sample Taken During First 30 Minutes Com		Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)	
1.	Oil and grease	ND		N/A		1	Stormwater runoff	
2.	Biochemical oxygen demand (BOD5)	ND	N/A	N/A	N/A	1	Stormwater runoff	
3.	Chemical oxygen demand (COD)	9 mg/L	N/A	N/A	N/A	1	Stormwater runoff	
4.	Total suspended solids (TSS)	40.3 mg/L	N/A	N/A	N/A	1	Stormwater runoff	
5.	Total phosphorus	0.095mg/L	N/A	N/A	N/A	1	Stormwater runoff	
6.	Total Kjeldahl nitrogen (TKN)	ND	N/A	N/A	N/A	1	Stormwater runoff	
7.	Total nitrogen (as N)	ND	N/A	N/A	N/A	1	Stormwater runoff	
0	pH (minimum)	8.61		N/A		1	Stormwater runoff	
δ.	pH (maximum)	8.63		N/A		1	Stormwater runoff	

EPA Identification Number	NPDES Permit Number	Facility Nan Kimberly-Clark	ne Corp	Outfall Number		Form Approved 03/05/ OMB No. 2040-000
	D NON CONVENTIONAL P	DI LUTANTS //O CE	122 26(c)(1)(i)(E)(4) and	10 CEP 122 21(a)(7)	(AdVA))1	
List each pollutant that is limited in an efflue facility is operating under an existing NPDE	ent limitation guideline (ELG) f S permit). Complete one table	that the facility is subject outfall. See	ect to or any pollutant lister the instructions for addition	d in the facility's NPDE	ES permit for its process ements.	wastewater (if the
1000	Maximum Dai (specify	ly Discharge units)	Average Daily (specify	y Discharge units)	Number of Sterm	Source of Information (new source/new dischargers only; use codes in instructions)
Pollutant and CAS Number (if availab	e) Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	
see Tables A & C for applicable pollutants						
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EPA Identification Number ALD008149858	NPDI	ES Permit Number AL0002801	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN006		Form Approved 03/05/19 OMB No. 2040-0004
TABLE C. TOXIC POLLUTANTS, C List each pollutant shown in Exhibits details and requirements.	ERTAIN H/ 2F-2, 2F-3	AZARDOUS SUBSTANC 3, and 2F4 that you know	ES, AND ASBESTO	S (40 CFR 122.26(c)(1)(i) elieve is present. Complet	(E)(4) and 40 CFR 12 e one table for each o	2.21(g)(7)(vi)(B) and (vi utfall. See the instruction	i)) ¹ s for additional
		Maximum Dail (specify	y Discharge	Average Daily (specify	/ Discharge units)	Number of Storm	Source of
Pollutant and CAS Number (if a	vailable)	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
Ammonia - 7664-41-7		ND	N/A	N/A	N/A	1	5 - Stormwater
Nitrate/Nitrite - 14797-55-8/14797-6	5	ND	N/A	N/A	N/A	1	5 - Stormwater
Mercury - 7439-97-6		ND	N/A	N/A	N/A	1	5 - Stormwater
Pentachlorophenol - 87-86-5		ND	N/A	N/A	N/A	1	5 - Stormwater
2,4,6-Trichlorophenol 88-06-2		ND	N/A	N/A	N/A	1	5 - Stormwater
Total Organic Carbon		3.24 mg/L	N/A	N/A	N/A	1	5 - Stormwater

EPA Identification Numb ALD008149858	er NPDES Permit 1 AL00028	Number F 01 Kimbe	acility name erly-Clark Corp.	Outfall Number DSN006		Form Approved 03/05/1 OMB No. 2040-000
TABLE D. STORM EVEN	IT INFORMATION (40 CFR 12)	2.26(c)(1)(i)(E)(6))	the flow weighted composi	ite sample	T and the second	
Date of Storm Event	Duration of Storm Event (in hours)	Total Rainfall During Storm Event (in inches)	Number of Hours Beginning of Storm M End of Previous Mea Event	Between Aeasured and surable Rain (in gpm or s	Flow Rate ain Event pecify units)	Total Flow from Rain Event (in gallons or specify units)
11/15/2022	5.5hrs	0.59 inches	240 Hours (11/0	5/2022) Unkn	iown	0.041 MG
Provide a description of the The flow estimate was can 2 - Total flow ((million ga 3 - runoff coefficient - intensity (inches/hr) 4 - area (Acres)	he method of flow measuremen Iculated based on the Rational I Ilons)	t or estimate. Formula Q=CIA				

EPA Identification Number NPD ALD008149858		DES Permit Number AL0002801	Facility Nam Kimberly-Clark	Facility Name C Kimberly-Clark Corp.		Form Approved 03/05/11 OMB No. 2040-000	
TAE	BLE A. CONVENTIONAL AND NON CON		RS (40 CFR 122.26(c)(1)(i)(E)(3)) ¹	See instructions for a	dditional details and requ	uiroments
TOU	must provide the results of at least one an	Maximum Dail	ly Discharge	Average Dail	ly Discharge		Source of
	Pollutant or Parameter	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	 Number of Storm Events Sampled 	(new source/new dischargers only; use codes in instructions)
1,	Oil and grease	ND		N/A		1	Stormwater runoff
2.	Biochemical oxygen demand (BOD ₅)	8 mg/L	N/A	N/A	N/A	1	Stormwater runoff
3.	Chemical oxygen demand (COD)	33 mg/L	N/A	N/A	N/A	1	Stormwater runoff
4.	Total suspended solids (TSS)	6.9 mg/L	N/A	N/A	N/A	1	Stormwater runoff
5.	Total phosphorus	0.284 mg/L	N/A	N/A	N/A	1	Stormwater runoff
6.	Total Kjeldahl nitrogen (TKN)	0.86 mg/L	N/A	N/A	N/A	1	Stormwater runoff
7.	Total nitrogen (as N)	1.86 mg/L	N/A	N/A	N/A	1	Stormwater runoff
	pH (minimum)	7.30		N/A		1	Stormwater runoff
8.	pH (maximum)	7.31		N/A		1	Stormwater runoff

EPA Identification Number	NPDE	ES Permit Number	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN007		Form Approved 03/05/1 OMB No. 2040-000
TABLE B CERTAIN CONVENTIONA		ON CONVENTIONAL PO	ULUTANTS (40 CEE	122 26(c)(1)(i)(E)(4) and	40 CER 122 21(a)(7)	(vi)(A))1	
List each pollutant that is limited in an facility is operating under an existing N	effluent lim	nitation guideline (ELG) the rmit). Complete one table	hat the facility is subjective for each outfall. See	ect to or any pollutant lister the instructions for addition	d in the facility's NPDE	S permit for its process ements.	wastewater (if the
		Maximum Dail (specify	y Discharge units)	Average Daily (specify	/ Discharge units)	Number of Storm	Source of Information
Pollutant and CAS Number (if available	ailable)	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
See Tables A & C for applicable polluta	ints						
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and a second data and							

EPA Identification Number NPDES Permit Number ALD008149858 AL0002801		Facility Nar Kimberly-Clar	Facility Name Kimberly-Clark Corp.		Form Approved 03/05/1 OMB No. 2040-000	
TABLE C. TOXIC POLLUTANTS, CE List each pollutant shown in Exhibits 2 details and requirements.	RTAIN HAZARDOUS SUBST F–2, 2F–3, and 2F–4 that you	ANCES, AND ASBESTO	DS (40 CFR 122.26(c)(1)(i) believe is present. Complet	(E)(4) and 40 CFR 12 te one table for each o	2.21(g)(7)(vi)(B) and (vi utfall. See the instruction	i)) ¹ is for additional
	Maximun	n Daily Discharge	Average Dail	y Discharge	Number 40th	Source of Information (new source/new dischargers only; use codes in instructions)
Pollutant and CAS Number (if ava	ailable) Grab Sample Tak During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	
Ammonia - 7664-41-7	ND	N/A	N/A	N/A	1	5 - Stormwater
Nitrate/Nitrite - 14797-55-8/14797-65	ND	N/A	N/A	N/A	1	5 - Stormwater
Mercury - 7439-97-6	ND	N/A	N/A	N/A	1	5 - Stormwater
Pentachlorophenol - 87-86-5	ND	N/A	N/A	N/A	1	5 - Stormwater
2,4,6-Trichlorophenol 88-06-2	ND	N/A	N/A	N/A	1	5 - Stormwater
Total Organic Carbon	9.44 mg/L	N/A	N/A	N/A	1	5 - Stormwater

EPA Identification Number ALD008149858	er NPDES Permit N AL000280	NPDES Permit Number Fa AL0002801 Kimber		Outfall Nu DSNO	umber 007	Form Approved 03/05/ OMB No. 2040-000	
TABLE D. STORM EVEN	IT INFORMATION (40 CFR 122	2.26(c)(1)(i)(E)(6))				a in the second second	
Provide data for the storm Date of Storm Event	Duration of Storm Event (in hours)	aximum daily discharges for t Total Rainfall During Storm Event (in inches)	the flow-weighted composi Number of Hours Beginning of Storm M End of Previous Mea Event	te sample. Between Ieasured and Isurable Rain	Maximum Flow Rate During Rain Event (in gpm or specify units)	Total Flow from Rain Event (in gallons or specify units)	
10/25/2022	0.8hrs	0.11 inches	264 Hours (10/1	3/2022)	.14 inches/hour	0.050 MG	
rovide a description of th ne flow estimate was cal - Total flow ((million gal - runoff coefficient - intensity (inches/hr) - area (Acres)	ne method of flow measuremen Iculated based on the Rational f Ilons)	t or estimate. Formula Q=CIA					

1	EPA Identification Number NF ALD008149858	PDES Permit Number AL0002801	Facility Nam Kimberly-Clark	e : Corp.	Outfall Number DSN008	Form Approved 03/05/19 OMB No. 2040-0004	
TAE	BLE A. CONVENTIONAL AND NON CON	VENTIONAL PARAMETER	RS (40 CFR 122.26(c)(1)(i)(E)(3)) ¹			
You	must provide the results of at least one an	nalysis for every pollutant in Maximum Dail (specify	1 this table. Complete Iy Discharge units)	one table for each outfall. Average Dail (specify	See instructions for a y Discharge (units)	dditional details and requ	Source of
	Pollutant or Parameter	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
1.	Oil and grease	ND		N/A		1	Stormwater runoff
2.	Biochemical oxygen demand (BOD5)	6 mg/L	N/A	N/A	N/A	1	Stormwater runoff
3.	Chemical oxygen demand (COD)	11 mg/L	N/A	N/A	N/A	1	Stormwater runoff
4,	Total suspended solids (TSS)	104 mg/L	N/A	N/A	N/A	1	Stormwater runoff
5.	Total phosphorus	0.175 mg/L	N/A	N/A	N/A	1	Stormwater runoff
6.	Total Kjeldahl nitrogen (TKN)	1.46 mg/L	N/A	N/A	N/A	1	Stormwater runoff
7.	Total nitrogen (as N)	2.16 mg/L	N/A	N/A	N/A	1	Stormwater runoff
	pH (minimum)	8.51		N/A		1	Stormwater runoff
δ.	pH (maximum)	8.81		N/A		1	Stormwater runoff

EPA Identification Number	NPDES	S Permit Number	Facility Nam	e	Outfall Number	7	Form Approved 03/05/19
ALD008149858	AI	L0002801	Kimberly-Clark	Corp.	DSN008		UND NO. 2040-0004
TABLE B. CERTAIN CONVENTIONA	L AND NO	N CONVENTIONAL PC	LLUTANTS (40 CFR	122.26(c)(1)(i)(E)(4) and	40 CFR 122.21(g)(7)	(vi)(A)) ¹	all the second second
List each pollutant that is limited in an facility is operating under an existing N	effluent limi IPDES perr	itation guideline (ELG) th mit). Complete one table	hat the facility is subject for each outfall. See	ect to or any pollutant lister the instructions for addition	d in the facility's NPDE onal details and require	S permit for its process ments.	wastewater (if the
		Maximum Dail (specify	y Discharge units)	Average Daily (specify	/ Discharge units)	Number of Storm	Source of Information (new source/new dischargers only; use codes in instructions)
Pollutant and CAS Number (if ava	ilable)	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	
See Tables A & C for applicable polluta	nts						

EPA Identification Number NPD ALD008149858		DES Permit Number Facility Name AL0002801 Kimberly-Clark Corp.		e Corp.	Outfall Number DSN008		Form Approved 03/05/1 OMB No. 2040-000	
TABLE C. TOXIC POLLUTANTS, C List each pollutant shown in Exhibits	CERTAIN H 2F-2, 2F-3	AZARDOUS SUBSTANC B, and 2F-4 that you know	ES, AND ASBESTO v or have reason to be	S (40 CFR 122.26(c)(1)(i) elieve is present. Complet	(E)(4) and 40 CFR 12 e one table for each o	2.21(g)(7)(vi)(B) and (vi utfall. See the instruction	i)) ¹ s for additional	
Pollutant and CAS Number (if available)		Maximum Dail	y Discharge	Average Daily	y Discharge		Source of Information (new source/new dischargers only; use codes in instructions)	
		Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled		
Ammonia - 7664-41-7		0.26 mg/L	N/A	N/A	N/A	1	5 - Stormwater	
Nitrate/Nitrite - 14797-55-8/14797-	65	ND	N/A	N/A	N/A	1	5 - Stormwater	
Mercury - 7439-97-6		ND	N/A	N/A	N/A	1	5 - Stormwater	
Pentachlorophenol - 87-86-5		ND	N/A	N/A	N/A	1	5 - Stormwater	
2,4,6-Trichlorophenol 88-06-2		ND	N/A	N/A	N/A	1	5 - Stormwater	
Total Organic Carbon		3.20 mg/L	N/A	N/A	N/A	1	5 - Stormwater	

EPA Identification Numb ALD008149858	NPDES Permit NAL000280	Number F D1. Kimbe	Facility name erly-Clark Corp.	Outfall Number Corp. DSN008		Form Approved 03/05/ OMB No. 2040-00
TABLE D. STORM EVEN	NT INFORMATION (40 CFR 122 on event(s) that resulted in the ma	2.26(c)(1)(i)(E)(6))	the flow-weighted compos	site sample.		and a second second
Date of Storm Event	Duration of Storm Event (in hours)	Total Rainfall During Storm Event (in inches)	Number of Hours Between Beginning of Storm Measured and End of Previous Measurable Rain Event		Maximum Flow Rate During Rain Event (In sport or specify units)	Total Flow from Rain Event (in gallons & specify units)
11/30/2022	2.5 hrs	0.71 inches	96 Hours (11/2	26/2022)	Unknown	0.024MG
Provide a description of t he flow estimate was ca 2 - Total flow ((million ga 5 - runoff coefficient - intensity (inches/hr) 4 - area (Acres)	he method of flow measurement loulated based on the Rational F	t or estimate. Formula Q=CIA				
				en di seconda di seconda di daga di dag		

	EPA Identification Number NP	DES Permit Number	Facility Nam	ne Outfall Number		Form Approved 03/05/19 OMB No. 2040-0004	
		AL0002801	Kimberly-Clark		DSN009		
You	The A. CONVENTIONAL AND NON CON I must provide the results of at least one ar	VENTIONAL PARAMETER alysis for every pollutant in	this table. Complete	one table for each outfall	. See instructions for a	dditional details and requ	uirements.
		Maximum Daily Discharge		Average Daily Discharge			Source of
	Pollutant or Parameter	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
۹.	Oil and grease	ND		N/A		1	Stormwater runoff
2.	Biochemical oxygen demand (BOD5)	ND	N/A	N/A	N/A	1	Stormwater runoff
3.	Chemical oxygen demand (COD)	ND	N/A	N/A	N/A	1	Stormwater runoff
4.	Total suspended solids (TSS)	19 mg/L	N/A	N/A	N/A	1	Stormwater runoff
5.	Total phosphorus	0.066 mg/L	N/A	N/A	N/A	1	Stormwater runoff
6.	Total Kjeldahl nitrogen (TKN)	ND	N/A	N/A	N/A	1	Stormwater runoff
7.	Total nitrogen (as N)	ND	N/A	N/A	N/A	1	Stormwater runoff
0	pH (minimum)	8.53		N/A		1	Stormwater runoff
8.	pH (maximum)	8.54		N/A	Sec. Sec. S	1	Stormwater runoff

EPA Identification Number ALD008149858	NPDE A	S Permit Number	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN009		Form Approved 03/05/ OMB No. 2040-00	
TABLE B. CERTAIN CONVENTIO List each pollutant that is limited in facility is operating under an existin	NAL AND NO an effluent lin g NPDES per	DN CONVENTIONAL PO nitation guideline (ELG) th rmit). Complete one table	DLLUTANTS (40 CFF hat the facility is subje of for each outfall. See	t 122.26(c)(1)(i)(E)(4) and ect to or any pollutant listed the instructions for additic	40 CFR 122.21(g)(7) d in the facility's NPDE anal details and require	(vi)(A)) ¹ ES permit for its process ements.	wastewater (if the	
		Maximum Dail	ly Discharge	Average Daily	/ Discharge		Source of	
Pollutant and CAS Number (if available)		Grab Sample Taken During First 30 Minutes		Grab Sample Taken During First 30 Minutes Flow-Weighted Composite		- Number of Storm Events Sampled	(new source/new dischargers only; use codes in instructions)	
See Tables A & C for applicable poll	utants							
					- Phase Spin Bally and the second			

