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APRIL 18, 2022

MICHAEL E. BUCKLEY SR.
OPERATIONS MANAGER
ALABAMA BULK TERMINAL COMPANY, LLC
P.O. BOX 2784
MOBILE, AL 36652

RE: DRAFT PERMIT
NPDES PERMIT NUMBER AL0049352

Dear Mr. Buckley Sr:

Transmitted herein is a draft of the referenced permit.

We would appreciate your comments on the permit within **30 days** of the date of this letter. Please direct any comments of a technical or administrative nature to the undersigned.

By copy of this letter and the draft permit, we are also requesting comments within the same time frame from EPA.

Our records indicate that have utilized the Department's web-based electronic environmental (E2) reporting system for submittal of discharge monitoring reports (DMRs). The Department transitioned from the E2 Reporting System to the Alabama Environmental Permitting and Compliance System (AEPACS) for the submittal of DMRs on November 15, 2021. AEPACS is an electronic system that allows facilities to apply for and maintain permits as well as submit other required applications, registrations, and certifications. In addition, the system allows facilities to submit required compliance reports or other information to the Department. The Department has used the E2 User account information to set up a similar User Profile in AEPACS based on the following criteria:

1. The user has logged in to E2 since October 1, 2019; and
2. The E2 user account is set up using a unique email address.

E2 users that met the above criteria will only need to establish an ADEM Web Portal account (https://prd.adem.alabama.gov/awp) under the same email address as their E2 account to have the same permissions in AEPACS as they did in E2. They will also automatically be linked to the same facilities they were in E2.

The Alabama Department of Environmental Management encourages you to voluntarily consider pollution prevention practices and alternatives at your facility. Pollution Prevention may assist you in complying with effluent limitations, and possibly reduce or eliminate monitoring requirements.

If you have questions regarding this permit or monitoring requirements, please contact Scott Jackson by e-mail at **scott.jackson@adem.alabama.gov** or by phone at **(334) 394-4366.**

Sincerely,

Scott Ramsey, Chief
Industrial Section
Industrial/Municipal Branch
Water Division

Enclosure: Draft Permit

pc via website: Montgomery Field Office
EPA Region IV
U.S. Fish & Wildlife Service
AL Historical Commission
Advisory Council on Historic Preservation
Department of Conservation and Natural Resources

Birmingham Branch
110 Vulcan Road
Birmingham, AL 35209-4702
(205) 942-6168
(205) 941-1603 (FAX)

Decatur Branch
2715 Sandlin Road, S.W.
Decatur, AL 35603-1333
(256) 353-1713
(256) 340-9359 (FAX)

Mobile Branch
2204 Perimeter Road
Mobile, AL 36615-1131
(251) 450-3400
(251) 479-2593 (FAX)

Mobile-Coastal
3664 Dauphin Street, Suite B
Mobile, AL 36608
(251) 304-1176
(251) 304-1189 (FAX)

ADEM
Alabama Department of Environmental Management

NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT

PERMITTEE: ALABAMA BULK TERMINAL COMPANY, LLC

FACILITY: ALABAMA BULK TERMINAL COMPANY, LLC
195 COCHRANE CAUSEWAY
MOBILE, ALABAMA 36652

PERMIT NUMBER: AL0049352

RECEIVING WATERS: DSN001-DSN004: POLECAT BAY
DSN005-DSN009: MOBILE RIVER

In accordance with and subject to the provisions of the Federal Water Pollution Control Act, as amended, 33 U.S.C. §§1251-1388 (the "FWPCA"), the Alabama Water Pollution Control Act, as amended, Code of Alabama 1975, §§ 22-22-1 to 22-22-14 (the "AWPCA"), the Alabama Environmental Management Act, as amended, Code of Alabama 1975, §§22-22A-1 to 22-22A-17, and rules and regulations adopted thereunder, and subject further to the terms and conditions set forth in this permit, the Permittee is hereby authorized to discharge into the above-named receiving waters.

ISSUANCE DATE:

EFFECTIVE DATE:

EXPIRATION DATE:

Draft

Alabama Department of Environmental Management

INDUSTRIAL SECTION
NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM (NPDES) PERMIT

TABLE OF CONTENTS

PART I DISCHARGE LIMITATIONS, CONDITIONS, AND REQUIREMENTS 1

A. DISCHARGE LIMITATIONS AND MONITORING REQUIREMENTS 1

B. DISCHARGE MONITORING AND RECORD KEEPING REQUIREMENTS 7

1. Representative Sampling 7
2. Test Procedures 7
3. Recording of Results 7
4. Records Retention and Production 7
5. Monitoring Equipment and Instrumentation 8

C. DISCHARGE REPORTING REQUIREMENTS 8

1. Reporting of Monitoring Requirements 8
2. Noncompliance Notification 10

D. OTHER REPORTING AND NOTIFICATION REQUIREMENTS 11

1. Anticipated Noncompliance 11
2. Termination of Discharge 11
3. Updating Information 11
4. Duty to Provide Information 11
5. Cooling Water and Boiler Water Additives 11
6. Permit Issued Based On Estimated Characteristics 11

E. SCHEDULE OF COMPLIANCE 12

PART II OTHER REQUIREMENTS, RESPONSIBILITIES, AND DUTIES 13

A. OPERATIONAL AND MANAGEMENT REQUIREMENTS 13

1. Facilities Operation and Maintenance 13
2. Best Management Practices 13
3. Spill Prevention, Control, and Management 13

B. OTHER RESPONSIBILITIES 13

1. Duty to Mitigate Adverse Impacts 13
2. Right of Entry and Inspection 13

C. BYPASS AND UPSET 13

1. Bypass 13
2. Upset 14

D. DUTY TO COMPLY WITH PERMIT, RULES, AND STATUTES 14

1. Duty to Comply 14
2. Removed Substances 14
3. Loss or Failure of Treatment Facilities 15
4. Compliance with Statutes and Rules 15

E. PERMIT TRANSFER, MODIFICATION, SUSPENSION, REVOCATION, AND REISSUANCE 15

1. Duty to Reapply or Notify of Intent to Cease Discharge 15
2. Change in Discharge 15
3. Transfer of Permit 16
4. Permit Modification and Revocation 16
5. Permit Termination 17
6. Permit Suspension 17
7. Request for Permit Action Does Not Stay Any Permit Requirement 17

F. COMPLIANCE WITH TOXIC POLLUTANT STANDARD OR PROHIBITION 17

G. DISCHARGE OF WASTEWATER GENERATED BY OTHERS 17

PART III OTHER PERMIT CONDITIONS 18

A. CIVIL AND CRIMINAL LIABILITY 18

B. OIL AND HAZARDOUS SUBSTANCE LIABILITY 18

C. PROPERTY AND OTHER RIGHTS 18

D. AVAILABILITY OF REPORTS 19

E. EXPIRATION OF PERMITS FOR NEW OR INCREASED DISCHARGES 19

F. COMPLIANCE WITH WATER QUALITY STANDARDS 19

G. GROUNDWATER 19

H. DEFINITIONS 19

I. SEVERABILITY 22

PART IV ADDITIONAL REQUIREMENTS, CONDITIONS, AND LIMITATIONS 23

A. BEST MANAGEMENT PRACTICES (BMP) PLAN REQUIREMENTS 23

B. STORMWATER FLOW MEASUREMENT AND SAMPLING REQUIREMENTS 25

PART I DISCHARGE LIMITATIONS, CONDITIONS, AND REQUIREMENTS

A. DISCHARGE LIMITATIONS AND MONITORING REQUIREMENTS

During the period beginning on the effective date of this permit and lasting through the expiration date of this permit, the permittee is authorized to discharge from the following point source(s) outfall(s), described more fully in the permittee's application:

DSN001A-DSN006A, & DSN008A: Hydrostatic test water. 3/ 4/ 5/

Such discharge shall be limited and monitored by the permittee as specified below:

Parameter	Quantity or Loading		Units	Quality or Concentration			Units	Sample Frequency 2/	Sample Type 1/	Seasonal
pH (00400) Effluent Gross Value	*****	*****	*****	6.0 Minimum Daily	*****	9.0 Maximum Daily	S.U.	Once/Discharge	Grab	All Months
Solids, Total Suspended (00530) Effluent Gross Value	*****	*****	*****	*****	(Report) Monthly Average	(Report) Maximum Daily	mg/l	Once/Discharge	Grab	All Months
Oil & Grease (00556) Effluent Gross Value	*****	*****	*****	*****	(Report) Monthly Average	15.0 Maximum Daily	mg/l	Once/Discharge	Grab	All Months
Carbon, Tot Organic (TOC) (00680) Effluent Gross Value	*****	*****	*****	*****	(Report) Monthly Average	(Report) Maximum Daily	mg/l	Once/Discharge	Grab	All Months
Benzene, Ethylbenzenetoulene, Xylene Combn (30383) Effluent Gross Value	*****	*****	*****	*****	(Report) Monthly Average	15.5 Maximum Daily	ug/l	Once/Discharge	Grab	All Months
Naphthalene (34696) Effluent Gross Value	*****	*****	*****	*****	(Report) Monthly Average	620 Maximum Daily	ug/l	Once/Discharge	Grab	All Months
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	(Report) Monthly Average	(Report) Maximum Daily	MGD	*****	*****	*****	*****	Once/Discharge	Instantaneous	All Months
Chlorine, Total Residual 6/ (50060) Effluent Gross Value	*****	*****	*****	*****	(Report) Monthly Average	1.0 Maximum Daily	mg/l	Once/Discharge	Grab	All Months

THE DISCHARGE SHALL HAVE NO SHEEN, AND THERE SHALL BE NO DISCHARGE OF VISIBLE OIL, FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.