EPA Identification Number NPDES Perm ALD008149858 AL000		ES Permit Number AL0002801	Permit Number Facility Name 0002801 Kimberly-Clark Corp.		Outfall Number DSN009	Form Approved 03/05/19 OMB No. 2040-0004	
TABLE C. TOXIC POLLUTANTS,	CERTAIN H	AZARDOUS SUBSTANC	ES, AND ASBESTO	S (40 CFR 122.26(c)(1)(i)	(E)(4) and 40 CFR 12	2.21(g)(7)(vi)(B) and (vi	i)) ¹
List each pollutant shown in Exhibit details and requirements.	ts 2F-2, 2F-3	3, and 2F-4 that you know	v or have reason to b	elleve is present. Complet	e one table for each of	utfall. See the instruction	s for additional
	9000001 T - 00 - 11 - 0	Maximum Dail (specify	y Discharge units)	Discharge Average Daily D		N	Source of Information (new source/new dischargers only; use codes in instructions)
Pollutant and CAS Number (if available)		Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	
Ammonia - 7664-41-7		ND	N/A	N/A	N/A	1	5 - Stormwater
Nitrate/Nitrite - 14797-55-8/14797	-65	ND	N/A	N/A	N/A	1	5 - Stormwater
Mercury - 7439-97-6		ND	N/A	N/A	N/A	1	5 - Stormwater
Pentachlorophenol - 87-86-5		ND	N/A	N/A	N/A	1	5 - Stormwater
2,4,6-Trichlorophenol 88-06-2	ang mari 100	ND	N/A	N/A	N/A	1	5 - Stormwater
Total Organic Carbon		3.74 mg/L	N/A	N/A	N/A	1	5 - Stormwater

ORMATION (40 CFR 122. (s) that resulted in the ma	26(c)(1)(i)(E)(6)) ximum daily discharges for t	he flow-weighted composite sample.		
(s) that resulted in the ma	ximum daily discharges for t	he flow-weighted composite sample.		
ation of Storm Event (in hours)	Total Rainfall During Storm Event (in inches)	Number of Hours Between Beginning of Storm Measured and End of Previous Measurable Rain Event	Maximum Flow Rate During Rain Event (in gpm or specify units)	Total Flow from Rain Event (in gallons or specify units)
5.5hrs	0.59 inches	240 Hours (11/05/2022)	Unknown	0.051 MG
hod of flow measurement d based on the Rational Fo	or estimate. ormula Q=CIA			
	5.5hrs nod of flow measurement d based on the Rational Fo	5.5hrs 0.59 inches	5.5hrs 0.59 inches 240 Hours (11/05/2022) nod of flow measurement or estimate. d based on the Rational Formula Q=CIA	5.5hrs 0.59 inches 240 Hours (11/05/2022) Unknown nod of flow measurement or estimate. d based on the Rational Formula Q=CIA

	EPA Identification Number NF ALD008149858	² DES Permit Number Facility Name AL0002801 Kimberly-Clark (e Corp.	Outfall Number Corp. DSN010		Form Approved 03/05/19 OMB No. 2040-0004	
TA	BLE A. CONVENTIONAL AND NON CON	IVENTIONAL PARAMETER	RS (40 CFR 122.26(c)(1)(i)(E)(3)) ¹				
You	must provide the results of at least one a	nalysis for every pollutant in Maximum Dai (specify	I this table. Complete Iy Discharge units)	one table for each outfall Average Dail (specify	. See instructions for a ly Discharge / units)	dditional details and requ	Source of	
	Pollutant or Parameter	er Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)	
1.	Oil and grease	ND		N/A		1	Stormwater runoff	
2.	Biochemical oxygen demand (BOD5)	ND	N/A	N/A	N/A	1	Stormwater runoff	
3.	Chemical oxygen demand (COD)	ND	N/A	N/A	N/A	1	Stormwater runoff	
4.	Total suspended solids (TSS)	3.1 mg/L	N/A	N/A	N/A	1	Stormwater runoff	
5.	Total phosphorus	0.063 mg/L	N/A	N/A	N/A	1	Stormwater runoff	
6.	Total Kjeldahl nitrogen (TKN)	ND	N/A	N/A	N/A	1	Stormwater runoff	
7.	Total nitrogen (as N)	ND	N/A	N/A	N/A	1	Stormwater runoff	
	pH (minimum)	8.50		N/A		1	Stormwater runoff	
8,	pH (maximum)	8.53		N/A		1	Stormwater runoff	

EPA Identification Number ALD008149858	NPDES Permit Number AL0002801	Facility Nan Kimberly-Clarl	ne k Corp.	Outfall Number DSN010		Form Approved 03/05/1 OMB No. 2040-000
TABLE B. CERTAIN CONVENTIONAL	AND NON CONVENTIONAL	POLLUTANTS (40 CFI	R 122.26(c)(1)(i)(E)(4) and	40 CFR 122.21(a)(7)	(vi)(A)) ¹	
List each pollutant that is limited in an e facility is operating under an existing NF	ffluent limitation guideline (ELG PDES permit). Complete one tal) that the facility is subj ble for each outfall. See	ect to or any pollutant liste the instructions for addition	d in the facility's NPDE onal details and require	ES permit for its process ements.	wastewater (if the
	Maximum D (spec	aily Discharge ify units)	Average Daily (specify	y Discharge units)	Number of Storm	Source of Information (new source/new dischargers only; use codes in instructions)
Pollutant and CAS Number (if avail	lable) Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	
See Tables A & C for applicable pollutan	ts					
				ad 10 1		
		True and the second sec				

EPA Identification Number NPD ALD008149858		DES Permit Number Facility Name AL0002801 Kimberly-Clark C		e Corp.	Outfall Number DSN010		Form Approved 03/05/19 OMB No. 2040-0004	
TABLE C. TOXIC POLLUTANTS, CList each pollutant shown in Exhibit	CERTAIN H s 2F–2, 2F–3	AZARDOUS SUBSTANC 3, and 2F–4 that you know	ES, AND ASBESTO	S (40 CFR 122.26(c)(1)(i) elieve is present. Complete	(E)(4) and 40 CFR 12: e one table for each o	2.21(g)(7)(vi)(B) and (vi utfall. See the instruction	i)) ¹ s for additional	
details and requirements.		Maximum Dail (specify	y Discharge	Average Daily (specify	/ Discharge	Number of Storm	Source of	
Pollutant and CAS Number (if	available)	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)	
Ammonia - 7664-41-7		ND	N/A	N/A	N/A	1	5 - Stormwater	
Nitrate/Nitrite - 14797-55-8/14797-	-65	ND	N/A	N/A	N/A	1	5 - Stormwater	
Mercury - 7439-97-6		ND	N/A	N/A	N/A	1	5 - Stormwater	
Pentachlorophenol - 87-86-5		ND	N/A	N/A	N/A	1	5 - Stormwater	
2,4,6-Trichlorophenol 88-06-2		ND	N/A	N/A	N/A	1	5 - Stormwater	
Total Organic Carbon		2.42 mg/L	N/A	N/A	N/A	1	5 - Stormwater	

EPA Identification Number NPDES Permit ALD008149858 AL00028		lumber F)1 Kimbe	acility name erly-Clark Corp.	Outfall N DSN	lumber 010	Form Approved 03/05/19 OMB No. 2040-000/	
	IT INFORMATION (40 CFR 122	26(c)(1)(i)(E)(6))		aite semale	and the second		
Date of Storm Event	Duration of Storm Event (in hours)	Total Rainfall During Storm Event (in inches)	Number of Hou Beginning of Storm End of Previous M Even	rs Between n Measured and easurable Rain t	Maximum Flow Rate During Rain Event (in gpm or specify units)	Total Flow from Rain Event (in gallons or specify units)	
11/15/2022	5.5hrs	0.59 inches	240 Hours (11,	/05/2022)	Unknown	0.088 MG	
Provide a description of the he flow estimate was cal 2 - Total flow ((million ga - runoff coefficient - intensity (inches/hr) - area (Acres)	ne method of flow measurement iculated based on the Rational F	or estimate. ormula Q=CIA					
					_		

	EPA Identification Number NP ALD008149858	DES Permit Number AL0002801	Facility Nam Kimberly-Clark	e : Corp.	Outfall Number DSN011	Form Approved 03/05/19 OMB No. 2040-0004	
TAR	LE A. CONVENTIONAL AND NON CON	VENTIONAL PARAMETER	RS (40 CFR 122.26(c)(1)(i)(E)(3)) ¹	Con instructions for a	dditional datails and rog	inconte
Tou	must provide the results of at least one an	Maximum Dail (specify	ly Discharge	Average Dail	y Discharge		Source of
	Pollutant or Parameter	Grab Sample Taken During First 30 Minutes		Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	 Number of Storm Events Sampled 	(new source/new dischargers only; use codes in instructions)
1,	Oil and grease	ND		N/A	See and	1	Stormwater runoff
2.	Biochemical oxygen demand (BOD5)	NA	N/A	N/A	N/A	1	Stormwater runoff
3.	Chemical oxygen demand (COD)	13 mg/L	N/A	N/A	N/A	1	Stormwater runoff
4.	Total suspended solids (TSS)	848 mg/L	N/A	N/A	N/A	1	Stormwater runoff
5.	Total phosphorus	NA	N/A	N/A	N/A	1	Stormwater runoff
6.	Total Kjeldahl nitrogen (TKN)	ND	N/A	N/A	N/A	1	Stormwater runoff
7.	Total nitrogen (as N)	NA	N/A	N/A	N/A	1	Stormwater runoff
	pH (minimum)	8.25		N/A		1	Stormwater runoff
8.	pH (maximum)	8.27		N/A		1	Stormwater runoff

EPA Identification Number ALD008149858	NPDE	S Permit Number	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN011		Form Approved 03/05/19 OMB No. 2040-0004
TABLE B. CERTAIN CONVENTION	ONAL AND NO	ON CONVENTIONAL PO	OLLUTANTS (40 CFR	R 122.26(c)(1)(i)(E)(4) and	40 CFR 122.21(g)(7)	(vi)(A)) ¹	
List each pollutant that is limited in facility is operating under an existing	an effluent lin	nitation guideline (ELG) to rmit). Complete one table	hat the facility is subje of for each outfall. See	ect to or any pollutant listed the instructions for additic	d in the facility's NPDE onal details and require	S permit for its process ements.	wastewater (if the
		Maximum Dail (specify	ly Discharge units)	Average Daily (specify	/ Discharge units)	- Number of Storm	Source of Information
Pollutant and CAS Number (if	available)	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
See Tables A & C for applicable pol	lutants						
							Dane.

EPA Identification Number ALD008149858	NPDES Permit Number AL0002801	Facility Nan Kimberly-Clark	corp.	Outfall Number DSN011		Form Approved 03/05/19 OMB No. 2040-0004
TABLE C. TOXIC POLLUTANTS, CER	TAIN HAZARDOUS SUBSTAN	CES, AND ASBESTO	S (40 CFR 122.26(c)(1)(i)	(E)(4) and 40 CFR 12	2.21(g)(7)(vi)(B) and (vi	i)) ¹
List each pollutant shown in Exhibits 2F- details and requirements.	-2, 2F3, and 2F-4 that you kno	w or have reason to b	elieve is present. Complet	e one table for each of	utfall. See the instruction	s for additional
	Maximum Da (specif	ily Discharge y units)	Average Dail (specify	y Discharge units)	Number of Storm	Source of
Pollutant and CAS Number (if availa	able) Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
NA						
a						
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ana an						

EPA Identification Numb ALD008149858	er NPDES Permit N AL000280	NPDES Permit Number Fa AL0002801 Kimbe		Outfall No DSNC	umber)11	Form Approved 03/05/ OMB No. 2040-000
ABLE D. STORM EVEN	T INFORMATION (40 CFR 122	2.26(c)(1)(i)(E)(6))				- hourse the second second
Provide data for the storm	n event(s) that resulted in the ma	aximum daily discharges for	the flow-weighted composition	site sample.		
Date of Storm Event	Duration of Storm Event (in hours)	Total Rainfall During Storm Event (in inches)	Number of Hours Beginning of Storm End of Previous Me Event	s Between Measured and asurable Rain	Maximum Flow Rate During Rain Event (in gpm or specify units)	Total Flow from Rain Event (in gallons or specify units)
11/15/2022	5.5hrs	0.59 inches	240 Hours (11/(05/2022)	Unknown	0.029 MG
rovide a description of the he flow estimate was ca - Total flow ((million ga - runoff coefficient - intensity (inches/hr) - area (Acres)	he method of flow measurement Iculated based on the Rational F Ilons)	t or estimate. Formula Q=CIA				

	EPA Identification Number N ALD008149858	VPDES Permit Number AL0002801	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN012	Form Approved 03/05/19 OMB No. 2040-0004	
TAE	LE A. CONVENTIONAL AND NON CO	NVENTIONAL PARAMETER	RS (40 CFR 122.26(c)(1)(i)(E)(3)) ¹	Can instructions for a	dditional dataile and some	inomente
rou	must provide the results of at least one a	Maximum Dai (specify	ly Discharge units)	Average Dail (specify	Average Daily Discharge		Source of
	Pollutant or Parameter	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
1.	Oil and grease	ND		N/A		1	Stormwater runoff
2.	Biochemical oxygen demand (BOD5)	ND	N/A	N/A	N/A	1	Stormwater runoff
3.	Chemical oxygen demand (COD)	21 mg/L	N/A	N/A	N/A	1	Stormwater runoff
4.	Total suspended solids (TSS)	84 mg/L	N/A	N/A	N/A	1	Stormwater runoff
5.	Total phosphorus	0.056 mg/L	N/A	N/A	N/A	1	Stormwater runoff
6.	Total Kjeldahl nitrogen (TKN)	1.13 mg/L	N/A	N/A	N/A	1	Stormwater runoff
7.	Total nitrogen (as N)	2.13 mg/L	N/A	N/A	N/A	1	Stormwater runoff
0	pH (minimum)	8.23		N/A	-	1	Stormwater runoff
8.	pH (maximum)	8.29		N/A		1	Stormwater runoff

EPA Identification Number	NPDE	S Permit Number	Facility Nam	Corp	Outfall Number	7	Form Approved 03/05/19 OMB No. 2040-0004
				122 26(a)(1)(i)(E)(4) and	140 CER 122 21(a)(7)		
List each pollutant that is limited in a facility is operating under an existing	n effluent lim NPDES per	nitation guideline (ELG) th mit). Complete one table	hat the facility is subjective for each outfall. See	ect to or any pollutant lister the instructions for addition	d in the facility's NPDE	S permit for its process ments.	wastewater (if the
	1	Maximum Dail (specify	y Discharge units)	Average Daily Discharge		Number of Charm	Source of Information
Pollutant and CAS Number (if an	vailable)	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
See Tables A & C for applicable pollu	tants						
						+	
			A Sjów gan				
1							

EPA Identification Number	NPD	ES Permit Number	Facility Nam	e	Outfall Number	Form Approved 03/05/1 OMB No. 2040-000		
					(E)(4) and 40 CEB 12	2.24 (m)(7)(n)(ND) and (n)(N)		
List each pollutant shown in Exhibit details and requirements.	S 2F-2, 2F-	3, and 2F-4 that you know	v or have reason to be	elieve is present. Complet	e one table for each o	utfall. See the instruction	s for additional	
		Maximum Dail (specify	y Discharge units)	Average Daily (specify	y Discharge units)	Number of Storm	Source of	
Pollutant and CAS Number (if	f available)	Grab Sample Taken During First 30 Minutes	Grab Sample Taken Flow-Weighted Grab Sample Taken Flow-Weighted During First Composite Grab Sample Taken Flow-Weighted 30 Minutes Composite 30 Minutes Composite		Events Sampled	(new source/new dischargers only; use codes in instructions)		
Ammonia - 7664-41-7		ND	N/A	N/A	N/A	1	5 - Stormwater	
Nitrate/Nitrite - 14797-55-8/14797	-65	ND	N/A	N/A	N/A	1	5 - Stormwater	
Mercury - 7439-97-6		ND	N/A	N/A	N/A	1	5 - Stormwater	
Pentachlorophenol - 87-86-5		ND	N/A	N/A	N/A	1	5 - Stormwater	
2,4,6-Trichlorophenol 88-06-2		ND	N/A	N/A	N/A	1	5 - Stormwater	
Total Organic Carbon		10.1 mg/L	N/A	N/A	N/A	1	5 - Stormwater	
······································								

EPA Identification Numb ALD008149858	er NPDES Permit N AL000280	lumber F 01 Kimbe	acility name erly-Clark Corp.	Outfall N DSNO	umber 012	Form Approved 03/05/1 OMB No. 2040-000	
TABLE D. STORM EVEN	IT INFORMATION (40 CFR 122	2.26(c)(1)(i)(E)(6))					
Provide data for the storm	event(s) that resulted in the ma	aximum daily discharges for t	the flow-weighted composite	site sample.			
Date of Storm Event	Duration of Storm Event (in hours)	Total Rainfall During Storm Event (in inches)	Rainfall During orm Event (in inches) Number of Hours Bett Beginning of Storm Meas End of Previous Measura Event		Maximum Flow Rate During Rain Event (in gpm or specify units)	Total Flow from Rain Event (in gallons or specify units)	
10/25/2022	0.8hrs	0.11 inches	264 Hours (10/	13/2022)	.14 inches/hour	0.006 MG	
Provide a description of the he flow estimate was cal t - Total flow ((million gal - runoff coefficient - intensity (inches/hr) - area (Acres)	ne method of flow measurement iculated based on the Rational F Ilons)	or estimate. ormula Q=CIA					