1/ Samples collected to comply with the monitoring requirements specified above shall be collected at the following location: At the nearest accessible location just prior to discharge and after final treatment. Unless otherwise specified, composite samples shall be time composite samples collected using automatic sampling equipment or a minimum of eight (8) equal volume grab samples collected over equal time intervals. All composite samples shall be collected for the total period of discharge not to exceed 24 hours.

2/ If only one sampling event occurs during a month, the sample result shall be reported on the discharge monitoring report as both the monthly average and daily maximum value for all parameters with a monthly average limitation.

3/ See Part IV.A for Best Management Practices (BMP) Plan Requirements.

4/ To be sampled during a non-storm event.

5/ Hydrostatic test water must be free of first flush rinse water from tanks or pipes previously containing material. This first flush wastewater is not permitted to discharge.

6/ Monitoring is not required if the source water is free of chlorine and no chlorine is added by the permittee and should be reported as *9 on the discharge monitoring reports.

During the period beginning on the effective date of this permit and lasting through the expiration date of this permit, the permittee is authorized to discharge from the following point source(s) outfall(s), described more fully in the permittee's application:

DSN007A: Hydrostatic test water and boiler blowdown. 3/ 4/ 5/

Such discharge shall be limited and monitored by the permittee as specified below:

Parameter	Quantity or Loading		Units	Quality or Concentration			Units	Sample Frequency 2/	Sample Type 1/	Seasonal
pH (00400) Effluent Gross Value	*****	*****	*****	6.0 Minimum Daily	*****	9.0 Maximum Daily	S.U.	Once/Discharge	Grab	All Months
Solids, Total Suspended (00530) Effluent Gross Value	*****	*****	*****	*****	(Report) Monthly Average	(Report) Maximum Daily	mg/l	Once/Discharge	Grab	All Months
Oil & Grease (00556) Effluent Gross Value	*****	*****	*****	*****	(Report) Monthly Average	15.0 Maximum Daily	mg/l	Once/Discharge	Grab	All Months
Carbon, Tot Organic (TOC) (00680) Effluent Gross Value	*****	*****	*****	*****	(Report) Monthly Average	(Report) Maximum Daily	mg/l	Once/Discharge	Grab	All Months
Benzene, Ethylbenzenetoulene, Xylene Combn (30383) Effluent Gross Value	*****	*****	*****	*****	(Report) Monthly Average	15.5 Maximum Daily	ug/l	Once/Discharge	Grab	All Months
Naphthalene (34696) Effluent Gross Value	*****	*****	*****	*****	(Report) Monthly Average	620 Maximum Daily	ug/l	Once/Discharge	Grab	All Months
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	(Report) Monthly Average	(Report) Maximum Daily	MGD	*****	*****	*****	*****	Once/Discharge	Instantaneous	All Months
Chlorine, Total Residual 6/ (50060) Effluent Gross Value	*****	*****	*****	*****	(Report) Monthly Average	1.0 Maximum Daily	mg/l	Once/Discharge	Grab	All Months

THE DISCHARGE SHALL HAVE NO SHEEN, AND THERE SHALL BE NO DISCHARGE OF VISIBLE OIL, FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.

1/ Samples collected to comply with the monitoring requirements specified above shall be collected at the following location: At the nearest accessible location just prior to discharge and after final treatment. Unless otherwise specified, composite samples shall be time composite samples collected using automatic sampling equipment or a minimum of eight (8) equal volume grab samples collected over equal time intervals. All composite samples shall be collected for the total period of discharge not to exceed 24 hours.

2/ If only one sampling event occurs during a month, the sample result shall be reported on the discharge monitoring report as both the monthly average and daily maximum value for all parameters with a monthly average limitation.

3/ See Part IV.A for Best Management Practices (BMP) Plan Requirements.

4/ To be sampled during a non-storm event.

5/ Hydrostatic test water must be free of first flush rinse water from tanks or pipes previously containing material. This first flush wastewater is not permitted to discharge.

6/ Monitoring is not required if the source water is free of chlorine and no chlorine is added by the permittee and should be reported as *9 on the discharge monitoring reports.

During the period beginning on the effective date of this permit and lasting through the expiration date of this permit, the permittee is authorized to discharge from the following point source(s) outfall(s), described more fully in the permittee's application:

DSN001S-DSN004S, DSN006S, & DSN008S: Uncontaminated storm water from secondary containment areas and hydrostatic test water. 3/ 4/ 5/

Such discharge shall be limited and monitored by the permittee as specified below:

Parameter	Quantity or Loading		Units	Quality or Concentration			Units	Sample Frequency 2/	Sample Type 1/	Seasonal
pH (00400) Effluent Gross Value	*****	*****	*****	(Report) Minimum Daily	*****	(Report) Maximum Daily	S.U.	Semi-Annually	Grab	All Months
Solids, Total Suspended (00530) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months
Oil & Grease (00556) Effluent Gross Value	*****	*****	*****	*****	*****	15.0 Maximum Daily	mg/l	Semi-Annually	Grab	All Months
Carbon, Tot Organic (TOC) (00680) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months
Benzene, Ethylbenzenetoulene, Xylene Combn (30383) Effluent Gross Value	*****	*****	*****	*****	*****	15.5 Maximum Daily	ug/l	Semi-Annually	Grab	All Months
Naphthalene (34696) Effluent Gross Value	*****	*****	*****	*****	*****	620 Maximum Daily	ug/l	Semi-Annually	Grab	All Months
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	*****	(Report) Maximum Daily	MGD	*****	*****	*****	*****	Semi-Annually	Instantaneous	All Months

THE DISCHARGE SHALL HAVE NO SHEEN, AND THERE SHALL BE NO DISCHARGE OF VISIBLE OIL, FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.

1/ Samples collected to comply with the monitoring requirements specified above shall be collected at the following location: At the nearest accessible location just prior to discharge and after final treatment. Unless otherwise specified, composite samples shall be time composite samples collected using automatic sampling equipment or a minimum of eight (8) equal volume grab samples collected over equal time intervals. All composite samples shall be collected for the total period of discharge not to exceed 24 hours.

2/ If only one sampling event occurs during a month, the sample result shall be reported on the discharge monitoring report as both the monthly average and daily maximum value for all parameters with a monthly average limitation.

3/ See Part IV.A for Best Management Practices (BMP) Plan Requirements.

4/ See Part IV.B for Stormwater Measurement and Sampling Requirements.

5/ Outfall DSN004S is deemed representative of Outfalls DSN001S, DSN002S, DSN003S, DSN006S, and DSN008S. Sampling and monitoring is only required at DSN004S.

During the period beginning on the effective date of this permit and lasting through the expiration date of this permit, the permittee is authorized to discharge from the following point source(s) outfall(s), described more fully in the permittee's application:

DSN005S: Uncontaminated storm water runoff from petroleum and chemical secondary containment area, fuel handling and equipment refueling area, and hydrostatic test water. 3/ 4/

Such discharge shall be limited and monitored by the permittee as specified below:

Parameter	Quantity or Loading		Units	Quality or Concentration			Units	Sample Frequency 2/	Sample Type 1/	Seasonal
pH (00400) Effluent Gross Value	*****	*****	*****	(Report) Minimum Daily	*****	(Report) Maximum Daily	S.U.	Semi-Annually	Grab	All Months
Solids, Total Suspended (00530) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months
Oil & Grease (00556) Effluent Gross Value	*****	*****	*****	*****	*****	15.0 Maximum Daily	mg/l	Semi-Annually	Grab	All Months
Carbon, Tot Organic (TOC) (00680) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months
Benzene, Ethylbenzenetoulene, Xylene Combn (30383) Effluent Gross Value	*****	*****	*****	*****	*****	15.5 Maximum Daily	ug/l	Semi-Annually	Grab	All Months
Naphthalene (34696) Effluent Gross Value	*****	*****	*****	*****	*****	620 Maximum Daily	ug/l	Semi-Annually	Grab	All Months
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	*****	(Report) Maximum Daily	MGD	*****	*****	*****	*****	Semi-Annually	Instantaneous	All Months

THE DISCHARGE SHALL HAVE NO SHEEN, AND THERE SHALL BE NO DISCHARGE OF VISIBLE OIL, FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.

1/ Samples collected to comply with the monitoring requirements specified above shall be collected at the following location: At the nearest accessible location just prior to discharge and after final treatment. Unless otherwise specified, composite samples shall be time composite samples collected using automatic sampling equipment or a minimum of eight (8) equal volume grab samples collected over equal time intervals. All composite samples shall be collected for the total period of discharge not to exceed 24 hours.

2/ If only one sampling event occurs during a month, the sample result shall be reported on the discharge monitoring report as both the monthly average and daily maximum value for all parameters with a monthly average limitation.

3/ See Part IV.A for Best Management Practices (BMP) Plan Requirements.

4/ See Part IV.B for Stormwater Measurement and Sampling Requirements.