	EPA Identification Number N ALD008149858	PDES Permit Number AL0002801	Facility Nam Kimberly-Clark	Facility Name (Kimberly-Clark Corp.		Form Approved 03/05/1 OMB No. 2040-000	
TA	BLE A. CONVENTIONAL AND NON COM	IVENTIONAL PARAMETE	RS (40 CFR 122.26(c)(1)(i)(E)(3)) ¹	See instructions for a	dditional details and requ	lirements
100		Maximum Dai (specify	Iy Discharge	Average Dail (specify	y Discharge	Number of Stars	Source of
	Pollutant or Parameter	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new discharge#5 6nly; use cooks in instructions)
1.	Oil and grease	ND		N/A		1	Stormwater runoff
2.	Biochemical oxygen demand (BOD5)	ND	N/A	N/A	N/A	1	Stormwater runoff
3.	Chemical oxygen demand (COD)	11 mg/L	N/A	N/A	N/A	1	Stormwater runoff
4.	Total suspended solids (TSS)	30.9 mg/L	N/A	N/A	N/A	1	Stormwater runoff
5.	Total phosphorus	0.071 mg/L	N/A	N/A	N/A	1	Stormwater runoff
6.	Total Kjeldahl nitrogen (TKN)	ND	N/A	N/A	N/A	1	Stormwater runoff
7:	Total nitrogen (as N)	ND	N/A	N/A	N/A	1	Stormwater runoff
	pH (minimum)	8.56		N/A		1	Stormwater runoff
8.	pH (maximum)	8.58		N/A		1	Stormwater runoff

EPA Identification Number	NPDE	S Permit Number	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN013		Form Approved 03/05/19 OMB No. 2040-0004
TABLE B. CERTAIN CONVENTIONA List each pollutant that is limited in an facility is operating under an existing N	L AND NO effluent lim	IN CONVENTIONAL PC itation guideline (ELG) th mit). Complete one table	DLLUTANTS (40 CFF nat the facility is subjection outfall. See	t 122.26(c)(1)(i)(E)(4) and ect to or any pollutant listed the instructions for addition	d in the facility's NPDE	(vi)(A)) ¹ S permit for its process ments.	wastewater (if the
		Maximum Dail (specify	y Discharge	Average Daily (specify	y Discharge	Number of Stam	Source of
Pollutant and CAS Number (if ava	ilable)	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
See Tables A & C for applicable polluta	nts						
EPA Identification Number	NPDI	ES Permit Number	Facility Nam	e	Outfall Number	7	Form Approved 03/05/1 OMB No. 2040-000
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ALD008149858		AL0002801	Kimberly-Clark	Corp.	DSN013		
TABLE C. TOXIC POLLUTANTS,	CERTAIN H	AZARDOUS SUBSTANC	ES, AND ASBESTO	S (40 CFR 122.26(c)(1)(i)	(E)(4) and 40 CFR 12	2.21(g)(7)(vi)(B) and (vi	i)) ¹
List each pollutant shown in Exhibit details and requirements.	s 2F-2, 2F-3	3, and 2F–4 that you know	v or have reason to b	elieve is present. Complet	e one table for each o	utfall. See the instruction	s for additional
	a na an	Maximum Dail (specify	y Discharge	Average Daily (specify	/ Discharge units)	Number of Storm	Source of Information
Pollutant and CAS Number (if available)		Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
Ammonia - 7664-41-7		ND	N/A	N/A	N/A	1	5 - Stormwater
Nitrate/Nitrite - 14797-55-8/14797-	-65	ND	N/A	N/A	N/A	1	5 - Stormwater
Mercury - 7439-97-6		ND	N/A	N/A	N/A	1	5 - Stormwater
Pentachlorophenol - 87-86-5		ND	N/A	N/A	N/A	1	5 - Stormwater
2,4,6-Trichlorophenol 88-06-2		ND	N/A	N/A	N/A	1	5 - Stormwater
Total Organic Carbon		4.65 mg/L	N/A	N/A	N/A	1	5 - Stormwater

EPA Identification Numb ALD008149858	Identification Number NPDES Permit Number ALD008149858 AL0002801		Facility name erly-Clark Corp.	Outfall N DSNC	lumber Form Approv O13 OMB No	
ABLE D. STORM EVEN	IT INFORMATION (40 CFR 12)	2.26(c)(1)(i)(E)(6))		No. of Concession, No. of Conces		
Provide data for the storm	event(s) that resulted in the m	aximum daily discharges for	the flow-weighted compo	osite sample.		
Date of Storm Event	Duration of Storm Event (In hours)	Total Rainfall During Storm Event (in incres)	Beginning of Storm Measured and End of Previous Measurable Rain Event		Maximum Flow Rate During Rain Event (in gpm or specify units)	Total Flow from Rain Event (in gallons or specify units)
11/15/2022	5.5hrs	0.59 inches	240 Hours (11	/05/2022)	Unknown	0.792 MG
Provide a description of the he flow estimate was ca 2 - Total flow ((million ga 2 - runoff coefficient - intensity (inches/hr) 4 - area (Acres)	ne method of flow measuremen Iculated based on the Rational I Ilons)	t or estimate. Formula Q=CIA				

	EPA Identification Number NF ALD008149858	DES Permit Number AL0002801	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN014		Form Approved 03/05/19 OMB No. 2040-0004	
TA	BLE A. CONVENTIONAL AND NON CON	VENTIONAL PARAMETER	RS (40 CFR 122.26(c)(1)(i)(E)(3)) ¹	See instructions for a	dditional details and requ	uirements	
100		Maximum Dail (specify	ly Discharge	Average Dail (specify	y Discharge		Source of Information (new source/new dischargers only; use codes in instructions)	
	Pollutant or Parameter	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled		
1.	Oil and grease	ND		N/A		1	Stormwater runoff	
2.	Biochemical oxygen demand (BOD5)	ND	N/A	N/A	N/A	1	Stormwater runoff	
3.	Chemical oxygen demand (COD)	ND	N/A	N/A	N/A	1	Stormwater runoff	
4.	Total suspended solids (TSS)	7.8 mg/L	N/A	N/A	N/A	1	Stormwater runoff	
5.	Total phosphorus	ND	N/A	N/A	N/A	1	Stormwater runoff	
6.	Total Kjeldahl nitrogen (TKN)	ND	N/A	N/A	N/A	1	Stormwater runoff	
7.	Total nitrogen (as N)	ND	N/A	N/A	N/A	1	Stormwater runoff	
	pH (minimum)	8.45		N/A		1	Stormwater runoff	
8.	pH (maximum)	8.49		N/A		1	Stormwater runoff	

EPA Identification Number	NPDE	ES Permit Number	Facility Nam Kimberly-Clark	e	Outfall Number	7	Form Approved 03/05/19 OMB No. 2040-0004
					40 OFD 400 04/		STATISTICS OF STATISTICS
List each pollutant that is limited in facility is operating under an existing	an effluent lin	nitation guideline (ELG) the rmit). Complete one table	hat the facility is subject for each outfall. See	ect to or any pollutant listed the instructions for addition	d in the facility's NPDE	S permit for its process ments.	wastewater (if the
	-	Maximum Dail (specify	y Discharge units)	Average Daily (specify	/ Discharge units)	Number of Charm	Source of
Pollutant and CAS Number (if	available)	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
See Tables A & C for applicable poll	utants						
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					- Nor - I want		

EPA Identification Number ALD008149858	NPD	ES Permit Number AL0002801	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN014	Form Approved 03 OMB No. 204	
TABLE C. TOXIC POLLUTANTS,	CERTAIN H	AZARDOUS SUBSTANC	ES, AND ASBESTO	S (40 CFR 122.26(c)(1)(i)	(E)(4) and 40 CFR 12	2.21(g)(7)(vi)(B) and (vi	i)) ¹
List each pollutant shown in Exhibit details and requirements.	ts 2F-2, 2F-	3, and 2F–4 that you know	v or have reason to be	elieve is present. Complet	e one table for each o	utfall. See the instruction	s for additional
		Maximum Dail (specify	y Discharge units)	Average Daily (specify	/ Discharge units)	Number of Olem	Source of
Pollutant and CAS Number (if available)		Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
Ammonia - 7664-41-7		ND	N/A	N/A	N/A	1	5 - Stormwater
Nitrate/Nitrite - 14797-55-8/14797	-65	ND	N/A	N/A	N/A	1	5 - Stormwater
Mercury - 7439-97-6		ND	N/A	N/A	N/A	1	5 - Stormwater
Pentachlorophenol - 87-86-5		ND	N/A	N/A	N/A	1	5 - Stormwater
2,4,6-Trichlorophenol 88-06-2		ND	N/A	N/A	N/A	1	5 - Stormwater
Total Organic Carbon		2.54 mg/L	N/A	N/A	N/A	1	5 - Stormwater
and a start and				-	· ·		

EPA Identification Numb ALD008149858	er NPDES Permit N AL000280	lumber F D1 Kimbe	acility name erly-Clark Corp.	Outfall Number DSN014	Form Approved 03/05/1 OMB No. 2040-000
TABLE D. STORM EVEN	IT INFORMATION (40 CFR 122 n event(s) that resulted in the ma	2.26(c)(1)(i)(E)(6)) aximum daily discharges for	the flow-weighted composit	e sample.	
Date of Storm Event	Duration of Storm Event (in hours)	Total Rainfall During Storm Event (in inches)	Number of Hours Beginning of Storm M End of Previous Meas Event	Between easured and surable Rain Maximum Flow Rate During Rain Event (in gpm or specity units)	Total Flow from Rain Event (in gallons or specify units)
11/30/2022	2.5 hrs	0.71 inches	96 Hours (11/26,	/2022) Unknown	0.012MG
Provide a description of t The flow estimate was ca 2 - Total flow ((million ga 2 - runoff coefficient - intensity (inches/hr) A - area (Acres)	he method of flow measurement Iculated based on the Rational F Ilons)	or estimate. Formula Q=CIA			

	EPA Identification Number ALD008149858	NPDES Permit Number AL0002801	Facility Nam Kimberly-Clark	Facility Name (Kimberly-Clark Corp.		Form Approved 03/05/19 OMB No. 2040-0004	
TA	BLE A. CONVENTIONAL AND NON CO	INVENTIONAL PARAMETER	RS (40 CFR 122.26(c)(1)(i)(E)(3)) ¹	See instructions for a	dditional datails and requ	liromonte
100	must provide the results of at least one	Maximum Dail (specify	ly Discharge	Average Dail	ly Discharge		Source of
	Pollutant or Parameter	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
1.	Oil and grease	ND		N/A		1	Stormwater runoff
2.	Biochemical oxygen demand (BOD5)	ND	N/A	N/A	N/A	1	Stormwater runoff
3.	Chemical oxygen demand (COD)	ND	N/A	N/A	N/A	1	Stormwater runoff
4.	Total suspended solids (TSS)	17.2 mg/L	N/A	N/A	N/A	1	Stormwater runoff
5.	Total phosphorus	ND	N/A	N/A	N/A	1	Stormwater runoff
6.	Total Kjeldahl nitrogen (TKN)	ND	N/A	N/A	N/A	1	Stormwater runoff
7.	Total nitrogen (as N)	ND	N/A	N/A	N/A	1	Stormwater runoff
	pH (minimum)	8.81		N/A		1	Stormwater runoff
8.	pH (maximum)	8.84		N/A		1	Stormwater runoff

EPA Identification Number	NPDES Pe	rmit Number	Facility Nam Kimberly-Clark	e Corp	Outfall Number	7	Form Approved 03/05/19 OMB No. 2040-0004
TABLE B. CERTAIN CONVENTIONA	LAND NON C	ONVENTIONAL PO	LLUTANTS (40 CFR	122.26(c)(1)(i)(E)(4) and	40 CFR 122.21(a)(7)	(vi)(A)) ¹	
List each pollutant that is limited in an e facility is operating under an existing N	effluent limitati PDES permit)	on guideline (ELG) th . Complete one table	hat the facility is subje for each outfall. See	ect to or any pollutant listed the instructions for additio	d in the facility's NPDE nal details and require	S permit for its process ments.	wastewater (if the
		Maximum Dail (specify	y Discharge units)	Average Daily (specify	v Discharge units)	N 1 101	Source of Information (new source/new dischargers only; use codes in instructions)
Pollutant and CAS Number (if ava	ilable) G	rab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	
See Tables A & C for applicable pollutar	nts						

EPA Identification Number ALD008149858	NPD	ES Permit Number AL0002801	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN015	Form Approved 0 OMB No. 20	
TABLE C. TOXIC POLLUTANTS,	CERTAIN H	AZARDOUS SUBSTANC	ES, AND ASBESTO	S (40 CFR 122.26(c)(1)(i)	(E)(4) and 40 CFR 12	2.21(g)(7)(vi)(B) and (vi	i)) ¹
List each pollutant shown in Exhibits details and requirements.	s 2F-2, 2F-	3, and 2F-4 that you know	v or have reason to be	elieve is present. Complet	e one table for each o	utfall. See the instruction	s for additional
		Maximum Dail (specify	y Discharge units)	Average Daily (specify	/ Discharge units)	Number of Storm	Source of
Pollutant and CAS Number (if available)		Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled (ne disch. code:	(new source/new dischargers only; use codes in instructions)
Ammonia - 7664-41-7		ND	N/A	N/A	N/A	1	5 - Stormwater
Nitrate/Nitrite - 14797-55-8/14797-	65	ND	N/A	N/A	N/A	1	5 - Stormwater
Mercury - 7439-97-6		ND	N/A	N/A	N/A	1	5 - Stormwater
Pentachlorophenol - 87-86-5		ND	N/A	N/A	N/A	1	5 - Stormwater
2,4,6-Trichlorophenol 88-06-2		ND	N/A	N/A	N/A	1	5 - Stormwater
Total Organic Carbon		1.43 mg/L	N/A	N/A	N/A	1	5 - Stormwater
	_						

INFORMATION (40 CFR 122	CONTRACTOR OF CONTRACTOR OF CONTRACTOR	ny-clark corp.	DSN015	Form Approved 03/05/1 OMB No. 2040-000	
event(s) that resulted in the ma	26(c)(1)(i)(E)(6)) ximum daily discharges for t	he flow-weighted composite sample			
Duration of Storm Event (in hours)	Total Rainfall During Storm Event (in inches)	Number of Hours Between Beginning of Storm Measured End of Previous Measurable F Event	and Rain Maximum Flow Rate During Rain Event (in gpm or specify units)	Total Flow from Rain Event (in gallons or specify units)	
2.5 hrs	0.71 inches	96 Hours (11/26/2022)	Unknown	0.109MG	
method of flow measurement llated based on the Rational Fo	or estimate. ormula Q=CIA				
1	Duration of Storm Event (in hours) 2.5 hrs method of flow measurement lated based on the Rational Fo	Duration of Storm Event (in hours) Total Rainfall During Storm Event (in inches) 2.5 hrs 0.71 inches method of flow measurement or estimate. 1 lated based on the Rational Formula Q=CIA 0 ns) 1	Duration of Storm Event (in hours) Total Rainfall During Storm Event (in inches) Number of Hours Between Beginning of Storm Measured End of Previous Measurable F Event 2.5 hrs 0.71 inches 96 Hours (11/26/2022) method of flow measurement or estimate. lated based on the Rational Formula Q=CIA ns)	Duration of Storm Event (In hours) Total Rainfall During Storm Event (In inches) Number of Hours Between Beginning of Storm Measurable Rain Event Maximum Flow Rate During Rain Event (In gpm or specify units) 2.5 hrs 0.71 inches 96 Hours (11/26/2022) Unknown method of flow measurement or estimate. Iated based on the Rational Formula Q=CIA Second State Stat	

	EPA Identification Number NI ALD008149858	PDES Permit Number AL0002801	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN016		Form Approved 03/05/19 OMB No. 2040-0004
TAE	LE A. CONVENTIONAL AND NON CON	IVENTIONAL PARAMETE	RS (40 CFR 122.26(c this table Complete)(1)(i)(E)(3)) ¹	See instructions for a	dditional details and requ	uirements
104		Maximum Dai (specify	ly Discharge units)	Average Dail (specify	Average Daily Discharge		Source of
	Pollutant or Parameter	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
1.	Oil and grease	ND		N/A		1	Stormwater runoff
2.	Biochemical oxygen demand (BOD5)	ND	N/A	N/A	N/A	1	Stormwater runoff
3.	Chemical oxygen demand (COD)	ND	N/A	N/A	N/A	1	Stormwater runoff
4.	Total suspended solids (TSS)	16.7 mg/L	N/A	N/A	N/A	1	Stormwater runoff
5.	Total phosphorus	ND	N/A	N/A	N/A	1	Stormwater runoff
6.	Total Kjeldahl nitrogen (TKN)	ND	N/A	N/A	N/A	1	Stormwater runoff
7.	Total nitrogen (as N)	ND	N/A	N/A	N/A	1	Stormwater runoff
	pH (minimum)	8.67	la me	N/A		1	Stormwater runoff
8.	pH (maximum)	8.68		N/A		1	Stormwater runoff

EPA Identification Number	NPDE	S Permit Number	Facility Nam Kimberly-Clark	e	Outfall Number		Form Approved 03/05/1 OMB No. 2040-000
	IAL AND NO		NILLUTANTS (40 CER	122 26/c)/(1)/(i)/E)/(/) and	40 CER 122 21(a)(7)		
List each pollutant that is limited in a facility is operating under an existing	n effluent lim NPDES per	nitation guideline (ELG) tr mit). Complete one table	hat the facility is subjection outfall. See	ect to or any pollutant listed the instructions for addition	d in the facility's NPDE anal details and require	S permit for its process ements.	wastewater (if the
		Maximum Dail (specify	y Discharge units)	Average Daily (specify	/ Discharge units)	Number of Storm	Source of Information (new source/new dischargers only; use codes in instructions)
Pollutant and CAS Number (if a	vailable)	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	
See Tables A & C for applicable pollu	itants						
					and the second		

EPA Identification Number ALD008149858	NPDE	S Permit Number	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN016	Form Approved 03 OMB No. 2040	
TABLE C. TOXIC POLLUTANTS, CE List each pollutant shown in Exhibits 2	ERTAIN/HA 2F-2, 2F-3,	ZARDOUS SUBSTANC , and 2F-4 that you know	ES, AND ASBESTO	S (40 CFR 122.26(c)(1)(i) elieve is present. Complet	(E)(4) and 40 CFR 12 e one table for each o	2.21(g)(7)(vi)(B) and (vi utfall. See the instruction	i)) ¹ s for additional
details and requirements.		Maximum Dail (specify	y Discharge	Average Daily (specify	/ Discharge units)	Number of Diam	Source of
Pollutant and CAS Number (if av	vailable)	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
Ammonia - 7664-41-7		ND	N/A	N/A	N/A	1	5 - Stormwater
Nitrate/Nitrite - 14797-55-8/14797-65	5	ND	N/A	N/A	N/A	1	5 - Stormwater
Mercury - 7439-97-6		ND	N/A	N/A	N/A	1	5 - Stormwater
Pentachlorophenol - 87-86-5		ND	N/A	N/A	N/A	1	5 - Stormwater
2,4,6-Trichlorophenol 88-06-2		ND	N/A	N/A	N/A	1	5 - Stormwater
Total Organic Carbon		0.99 mg/L	N/A	N/A	N/A	1	5 - Stormwater

EPA Identification Number NPDES Permit ALD008149858 AL00021		umber Facility name 1 Kimberly-Clark Corp.		Outfall Number DSN016		Form Approved 03/05/19 OMB No. 2040-0004	
TABLE D. STORM EVEN	T INFORMATION (40 CFR 122	2.26(c)(1)(i)(E)(6))					
Provide data for the storm	event(s) that resulted in the main	aximum daily discharges for t	the flow-weighted composition	site sample.			
Date of Storm Event	Duration of Storm Event (in hours)	Total Rainfall During Storm Event (in inches)	Number of Hours Between Beginning of Storm Measured and End of Previous Measurable Rain Event		Maximum Flow Rate During Rain Event (in gpm or specify units)	Total Flow from Rain Event (in gallons or specify units)	
11/30/2022	2.5 hrs	0.71 inches	96 Hours (11/2	26/2022)	Unknown	0.018MG	
Provide a description of th he flow estimate was cal 2 - Total flow ((million gai - runoff coefficient - intensity (inches/hr) - area (Acres)	ne method of flow measuremen iculated based on the Rational F	or estimate. formula Q=CIA					

	EPA Identification Number NI ALD008149858	PDES Permit Number AL0002801	Facility Name Kimberly-Clark Corp.		Outfall Number DSN017	~	Form Approved 03/05/19 OMB No. 2040-0004
TAE	LE A. CONVENTIONAL AND NON COM	IVENTIONAL PARAMETER	RS (40 CFR 122.26(c this table Complete)(1)(i)(E)(3)) ¹	See instructions for a	dditional details and requ	urements
Tou		Maximum Dail (specify	ly Discharge	Average Dail (specifi	y Discharge		Source of
	Pollutant or Parameter	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	 Number of Storm Events Sampled 	(new source/new dischargers only; use codes in instructions)
1,	Oil and grease	ND		N/A		1	Stormwater runoff
2.	Biochemical oxygen demand (BOD ₅)	ND	N/A	N/A	N/A	1	Stormwater runoff
3.	Chemical oxygen demand (COD)	ND	N/A	N/A	N/A	1	Stormwater runoff
4.	Total suspended solids (TSS)	200 mg/L	N/A	N/A	N/A	1	Stormwater runoff
5.	Total phosphorus	0.106 mg/L	N/A	N/A	N/A	1	Stormwater runoff
6.	Total Kjeldahl nitrogen (TKN)	ND	N/A	N/A	N/A	1	Stormwater runoff
7.	Total nitrogen (as N)	ND	N/A	N/A	N/A	1	Stormwater runoff
	pH (minimum)	8.81		N/A		1	Stormwater runoff
ð.	pH (maximum)	8.83		N/A		1	Stormwater runoff

EPA Identification Number	NPDE	S Permit Number	Facility Nam	e	Outfall Number		Form Approved 03/05/19 OMB No. 2040-0004
			KIMBERY-CIAR	Corp.	140 CER 122 21/m/7)		Station States
List each pollutant that is limited in facility is operating under an existin	an effluent lin	nitation guideline (ELG) the rmit). Complete one table	nat the facility is subjection outfall. See	ect to or any pollutant lister the instructions for addition	d in the facility's NPDE anal details and require	S permit for its process ments.	wastewater (if the
		Maximum Dail (specify	y Discharge units)	Average Daily (specify	/ Discharge units)	Number of Cham	Source of
Pollutant and CAS Number (if	available)	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
See Tables A & C for applicable poll	utants						
			·. · · · · · · · · · · · · · · · · · ·				

EPA Identification Number ALD008149858	NPD	ES Permit Number AL0002801	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN017	Form Approved 03 OMB No. 2044	
TABLE C. TOXIC POLLUTANTS,	CERTAIN H	AZARDOUS SUBSTANC	ES, AND ASBESTO	S (40 CFR 122.26(c)(1)(i)	(E)(4) and 40 CFR 12	2.21(g)(7)(vi)(B) and (vi	i)) ¹
details and requirements.	(3 ZI - Z, ZI -	o, and 21 - 4 that you know	vor nave reason to b	cheve is present. Complet			
		Maximum Dai (specify	y Discharge units)	Average Daily (specify	y Discharge units)		Source of
Pollutant and CAS Number (i	if available)	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
Ammonia - 7664-41-7		ND	N/A	N/A	N/A	1	5 - Stormwater
Nitrate/Nitrite - 14797-55-8/14797	-65	ND	N/A	N/A	N/A	1	5 - Stormwater
Mercury - 7439-97-6		ND	N/A	N/A	N/A	1	5 - Stormwater
Pentachlorophenol - 87-86-5		ND	N/A	N/A	N/A	1	5 - Stormwater
2,4,6-Trichlorophenol 88-06-2		ND	N/A	N/A	N/A	1	5 - Stormwater
Total Organic Carbon		2.05 mg/L	N/A	N/A	N/A	1	5 - Stormwater

EPA Identification Numb ALD008149858	er NPDES Permit NPDES Permit NPDES Permit N	Number F 01 Kimbe	acility name erly-Clark Corp.	Outfall Nu DSNO	umber 17	Form Approved 03/05/ OMB No. 2040-00
TABLE D. STORM EVEN	IT INFORMATION (40 CFR 122	2.26(c)(1)(i)(E)(6))		(VONDER)		
Provide data for the storn Date of Storm Event	n event(s) that resulted in the m Duration of Storm Event (in hours)	aximum daily discharges for the second secon	the flow-weighted compo Number of Hour Beginning of Storm End of Previous Me	site sample. s Between Measured and asurable Rain	Maximum Flow Rate During Rain Event	Total Flow from Rain Event (in gallons or specify units)
11/30/2022	(in hours) Storm Eve (in inches)		ches 96 Hours (11/26/2023		(in gpm or specity units) Unknown	0.003MG
Provide a description of t The flow estimate was ca 2 - Total flow ((million ga 2 - runoff coefficient - intensity (inches/hr) A - area (Acres)	he method of flow measuremen Iculated based on the Rational f Ilons)	t or estimate. Formula Q=CIA				

	EPA Identification Number N ALD008149858	PDES Permit Number AL0002801	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN018		Form Approved 03/05/19 OMB No. 2040-0004
TA	BLE A. CONVENTIONAL AND NON COM	NVENTIONAL PARAMETER	RS (40 CFR 122.26(c)(1)(i)(E)(3)) ¹ one table for each outfall	See instructions for a	dditional details and requ	uirements
100		Maximum Dail (specify	ly Discharge	Average Dail	ly Discharge	– Number of Storm Events Sampled	Source of Information (new source/new dischargers only; use codes in instructions)
	Pollutant or Parameter	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		
1.	Oil and grease	ND		N/A		1	Stormwater runoff
2.	Biochemical oxygen demand (BOD ₅)	5 mg/L	N/A	N/A	N/A	1	Stormwater runoff
3.	Chemical oxygen demand (COD)	22 mg/L	N/A	N/A	N/A	1	Stormwater runof
4.	Total suspended solids (TSS)	210 mg/L	N/A	N/A	N/A	1	Stormwater runoff
5.	Total phosphorus	0.180 mg/L	N/A	N/A	N/A	1	Stormwater runoff
6.	Total Kjeldahl nitrogen (TKN)	ND	N/A	N/A	N/A	1	Stormwater runoff
7.	Total nitrogen (as N)	ND	N/A	N/A	N/A	1	Stormwater runoff
	pH (minimum)	8.07		N/A		1	Stormwater runoff
8.	pH (maximum)	8.11		N/A		1	Stormwater runoff

EPA Identification Number ALD008149858	NPDES	S Permit Number	Facility Nam Kimberly-Clark	ie c Corp.	Outfall Number DSN018		Form Approved 03/05/19 OMB No. 2040-0004
TABLE B CERTAIN CONVENTION		IN CONVENTIONAL P	OLUUTANTS (40 CEL	2 122 26(c)(1)(i)(E)(4) and	40 CER 122 21(a)(7)	(vi)(A))1	and the second s
List each pollutant that is limited in an facility is operating under an existing l	effluent limi NPDES per	itation guideline (ELG) t mit). Complete one table	hat the facility is subje e for each outfall. See	ect to or any pollutant lister the instructions for addition	d in the facility's NPDE	ES permit for its process ements.	wastewater (if the
		Maximum Dail (specify	y Discharge	Average Daily (specify	/ Discharge units)	Number of Storm	Source of
Pollutant and CAS Number (if ava	ailable)	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
See Tables A & C for applicable polluta	ants						
							-
							1

EPA Identification Number	NPD	ES Permit Number	Facility Nam	ie Com	Outfall Number	Form Approved 03/ OMB No. 2040	
TABLE C TOVIC BOLLUTANTS	CERTAIN			S (40 CEB 122 26(a)(1)(i)	(E)(4) and 40 CEB(12)	2.21(a)(7)(vi)(P) and (vi	aw states and
List each pollutant shown in Exhibit details and requirements.	ts 2F-2, 2F-	3, and 2F-4 that you know	v or have reason to b	elieve is present. Complet	e one table for each o	utfall. See the instruction	s for additional
		Maximum Dail (specify	y Discharge units)	Average Daily (specify	/ Discharge units)	Number of Storm	Source of Information
Pollutant and CAS Number (i	f available)	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
Ammonia - 7664-41-7		ND	N/A	N/A	N/A	1	5 - Stormwater
Nitrate/Nitrite - 14797-55-8/14797	-65	ND	N/A	N/A	N/A	1	5 - Stormwater
Mercury - 7439-97-6		ND	N/A	N/A	N/A	1	5 - Stormwater
Pentachlorophenol - 87-86-5		ND	N/A	N/A	N/A	1	5 - Stormwater
2,4,6-Trichlorophenol 88-06-2		ND	N/A	N/A	N/A	1	5 - Stormwater
Total Organic Carbon		10.1 mg/L	N/A	N/A	N/A	1	5 - Stormwater
		-					

EPA Identification Numb ALD008149858	er NPDES Permit AL00028	Number F 01 Kimbe	Facility name erly-Clark Corp.	cility name Outfall Nu rly-Clark Corp. DSN02		Form Approved 03/05/19 OMB No. 2040-0004	
TABLE D. STORM EVEN	IT INFORMATION (40 CFR 12)	2.26(c)(1)(i)(E)(6))			STATE		
Provide data for the storm	event(s) that resulted in the m	aximum daily discharges for	the flow-weighted comp	osite sample.			
Date of Storm Event	Duration of Storm Event (in hours)	Total Rainfall During Storm Event (in inches)	Number of Hours Between Beginning of Storm Measured and End of Previous Measurable Rain Event		Maximum Flow Rate During Rain Event (in gpm or specify units)	Total Flow from Rain Event (in gallons or specify units)	
11/30/2022	2.5 hrs	0.71 inches	96 Hours (11	/26/2022)	Unknown	0.022MG	
rovide a description of the he flow estimate was can - Total flow ((million ga - runoff coefficient - intensity (inches/hr) - area (Acres)	ne method of flow measuremen loulated based on the Rational I llons)	t or estimate. Formula Q=CIA					

	EPA Identification Number NF ALD008149858	PDES Permit Number AL0002801	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN019		Form Approved 03/05/19 OMB No. 2040-0004
TAR	LE A. CONVENTIONAL AND NON CON		RS (40 CFR 122.26(c)(1)(i)(E)(3)) ¹	Coo instructions for a	dditional datails and rag	uiramente.
100	Thus provide the results of at least one al	Maximum Dai	ily Discharge	Average Dail	y Discharge		Source of
	Pollutant or Parameter	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	 Number of Storm Events Sampled 	(new source/new dischargers only; use codes in instructions)
1,	Oil and grease	ND		N/A		1	Stormwater runoff
2.	Biochemical oxygen demand (BOD ₅)	ND	N/A	N/A	N/A	1	Stormwater runoff
3.	Chemical oxygen demand (COD)	ND	N/A	N/A	N/A	1	Stormwater runoff
4.	Total suspended solids (TSS)	30.7 mg/L	N/A	N/A	N/A	1	Stormwater runoff
5.	Total phosphorus	ND	N/A	N/A	N/A	1	Stormwater runoff
6.	Total Kjeldahl nitrogen (TKN)	ND	N/A	N/A	N/A	1	Stormwater runoff
7.	Total nitrogen (as N)	ND	N/A	N/A	N/A	1	Stormwater runoff
	pH (minimum)	8.74		N/A		1	Stormwater runoff
8.	pH (maximum)	8.80		N/A		1	Stormwater runoff

EPA Identification Number ALD008149858	NPDE:	S Permit Number	Facility Nam Kimberly-Clark	ie « Corp.	Outfall Number DSN019		Form Approved 03/05/19 OMB No. 2040-0004
TABLE B. CERTAIN CONVENTION	NAL AND NO	ON CONVENTIONAL PO	OLLUTANTS (40 CFF	R 122.26(c)(1)(i)(E)(4) and	40 CFR 122.21(g)(7)	(vi)(A)) ¹	A STATE OF STATE
List each pollutant that is limited in a facility is operating under an existing	in effluent lim NPDES per	nitation guideline (ELG) th rmit). Complete one table	hat the facility is subje e for each outfall. See	ect to or any pollutant lister the instructions for additic	d in the facility's NPDE	S permit for its process rements.	wastewater (if the
		Maximum Dail (specify	ly Discharge units)	Average Daily (specify	/ Discharge units)	Number of Storm	Source of Information
Pollutant and CAS Number (if a	vailable)	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
See Tables A & C for applicable pollu	itants						
	. <u></u>						
	nesti da						

EPA Identification Number ALD008149858	EPA Identification Number NPDES Permit Number ALD008149858 AL0002801		Facility Nam Kimberly-Clark	ne Outfall Number k Corp. DSN019		Form Approved 03/05/19 OMB No. 2040-0004	
TABLE C. TOXIC POLLUTANTS, List each pollutant shown in Exhibit details and requirements	CERTAIN H is 2F-2, 2F-	AZARDOUS SUBSTANC 3, and 2F-4 that you know	ES, AND ASBESTO	S (40 CFR 122.26(c)(1)(i) elieve is present. Complet	(E)(4) and 40 CFR 12 e one table for each o	2.21(g)(7)(vi)(B) and (vi utfall. See the instruction	i)) ¹ s for additional
	and the second	Maximum Dail (specify	y Discharge	Average Daily	/ Discharge		Source of
Pollutant and CAS Number (ii	f available)	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
Ammonia - 7664-41-7		ND	N/A	N/A	N/A	1	5 - Stormwater
Nitrate/Nitrite - 14797-55-8/14797	-65	ND	N/A	N/A	N/A	1	5 - Stormwater
Mercury - 7439-97-6		ND	N/A	N/A	N/A	1	5 - Stormwater
Pentachlorophenol - 87-86-5		ND	N/A	N/A	N/A	1	5 - Stormwater
2,4,6-Trichlorophenol 88-06-2		ND	N/A	N/A	N/A	1	5 - Stormwater
Total Organic Carbon		1.69 mg/L	N/A	N/A	N/A	1	5 - Stormwater
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EPA Identification Numb ALD008149858	PA Identification Number NPDES Permit Number Facility name ALD008149858 AL0002801 Kimberly-Clark C		acility name erly-Clark Corp.	Outfall Number DSN019		Form Approved 03/05/19 OMB No. 2040-0004	
ABLE D. STORM EVEN	IT INFORMATION (40 CFR 122	2.26(c)(1)(i)(E)(6))		1.1.2			
Provide data for the storm	a event(s) that resulted in the ma	aximum daily discharges for	the flow-weighted compose	site sample.			
Date of Storm Event	Duration of Storm Event (in hours)	Total Rainfall During Storm Event (in inches)	Beginning of Storm End of Previous Me Event	Measured and asurable Rain	Maximum Flow Rate During Rain Event (in gpm or specify units)	Total Flow from Rain Even (in gallons or specify units)	
11/30/2022	2.5 hrs	0.71 inches	96 Hours (11/2	26/2022)	Unknown	0.193MG	
rovide a description of the ne flow estimate was cal - Total flow ((million gal - runoff coefficient - intensity (inches/hr) - area (Acres)	ne method of flow measurement loulated based on the Rational F llons)	or estimate. formula Q=CIA					