During the period beginning on the effective date of this permit and lasting through the expiration date of this permit, the permittee is authorized to discharge from the following point source(s) outfall(s), described more fully in the permittee's application:

DSN007S: Boiler blowdown, uncontaminated storm water from secondary containment area, and hydrostatic test water. **3/ 4/**

Such discharge shall be limited and monitored by the permittee as specified below:

Parameter	Quantity or Loading		Units	Quality or Concentration			Units	Sample Frequency 2/	Sample Type 1/	Seasonal
pH (00400) Effluent Gross Value	*****	*****	*****	(Report) Minimum Daily	*****	(Report) Maximum Daily	S.U.	Semi-Annually	Grab	All Months
Solids, Total Suspended (00530) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months
Oil & Grease (00556) Effluent Gross Value	*****	*****	*****	*****	*****	15.0 Maximum Daily	mg/l	Semi-Annually	Grab	All Months
Carbon, Tot Organic (TOC) (00680) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months
Benzene, Ethylbenzenetoulene, Xylene Combn (30383) Effluent Gross Value	*****	*****	*****	*****	*****	15.5 Maximum Daily	ug/l	Semi-Annually	Grab	All Months
Naphthalene (34696) Effluent Gross Value	*****	*****	*****	*****	*****	620 Maximum Daily	ug/l	Semi-Annually	Grab	All Months
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	*****	(Report) Maximum Daily	MGD	*****	*****	*****	*****	Semi-Annually	Instantaneous	All Months

THE DISCHARGE SHALL HAVE NO SHEEN, AND THERE SHALL BE NO DISCHARGE OF VISIBLE OIL, FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.

1/ Samples collected to comply with the monitoring requirements specified above shall be collected at the following location: At the nearest accessible location just prior to discharge and after final treatment. Unless otherwise specified, composite samples shall be time composite samples collected using automatic sampling equipment or a minimum of eight (8) equal volume grab samples collected over equal time intervals. All composite samples shall be collected for the total period of discharge not to exceed 24 hours.

2/ If only one sampling event occurs during a month, the sample result shall be reported on the discharge monitoring report as both the monthly average and daily maximum value for all parameters with a monthly average limitation.

3/ See Part IV.A for Best Management Practices (BMP) Plan Requirements.

4/ See Part IV.B for Stormwater Measurement and Sampling Requirements.

During the period beginning on the effective date of this permit and lasting through the expiration date of this permit, the permittee is authorized to discharge from the following point source(s) outfall(s), described more fully in the permittee's application:

DSN009S: Non-contact steam condensate from crude oil vessels. 3/ 4/

Such discharge shall be limited and monitored by the permittee as specified below:

Parameter	Quantity or Loading		Units	Quality or Concentration			Units	Sample Frequency 2/	Sample Type 1/	Seasonal
Temperature, Water Deg. Fahrenheit (00011) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	deg F	Semi-Annually	Grab	All Months
pH (00400) Effluent Gross Value	*****	*****	*****	(Report) Minimum Daily	*****	(Report) Maximum Daily	S.U.	Semi-Annually	Grab	All Months
Oil & Grease (00556) Effluent Gross Value	*****	*****	*****	*****	*****	15.0 Maximum Daily	mg/l	Semi-Annually	Grab	All Months
Carbon, Tot Organic (TOC) (00680) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	*****	(Report) Maximum Daily	MGD	*****	*****	*****	*****	Semi-Annually	Instantaneous	All Months

THE DISCHARGE SHALL HAVE NO SHEEN, AND THERE SHALL BE NO DISCHARGE OF VISIBLE OIL, FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.

1/ Samples collected to comply with the monitoring requirements specified above shall be collected at the following location: At the nearest accessible location just prior to discharge and after final treatment. Unless otherwise specified, composite samples shall be time composite samples collected using automatic sampling equipment or a minimum of eight (8) equal volume grab samples collected over equal time intervals. All composite samples shall be collected for the total period of discharge not to exceed 24 hours.

2/ If only one sampling event occurs during a month, the sample result shall be reported on the discharge monitoring report as both the monthly average and daily maximum value for all parameters with a monthly average limitation.

3/ See Part IV.A for Best Management Practices (BMP) Plan Requirements.

4/ To be sampled during a non-storm event.

B. DISCHARGE MONITORING AND RECORD KEEPING REQUIREMENTS

1. Representative Sampling

Samples and measurements taken as required herein shall be representative of the volume and nature of the monitored discharge and shall be in accordance with the provisions of this permit.

2. Test Procedures

For the purpose of reporting and compliance, permittees shall use one of the following procedures:

a. For parameters with an EPA established Minimum Level (ML), report the measured value if the analytical result is at or above the ML and report "0" for values below the ML. Test procedures for the analysis of pollutants shall conform to 40 CFR Part 136 and guidelines published pursuant to Section 304(h) of the FWPCA, 33 U.S.C. Section 1314(h). If more than one method for analysis of a substance is approved for use, a method having a minimum level lower than the permit limit shall be used. If the minimum level of all methods is higher than the permit limit, the method having the lowest minimum level shall be used and a report of less than the minimum level shall be reported as zero and will constitute compliance; however, should EPA approve a method with a lower minimum level during the term of this permit the permittee shall use the newly approved method.

b. For pollutants parameters without an established ML, an interim ML may be utilized. The interim ML shall be calculated as 3.18 times the Method Detection Level (MDL) calculated pursuant to 40 CFR Part 136, Appendix B.

Permittees may develop an effluent matrix-specific ML, where an effluent matrix prevents attainment of the established ML. However, a matrix specific ML shall be based upon proper laboratory method and technique. Matrix-specific MLs must be approved by the Department, and may be developed by the permittee during permit issuance, reissuance, modification, or during compliance schedule.

In either case the measured value should be reported if the analytical result is at or above the ML and "0" reported for values below the ML.

c. For parameters without an EPA established ML, interim ML, or matrix-specific ML, a report of less than the detection limit shall constitute compliance if the detection limit of all analytical methods is higher than the permit limit using the most sensitive EPA approved method. For the purpose of calculating a monthly average, "0" shall be used for values reported less than the detection limit.

The Minimum Level utilized for procedures A and B above shall be reported on the permittee's DMR. When an EPA approved test procedure for analysis of a pollutant does not exist, the Director shall approve the procedure to be used.

3. Recording of Results

For each measurement or sample taken pursuant to the requirements of this permit, the permittee shall record the following information:

a. The facility name and location, point source number, date, time and exact place of sampling;

b. The name(s) of person(s) who obtained the samples or measurements;

c. The dates and times the analyses were performed;

d. The name(s) of the person(s) who performed the analyses;

e. The analytical techniques or methods used, including source of method and method number; and

f. The results of all required analyses.

4. Records Retention and Production

The permittee shall retain records of all monitoring information, including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation, copies of all reports required by the permit, and records of all data used to complete the above reports or the application for this permit, for a period of at least three years from the date of the sample measurement, report or application. This period may be extended by request of the Director at any time. If litigation or other enforcement action, under the AWPCA and/or the FWPCA, is ongoing which involves any of the above records, the records shall be kept until the litigation is resolved. Upon the written request of the Director or his designee, the permittee shall provide the Director with a copy of any record required to be retained by this paragraph. Copies of these records shall not be submitted unless requested.

All records required to be kept for a period of three years shall be kept at the permitted facility or an alternate location approved by the Department in writing and shall be available for inspection.

5. Monitoring Equipment and Instrumentation

All equipment and instrumentation used to determine compliance with the requirements of this permit shall be installed, maintained, and calibrated in accordance with the manufacturer's instructions or, in the absence of manufacturer's instructions, in accordance with accepted practices. The permittee shall develop and maintain quality assurance procedures to ensure proper operation and maintenance of all equipment and instrumentation. The quality assurance procedures shall include the proper use, maintenance, and installation, when appropriate, of monitoring equipment at the plant site.

C. DISCHARGE REPORTING REQUIREMENTS

1. Reporting of Monitoring Requirements

a. The permittee shall conduct the required monitoring in accordance with the following schedule:

MONITORING REQUIRED MORE FREQUENTLY THAN MONTHLY AND MONTHLY shall be conducted during the first full month following the effective date of coverage under this permit and every month thereafter.

QUARTERLY MONITORING shall be conducted at least once during each calendar quarter. Calendar quarters are the periods of January through March, April through June, July through September, and October through December. The permittee shall conduct the quarterly monitoring during the first complete calendar quarter following the effective date of this permit and is then required to monitor once during each quarter thereafter. Quarterly monitoring may be done anytime during the quarter, unless restricted elsewhere in this permit, but it should be submitted with the last DMR due for the quarter, i.e., (March, June, September and December DMR's).

SEMIANNUAL MONITORING shall be conducted at least once during the period of January through June and at least once during the period of July through December. The permittee shall conduct the semiannual monitoring during the first complete calendar semiannual period following the effective date of this permit and is then required to monitor once during each semiannual period thereafter. Semiannual monitoring may be done anytime during the semiannual period, unless restricted elsewhere in this permit, but it should be submitted with the last DMR for the month of the semiannual period, i.e. (June and December DMR's).

ANNUAL MONITORING shall be conducted at least once during the period of January through December. The permittee shall conduct the annual monitoring during the first complete calendar annual period following the effective date of this permit and is then required to monitor once during each annual period thereafter. Annual monitoring may be done anytime during the year, unless restricted elsewhere in this permit, but it should be submitted with the December DMR.

b. The permittee shall submit discharge monitoring reports (DMRs) on the forms provided by the Department and in accordance with the following schedule:

REPORTS OF MORE FREQUENTLY THAN MONTHLY AND MONTHLY TESTING shall be submitted on a **monthly** basis. The first report is due on the **28th day of (MONTH, YEAR).** The reports shall be submitted so that they are received by the Department no later than the 28th day of the month following the reporting period.