1	EPA Identification Number N ALD008149858	PDES Permit Number AL0002801	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN020	Form Approved 03/05/19 OMB No. 2040-0004	
TAE	BLE A. CONVENTIONAL AND NON CON	VENTIONAL PARAMETER	RS (40 CFR 122.26(c)(1)(i)(E)(3))1	See instructions for a	ditional details and requ	urements
100	indit provide the results of at least one a	Maximum Dail (specify	ly Discharge	Average Dail	y Discharge		Source of
	Pollutant or Parameter	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	 Number of Storm Events Sampled 	(new source/new dischargers only; use codes in instructions)
1.	Oil and grease	ND		N/A		1	Stormwater runoff
2.	Biochemical oxygen demand (BOD5)	ND	N/A	N/A	N/A	1	Stormwater runoff
3.	Chemical oxygen demand (COD)	ND	N/A	N/A	N/A	1	Stormwater runoff
4.	Total suspended solids (TSS)	54.8 mg/L	N/A	N/A	N/A	1	Stormwater runoff
5.	Total phosphorus	ND	N/A	N/A	N/A	1	Stormwater runoff
6.	Total Kjeldahl nitrogen (TKN)	ND	N/A	N/A	N/A	1	Stormwater runoff
7.	Total nitrogen (as N)	ND	N/A	N/A	N/A	1	Stormwater runoff
	pH (minimum)	8.79		N/A		1	Stormwater runoff
8.	pH (maximum)	8.82		N/A		1	Stormwater runoff

EPA Identification Number	EPA Identification Number NPDES Permit Number ALD008149858 AL0002801		Facility Nam Kimberly-Clark	e Corp.	Outfall Number Form Approved 0 DSN020 OMB No. 20-		
TABLE B. CEPTAIN CONVENTIO	NAL AND NO	ON CONVENTIONAL PO	ULUTANTS /40 CEE	2 122 26/c)(1)(i)(E)(4) and	40 CEP 122 21(a)/7)	(wi)(A))1	
List each pollutant that is limited in facility is operating under an existin	an effluent lin	nitation guideline (ELG) the rmit). Complete one table	hat the facility is subject of the facility is s	ect to or any pollutant lister the instructions for additic	d in the facility's NPDE	S permit for its process ements.	wastewater (if the
		Maximum Dail (specify	ly Discharge units)	Average Daily (specify	y Discharge units)	Number of Storm	Source of
Pollutant and CAS Number (if available)	available)	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
See Tables A & C for applicable poll	lutants						

EPA Identification Number NPDES Permit Number ALD008149858 AL0002801		Facility Nam Kimberly-Clark	me Outfall Number rk Corp. DSN020		Form Approved 03/05/15 OMB No. 2040-0004		
TABLE C. TOXIC POLLUTANTS, C List each pollutant shown in Exhibit	CERTAIN H	AZARDOUS SUBSTANC 3, and 2F-4 that you know	ES, AND ASBESTO	S (40 CFR 122.26(c)(1)(i) elieve is present. Complet	(E)(4) and 40 CFR 12 e one table for each o	2.21(g)(7)(vi)(B) and (vi utfall. See the instruction	i)) ¹ s for additional
details and requirements.	an an sea	Maximum Dail	ly Discharge	Average Daily	/ Discharge		Source of
Pollutant and CAS Number (if	available)	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	 Number of Storm Events Sampled 	(new source/new dischargers only; use codes in instructions)
Ammonia - 7664-41-7		ND	N/A	N/A	N/A	1	5 - Stormwater
Nitrate/Nitrite - 14797-55-8/14797-	65	ND	N/A	N/A	N/A	1	5 - Stormwater
Mercury - 7439-97-6		ND	N/A	N/A	N/A	1	5 - Stormwater
Pentachlorophenol - 87-86-5		ND	N/A	N/A	N/A	1	5 - Stormwater
2,4,6-Trichlorophenol 88-06-2		ND	N/A	N/A	N/A	1	5 - Stormwater
Total Organic Carbon		1.51 mg/L	N/A	N/A	N/A	1	5 - Stormwater
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ABLE D. STORM EVEN	IT INFORMATION (40 CFR 122	2.26(c)(1)(i)(E)(6))					
Provide data for the storm	n event(s) that resulted in the ma	aximum daily discharges for t	the flow-weighted comp	osite sample.			
Date of Storm Event	Duration of Storm Event (in hours)	Total Rainfall During Storm Event (in inches)	Number of Hou Beginning of Storr End of Previous M Even	urs Between n Measured and leasurable Rain nt	Maximum Flow Rate During Rain Event (in gpm or specify units)	Total Flow from Rain Event (in gallons or specify units)	
11/30/2022	2.5 hrs	0.71 inches	96 Hours (11	/26/2022)	Unknown	0.113MG	
Provide a description of the flow estimate was can) - Total flow ((million ga - runoff coefficient - intensity (inches/hr) - area (Acres)	he method of flow measurement lculated based on the Rational F llons)	or estimate. formula Q=CIA					

	EPA Identification Number ALD008149858	NPDES Permit Number AL0002801	Facility Nam Kimberly-Clark	e Corp.	Outfall Number DSN021	Form Approved 03/05/19 OMB No. 2040-0004	
TA	BLE A. CONVENTIONAL AND NON CO	DNVENTIONAL PARAMETE	RS (40 CFR 122.26(c)(1)(i)(E)(3)) ¹	See instructions for a	ditional details and requ	liremente
100	must provide the results of at least one	Maximum Dai (specify	ly Discharge	Average Dail	y Discharge		Source of
-jesi	Pollutant or Parameter	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	 Number of Storm Events Sampled 	(new source/new dischargers only; use codec in instructions)
1.	Oil and grease	ND		N/A		1	Stormwater runoff
2.	Biochemical oxygen demand (BOD5)	5 mg/L	N/A	N/A	N/A	1	Stormwater runoff
3.	Chemical oxygen demand (COD)	32 mg/L	N/A	N/A	N/A	1	Stormwater runoff
4.	Total suspended solids (TSS)	197 mg/L	N/A	N/A	N/A	1	Stormwater runoff
5.	Total phosphorus	0.122 mg/L	N/A	N/A	N/A	1	Stormwater runoff
6.	Total Kjeldahl nitrogen (TKN)	1.87 mg/L	N/A	N/A	N/A	1	Stormwater runoff
7.	Total nitrogen (as N)	3.11 mg/L	N/A	N/A	N/A	1	Stormwater runoff
	pH (minimum)	7.78		N/A		1	Stormwater runoff
8.	pH (maximum)	7.81		N/A		1	Stormwater runof

EPA Identification Number ALD008149858	EPA Identification Number NPDES Permit Number ALD008149858 AL0002801		Facility Nam Kimberly-Clark	Facility Name Outfall Number nberly-Clark Corp. DSN021		Form Approved 03/05/19 OMB No. 2040-0004	
TABLE B. CERTAIN CONVENTION List each pollutant that is limited in an facility is operating under an existing	AL AND NO n effluent lin NPDES pe	DN CONVENTIONAL PC nitation guideline (ELG) ti rmit). Complete one table	DLLUTANTS (40 CFR hat the facility is subje of or each outfall. See	122.26(c)(1)(i)(E)(4) and ect to or any pollutant lister the instructions for additic	40 CFR 122.21(g)(7) d in the facility's NPDE anal details and require	(vi)(A)) ¹ S permit for its process ements.	wastewater (if the
		Maximum Dail	ly Discharge	Average Daily	/ Discharge		Source of
Pollutant and CAS Number (if av	vailable)	Grab Sample Taken During First 30 Minutes		Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	 Number of Storm Events Sampled 	(new source/new dischargers only; use codes in instructions)
See Tables A & C for applicable pollut	tants						
	_		1				

EPA Identification Number NPDES Perr ALD008149858 AL000		ES Permit Number	Facility Nam Kimberly-Clark	Corp.	Outfall Number DSN021	Form Approved 03/05/19 OMB No. 2040-0004	
TABLE C. TOXIC POLLUTANTS	CERTAIN H	AZARDOUS SUBSTANC	ES, AND ASBESTO	S (40 CFR 122.26(c)(1)(i)	(E)(4) and 40 CFR 12	2.21(g)(7)(vi)(B) and (vi	i)) ¹
List each pollutant shown in Exhibit details and requirements.	bits 2F-2, 2F-	3, and 2F–4 that you know	v or have reason to b	elieve is present. Complet	e one table for each o	utfall. See the instruction	s for additional
		Maximum Dail (specify	y Discharge units)	Average Daily (specify	/ Discharge units)	Number of Storm	Source of
Pollutant and CAS Number (if available)		Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Events Sampled	(new source/new dischargers only; use codes in instructions)
Ammonia - 7664-41-7		0.22 mg/L	N/A	N/A	N/A	1	5 - Stormwater
Nitrate/Nitrite - 14797-55-8/1479	7-65	1.24 mg/L	N/A	N/A	N/A	1	5 - Stormwater
Mercury - 7439-97-6		ND	N/A	N/A	N/A	1	5 - Stormwater
Pentachlorophenol - 87-86-5		ND	N/A	N/A	N/A	1	5 - Stormwater
2,4,6-Trichlorophenol 88-06-2		ND	N/A	N/A	N/A	1	5 - Stormwater
Total Organic Carbon		10.17 mg/L	N/A	N/A	N/A	1	5 - Stormwater
	and the second						

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TABLE D. STORM EVEN	T INFORMATION (40 CFR 122	2.26(c)(1)(i)(E)(6))			State State of the second	and and the state
Provide data for the storm	event(s) that resulted in the ma	aximum daily discharges for t	the flow-weighted compo	osite sample.		
Date of Storm Event	Duration of Storm Event	Total Rainfall During Storm Event (in inches)	Number of Hou Beginning of Storn End of Previous M Ever	rs Between n Measured and easurable Rain nt	Maximum Flow Rate During Rain Event (in your or specify units)	Total Flow from Rain Event (in gallons or specify units)
11/15/2022	5.5hrs	0.59 inches	240 Hours (11	/05/2022}	Unknown	0.765 MG
Provide a description of the The flow estimate was can Q - Total flow ((million ga C - runoff coefficient I - intensity (inches/hr) A - area (Acres)	ne method of flow measurement culated based on the Rational F llons)	or estimate. Formula Q=CIA	-			

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SECTION 1. IDENTIFICATION

Product identifier

Trade name

Biosperse™ CN7539
 MICROBIOCIDE
 ™ Trademark, Solenis or its subsidiaries or affiliates, registered in various countries

Recommended use of the chemical and restrictions on use Use of the Substance/Mixture : Industrial chemical

Details of the supplier of the safety data sheet Solenis LLC 500 Hercules Road Wilmington, Delaware 19808 United States of America (USA) EHSProductSafetyTeam@solenis.com	Emergency telephone number 1-844-SOLENIS (844-765-3647) Product Information Contact your local Solenis representative

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Corrosive to metals	:	Category 1	
Acute toxicity (Oral)	:	Category 4	
Skin corrosion	:	Category 1	
Serious eye damage	:	Category 1	
Skin sensitisation	:	Category 1	
GHS labiel elements Hazard pictograms	:		
Signal word	:	Danger	
Hazard statements	:	H290 May be corrosive to metals. H302 Harmful if swallowed.	

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H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction.

Precautionary statements

Prevention:

P234 Keep only in original container.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth. P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P363 Wash contaminated clothing before reuse. P390 Absorb spillage to prevent material damage.

Storage:

P405 Store locked up. P406 Store in corrosive resistant container with a resistant inner liner.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Classification	Concentration (%)
ORGANIC ALCOHOL	Trade Secret	Acute Tox. 4; H302	>= 5 - < 10
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		Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT SE 3; H335	
MIXED KETONES	Trade Secret	Acute Tox. 3; H301 Acute Tox. 2; H330 Acute Tox. 2; H310 Skin Corr. 1; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317	>= 1.5 - < 5
MAGNESIUM COMPOUND	Trade Secret		>= 1.5 - < 5
INORGANIC ACID	Trade Secret	Skin Corr. 1A; H314 Eye Dam. 1; H318	>= 1 - < 1.5

Trade Secret Composition - conceal identity + concentration

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance. Do not leave the victim unattended.
If inhaled	:	Move to fresh air. If breathed in, move person into fresh air. Keep patient warm and at rest. If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
In case of skin contact	:	Remove contaminated clothing. If irritation develops, get medical attention. If on skin, rinse well with water. Wash contaminated clothing before re-use.
In case of eye contact	:	In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Protect unharmed eye.
If swallowed	:	Get medical attention immediately. Do NOT induce vomiting. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

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Most important symptoms and effects, both acute and delayed	:	Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include: stomach or intestinal upset (nausea, vomiting, diarrhea) irritation (nose, throat, airways) wheezing cyanosis (causes blue coloring of the skin and nails from lack of oxygen) Convulsions Difficulty in breathing Harmful if swallowed. May cause an allergic skin reaction. Causes serious eye damage. Causes severe burns.
Notes to physician	:	Probable mucosal damage may contraindicate the use of gastric lavage.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Water spray Foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	High volume water jet
Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	Bromine Carbon monoxide Carbon dioxide (CO2) hydrogen bromide Nitrogen oxides (NOx) Formaldehyde Hydrocarbons hydrogen chloride Sulphur oxides acid vapors Chlorine chlorine oxide
Specific extinguishing methods	:	Product is compatible with standard fire-fighting agents.
Further information	:	Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

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Special protective equipment : In the event of fire, wear self-contained breathing apparatus. for firefighters

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment. Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed. Comply with all applicable federal, state, and local regulations.
Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	:	Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	Do not breathe vapours/dust. Do not smoke. Container hazardous when empty. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. Smoking, eating and drinking should be prohibited in the application area. For personal protection see section 8. Dispose of rinse water in accordance with local and national regulations.
Conditions for safe storage	:	Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.
Further information on storage stability	:	No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

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Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
INORGANIC ACID	Trade Secret	TWA (Thoracic particulate matter)	0.2 mg/m3	ACGIH
		TWA	1 mg/m3	NIOSH REL
		TWA	1 mg/m3	OSHA Z-1
		TWA	1 mg/m3	OSHA P0

Trade Secret Composition - conceal identity + concentration

Engineering measures : Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.

Personal protective equipmer	nt	
Hand protection Material	:	Nitrile rubber
Remarks	:	The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Eye protection		Wear chemical splash goggles and face shield when there is potential for exposure of the eyes or face to liquid, vapor or mist. Maintain eye wash station in immediate work area.
Skin and body protection	:	Wear as appropriate: Impervious clothing Chemical resistant apron Safety shoes Choose body protection according to the amount and concentration of the dangerous substance at the work place. Wear resistant gloves (consult your safety equipment supplier). Discard gloves that show tears, pinholes, or signs of wear.
Hygiene measures	:	Wash hands before breaks and at the end of workday. When using do not eat or drink. Ensure that eyewash stations and safety showers are close to the workstation location. When using do not smoke.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

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Appearance	:	Aqueous solution
Colour	:	light green
Odour	•	odourless
Odour Threshold	:	No data available
рН	:	2.0 - 4.0
Melting point/freezing point	:	ca. 25 °F / -4 °C
Boiling point/boiling range	:	No data available
Flash point	:	Not applicable
Evaporation rate	:	< 1 n-Butyl Acetate
Flammability (solid, gas)	:	No data available
Self-ignition	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	;	24 hPa
Relative vapour density	:	< 1 AIR=1
Relative density	:	No data available
Density	:	1.05 - 1.15 g/cm3 (77 °F / 25 °C)
Solubility(ies) Water solubility	:	completely soluble
Solubility in other solvents	:	No data available
Partition coefficient: n- octanol/water	:	No data available
Decomposition temperature	:	No data available
Viscosity		

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Viscosity, dynamic	:	4 - 10 mPa.s (70 °F / 21 °C)
Viscosity, kinematic	:	No data available
Oxidizing properties	:	No data available
Metal corrosion rate	:	> 6.25 mm/a Corrosive to metals

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	Stable under recommended storage conditions.
Possibility of hazardous reactions	:	Product will not undergo hazardous polymerization.
Conditions to avoid	:	temperatures above 194 degrees F (90 C degrees)
Incompatible materials	:	aluminum Amines mercaptans Metals Reducing agents strong bases Strong oxidizing agents
Hazardous decomposition products	:	Bromine Carbon monoxide Carbon dioxide (CO2) Formaldehyde hydrogen bromide Nitrogen oxides (NOx) Hydrocarbons Hydrogen chloride gas Sulphur oxides acid vapors Chlorine chlorine oxide

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity Harmful if swallowed. Product: Acute oral toxicity : LD50 (Rat): 1,030 mg/kg

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Acute dermal toxicity	:	LD50 (Rabbit): > 2,000 mg/kg
Components:		
ORGANIC ALCOHOL:		
Acute oral toxicity	:	LD50 (Rat, female): 342 mg/kg
		LD50 (Rat, male): 307 mg/kg
Acute dermal toxicity	:	LD50 (Rat): 1,600 mg/kg
MIXED KETONES:		
Acute oral toxicity	:	LD50 (Rat): > 66 mg/kg
Acute inhalation toxicity	:	LC 50 (Rat): 0.33 mg/l Exposure time: 4 h Test atmosphere: dust/mist Remarks: Aerosol
		Assessment: Corrosive to the respiratory tract.
Acute dermal toxicity	:	LD50 (Rabbit): 141 mg/kg
MAGNESIUM COMPOUND:		
Acute oral toxicity	:	LD50 (Rat): 2,800 mg/kg
		LD50 (Rat): > 5,000 mg/kg
Acute dermal toxicity	:	LD50 (Rat): > 2,000 mg/kg
INORGANIC ACID:		
Acute oral toxicity	:	LD50 (Rat): 2,140 mg/kg
Acute in Inalation toxicity	:	Assessment: Not classified as acutely toxic by inhalation under GHS.
Skin corrosion/irritation Causes severe burns.		
Product:		
Result	:	Causes burns.
Remarks	:	May cause skin irritation in susceptible persons. Causes severe skin burns and eye damage.
Components:		
ORGANIC ALCOHOL:		
Species	:	Rabbit
		0.1.40

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	Method Result	:	OECD Test Guideline 404 Irritating to skin
	MIXED KETONES: Species Result	:	Rabbit Corrosive to skin
	MAGNESIUM COMPOUND: Result	:	Mildly irritating to skin
	INORGANIC ACID: Result	:	Causes severe burns.
	Serious eye damage/eye irrit Causes serious eye damage.	tati	on
	Product: Result	:	Causes burns.
	Remarks	:	May cause irreversible eye damage.
	Components:		
	ORGANIC ALCOHOL: Species Result Method		Rabbit Corrosive to eyes Draize Test
	MIXED KETONES: Species Result	:	Rabbit Corrosive to eyes
	MAGNESIUM COMPOUND: Result	:	Mildly irritating to eyes
	INORGANIC ACID: Result	:	Corrosive to eyes
Respiratory or skin sensitisation			
	Skin sensitisation	octic	n
May cause all allergic shift reaction.			
	Not classified based on available information.		