REPORTS OF QUARTERLY TESTING shall be submitted on a **quarterly** basis. The first report is due on the **28th day of [Month, Year].** The reports shall be submitted so that they are received by the Department no later than the 28th day of the month following the reporting period.

REPORTS OF SEMIANNUAL TESTING shall be submitted on a semiannual basis. The reports are due on the 28th day of JANUARY and the 28th day of JULY. The reports shall be submitted so that they are received by the Department no later than the 28th day of the month following the reporting period.

REPORTS OF ANNUAL TESTING shall be submitted on an annual basis. The first report is due on the 28th day of JANUARY. The reports shall be submitted so that they are received by the Department no later than the 28th day of the month following the reporting period.

c. Except as allowed by Provision I.C.1.c.(1) or (2), the permittee shall submit all Discharge Monitoring Reports (DMRs) required by Provision I.C.1.b electronically.

(1) If the permittee is unable to complete the electronic submittal of DMR data due to technical problems originating with the Department's electronic system (this could include entry/submittal issues with an entire set of DMRs or individual parameters), the permittee is not relieved of their obligation to submit DMR data to the Department by the date specified in Provision I.C.1.b, unless otherwise directed by the Department.

If the Department's electronic system is down on the 28th day of the month in which the DMR is due or is down for an extended period of time, as determined by the Department, when a DMR is required to be submitted, the permittee may submit the data in an alternate manner and format acceptable to the Department. Preapproved alternate acceptable methods include faxing, e-mailing, mailing, or hand-delivery of data such that they are received by the required reporting date. Within 5 calendar days of the Department's electronic system resuming operation, the permittee shall enter the data into the Department's electronic system, unless an alternate timeframe is approved by the Department. A comment should be included on the electronic DMR submittal verifying the original submittal date (date of the fax, copy of the dated e-mail, or hand-delivery stamped date), if applicable.

(2) The permittee may submit a request to the Department for a temporary electronic reporting waiver for DMR submittals. The waiver request should include the permit number; permittee name; facility/site name; facility address; name, address, and contact information for the responsible official or duly authorized representative; a detailed statement regarding the basis for requesting such a waiver; and the duration for which the waiver is requested. Approved electronic reporting waivers are not transferrable.

Permittees with an approved electronic reporting waiver for DMRs may submit hard copy DMRs for the period that the approved electronic reporting waiver request is effective. The permittee shall submit the Department-approved DMR forms to the address listed in Provision I.C.1.e.

(3) If a permittee is allowed to submit a hard copy DMR, the DMR must be legible and bear an original signature. Photo and electronic copies of the signature are not acceptable and shall not satisfy the reporting requirements of this permit.

(4) If the permittee, using approved analytical methods as specified in Provision I.B.2, monitors any discharge from a point source for a limited substance identified in Provision I.A. of this permit more frequently than required by this permit, the results of such monitoring shall be included in the calculation and reporting of values on the DMR and the increased frequency shall be indicated on the DMR.

(5) In the event no discharge from a point source identified in Provision I.A. of this permit and described more fully in the permittee's application occurs during a monitoring period, the permittee shall report "No Discharge" for such period on the appropriate DMR.

d. All reports and forms required to be submitted by this permit, the AWPCA and the Department's Rules, shall be electronically signed (or, if allowed by the Department, traditionally signed) by a "responsible official" of the permittee as defined in ADEM Administrative Code Rule 335-6-6-.09 or a "duly authorized representative" of such official as defined in ADEM Administrative Code Rule 335-6-6-.09 and shall bear the following certification:

"I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations."

e. Discharge Monitoring Reports required by this permit, the AWPCA, and the Department's Rules that are being submitted in hard copy shall be addressed to:

Alabama Department of Environmental Management
Permits and Services Division
Environmental Data Section
Post Office Box 301463
Montgomery, Alabama 36130-1463

Certified and Registered Mail containing Discharge Monitoring Reports shall be addressed to:

Alabama Department of Environmental Management
Permits and Services Division
Environmental Data Section
1400 Coliseum Boulevard
Montgomery, Alabama 36110-2400

f. All other correspondence and reports required to be submitted by this permit, the AWPCA, and the Department's Rules shall be addressed to:

Alabama Department of Environmental Management
Water Division

Post Office Box 301463
Montgomery, Alabama 36130-1463

Certified and Registered Mail shall be addressed to:

Alabama Department of Environmental Management
Water Division
1400 Coliseum Boulevard
Montgomery, Alabama 36110-2400

g. If this permit is a re-issuance, then the permittee shall continue to submit DMRs in accordance with the requirements of their previous permit until such time as DMRs are due as discussed in Part I.C.1.b above.

2. Noncompliance Notification

a. 24-Hour Noncompliance Reporting

The permittee shall report to the Director, within 24-hours of becoming aware of the noncompliance, any noncompliance which may endanger health or the environment. This shall include but is not limited to the following circumstances:

(1) does not comply with any daily minimum or maximum discharge limitation for an effluent characteristic specified in Provision I. A. of this permit which is denoted by an "(X)";

(2) threatens human health or welfare, fish or aquatic life, or water quality standards;

(3) does not comply with an applicable toxic pollutant effluent standard or prohibition established under Section 307(a) of the FWPCA, 33 U.S.C. Section 1317(a);

(4) contains a quantity of a hazardous substance which has been determined may be harmful to public health or welfare under Section 311(b)(4) of the FWPCA, 33 U.S.C. Section 1321(b)(4);

(5) exceeds any discharge limitation for an effluent characteristic as a result of an unanticipated bypass or upset; and

(6) is an unpermitted direct or indirect discharge of a pollutant to a water of the state (unpermitted discharges properly reported to the Department under any other requirement are not required to be reported under this provision).

The permittee shall orally report the occurrence and circumstances of such discharge to the Director within 24-hours after the permittee becomes aware of the occurrence of such discharge. In addition to the oral report, the permittee shall submit to the Director or Designee a written report as provided in Part I.C.2.c no later than five (5) days after becoming aware of the occurrence of such discharge.

b. If for any reason, the permittee's discharge does not comply with any limitation of this permit, the permittee shall submit to the Director or Designee a written report as provided in Part I.C.2.c below, such report shall be submitted with the next Discharge Monitoring Report required to be submitted by Part I.C.1 of this permit after becoming aware of the occurrence of such noncompliance.

c. Any written report required to be submitted to the Director or Designee by Part I.C.2 a. or b. shall be submitted using a Noncompliance Notification Form (ADEM Form 421) available on the Department's website (http://adem.alabama.gov/DeptForms/Form421.pdf) and include the following information:

(1) A description of the discharge and cause of noncompliance;

(2) The period of noncompliance, including exact dates and times or, if not corrected, the anticipated time the noncompliance is expected to continue; and

(3) A description of the steps taken and/or being taken to reduce or eliminate the noncomplying discharge and to prevent its recurrence.

D. OTHER REPORTING AND NOTIFICATION REQUIREMENTS

1. Anticipated Noncompliance

   The permittee shall give the Director written advance notice of any planned changes or other circumstances regarding a facility which may result in noncompliance with permit requirements.

2. Termination of Discharge

   The permittee shall notify the Director, in writing, when all discharges from any point source(s) identified in Provision I. A. of this permit have permanently ceased. This notification shall serve as sufficient cause for instituting procedures for modification or termination of the permit.

3. Updating Information

   a. The permittee shall inform the Director of any change in the permittee's mailing address, telephone number or in the permittee's designation of a facility contact or office having the authority and responsibility to prevent and abate violations of the AWPCA, the Department's Rules, and the terms and conditions of this permit, in writing, no later than ten (10) days after such change. Upon request of the Director or his designee, the permittee shall furnish the Director with an update of any information provided in the permit application.

   b. If the permittee becomes aware that it failed to submit any relevant facts in a permit application, or submitted incorrect information in a permit application or in any report to the Director, it shall promptly submit such facts or information with a written explanation for the mistake and/or omission.

4. Duty to Provide Information

   The permittee shall furnish to the Director, within a reasonable time, any information which the Director or his designee may request to determine whether cause exists for modifying, revoking and re-issuing, suspending, or terminating this permit, in whole or in part, or to determine compliance with this permit.

5. Cooling Water and Boiler Water Additives

   a. The permittee shall notify the Director in writing not later than thirty (30) days prior to instituting the use of any biocide corrosion inhibitor or chemical additive in a cooling or boiler system, not identified in the application for this permit, from which discharge is allowed by this permit. Notification is not required for additives that do not contain a heavy metal(s) as an active ingredient and that pass through a wastewater treatment system prior to discharge nor is notification required for additives that should not reasonably be expected to cause the cooling water or boiler water to exhibit toxicity as determined by analysis of manufacturer's data or testing by the permittee. Such notification shall include:

      (1) name and general composition of biocide or chemical;

      (2) 96-hour median tolerance limit data for organisms representative of the biota of the waterway into which the discharge will ultimately reach;

      (3) quantities to be used;

      (4) frequencies of use;

      (5) proposed discharge concentrations; and

      (6) EPA registration number, if applicable.

   b. The use of a biocide or additive containing tributyl tin, tributyl tin oxide, zinc, chromium or related compounds in cooling or boiler system(s), from which a discharge regulated by this permit occurs, is prohibited except as exempted below. The use of a biocide or additive containing zinc, chromium or related compounds may be used in special circumstances if (1) the permit contains limits for these substances, or (2) the applicant demonstrates during the application process that the use of zinc, chromium or related compounds as a biocide or additive will not pose a reasonable potential to violate the applicable State water quality standards for these substances. The use of any additive, not identified in this permit or in the application for this permit or not exempted from notification under this permit is prohibited, prior to a determination by the Department that permit modification to control discharge of the additive is not required or prior to issuance of a permit modification controlling discharge of the additive.

6. Permit Issued Based On Estimated Characteristics

   a. If this permit was issued based on estimates of the characteristics of a process discharge reported on an EPA NPDES Application Form 2D (EPA Form 3510-2D), the permittee shall complete and submit an EPA NPDES Application Form

2C (EPA Form 3510-2C) no later than two years after the date that discharge begins. Sampling required for completion of the Form 2C shall occur when a discharge(s) from the process(s) causing the new or increased discharge is occurring. If this permit was issued based on estimates concerning the composition of a stormwater discharge(s), the permittee shall perform the sampling required by EPA NPDES Application Form 2F (EPA Form 3510-2F) no later than one year after the industrial activity generating the stormwater discharge has been fully initiated.

b. This permit shall be reopened if required to address any new information resulting from the completion and submittal of the Form 2C and or 2F.

E. SCHEDULE OF COMPLIANCE

1. The permittee shall achieve compliance with the discharge limitations specified in Provision I. A. in accordance with the following schedule:

COMPLIANCE SHALL BE ATTAINED ON THE EFFECTIVE DATE OF THIS PERMIT

2. No later than 14 calendar days following a date identified in the above schedule of compliance, the permittee shall submit either a report of progress or, in the case of specific actions being required by identified dates, a written notice of compliance or noncompliance. In the latter case, the notice shall include the cause of noncompliance, any remedial actions taken, and the probability of meeting the next scheduled requirement.

PART II OTHER REQUIREMENTS, RESPONSIBILITIES, AND DUTIES

A. OPERATIONAL AND MANAGEMENT REQUIREMENTS

1 Facilities Operation and Maintenance

The permittee shall at all times properly operate and maintain all facilities and systems of treatment and control (and related appurtenances) which are installed or used by the permittee to achieve compliance with the conditions of the permit. Proper operation and maintenance includes effective performance, adequate funding, adequate operator staffing and training, and adequate laboratory and process controls, including appropriate quality assurance procedures. This provision requires the operation of backup or auxiliary facilities only when necessary to achieve compliance with the conditions of the permit.

2. Best Management Practices

a. Dilution water shall not be added to achieve compliance with discharge limitations except when the Director or his designee has granted prior written authorization for dilution to meet water quality requirements.

b. The permittee shall prepare, implement, and maintain a Spill Prevention, Control and Countermeasures (SPCC) Plan in accordance with 40 C.F.R. Section 112 if required thereby.

c. The permittee shall prepare, submit for approval and implement a Best Management Practices (BMP) Plan for containment of any or all process liquids or solids, in a manner such that these materials do not present a significant potential for discharge, if so required by the Director or his designee. When submitted and approved, the BMP Plan shall become a part of this permit and all requirements of the BMP Plan shall become requirements of this permit.

3. Spill Prevention, Control, and Management

The permittee shall provide spill prevention, control, and/or management sufficient to prevent any spills of pollutants from entering a water of the state or a publicly or privately owned treatment works. Any containment system used to implement this requirement shall be constructed of materials compatible with the substance(s) contained and which shall prevent the contamination of groundwater and such containment system shall be capable of retaining a volume equal to 110 percent of the capacity of the largest tank for which containment is provided.

B. OTHER RESPONSIBILITIES

1. Duty to Mitigate Adverse Impacts

The permittee shall promptly take all reasonable steps to mitigate and minimize or prevent any adverse impact on human health or the environment resulting from noncompliance with any discharge limitation specified in Provision I. A. of this permit, including such accelerated or additional monitoring of the discharge and/or the receiving waterbody as necessary to determine the nature and impact of the noncomplying discharge.

2. Right of Entry and Inspection

The permittee shall allow the Director, or an authorized representative, upon the presentation of proper credentials and other documents as may be required by law to:

a. enter upon the permittee's premises where a regulated facility or activity or point source is located or conducted, or where records must be kept under the conditions of the permit;

b. have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;

c. inspect any facilities, equipment (including monitoring and control equipment), practices, or operations regulated or required under the permit; and

d. sample or monitor, for the purposes of assuring permit compliance or as otherwise authorized by the AWPCA, any substances or parameters at any location.

C. BYPASS AND UPSET

1 Bypass

a. Any bypass is prohibited except as provided in b. and c. below:

b. A bypass is not prohibited if:

(1) It does not cause any discharge limitation specified in Provision I. A. of this permit to be exceeded;

(2) It enters the same receiving stream as the permitted outfall; and

(3) It is necessary for essential maintenance of a treatment or control facility or system to assure efficient operation of such facility or system.

c. A bypass is not prohibited and need not meet the discharge limitations specified in Provision I. A. of this permit if:

(1) It is unavoidable to prevent loss of life, personal injury, or severe property damage;

(2) There are no feasible alternatives to the bypass, such as the use of auxiliary treatment facilities, retention of untreated wastes, or maintenance during normal periods of equipment downtime (this condition is not satisfied if adequate back-up equipment should have been installed in the exercise of reasonable engineering judgment to prevent a bypass which occurred during normal periods of equipment downtime or preventive maintenance); and

(3) The permittee submits a written request for authorization to bypass to the Director at least ten (10) days prior to the anticipated bypass (if possible), the permittee is granted such authorization, and the permittee complies with any conditions imposed by the Director to minimize any adverse impact on human health or the environment resulting from the bypass.

d. The permittee has the burden of establishing that each of the conditions of Provision II.C.1.b. or c. have been met to qualify for an exception to the general prohibition against bypassing contained in a. and an exemption, where applicable, from the discharge limitations specified in Provision I. A. of this permit.

2. Upset

a. A discharge which results from an upset need not meet the discharge limitations specified in Provision I. A. of this permit if:

(1) No later than 24-hours after becoming aware of the occurrence of the upset, the permittee orally reports the occurrence and circumstances of the upset to the Director or his designee; and

(2) No later than five (5) days after becoming aware of the occurrence of the upset, the permittee furnishes the Director with evidence, including properly signed, contemporaneous operating logs, or other relevant evidence, demonstrating that (i) an upset occurred; (ii) the permittee can identify the specific cause(s) of the upset; (iii) the permittee's facility was being properly operated at the time of the upset; and (iv) the permittee promptly took all reasonable steps to minimize any adverse impact on human health or the environment resulting from the upset.

b. The permittee has the burden of establishing that each of the conditions of Provision II. C.2.a. of this permit have been met to qualify for an exemption from the discharge limitations specified in Provision I.A. of this permit.

D. DUTY TO COMPLY WITH PERMIT, RULES, AND STATUTES

1. Duty to Comply

a. The permittee must comply with all conditions of this permit. Any permit noncompliance constitutes a violation of the AWPCA and the FWPCA and is grounds for enforcement action, for permit termination, revocation and reissuance, suspension, modification; or denial of a permit renewal application.

b. The necessity to halt or reduce production or other activities in order to maintain compliance with the conditions of the permit shall not be a defense for a permittee in an enforcement action.

c. The discharge of a pollutant from a source not specifically identified in the permit application for this permit and not specifically included in the description of an outfall in this permit is not authorized and shall constitute noncompliance with this permit.

d. The permittee shall take all reasonable steps, including cessation of production or other activities, to minimize or prevent any violation of this permit or to minimize or prevent any adverse impact of any permit violation.

e. Nothing in this permit shall be construed to preclude and negate the permittee's responsibility or liability to apply for, obtain, or comply with other ADEM, Federal, State, or Local Government permits, certifications, licenses, or other approvals.

2. Removed Substances

Solids, sludges, filter backwash, or any other pollutant or other waste removed in the course of treatment or control of wastewaters shall be disposed of in a manner that complies with all applicable Department Rules.

3. Loss or Failure of Treatment Facilities

Upon the loss or failure of any treatment facilities, including but not limited to the loss or failure of the primary source of power of the treatment facility, the permittee shall, where necessary to maintain compliance with the discharge limitations specified in Provision I. A. of this permit, or any other terms or conditions of this permit, cease, reduce, or otherwise control production and/or all discharges until treatment is restored. If control of discharge during loss or failure of the primary source of power is to be accomplished by means of alternate power sources, standby generators, or retention of inadequately treated effluent, the permittee must furnish to the Director within six months a certification that such control mechanisms have been installed.

4. Compliance with Statutes and Rules

a. This permit has been issued under ADEM Administrative Code, Chapter 335-6-6. All provisions of this chapter, that are applicable to this permit, are hereby made a part of this permit. A copy of this chapter may be obtained for a small charge from the Office of General Counsel, Alabama Department of Environmental Management, 1400 Coliseum Blvd., Montgomery, AL 36130.

b. This permit does not authorize the noncompliance with or violation of any Laws of the State of Alabama or the United States of America or any regulations or rules implementing such laws. FWPCA, 33 U.S.C. Section 1319, and Code of Alabama 1975, Section 22-22-14.