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iosperse™ CN753 ⁴ Trademark, Sole gistered in various 50412	9 MICROBIOCIDE nis or its subsidiaries or affiliates, s countries	Version: 1.5
<u>Product:</u> Remarks	: May cause alle	ergic skin reaction.
0		
Components	<u>.</u>	
Result	NES: : Probability or e humans	evidence of high skin sensitisation rate in
Germ cell mu Not classified	tagenicity based on available information.	
Components	-	
ORGANIC AL	COHOL:	
Genotoxicity in	n vitro : Test Type: Am Result: negativ	nes test ve
Carcinogenic	ity	
Not classified IARC	based on available information. Group 1: Carcinogenic to human sulphuric acid (Acid mists, strong inorganic)	s 7664-93-9
OSHA	No component of this product pre on OSHA's list of regulated carci	esent at levels greater than or equal to 0.1% is nogens.
NTP	Known to be human carcinogen sulphuric acid	7664-93-9
Reproductive Not classified	e toxicity based on available information.	
STOT - single Not classified	e exposure based on available information.	
Components	<u>:</u>	
ORGANIC AL	COHOL:	
Assessment	: May cause res	spiratory irritation.
STOT - repea	ted exposure based on available information	
Aspiration to	xicity	
Product:	vaseu un avaliable information.	
No aspiration	toxicity classification	

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Further information

Product:

Remarks

: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity		
Product: Toxicity to fish	:	LC50 (Pimephales promelas (fathead minnow)): 3.5 mg/l Exposure time: 96 h
		NOEC (Pimephales promelas (fathead minnow)): 1.8 mg/l Exposure time: 96 h
		LC50 (Sheepshead minnow (Cyprinodon variegatus)): 26.7 mg/l Exposure time: 96 h
		NOEC (Sheepshead minnow (Cyprinodon variegatus)): 15.5 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	LC 50 (Water flea (Ceriodaphnia dubia)): 4.7 mg/l Exposure time: 48 h
		NOEC (Water flea (Ceriodaphnia dubia)): 0.63 mg/l Exposure time: 48 h
		LC 50 (Daphnia (water flea)): 5 mg/l Exposure time: 48 h
		NOEC (Daphnia (water flea)): 2.5 mg/l Exposure time: 48 h
Ecotoxicology Accossment		
Acute aquatic toxicity	:	Acute aquatic toxicity Category 2; Toxic to aquatic life.
Chronic aquatic toxicity	:	Chronic aquatic toxicity Category 1; Very toxic to aquatic life with long lasting effects.
Components:		
ORGANIC ALCOHOL:		
Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): 41.2 mg/l Exposure time: 96 h
		LC50 (Bluegill (Lepomis macrochirus)): 35.7 mg/ł Exposure time: 96 h

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Test Type: flow-through test

Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 1.4 mg/l Exposure time: 48 h Test Type: static test Method: OECD Test Guideline 202
Toxicity to algae/aquatic plants	:	EC50 (Pseudokirchneriella subcapitata (green algae)): 0.37 mg/l End point: Growth inhibition Exposure time: 72 h Test Type: static test Method: OECD Test Guideline 201
		EC50 (Skeletonema costatum (diatom)): 0.25 mg/l Exposure time: 72 h Test Type: static test Method: ISO 10253
		NOEC (Skeletonema costatum (diatom)): 0.1 mg/l End point: Growth inhibition Exposure time: 72 h Test Type: static test Method: ISO 10253
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	•	NOEC (Daphnia magna (Water flea)): 0.27 mg/l Exposure time: 21 d Test Type: flow-through test Method: OECD Test Guideline 211
MIXED KETONES:		
Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): 0.19 mg/l Exposure time: 96 h
		LC50 (Lepomis macrochirus (Bluegill sunfish)): 0.28 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 0.16 mg/l Exposure time: 48 h
Toxicity to algae/aquatic plants	:	ErC50 (Pseudokirchneriella subcapitata (green algae)): 0.027 mg/l Exposure time: 72 h
M-Factor (Acute aquatic toxicity)	:	10
M-Factor (Chronic aquatic toxicity)	:	1
Toxicity to microorganisms	:	EC50 (activated sludge): 4.5 mg/l Test Type: Respiration inhibition

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MAGNESIUM COMPOUND:

Toxicity to fish	:	LC50 (Pimephales promelas (fathead minnow)): 1,580 - 2,740 mg/l Exposure time: 96 h Method: Static Remarks: Mortality
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 140 mg/l Exposure time: 48 h Method: Static Remarks: Intoxication
Toxicity to algae/aquatic plants	:	EC50 (Desmodesmus subspicatus (green algae)): 2,200 mg/l Exposure time: 72 h
INORGANIC ACID:		
Toxicity to fish	:	LC50 (Lepomis macrochirus (Bluegill sunfish)): > 28 mg/l Exposure time: 96 h Method: Static Remarks: Mortality
		LC50 (Lepomis macrochirus (Bluegill sunfish)): 16 - 28 mg/l Exposure time: 96 h Method: Static Remarks: Mortality
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h Method: Static
Toxicity to algae/aquatic plants	:	EC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l Exposure time: 72 h
Persistence and degradabili	ty	
Components:		
ORGANIC ALCOHOL: Biodegradability	:	Inoculum: activated sludge Result: Readily biodegradable. Biodegradation: 70 - 80 % Exposure time: 28 d Method: OECD Test Guideline 301B
Chemical Oxygen Demand (COD)	:	600 mg/g Remarks: Chemical Oxygen Demand (COD)
MIXED KETONES: Biodegradability	:	Biodegradation: 30 %
		11140

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Exposure time: 28 d Method: OECD Test Guideline 301B Remarks: Not readily biodegradable.

INORGANIC ACID:

Biodegradability	:	Result: The methods for determining biodegradability are not
		applicable to inorganic substances.

Bioaccumulative potential

Components:

ORGANIC ALC Partition coeffic octanol/water	COHOL: cient: n- :	log Pow: 0.22 (75 °F / 24 °C) pH: 7
MIXED KETON Partition coeffic octanol/water	NES: cient: n- :	log Pow: <= 0.71 Method: OECD Test Guideline 117
Mobility in soi No data availal Other adverse	il ble effects	
Product: Additional ecol information	ogical :	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods	
Waste from residues :	The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company. Dispose of in accordance with all applicable local, state and federal regulations.
Contaminated packaging :	Empty remaining contents. Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

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SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR UN number Proper shipping name Class Packing group Packing instruction (cargo aircraft) Packing instruction		UN 3265 Corrosive liquid, acidic, organic, n.o.s. (5-CHLORO-2- METHYL-4-ISOTHIAZOLIN-3-ONE) 8 II 855
(passenger aircraft) Marine pollutant	:	yes
IMDG-Code UN number Proper shipping name Class Packing group EmS Code Marine pollutant		UN 3265 CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S. (5- CHLORO-2-METHYL-4-ISOTHIAZOLIN-3-ONE) 8 II F-A, S-B yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

49 CFR		
UN number	:	UN 3265
Proper shipping name	:	Corrosive liquid, acidic, organic, n.o.s. (5-CHLORO-2- METHYL-4-ISOTHIAZOLIN-3-ONE)
Class	:	8
Packing group	:	11
ERG Code	:	153
Marine pollutant	:	no
Proper shipping name Class Packing group ERG Code Marine pollutant		Corrosive liquid, acidic, organic, n.o.s. (5-CHLOR METHYL-4-ISOTHIAZOLIN-3-ONE) 8 II 153 no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

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Components	CAS-No.	Component RQ	Calculated product RQ
		(lbs)	(lbs)
INORGANIC ACID	Trade Secret	1000	102732

SARA 304 Extremely Hazardous Substances Reportable Quantity

Components	CAS-No.	Component RQ	Calculated product RQ
		(lbs)	(lbs)
INORGANIC ACID	Trade Secret	1000	102732

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	Corrosive to metal Acute toxicity (any Respiratory or skir Skin corrosion or i Serious eye dama	s route of exposure) n sensitization rritation ge or eye irritation	
SARA 313 :	The following com established by SA	ponents are subject to RA Title III, Section 31	reporting levels 3:
	MAGNESIUM NITRATE	10377-60-3	>= 1 - < 5 %

California Prop. 65

Proposition 6:5 warnings are not required for this product based on the results of a risk assessment performed on the product as delivered and when used as intended.

The components of this p	roduc :	t are reported in the following inventories: On the inventory, or in compliarce with the inventory
TSCA	:	All substances listed as active on the TSCA inventory
AIIC	:	All components are listed on the inventory, regulatory obligations/restrictions apply
DSL	:	All components of this product are on the Canadian DSL
ENCS	:	On the inventory, or in compliance with the inventory
KECI	:	On the inventory, or in compliance with the inventory
PICCS	:	On the inventory, or in compliance with the inventory
IECSC	:	On the inventory, or in compliance with the inventory
NZIOC	:	On the inventory, or in compliance with the inventory
		17/10

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TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

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Full text of H-Statements

H301 H302 H310 H312 H314 H315 H317 H318 H330 H335		Toxic if swallowed. Harmful if swallowed. Fatal in contact with skin. Harmful in contact with skin. Causes severe skin burns and eye damage. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. Fatal if inhaled. May cause respiratory irritation.
Full text of other abbreviation	าร	
Acute Tox. Eye Dam. Skin Corr. Skin Irrit. Skin Sens. STOT SE ACGIH NIOSH REL OSHA P0		Acute toxicity Serious eye damage Skin corrosion Skin irritation Skin sensitisation Specific target organ toxicity - single exposure USA. ACGIH Threshold Limit Values (TLV) USA. NIOSH Recommended Exposure Limits USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA NIOSH REL / TWA OSHA P0 / TWA	: :	8-hour, time-weighted average Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek 8-hour time weighted average
OSHA Z-1 / TWA	:	8-hour time weighted average

AlIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide;

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GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA -International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO -International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate: NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations: UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Safety Data Sheet Key literature references and sources of data SOLENIS Internal data SOLENIS internal data including own and sponsored test reports The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. This SDS has been prepared by the Splenis Environmental Health and Safety Department.

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SECTION 1. IDENTIFICATION

Product identifier

Trade name

 Biosperse™ CX9071 MICROBIOCIDE
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Recommended use of the chemical and restrictions on use Use of the Substance/Mixture : Biocide

Details of the supplier of the safety data sheet Solenis LLC 500 Hercules Road Wilmington, Delaware 19808 United States of America (USA)	Emergency telephone number 1-844-SOLENIS (844-765-3647) Product Information Contact your local Solenis representative
EHSProductSafetyTeam@solenis.com Solenis LLC	

SECTION 2. HAZARDS IDENTIFICATION

GHS c	lassification in accordance with the OSH	A Hazard Communication	Standard (29 CFR
1910.1	200)		

Corrosive to metals	:	Category 1
Acute toxicity (Inhalation)	:	Category 4
Skin corrosion	:	Category 1
Serious eye damage	:	Category 1
GHS label elements Hazard pictograms	:	
Signal word	:	Danger
Hazard statements	:	H290 May be corrosive to metals. H314 Causes severe skin burns and eye damage. H332 Harmful if inhaled.

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Precautionary statements

Prevention:

P234 Keep only in original container.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. P304 + P340 + P310 IF INHALED: Remove person to fresh air

and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P363 Wash contaminated clothing before reuse. P390 Absorb spillage to prevent material damage.

Storage:

P405 Store locked up. P406 Store in corrosive resistant container with a resistant inner

Disposal:

liner.

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Components

Chemical name	CAS-No.	Classification	Concentration (%)
Sodium N-bromosulfamate	1004542-84-0	Met. Corr. 1; H290 Acute Tox. 4; H302 Skin Corr. 1; H314 Eye Dam. 1; H318	>= 20 - < 30
sodium hydroxide	1310-73-2	Met. Corr. 1; H290 Skin Corr. 1A; H314 Eye Dam. 1; H318	>= 1.5 - < 5

Actual concentration is withheld as a trade secret

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SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance. Do not leave the victim unattended.
If inhaled	:	Move to fresh air. IF INHALED: Call a POISON CENTER/ doctor if you feel unwell. Keep patient warm and at rest. If unconscious, place in recovery position and seek medical advice.
In case of skin contact	:	If on skin, rinse well with water. Wash contaminated clothing before re-use.
In case of eye contact	:	In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Protect unharmed eye.
If swallowed	:	Get medical attention immediately. Do NOT induce vomiting. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	:	Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include: irritation (nose, throat, airways) Cough lung edema (fluid buildup in the lung tissue) Difficulty in breathing Causes serious eye damage. Harmful if inhaled. Causes severe burns.
Notes to physician	:	No hazards which require special first aid measures.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Water spray Foam Carbon dioxide (CO2) Dry chemical

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Unsuitable extinguishing media	:	High volume water jet
Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	corrosive vapors Sodium oxides toxic fumes
Specific extinguishing methods	:	Product is compatible with standard fire-fighting agents.
Further information	:	Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergenicy procedures	:	Use personal protective equipment. Ensure adequate ventilation. Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed. Comply with all applicable federal, state, and local regulations.
Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materiials for containment and cleaning up	:	Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	Avoid formation of aerosol. Provide sufficient air exchange and/or exhaust in work rooms. Do not breathe vapours/dust. Do not smoke. When diluting, always add the product to water. Never add water to the product. Container hazardous when empty. Avoid contact with skin and eyes. Smoking, eating and drinking should be prohibited in the application area.

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		For personal protection see section 8. Dispose of rinse water in accordance with local and national regulations.
Conditions for safe storage	:	Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.
Recommended storage temperature	:	> 25 °F / > -4 °C
Further information on storage stability	:	No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Componients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
sodium hydroxide	1310-73-2	С	2 mg/m3	ACGIH
		С	2 mg/m3	NIOSH REL
		TWA	2 mg/m3	OSHA Z-1
		3	2 mg/m3	OSHA PO

Components with workplace control parameters

Engineering measures : Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelnes (if applicable) or below levels that cause known, suspected or apparent adverse effects.

Personal protective equipment

Respiratory protection	:	In the case of vapour formation use a respirator with an approved filter.
		A NIOSH-approved air-purifying respirator with an appropriate cartridge and/or filter may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits (if applicable) or if overexposure has otherwise been determined. Protection provided by air-purifying respirators is limited. Use a positive pressure, air-supplied respirator if there is any potential for uncontrolled release, exposure levels are not known or any

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other circumstances where an air-purifying respirator may not provide adequate protection.

Remarks	:	The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Eye protection	:	Safety glasses
Skin and body protection	:	Wear as appropriate: Impervious clothing Chemical resistant apron Safety shoes Choose body protection according to the amount and concentration of the dangerous substance at the work place. Wear resistant gloves (consult your safety equipment supplier). Discard gloves that show tears, pinholes, or signs of wear.
Hygiene measures	:	Wash hands before breaks and at the end of workday. When using do not eat or drink. Ensure that eyewash stations and safety showers are close to the workstation location. When using do not smoke.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Colour	:	yellow, to, light orange
Odour	:	mild, chlorine-like
Odour Threshold	:	No data available
рН	:	12 - 13
Melting point/freezing point	:	< 25 °F / < -4 °C
Boiling point/boiling range	:	No data available
Flash point	:	No data available
Evaporation rate	:	No data available
Flammability (solid, gas)	:	The product is not flammable.