E. PERMIT TRANSFER, MODIFICATION, SUSPENSION, REVOCATION, AND REISSUANCE

1. Duty to Reapply or Notify of Intent to Cease Discharge

a. If the permittee intends to continue to discharge beyond the expiration date of this permit, the permittee shall file a complete permit application for reissuance of this permit at least 180 days prior to its expiration. If the permittee does not intend to continue discharge beyond the expiration of this permit, the permittee shall submit written notification of this intent which shall be signed by an individual meeting the signatory requirements for a permit application as set forth in ADEM Administrative Code Rule 335-6-6-.09.

b. Failure of the permittee to apply for reissuance at least 180 days prior to permit expiration will void the automatic continuation of the expiring permit provided by ADEM Administrative Code Rule 335-6-6-.06 and should the permit not be reissued for any reason any discharge after expiration of this permit will be an unpermitted discharge.

2. Change in Discharge

a. The permittee shall apply for a permit modification at least 180 days in advance of any facility expansion, production increase, process change, or other action that could result in the discharge of additional pollutants or increase the quantity of a discharged pollutant such that existing permit limitations would be exceeded or that could result in an additional discharge point. This requirement applies to pollutants that are or that are not subject to discharge limitations in this permit. No new or increased discharge may begin until the Director has authorized it by issuance of a permit modification or a reissued permit.

b. The permittee shall notify the Director as soon as it is known or there is reason to believe:

(1) That any activity has occurred or will occur which would result in the discharge on a routine or frequent basis, of any toxic pollutant which is not limited in this permit, if that discharge will exceed the highest of the following notification levels:

(a) one hundred micrograms per liter;

(b) two hundred micrograms per liter for acrolein and acrylonitrile; five hundred micrograms per liter for 2,4-dinitrophenol and for 2-methyl-4,6-dini-trophenol; and one milligram per liter for antimony;

(c) five times the maximum concentration value reported for that pollutant in the permit application; or

(2) That any activity has occurred or will occur which would result in any discharge, on a non-routine or infrequent basis, of a toxic pollutant which is not limited in the permit, if that discharge will exceed the highest of the following notification levels:

(a) five hundred micrograms per liter;

(b) one milligram per liter for antimony;

(c) ten times the maximum concentration value reported for that pollutant in the permit application.

3. Transfer of Permit

This permit may not be transferred or the name of the permittee changed without notice to the Director and subsequent modification or revocation and reissuance of the permit to identify the new permittee and to incorporate any other changes as may be required under the FWPCA or AWPCA. In the case of a change in name, ownership or control of the permittee's premises only, a request for permit modification in a format acceptable to the Director is required at least 30 days prior to the change. In the case of a change in name, ownership or control of the permittee's premises accompanied by a change or proposed change in effluent characteristics, a complete permit application is required to be submitted to the Director at least 180 days prior to the change. Whenever the Director is notified of a change in name, ownership or control, he may decide not to modify the existing permit and require the submission of a new permit application.

4. Permit Modification and Revocation

a. This permit may be modified or revoked and reissued, in whole or in part, during its term for cause, including but not limited to, the following:

(1) If cause for termination under Provision II. E. 5. of this permit exists, the Director may choose to revoke and reissue this permit instead of terminating the permit;

(2) If a request to transfer this permit has been received, the Director may decide to revoke and reissue or to modify the permit; or

(3) If modification or revocation and reissuance is requested by the permittee and cause exists, the Director may grant the request.

b. This permit may be modified during its term for cause, including but not limited to, the following:

(1) If cause for termination under Provision II. E. 5. of this permit exists, the Director may choose to modify this permit instead of terminating this permit;

(2) There are material and substantial alterations or additions to the facility or activity generating wastewater which occurred after permit issuance which justify the application of permit conditions that are different or absent in the existing permit;

(3) The Director has received new information that was not available at the time of permit issuance and that would have justified the application of different permit conditions at the time of issuance;

(4) A new or revised requirement(s) of any applicable standard or limitation is promulgated under Sections 301(b)(2)(C), (D), (E), and (F), and 307(a)(2) of the FWPCA;

(5) Errors in calculation of discharge limitations or typographical or clerical errors were made;

(6) To the extent allowed by ADEM Administrative Code, Rule 335-6-6-.17, when the standards or regulations on which the permit was based have been changed by promulgation of amended standards or regulations or by judicial decision after the permit was issued;

(7) To the extent allowed by ADEM Administrative Code, Rule 335-6-6-.17, permits may be modified to change compliance schedules;

(8) To agree with a granted variance under 301(c), 301(g), 301(h), 301(k), or 316(a) of the FWPCA or for fundamentally different factors;

(9) To incorporate an applicable 307(a) FWPCA toxic effluent standard or prohibition;

(10) When required by the reopener conditions in this permit;

(11) When required under 40 CFR 403.8(e) (compliance schedule for development of pretreatment program);

(12) Upon failure of the state to notify, as required by Section 402(b)(3) of the FWPCA, another state whose waters may be affected by a discharge permitted by this permit;

(13) When required to correct technical mistakes, such as errors in calculation, or mistaken interpretations of law made in determining permit conditions; or

(14) When requested by the permittee and the Director determines that the modification has cause and will not result in a violation of federal or state law, regulations or rules.

5. Permit Termination

This permit may be terminated during its term for cause, including but not limited to, the following:

a. Violation of any term or condition of this permit;

b. The permittee's misrepresentation or failure to disclose fully all relevant facts in the permit application or during the permit issuance process or the permittee's misrepresentation of any relevant facts at any time;

c. Materially false or inaccurate statements or information in the permit application or the permit;

d. A change in any condition that requires either a temporary or permanent reduction or elimination of the permitted discharge;

e. The permittee's discharge threatens human life or welfare or the maintenance of water quality standards;

f. Permanent closure of the facility generating the wastewater permitted to be discharged by this permit or permanent cessation of wastewater discharge;

g. New or revised requirements of any applicable standard or limitation that is promulgated under Sections 301(b)(2)(C), (D), (E), and (F), and 307(a)(2) of the FWPCA that the Director determines cannot be complied with by the permittee; or

h. Any other cause allowed by the ADEM Administrative Code, Chapter 335-6-6.

6. Permit Suspension

This permit may be suspended during its term for noncompliance until the permittee has taken action(s) necessary to achieve compliance.

7. Request for Permit Action Does Not Stay Any Permit Requirement

The filing of a request by the permittee for modification, suspension or revocation of this permit, in whole or in part, does not stay any permit term or condition.

F. COMPLIANCE WITH TOXIC POLLUTANT STANDARD OR PROHIBITION

If any applicable effluent standard or prohibition (including any schedule of compliance specified in such effluent standard or prohibition) is established under Section 307(a) of the FWPCA, 33 U.S.C. Section 1317(a), for a toxic pollutant discharged by the permittee and such standard or prohibition is more stringent than any discharge limitation on the pollutant specified in Provision I. A. of this permit, or controls a pollutant not limited in Provision I. A. of this permit, this permit shall be modified to conform to the toxic pollutant effluent standard or prohibition and the permittee shall be notified of such modification. If this permit has not been modified to conform to the toxic pollutant effluent standard or prohibition before the effective date of such standard or prohibition, the permittee shall attain compliance with the requirements of the standard or prohibition within the time period required by the standard or prohibition and shall continue to comply with the standard or prohibition until this permit is modified or reissued.

G. DISCHARGE OF WASTEWATER GENERATED BY OTHERS

The discharge of wastewater, generated by any process, facility, or by any other means not under the operational control of the permittee or not identified in the application for this permit or not identified specifically in the description of an outfall in this permit is not authorized by this permit.

PART III OTHER PERMIT CONDITIONS

A. CIVIL AND CRIMINAL LIABILITY

1 Tampering

Any person who falsifies, tampers with, or knowingly renders inaccurate any monitoring device or method required to be maintained or performed under the permit shall, upon conviction, be subject to penalties as provided by the AWPCA.

2. False Statements

Any person who knowingly makes any false statement, representation, or certification in any record or other document submitted or required to be maintained under this permit, including monitoring reports or reports of compliance or noncompliance shall, upon conviction, be subject to penalties as provided by the AWPCA.

3. Permit Enforcement

a. Any NPDES permit issued or reissued by the Department is a permit for the purpose of the AWPCA and the FWPCA and as such any terms, conditions, or limitations of the permit are enforceable under state and federal law.

b. Any person required to have a NPDES permit pursuant to ADEM Administrative Code Chapter 335-6-6 and who discharges pollutants without said permit, who violates the conditions of said permit, who discharges pollutants in a manner not authorized by the permit, or who violates applicable orders of the Department or any applicable rule or standard of the Department, is subject to any one or combination of the following enforcement actions under applicable state statutes.

(1) An administrative order requiring abatement, compliance, mitigation, cessation, clean-up, and/or penalties:

(2) An action for damages;

(3) An action for injunctive relief; or

(4) An action for penalties.

c. If the permittee is not in compliance with the conditions of an expiring or expired permit the Director may choose to do any or all of the following provided the permittee has made a timely and complete application for reissuance of the permit:

(1) initiate enforcement action based upon the permit which has been continued:

(2) issue a notice of intent to deny the permit reissuance. If the permit is denied, the owner or operator would then be required to cease the activities authorized by the continued permit or be subject to enforcement action for operating without a permit;

(3) reissue the new permit with appropriate conditions; or

(4) take other actions authorized by these rules and AWPCA.

4. Relief from Liability

Except as provided in Provision II.C.1 (Bypass) and Provision II.C.2 (Upset), nothing in this permit shall be construed to relieve the permittee of civil or criminal liability under the AWPCA or FWPCA for noncompliance with any term or condition of this permit.

B. OIL AND HAZARDOUS SUBSTANCE LIABILITY

Nothing in this permit shall be construed to preclude the institution of any legal action or relieve the permittee from any responsibilities, liabilities or penalties to which the permittee is or may be subject under Section 311 of the FWPCA, 33 U.S.C. Section 1321.

C. PROPERTY AND OTHER RIGHTS

This permit does not convey any property rights in either real or personal property, or any exclusive privileges, nor does it authorize any injury to persons or property or invasion of other private rights, trespass, or any infringement of federal, state, or local laws or regulations,

nor does it authorize or approve the construction of any physical structures or facilities or the undertaking of any work in any waters of the state or of the United States.

D. AVAILABILITY OF REPORTS

Except for data determined to be confidential under Code of Alabama 1975, Section 22-22-9(c), all reports prepared in accordance with the terms of this permit shall be available for public inspection at the offices of the Department. Effluent data shall not be considered confidential.

E. EXPIRATION OF PERMITS FOR NEW OR INCREASED DISCHARGES

1. If this permit was issued for a new discharger or new source, this permit shall expire eighteen months after the issuance date if construction of the facility has not begun during the eighteen-month period.

2. If this permit was issued or modified to allow the discharge of increased quantities of pollutants to accommodate the modification of an existing facility and if construction of this modification has not begun during the eighteen month period after issuance of this permit or permit modification, this permit shall be modified to reduce the quantities of pollutants allowed to be discharged to those levels that would have been allowed if the modification of the facility had not been planned.

3. Construction has begun when the owner or operator has:

   a. begun, or caused to begin as part of a continuous on-site construction program:

      (1) any placement, assembly, or installation of facilities or equipment; or

      (2) significant site preparation work including clearing, excavation, or removal of existing buildings, structures, or facilities which is necessary for the placement, assembly, or installation of new source facilities or equipment; or

   b. entered into a binding contractual obligation for the purpose of placement, assembly, or installation of facilities or equipment which are intended to be used in its operation within a reasonable time. Options to purchase or contracts which can be terminated or modified without substantial loss, and contracts for feasibility, engineering, and design studies do not constitute a contractual obligation under the paragraph. The entering into a lease with the State of Alabama for exploration and production of hydrocarbons shall also be considered beginning construction.

F. COMPLIANCE WITH WATER QUALITY STANDARDS

1. On the basis of the permittee's application, plans, or other available information, the Department has determined that compliance with the terms and conditions of this permit should assure compliance with the applicable water quality standards.

2. Compliance with permit terms and conditions notwithstanding, if the permittee's discharge(s) from point sources identified in Provision I. A. of this permit cause or contribute to a condition in contravention of state water quality standards, the Department may require abatement action to be taken by the permittee in emergency situations or modify the permit pursuant to the Department's Rules, or both.

3. If the Department determines, on the basis of a notice provided pursuant to this permit or any investigation, inspection or sampling, that a modification of this permit is necessary to assure maintenance of water quality standards or compliance with other provisions of the AWPCA or FWPCA, the Department may require such modification and, in cases of emergency, the Director may prohibit the discharge until the permit has been modified.

G. GROUNDWATER

Unless specifically authorized under this permit, this permit does not authorize the discharge of pollutants to groundwater. Should a threat of groundwater contamination occur, the Director may require groundwater monitoring to properly assess the degree of the problem and the Director may require that the Permittee undertake measures to abate any such discharge and/or contamination.

H. DEFINITIONS

1 Average monthly discharge limitation - means the highest allowable average of "daily discharges" over a calendar month, calculated as the sum of all "daily discharges" measured during a calendar month divided by the number of "daily discharges" measured during that month (zero discharge days shall not be included in the number of "daily discharges" measured and a less than detectable test result shall be treated as a concentration of zero if the most sensitive EPA approved method was used).

2. Average weekly discharge limitation - means the highest allowable average of "daily discharges" over a calendar week, calculated as the sum of all "daily discharges" measured during a calendar week divided by the number of "daily discharges"

measured during that week (zero discharge days shall not be included in the number of "daily discharges" measured and a less than detectable test result shall be treated as a concentration of zero if the most sensitive EPA approved method was used).

3. Arithmetic Mean – means the summation of the individual values of any set of values divided by the number of individual values.

4. AWPCA - means the Alabama Water Pollution Control Act.

5. BOD – means the five-day measure of the pollutant parameter biochemical oxygen demand.

6. Bypass - means the intentional diversion of waste streams from any portion of a treatment facility.

7. CBOD – means the five-day measure of the pollutant parameter carbonaceous biochemical oxygen demand.

8. Daily discharge - means the discharge of a pollutant measured during any consecutive 24-hour period in accordance with the sample type and analytical methodology specified by the discharge permit.

9. Daily maximum - means the highest value of any individual sample result obtained during a day.

10. Daily minimum - means the lowest value of any individual sample result obtained during a day.

11. Day - means any consecutive 24-hour period.

12. Department - means the Alabama Department of Environmental Management.

13. Director - means the Director of the Department.

14. Discharge - means "[t]he addition, introduction, leaking, spilling or emitting of any sewage, industrial waste, pollutant or other wastes into waters of the state". Code of Alabama 1975, Section 22-22-1(b)(8).

15. Discharge Monitoring Report (DMR) - means the form approved by the Director to accomplish reporting requirements of an NPDES permit.

16. DO – means dissolved oxygen.

17. 8HC – means 8-hour composite sample, including any of the following:

    a. The mixing of at least 5 equal volume samples collected at constant time intervals of not more than 2 hours over a period of not less than 8 hours between the hours of 6:00 a.m. and 6:00 p.m. If the sampling period exceeds 8 hours, sampling may be conducted beyond the 6:00 a.m. to 6:00 p.m. period.

    b. A sample continuously collected at a constant rate over period of not less than 8 hours between the hours of 6:00 a.m. and 6:00 p.m. If the sampling period exceeds 8 hours, sampling may be conducted beyond the 6:00 a.m. to 6:00 p.m. period.

18. EPA - means the United States Environmental Protection Agency.

19. FC – means the pollutant parameter fecal coliform.

20. Flow – means the total volume of discharge in a 24-hour period.

21. FWPCA - means the Federal Water Pollution Control Act.

22. Geometric Mean – means the Nth root of the product of the individual values of any set of values where N is equal to the number of individual values. The geometric mean is equivalent to the antilog of the arithmetic mean of the logarithms of the individual values. For purposes of calculating the geometric mean, values of zero (0) shall be considered one (1).

23. Grab Sample – means a single influent or effluent portion which is not a composite sample. The sample(s) shall be collected at the period(s) most representative of the discharge.

24. Indirect Discharger – means a nondomestic discharger who discharges pollutants to a publicly owned treatment works or a privately owned treatment facility operated by another person.

25. Industrial User – means those industries identified in the Standard Industrial Classification manual, Bureau of the Budget 1967, as amended and supplemented, under the category "Division D – Manufacturing" and such other classes of significant waste producers as, by regulation, the Director deems appropriate.

26. MGD – means million gallons per day.

27. Monthly Average – means, other than for fecal coliform bacteria, the arithmetic mean of the entire composite or grab samples taken for the daily discharges collected in one month period. The monthly average for fecal coliform bacteria is the geometric mean of daily discharge samples collected in a one month period. The monthly average for flow is the arithmetic mean of all flow measurements taken in a one month period.

28. New Discharger – means a person, owning or operating any building, structure, facility or installation:

    a. from which there is or may be a discharge of pollutants;

    b. that did not commence the discharge of pollutants prior to August 13, 1979, and which is not a new source; and

    c. which has never received a final effective NPDES permit for dischargers at that site.

29. NH3-N – means the pollutant parameter ammonia, measured as nitrogen.

30. Permit application - means forms and additional information that is required by ADEM Administrative Code Rule 335-6-6-.08 and applicable permit fees.

31. Point source - means "any discernible, confined and discrete conveyance, including but not limited to any pipe, channel, ditch, tunnel, conduit, well, discrete fissure, container, rolling stock, concentrated animal feeding operation, or vessel or other floating craft, . . . from which pollutants are or may be discharged." Section 502(14) of the FWPCA, 33 U.S.C. Section 1362(14).

32. Pollutant - includes for purposes of this permit, but is not limited to, those pollutants specified in Code of Alabama 1975, Section 22-22-1(b)(3) and those effluent characteristics specified in Provision I. A. of this permit.

33. Privately Owned Treatment Works – means any devices or system which is used to treat wastes from any facility whose operator is not the operator of the treatment works, and which is not a "POTW".

34. Publicly Owned Treatment Works – means a wastewater collection and treatment facility owned by the State, municipality, regional entity composed of two or more municipalities, or another entity created by the State or local authority for the purpose of collecting and treating municipal wastewater.

35. Receiving Stream – means the "waters" receiving a "discharge" from a "point source".

36. Severe property damage - means substantial physical damage to property, damage to the treatment facilities which causes them to become inoperable, or substantial and permanent loss of natural resources which can reasonably be expected to occur in the absence of a bypass. Severe property damage does not mean economic loss caused by delays in production.

37. Significant Source – means a source which discharges 0.025 MGD or more to a POTW or greater than five percent of the treatment work's capacity, or a source which is a primary industry as defined by the U.S. EPA or which discharges a priority or toxic pollutant.

38. Solvent – means any virgin, used or spent organic solvent(s) identified in the F-Listed wastes (F001 through F005) specified in 40 CFR 261.31 that is used for the purpose of solubilizing other materials.