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Self-ignition	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	No data available
Relative vapour density	:	No data available
Relative density	:	No data available
Density	:	1.30 - 1.35 g/cm3
Solubility(ies) Water solubility	:	completely soluble
Solubility in other solvents	:	No data available
Partition coefficient: n- octanol/water	:	No data available
Decomposition temperature	:	No data available
Viscosity Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	0.15 - 0.25 Stokes
Oxidizing properties	:	No data available
Metal corrosion rate	:	Corrosive to metals

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	Stable under recommended storage conditions.
Possibility of hazardous reactions	:	Product will not undergo hazardous polymerization.
Concitions to avoid		Exposure to sunlight.
Incompatible materials		Acids halogenated hydrocarbons Metals organic nitro compounds Strong oxidizing agents

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Hazardous decomposition : corros products Sodiur

: corrosive vapors Sodium oxides toxic fumes

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity		
Harmful if inhaled.		
Product:		
Acute inhalation toxicity	:	Assessment: The component/mixture is classified as acute inhalation toxicity, category 4.
Acute dermal toxicity	:	Assessment: The component/mixture is classified as acute dermal toxicity, category 5.
Components:		
Sodium N-bromosulfamate:		
Acute oral toxicity	:	Assessment: The component/mixture is classified as acute oral toxicity, category 4.
sodium hydroxide:		
Acute oral toxicity		DL o (Rabbit): 500 mg/kg
Acute oral toxicity	·	EDEO (Rabbit). 500 mg/kg
Skin corrosion/irritation		
Causes severe burns.		
Product:		
Result		Corrosive to skin
- Court	•	
Remarks	:	Causes severe skin burns and eye damage. The feeling of irritation or pain may be delayed.
Components:		
Sodium N-bromosulfamate:		
sodium hydroxide:		
Result	:	Causes severe burns.
Serious eye damage/eye irrit	tati	on
Causes serious eye damage.		
Product:		
Result	:	Corrosive to eyes

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Remarks

: May cause irreversible eye damage.

Components:

Sodium N-bromosulfamate:

Result : Corrosive to eyes

sodium hydroxide:

Result : Corrosive to eyes

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC	No component of this product present at levels greater than or equal to 0.1% is
	identified as probable, possible or confirmed human carcinogen by IARC.

- **OSHA** No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.
- **NTP** No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Further information

Product:

Remarks

: No data available

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SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity	
Product:	
Toxicity to fish :	LC50 (Pimephales promelas (fathead minnow)): 9.35 mg/l End point: mortality Exposure time: 96 h Method: OECD Test Guideline 203
	NOEC (Pimephales promelas (fathead minnow)): 3.46 mg/l End point: mortality Exposure time: 96 h Method: OECD Test Guideline 203
Toxicity to daphnia and other : aquatic invertebrates	EC50 (Daphnia magna (Water flea)): 3.83 mg/l End point: Immobilization Exposure time: 48 h Method: OECD Test Guideline 202
	NOEC (Daphnia magna (Water flea)): 1.24 mg/l End point: Immobilization Exposure time: 48 h Method: OECD Test Guideline 202
Toxicity to algae/aquatic : plants	EC50 (Selenastrum capricornutum (green algae)): 13.4 mg/l End point: Growth inhibition Exposure time: 72 h Method: OECD Test Guideline 201
	NOEC (Selenastrum capricornutum (green algae)): 3.46 mg/l End point: Growth inhibition Exposure time: 72 h Method: OECD Test Guideline 201
Ecotoxicology Assessment	
Acute aquatic toxicity :	Acute aquatic toxicity Category 2; Toxic to aquatic life.
Chronic aquatic toxicity :	Not classified based on available information.
Components:	
sodium hydroxide:	
Toxicity to fish :	LC50 (Gambusia affinis (Mosquito fish)): 125 mg/l Exposure time: 96 h Method: Static Remarks: Mortality
Toxicity to daphnia and other : aquatic invertebrates	EC50 (Daphnia magna (Water flea)): 34.59 - 47.13 mg/l Exposure time: 48 h

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Remarks: Intoxication

Persistence and degradabilit No data available	ty	
Bioaccumulative potential No data available		
Mobility in soil No data available		
Other adverse effects		
Product: Additional ecological information	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Toxic to aquatic life.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues :	Dispose of in accordance with all applicable local, state and federal regulations.	
	The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.	
Contaminated packaging :	Empty remaining contents. Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.	

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR		
UN number	:	UN 1760
Proper shipping name	:	Corrosive liquid, n.o.s. (BROMIDE SALT)
Class	:	8
Packing group	:	141 ·
Packing instruction (cargo aircraft)	:	856
Packing instruction (passenger aircraft)	:	852
Marine pollutant	:	no

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IMDG-Code

UN number	: UN 1760
Proper shipping name	: CORROSIVE LIQUID, N.O.S. (BROMIDE SALT)
Class	: 8
Packing group	: 111
EmS Code	: F-A, S-B
Marine pollutant	: no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

49 CFR	
UN number :	UN 1760
Proper shipping name :	Corrosive liquids, n.o.s. (BROMIDE SALT)
Class :	8
Packing group :	111
ERG Code :	154
Marine pollutant :	no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
sodium hydroxide	1310-73-2	1000	33333

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards

Corrosive to metals Acute toxicity (any route of exposure) Skin corrosion or irritation Serious eye damage or eye irritation

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SARA 313

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

:

TCSI	:	Not in compliance with the inventory
TSCA	:	Exempt
AIIC	:	Not in compliance with the inventory
DSL	:	Exempt
ENCS	:	Not in compliance with the inventory
KECI	:	Not in compliance with the inventory
PICCS	:	Not in compliance with the inventory
IECSC	:	Not in compliance with the inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

Biocides

EPA Reg. # 63838-5-74655

This chemical is a pesticide product registered by the Environmental Protection Agency and is subject to certain labeling requirements under federal pesticide law. These requirements differ from the classification criteria and hazard information required for safety data sheets, and for workplace labels of non-pesticide chemicals. Following is the hazard information as required on the pesticide label:

Danger, Corrosive., Causes irreversible eye damage., Causes skin burns., Do not get in eyes, on skin or on clothing.

SECTION 16. OTHER INFORMATION

Further information

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Full text of H-Statements

NIOSH REL / C

OSHA P0 / C

H290 H302 H314 H318		May be corrosive to metals. Harmful if swallowed. Causes severe skin burns and eye damage. Causes serious eye damage.
Full text of other ab	breviations	
Acute Tox.	:	Acute toxicity
Eye Dam.	:	Serious eye damage
Met. Corr.	:	Corrosive to metals
Skin Corr.	:	Skin corrosion
ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	:	USA. NIOSH Recommended Exposure Limits
OSHA PO	:	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / C	:	Ceiling limit

: Ceiling limit

: Ceiling value not be exceeded at any time.

: 8-hour time weighted average OSHA Z-1 / TWA AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN -Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL -Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS -Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS -Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx -Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA -International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO -International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO -International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate: NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS

- Philipp ines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United

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Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Safety Data Sheet Key literature references and sources of data SOLENIS Internal data SOLENIS internal data including own and sponsored test reports The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. This SDS has been prepared by the Solenis Environmental Health and Safety Department.

US/EN

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SECTION 1. IDENTIFICATION

Product identifier

Trade name

Biosperse™ XD1878
 MICROBIOCIDE
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Recommended use of the chemical and restrictions on use Use of the Substance/Mixture : Biocide

Details of the supplier of the safety data sheet Solenis LLC 500 Hercules Road Wilmington, Delaware 19808 United States of America (USA)	Emergency telephone number 1-844-SOLENIS (844-765-3647) Product Information Contact your local Solenis representative
RegulatoryRequestsNA@solenis.com Solenis LLC	

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in acco 1910.1200)	ordan	ce with the OSHA Hazard Communication Standard (29 CFR
Serious eye damage	:	Category 1
GHS label elements		
Hazard pictograms	:	
Signal word	:	Danger
Hazard statements	:	H318 Causes serious eye damage.
Precautionary statements	:	Prevention: P280 Wear eye protection/ face protection.
		Response: P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON

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CENTER/ doctor.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Classification	Concentration (%)
Ammonium carbamate	1111-78-0	Acute Tox. 4; H302 Eye Dam. 1; H318	>= 15 - < 20

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance. Do not leave the victim unattended.
If inhaled	:	If breathed in, move person into fresh air. If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
In case of skin contact	:	First aid is not normally required. However, it is recommended that exposed areas be cleaned by washing with soap and water.
In case of eye contact	:	In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Protect unharmed eye.
If swallowed	:	Obtain medical attention. Do NOT induce vomiting. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	:	No symptoms known or expected. Causes serious eye damage.
Notes to physician	:	No hazards which require special first aid measures.

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SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Water spray Foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	High volume water jet
Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	Ammonia Carbon monoxide Carbon dioxide (CO2)
Specific extinguishing methods	:	Product is compatible with standard fire-fighting agents.
Further information	:	Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	Use personal protective equipment. Persons not wearing protective equipment should be exclude from area of spill until clean-up has been completed. Comply with all applicable federal, state, and local regulation	ed s.
Environmental precautions	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.	
Methods and materials for containment and cleaning up	Keep in suitable, closed containers for disposal.	

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	Do not breathe vapours/dust. Container hazardous when empty. Avoid contact with skin and eyes.

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		Smoking, eating and drinking should be prohibited in the application area. For personal protection see section 8. Dispose of rinse water in accordance with local and national regulations.
Conditions for safe storage	:	Store between 5 and 25 °C in a dry, well ventilated place away from sources of heat, ignition and direct sunlight.
		Keep container tightly closed in a dry and well-ventilated place. Electrical installations / working materials must comply with the technological safety standards.
Recommended storage temperature	:	41 - 77 °F / 5 - 25 °C
Further information on storage stability	:	No decomposition if stored and applied as directed.
		No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

:	Provide sufficient mechanical (general and/or local exhaust)
	ventilation to maintain exposure below exposure guidelines (if
	applicable) or below levels that cause known, suspected or
	apparent adverse effects.
	:

Personal protective equipment		
Respiratory protection	:	Use respirator when performing operations involving potential exposure to vapour of the product.
Hand protection Material	:	Impervious gloves
Remarks	:	The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Eye protection	:	Wear chemical splash goggles and face shield when there is potential for exposure of the eyes or face to liquid, vapor or mist. Maintain eye wash station in immediate work area.
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Skin and body protection	:	Wear resistant gloves (consult your safety equipment supplier). Wear as appropriate: Impervious clothing Safety shoes Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Hygiene measures	:	Wash hands before breaks and at the end of workday. When using do not eat or drink. When using do not smoke.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Colour	:	clear
Odour	:	ammoniacal, strong
Odour Threshold	:	Not applicable
рH	:	10.4 - 11.0
Melting point/freezing point	:	9 °F / -13 °C
Boiling point/boiling range	:	180 °F / 82 °C
Flash point	:	does not flash
Evaporation rate	:	0.160
Flammability (solid, gas)	:	No data available
Burning rate	:	Not applicable
Self-ignition	:	not auto-flammable
Uppe ⁻ explosion limit / Upper flammability limit	:	Not applicable
Lower explosion limit / Lower flammability limit	:	Not applicable
Vapour pressure	:	127 hPa (75.4 °F / 24.1 °C) Method: ASTM D 2879-86
Relative vapour density	:	0.6 (77 °F / 25 °C)
Relative density	:	1 (77 °F / 25 °C)
Density	:	1.156 g/cm3 (77 °F / 25 °C)

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Bulk density	:	1.156 g/cm3
Solubility(ies) Water solubility	:	completely soluble
Solubility in other solvents	:	soluble Solvent: Alcohol
Partition coefficient: n- octanol/water	:	No data available
Decomposition temperature	:	Not applicable
Viscosity Viscosity, dynamic	:	5.13 cps (77 °F / 25 °C) Method: Brookfield
Viscosity, kinematic	:	No data available
Explosive properties	:	Not explosive
Oxidizing properties	:	Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	Stable under recommended storage conditions.
Possibility of hazardous reactions	:	Product will not undergo hazardous polymerization.
Conditions to avoid	:	Heat
Incompatible materials	:	Acids Bases nitrites sodium nitrate
Hazardous decomposition products	:	Ammonia Carbon monoxide Carbon dioxide (CO2)

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Product:

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Acute oral toxicity	:	LD50 (Rat): 3,400 mg/kg Method: OECD Test Guideline 425
Acute inhalation toxicity	:	LC 50 (Rat): > 1.9 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: OECD Test Guideline 403 Assessment: No adverse effect has been observed in acute inhalation toxicity tests.
Acute dermal toxicity	:	LD50 (Rat): > 5,000 mg/kg Method: OECD Test Guideline 402

Components:

Ammonium carbamate:		
Acute oral toxicity	:	LD50 (Rat): 1,080 mg/kg Method: OECD Test Guideline 425
Acute dermal toxicity	:	LD50 (Rat): > 5,000 mg/kg Method: OECD Test Guideline 402

Skin corrosion/irritation

Not classified based on available information.

Product:

Species	:	Rabbit
Method	:	OECD Test Guideline 404
Result	:	Not irritating to skin

Components:

Ammonium carbamate:

Species	:	Rabbit
Result	:	Not irritating to skin

Serious eye damage/eye irritation

Causes serious eye damage.

Product:

Species Result Method	:	Rabbit Corrosive to eyes OECD Test Guideline 405
Remarks	:	May cause irreversible eye damage.

Components:

Ammonium carbamate:		
Species	:	Rabbit

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Result

: Corrosive to eyes

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Components:

Ammonium carbamate:

Test Type	:	Local lymph node assay (LLNA)
Species	:	Mouse

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC	No compone identified as	nt of this pro probable, po	oduct pres ossible or (ent at levels confirmed h	s greater than uman carcin	n or equal to 0.1 ogen by IARC.	% is
							o

- OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.
- **NTP** No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Product:

No aspiration toxicity classification

Further information

Product:

Remarks

: No data available

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SECTION 12. ECOLOGICAL INFORMATION

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plants	Exposure time: 72 h
Toxicity to microorganisms :	EC20 (activated sludge): 1,000 mg/l Exposure time: 0.5 h Method: OECD Test Guideline 209
	EC 50 (Bacteria): 1,180 mg/l Exposure time: 17 h Method: DIN 38412
Persistence and degradability	
Product:	
Biodegradability :	Remarks: The methods for determining biodegradability are not applicable to inorganic substances.
Bioaccumulative potential	
Components:	
Ammonium carbamate:	
Partition coefficient: n- : octanol/water	log Pow: -0.47 (77 °F / 25 °C)
Mobility in soil	
No data available	
Other adverse effects	
Product:	
Results of PBT and vPvB : assessment	This mixture contains no substance considered to be persistent, bioaccumulating and toxic (PBT). This mixture contains no substance considered to be very persistent and very bioaccumulating (vPvB).
Additional ecological : information	No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods		
Waste from residues	:	Dispose of in accordance with all applicable local, state and federal regulations.
		Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
Contaminated packaging	:	Empty remaining contents.
		10/11

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Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR Not regulated as a dangerous good

IMDG-Code Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

49 CFR Not regulated as a dangerous good

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ	Calculated product RQ
Ammonium carbamate	1111-78-0	5000	25641

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Serious eye damage or eye irritation

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SARA 313

: 2.18% of ammonium carbamate (CASRN 1111-78-0) is calculated as ammonia for reporting purposes; see EPA SARA 313 guidance on reporting "dissociable ammonium salt".

Ammonium carbamate	1111-78-0	19.5 %	
Ammonium hydroxide	1336-21-6	0.1275 %	

The following components are subject to reporting levels established by SARA Title III, Section 313:

Ammonium	1111-78-0	>= 10 - < 20 %
carbamate		

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:				
TCSI	:	On the inventory, or in compliance with the inventory		
TSCA	:	All substances listed as active on the TSCA inventory		
AIIC	:	On the inventory, or in compliance with the inventory		
DSL	:	All components of this product are on the Canadian DSL		
ENCS	:	On the inventory, or in compliance with the inventory		
KECI	:	On the inventory, or in compliance with the inventory		
PICCS	:	On the inventory, or in compliance with the inventory		
IECSC	:	On the inventory, or in compliance with the inventory		

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

Biocides

EPA Reg. # 74655-34

This chemical is a pesticide product registered by the Environmental Protection Agency and is subject to certain labeling requirements under federal pesticide law. These requirements differ from the classification criteria and hazard information required for safety data sheets, and for

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workplace labels of non-pesticide chemicals. Following is the hazard information as required on the pesticide label:

Danger, Corrosive., Causes irreversible eye damage., Harmful if swallowed., Do not get in eyes, on skin or on clothing.

SECTION 16. OTHER INFORMATION

Further information

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Full text of H-Statements

H302	:	Harmful if swallowed.
H318	:	Causes serious eye damage.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Eye Dam.	:	Serious eye damage

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant: DIN -Standard of the German Institute for Standardisation; DOT - Department of Transportation DSL -Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS -Extremely Hazardous Substance: ELx - Loading rate associated with x% response; EmS -Emergency Schedule: ENCS - Existing and New Chemical Substances (Japan); ErCx -Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA -International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO -International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations

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Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Safety Data Sheet Key literature references and sources of data SOLENIS Internal data SOLENIS internal data including own and sponsored test reports The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. This SDS has been prepared by the Solenis Environmental Health and Safety Department.

US/EN

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SECTION 1. IDENTIFICATION

Product identifier

Trade name

: Spectrum[™] XD3899 MICROBIOCIDE AGENT [™] Trademark, Solenis or its subsidiaries or affiliates, registered in various countries

Recommended use of the chemical and restrictions on use

Use of the Substance/Mixture : Biocide

Details of the supplier of the safety data	Emergency telephone number
sheet	1-844-SOLENIS (844-765-3647)
Solenis LLC	
500 Hercules Road	Product Information
Wilmington, Delaware 19808	Contact your local Solenis representative
United States of America (USA)	
EHSProductSafetyTeam@solenis.com	

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)				
Reproductive toxicity	:	Category 2		
Specific target organ toxicity - single exposure	:	Category 3 (Central nervous system)		
Specific target organ toxicity - repeated exposure	:	Category 2 (Nervous system)		
GHS label elements				
Hazard pictograms	:			
Signal word	:	Warning		
Hazard statements	:	 H336 May cause drowsiness or dizziness. H361 Suspected of damaging fertility or the unborn child. H373 May cause damage to organs (Nervous system) through prolonged or repeated exposure. 		

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Precautionary statements

Prevention:

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe mist or vapours.
P271 Use only outdoors or in a well-ventilated area.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.

P308 + P313 IF exposed or concerned: Get medical advice/ attention.

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed. P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-NO.	Classification	Concentration (%)
AMMONIUM BROMIDE	12124-97-9	Eye Irrit. 2A; H319	>= 30 - < 40
		Repr. 2; H361 STOT SE 3; H336 STOT RE 2; H373	

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice

Move out of dangerous area.

Call a POISON CENTRE or doctor/physician if exposed or you feel unwell. Show this safety data sheet to the doctor in attendance.

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Do not leave the victim unattended.

If inhaled	:	Move to fresh air. If unconscious, place in recovery position and seek medical advice. Consult a physician after significant exposure.
In case of skin contact	:	First aid is not normally required. However, it is recommended that exposed areas be cleaned by washing with soap and water.
In case of eye contact	:	Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. If eye irritation persists, consult a specialist.
If swallowed	:	Obtain medical attention. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	:	Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include: stomach or intestinal upset (nausea, vomiting, diarrhea) irritation (nose, throat, airways) effects on memory Blurred vision May cause drowsiness or dizziness. Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure.
Notes to physician	:	No hazards which require special first aid measures.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media		Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Water spray Foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	High volume water jet
Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	hydrogen bromide Ammonia

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Specific extinguishing methods	:	Product is compatible with standard fire-fighting agents.
Further information	:	Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment. Ensure adequate ventilation. Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed. Comply with all applicable federal, state, and local regulations.
Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	:	Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	Normal measures for preventive fire protection.
Advice on safe handling	 Avoid formation of aerosol. Provide sufficient air exchange and/or exhaust in work rooms. Do not breathe vapours/dust. Do not smoke. Container hazardous when empty. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. Smoking, eating and drinking should be prohibited in the application area. For personal protection see section 8. Dispose of rinse water in accordance with local and national regulations.
Conditions for safe storage	Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

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Further information on storage stability

: No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Contains no substances with	h occi	ontroi parameters upational exposure limit values
Engineering measures	:	Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.
Personal protective equip	ment	
Respiratory protection	:	In the case of vapour formation use a respirator with an approved filter.
		A NIOSH-approved air-purifying respirator with an appropriate cartridge and/or filter may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits (if applicable) or if overexposure has otherwise been determined. Protection provided by air-purifying respirators is limited. Use a positive pressure, air-supplied respirator if there is any potential for uncontrolled release, exposure levels are not known or any other circumstances where an air-purifying respirator may not provide adequate protection.
Hand protection		
Remarks	:	The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Eye protection	:	Not required under normal conditions of use. Wear splash- proof safety goggles if material could be misted or splashed into eyes.
Skin and body protection	:	Wear as appropriate: Impervious clothing Safety shoes Choose body protection according to the amount and concentration of the dangerous substance at the work place. Wear resistant gloves (consult your safety equipment supplier).
Hygiene measures	:	Wash hands before breaks and at the end of workday. When using do not eat or drink. When using do not smoke.

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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	Aqueous solution
Colour	:	colourless, light yellow
Odour	:	odourless
Odour Threshold	:	No data available
рН	:	ca. 6.6
Melting point/freezing point	:	ca. 25 - 30 °F / -41 °C
Boiling point/boiling range	:	No data available
Flash point	:	Not applicable
Evaporation rate	:	< 1 butyl acetate=1
Flammability (solid, gas)	:	No data available
Self-ignition	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	Not applicable
Relative vapour density	:	< 1 AIR=1
Relative density	:	ca. 1.23
Density	:	ca. 1.23 g/cm3
Solubility(ies) Water solubility	:	completely soluble
Solubility in other solvents	:	No data available
Partition coefficient: n- octanol/water	:	No data available

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Decomposition temperature	:	No data available
Viscosity Viscosity, dynamic	:	< 10 mPa.s
Viscosity, kinematic	:	No data available
Oxidizing properties	:	No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	No decomposition if stored ar	id applied as directed.
Chemical stability	Stable under recommended s	torage conditions.
Possibility of hazardous reactions	Product will not undergo haza	rdous polymerization.
Conditions to avoid	Exposure to moisture	
Incompatible materials	Acids Bases Heavy metal salts Potassium Silver Strong oxidizing agents	
Hazardous decomposition products	Ammonia hydrogen bromide	

SECTION 11. TOXICOLOGICAL INFORMATION

Not classified based on available information. Product: Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg Assessment: The substance or mixture has no acute oral toxicity	Acute toxicity					
Product: : LD50 (Rat): > 5,000 mg/kg Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg Assessment: The substance or mixture has no acute oral toxicity	Not classified based on available information.					
Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg Assessment: The substance or mixture has no acute oral toxicity	Product:					
Remarks: Information given is based on tests on the mixture itself.	Acute oral toxicity	:	LD50 (Rat): > 5,000 mg/kg Assessment: The substance or mixture has no acute oral toxicity Remarks: Information given is based on tests on the mixture itself.			
Acute dermal toxicity : LD50 (Rat): > 5,000 mg/kg	Acute dermal toxicity	:	LD50 (Rat): > 5,000 mg/kg			
Components:	Components:					
AMMONIUM BROMIDE:	AMMONIUM BROMIDE:					
Acute oral toxicity : LD50 (Rat, male and female): 2,714 mg/kg Method: OECD Test Guideline 401	Acute oral toxicity	:	LD50 (Rat, male and female): 2,714 mg/kg Method: OECD Test Guideline 401			

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Acute inhalation toxicity	:	LC50 (Rat, male and female): > 0.1 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: OECD Test Guideline 403 Assessment: Not classified as acutely toxic by inhalation under GHS.
Acute dermal toxicity	:	LD50 (Rat, male and female): > 2,000 mg/kg GLP: yes Assessment: No adverse effect has been observed in acute dermal toxicity tests.

Skin corrosion/irritation

Not classified based on available information.

Product:

Species	;	Rabbit
Result	:	Not irritating to skin

Components:

AMMONIUM BROMIDE:

Species	:	Rabbit
Method	:	OECD Test Guideline 404
Result	:	Not irritating to skin
GLP	:	yes

Serious eye damage/eye irritation

Not classified based on available information.

Product:

Result	:	No eye irritation
Remarks	:	Unlikely to cause eye irritation or injury.

Components:

AMMONIUM BROMIDE:

Result

: Irritating to eyes

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Product:

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Components:

AMMONIUM BROMIDE:

Maximisation Test
Dermal
Guinea pig
OECD Test Guideline 406
yes

Germ cell mutagenicity

Not classified based on available information.

Product:

Genotoxicity in vitro	:	Test Type: Ames test
		Result: negative
		Remarks: Information refers to the main component.

Components:

AMMONIUM BROMIDE:

Genotoxicity in vitro :	Test Type: Ames test Test system: Salmonella typhimurium Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 471 Result: negative GLP: yes
	Test Type: In vitro mammalian cell gene mutation test Test system: mouse lymphoma cells Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 476 Result: negative GLP: yes
	Test Type: Chromosome aberration test in vitro Test system: Human lymphocytes Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 473 Result: negative GLP: yes Remarks: Information given is based on data obtained from similar substances.
Genotoxicity in vivo :	Test Type: In vivo micronucleus test Species: Mouse (male and female) Cell type: Bone marrow Application Route: Ingestion Method: OECD Test Guideline 474 Result: negative GLP: yes

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Carcinogenicity

Not classified b	ased on available information. No component of this product present at levels greater than or equal to 0.1% identified as probable, possible or confirmed human carcinogen by IARC.	is		
OSHA	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.			
NTP	NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.			
Reproductive toxicity Suspected of damaging fertility or the unborn child. Components: AMMONIUM BROMIDE:				
Effects on ferti	ty : Test Type: Two-generation study Species: Rat, male and female Application Route: Oral General Toxicity - Parent: NOAEL: 1,600 mg/l General Toxicity F1: NOAEL: 1,600 mg/l Method: OECD Test Guideline 416 GLP: yes			

Reproductive toxicity -	:	Some evidence of adverse effects on sexual function and
Assessment		fertility, and/or on development, based on animal experiments.

STOT - single exposure

May cause drowsiness or dizziness.

Components:

AMMONIUM BROMIDE:

Assessment	:	May cause	drowsiness	or	dizziness.
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STOT - repeated exposure

May cause damage to organs (Nervous system) through prolonged or repeated exposure.

Components:

AMMONIUM BROMIDE:

Target Organs	:	Nervous system
Assessment	:	May cause damage to organs through prolonged or repeated
		exposure.

Aspiration toxicity

Not classified based on available information.

Product:

No aspiration toxicity classification

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Further information

Product:

Remarks

Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.
 Concentrations substantially above the TLV value may cause narcotic effects.
 Solvents may degrease the skin.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity		
Product:		
Toxicity to fish	:	LC50 (Lepomis macrochirus (Bluegill sunfish)): > 1,000 mg/l Exposure time: 96 h Method: OECD Test Guideline 203
		LC50 (Oncorhynchus mykiss (rainbow trout)): > 1,000 mg/l Exposure time: 96 h Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 1,000 mg/l Exposure time: 48 h Method: OECD Test Guideline 202
Ecotoxicology Assessment		
Acute aquatic toxicity	:	Not classified based on available information.
Chronic aquatic toxicity	:	Not classified based on available information.
Components:		
AMMONIUM BROMIDE:		
Toxicity to fish		C50 (Lenomis macrochirus (Bluegill sunfish)); > 1 000 mg/l

Toxicity to fish	LC50 (Lepomis macrochirus (Bluegill sunfish)): > 1,000 mg/l Exposure time: 96 h Test Type: static test Method: OECD Test Guideline 203 GLP: no
Toxicity to daphnia and other aquatic invertebrates	(Daphnia magna (Water flea)): > 1,000 mg/l Exposure time: 48 h Test Type: static test Analytical monitoring: no GLP: yes

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Persistence and degradability

Product:

Chemical Oxygen Demand : 324,000 mg/l (COD)

Components:

AMMONIUM BROMIDE:

Biodegradability	:	Result: The methods for determining biodegradability are not
		applicable to inorganic substances.

Bioaccumulative potential

Components:

AMMONIUM BROMIDE:

Bioaccumulation	:	Bioconcentration factor	(BCF): 2.3
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Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological	:	No data available
information		

Components:

AMMONIUM BROMIDE:

Additional ecological	:	No data available
information		

SECTION 13. DISPOSAL CONSIDERATIONS

: Dispose of in accordance with all applicable local, state and federal regulations.
Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
 Empty remaining contents. Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal.

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Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR Not regulated as a dangerous good

IMDG-Code Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

49 CFR Not regulated as a dangerous good

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	Reproductive toxicity Specific target organ toxicity (single or repeated exposure)		
SARA 313 :	The following components are subject to reporting levels established by SARA Title III, Section 313:		
	AMMONIUM BROMIDE	12124-97-9	35 %
	The following con established by SA	ponents are subject to ARA Title III, Section 3	o reporting levels 13:
	AMMONIUM BROMIDE	12124-97-9	>= 30 - < 50 %

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California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this prod TCSI	duc :	t are reported in the following inventories: On the inventory, or in compliance with the inventory
TSCA	:	Exempt
AIIC	:	All components are listed on the inventory, regulatory obligations/restrictions apply
DSL	;	Exempt
ENCS	:	On the inventory, or in compliance with the inventory
KECI	:	On the inventory, or in compliance with the inventory
PICCS	:	On the inventory, or in compliance with the inventory
IECSC	:	On the inventory, or in compliance with the inventory
NZIOC	:	On the inventory, or in compliance with the inventory

TSCA list

Exempt- This product is exempt from Significant New Use Rule requirements. See information under Biocides for product registration information."

Exempt-This product is exempt from TSCA 12(b) requirements. See information under Biocides for product registration information."

Biocides

EPA Reg. # 8622-64-74655

This chemical is a pesticide product registered by the Environmental Protection Agency and is subject to certain labeling requirements under federal pesticide law. These requirements differ from the classification criteria and hazard information required for safety data sheets, and for workplace labels of non-pesticide chemicals. Following is the hazard information as required on the pesticide label:

Caution., Causes moderate eye irritation., Avoid contact with eyes or clothing.

SECTION 16. OTHER INFORMATION

Further information

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Full text of H-Statements

H319	:	Causes serious eye irritation.
H336	:	May cause drowsiness or dizziness.
H361	:	Suspected of damaging fertility or the unborn child.
H373	:	May cause damage to organs through prolonged or repeated
		exposure.

Full text of other abbreviations

repeated exposure
single exposure

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN -Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL -Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS -Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS -Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx -Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA -International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO -International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO -International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act: SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Safety Data Sheet Key literature references and sources of data SOLENIS Internal data SOLENIS internal data including own and sponsored test reports The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. This SDS has been prepared by the Solenis Environmental Health and Safety Department.

US/EN

Jackson, Scott A

Subject:

RE: KC draft permit renewal - NPDES Permit No. AL0002801

From: Strickland, LeeAnne <LeeAnne.Strickland@kcc.com>
Sent: Friday, January 19, 2024 3:17 PM
To: Jackson, Scott A <scott.jackson@adem.alabama.gov>
Cc: Chris Nobles <cnobles@hargrove-epc.com>
Subject: RE: KC draft permit renewal - NPDES Permit No. AL0002801

Dear Mr. Jackson: Please find attached an updated Form 187 page 5 regarding Cooling Water Intake and Structure(s) requested by The State on December 26, 2023. The only small issue I had was that question #6 on Form 187. Question #6 in 2015 was one combined question, and now it is question #6.a. and #6.b. with two separate questions, and the form will not allow you to answer yes to both. The answers to both 6.a. and 6.b. should be yes, as K-C operates multiple cooling towers (3), of various flow-through designs. If you have any questions or require me to conduct additional updates, just let me know. Glad to help.

Sincerely,

L.A. 251-330-2464 LeeAnne.Strickland@kcc.com

K-C Internal Only

Cooling Water Intake Structure Information

Complete D.1 and D.2 if your water supply is provided by an outside source and not by an onsite water intake structure? (e.g., another industry, municipality, etc...)

Does the provider of your source water operate a surface water intake?
Yes No
(If yes, continue, if no, go to Section E.)

a) Name of Provider: Mobile Area Wat	er and Sewer System	b) Location of Provider:	207 N. Catherine St. Mobile, AL.
c) Latitude: 30.72024	Longitude: -88.30369		

2. Is the provider a public water system (defined as a system which provides water to the public for human consumption or which provides only treated water, not raw water)? 🗌 Yes 🔳 No (If yes, go to Section E, if no, continue.)

Only to be completed if you have a cooling water intake structure or the provider of your water supply uses an intake structure and does not treat the raw water.

3.	Is any water withdrawn from the source water used for cooling? 🔳 Yes 🛛 🗌 No					
4.	Using the average monthly measurements over any 12-month period, approximately what percentage of water withdrawn is used exclusively for cooling purposes? <u>1.9</u> %					
5.	Does the cooling water consist of treated effluent that would otherwise be discharged? Yes No (If yes, go to Section E, if no, complete D.6 – D.17)					
6.	a. Is the cooling water used in a once-through cooling system? 🛛 🕅 Yes 🗌 No					
	b. Is the cooling water used in a closed cycle cooling system? 🔳 Yes 🗌 No					
7.	When was the intake installed? 1952 (Please provide dates for all major construction/installation of intake components including screens)					
8.	What is the maximum intake volume? 200 MGD (maximum pumping capacity in gallons per day)					
9.	What is the average intake volume? 70 MGD (average intake pump rate in gallons per day average in any 30-day period)					
10). What is the actual intake flow (AIF) as defined in 40 CFR §125.92(a)?MGD					
11	11. How is the intake operated? (e.g., continuously, intermittently, batch) Continuously					
12	2.What is the mesh size of the screen on your intake? <u>1" Square</u>					
13	3. What is the intake screen flow-through area? 750 square feet					
14	4. What is the through-screen design intake flow velocity?ft/sec					
1	5. What is the through-screen actual velocity (in ft/sec)?ft/sec					
16	16. What is the mechanism for cleaning the screen? (e.g., does it rotate for cleaning) manual					
17	7. Do you have any additional fish detraction technology on your intake? 🗌 Yes 🛛 🔳 No					
18	8. Have there been any studies to determine the impact of the intake on aquatic organisms? 🗌 Yes 🛛 🔳 No (If yes, please provide.)					
19	9. Attach a site map showing the location of the water intake in relation to the facility, shoreline, water depth, etc.					