39. TKN – means the pollutant parameter Total Kjeldahl Nitrogen.

40. TON - means the pollutant parameter Total Organic Nitrogen.

41. TRC – means Total Residual Chlorine.

42. TSS – means the pollutant parameter Total Suspended Solids.

43. 24HC – means 24-hour composite sample, including any of the following:

    a. the mixing of at least 12 equal volume samples collected at constant time intervals of not more than 2 hours over a period of 24 hours:

b. a sample collected over a consecutive 24-hour period using an automatic sampler composite to one sample. As a minimum, samples shall be collected hourly and each shall be no more than one twenty-fourth (1/24) of the total sample volume collected; or

c. a sample collected over a consecutive 24-hour period using an automatic composite sampler composited proportional to flow.

44. Upset - means an exceptional incident in which there is an unintentional and temporary noncompliance with technology-based permit discharge limitations because of factors beyond the reasonable control of the permittee. An upset does not include noncompliance to the extent caused by operational error, improperly designed treatment facilities, inadequate treatment facilities, lack of preventive maintenance, or careless or improper operation.

45. Waters - means "[a]ll waters of any river, stream, watercourse, pond, lake, coastal, ground or surface water, wholly or partially within the state, natural or artificial. This does not include waters which are entirely confined and retained completely upon the property of a single individual, partnership or corporation unless such waters are used in interstate commerce." Code of Alabama 1975, Section 22-22-1(b)(2). Waters "include all navigable waters" as defined in Section 502(7) of the FWPCA, 22 U.S.C. Section 1362(7), which are within the State of Alabama.

46. Week - means the period beginning at twelve midnight Saturday and ending at twelve midnight the following Saturday.

47. Weekly (7-day and calendar week) Average – is the arithmetic mean of all samples collected during a consecutive 7-day period or calendar week, whichever is applicable. The calendar week is defined as beginning on Sunday and ending on Saturday. Weekly averages shall be calculated for all calendar weeks with Saturdays in the month. If a calendar week overlaps two months (i.e., the Sunday is in one month and the Saturday in the following month), the weekly average calculated for the calendar week shall be included in the data for the month that contains the Saturday.

I. SEVERABILITY

The provisions of this permit are severable, and if any provision of this permit or the application of any provision of this permit to any circumstance is held invalid, the application of such provision to other circumstances, and the remainder of this permit, shall not be affected thereby.

PART IV ADDITIONAL REQUIREMENTS, CONDITIONS, AND LIMITATIONS

A. BEST MANAGEMENT PRACTICES (BMP) PLAN REQUIREMENTS

1 BMP Plan

The permittee shall develop and implement a Best Management Practices (BMP) Plan which prevents, or minimizes the potential for, the release of pollutants from ancillary activities, including material storage areas; plant site runoff; in-plant transfer, process and material handling areas; loading and unloading operations, and sludge and waste disposal areas, to the waters of the State through plant site runoff; spillage or leaks; sludge or waste disposal; or drainage from raw material storage.

2. Plan Content

The permittee shall prepare and implement a best management practices (BMP) plan, which shall:

a. Establish specific objectives for the control of pollutants:

(1) Each facility component or system shall be examined for its potential for causing a release of significant amounts of pollutants to waters of the State due to equipment failure, improper operation, natural phenomena such as rain or snowfall, etc.

(2) Where experience indicates a reasonable potential for equipment failure (e.g., a tank overflow or leakage), natural condition (e.g. precipitation), or circumstances to result in significant amounts of pollutants reaching surface waters, the plan should include a prediction of the direction, rate of flow, and total quantity of pollutants which could be discharged from the facility as a result of each condition or circumstance.

b. Establish specific best management practices to meet the objectives identified under paragraph a. of this section, addressing each component or system capable of causing a release of significant amounts of pollutants to the waters of the State, and identifying specific preventative or remedial measures to be implemented;

c. Establish a program to identify and repair leaking equipment items and damaged containment structures, which may contribute to contaminated stormwater runoff. This program must include regular visual inspections of equipment, containment structures and of the facility in general to ensure that the BMP is continually implemented and effective;

d. Prevent the spillage or loss of fluids, oil, grease, gasoline, etc. from vehicle and equipment maintenance activities and thereby prevent the contamination of stormwater from these substances;

e. Prevent or minimize stormwater contact with material stored on site;

f. Designate by position or name the person or persons responsible for the day to day implementation of the BMP;

g. Provide for routine inspections, on days during which the facility is manned, of any structures that function to prevent stormwater pollution or to remove pollutants from stormwater and of the facility in general to ensure that the BMP is continually implemented and effective;

h. Provide for the use and disposal of any material used to absorb spilled fluids that could contaminate stormwater;

i. Develop a solvent management plan, if solvents are used on site. The solvent management plan shall include as a minimum lists of the solvents on site; the disposal method of solvents used instead of dumping, such as reclamation, contract hauling; and the procedures for assuring that solvents do not routinely spill or leak into the stormwater;

j. Provide for the disposal of all used oils, hydraulic fluids, solvent degreasing material, etc. in accordance with good management practices and any applicable state or federal regulations;

k. Include a diagram of the facility showing the locations where stormwater exits the facility, the locations of any structure or other mechanisms intended to prevent pollution of stormwater or to remove pollutants from stormwater, the locations of any collection and handling systems;

l. Provide control sufficient to prevent or control pollution of stormwater by soil particles to the degree required to maintain compliance with the water quality standard for turbidity applicable to the waterbody(s) receiving discharge(s) under this permit;

m. Provide spill prevention, control, and/or management sufficient to prevent or minimize contaminated stormwater runoff. Any containment system used to implement this requirement shall be constructed of materials compatible with the substance(s) contained and shall prevent the contamination of groundwater. The containment system shall also be capable of retaining a volume equal to 110 percent of the capacity of the largest tank for which containment is provided;

n. Provide and maintain curbing, diking or other means of isolating process areas to the extent necessary to allow segregation and collection for treatment of contaminated stormwater from process areas;

o. Be reviewed by plant engineering staff and the plant manager; and

p. Bear the signature of the plant manager.

3. Compliance Schedule

The permittee shall have reviewed (and revised if necessary) and fully implemented the BMP plan as soon as practicable but no later than six months after the effective date of this permit.

4. Department Review

a. When requested by the Director or his designee, the permittee shall make the BMP available for Department review.

b. The Director or his designee may notify the permittee at any time that the BMP is deficient and require correction of the deficiency.

c. The permittee shall correct any BMP deficiency identified by the Director or his designee within 30 days of receipt of notification and shall certify to the Department that the correction has been made and implemented.

5. Administrative Procedures

a. A copy of the BMP shall be maintained at the facility and shall be available for inspection by representatives of the Department.

b. A log of the routine inspection required above shall be maintained at the facility and shall be available for inspection by representatives of the Department. The log shall contain records of all inspections performed for the last three years and each entry shall be signed by the person performing the inspection.

c. The permittee shall provide training for any personnel required to implement the BMP and shall retain documentation of such training at the facility. This documentation shall be available for inspection by representatives of the Department. Training shall be performed prior to the date that implementation of the BMP is required.

d. BMP Plan Modification. The permittee shall amend the BMP plan whenever there is a change in the facility or change in operation of the facility which materially increases the potential for the ancillary activities to result in a discharge of significant amounts of pollutants.

e. BMP Plan Review. The permittee shall complete a review and evaluation of the BMP plan at least once every three years from the date of preparation of the BMP plan. Documentation of the BMP Plan review and evaluation shall be signed and dated by the Plant Manager.

B. STORMWATER FLOW MEASUREMENT AND SAMPLING REQUIREMENTS

1 Stormwater Flow Measurement

a. All stormwater samples shall be collected from the discharge resulting from a storm event that is greater than 0.1 inches.

b. The total volume of stormwater discharged for the event must be monitored, including the date and duration (in hours) and rainfall (in inches) for storm event(s) sampled. The duration between the storm event sampled and the end of the previous measurable (greater than 0.1 inch rainfall) storm event must be a minimum of 72 hours. This information must be recorded as part of the sampling procedure and records retained according to Part I.B. of this permit.

c. The volume may be measured using flow measuring devices, or estimated based on a modification of the Rational Method using total depth of rainfall, the size of the drainage area serving a stormwater outfall, and an estimate of the runoff coefficient of the drainage area. This information must be recorded as part of the sampling procedure and records retained according to Part I.B. of this permit.

2. Stormwater Sampling

a. A grab sample, if required by this permit, shall be taken during the first thirty minutes of the discharge (or as soon thereafter as practicable); and a flow-weighted composite sample, if required by this permit, shall be taken for the entire event or for the first three hours of the event.

b. All test procedures will be in accordance with part I.B. of this permit.

ADEM PERMIT RATIONALE

PREPARED DATE: April 12, 2022
PREPARED BY: Scott Jackson

Permittee Name: Alabama Bulk Terminal Company, LLC

Facility Name: Alabama Bulk Terminal Company, LLC

Permit Number: AL0049352

PERMIT IS REISSUANCE DUE TO EXPIRATION

DISCHARGE SERIAL NUMBERS & DESCRIPTIONS:

DSN001-DSN004, DSN006, DSN008: Uncontaminated storm water secondary containment areas and hydrostatic test water.

DSN005: Uncontaminated storm water runoff from petroleum and chemical secondary containment area and fuel handling and equipment refueling area and hydrostatic test water.

DSN007: Boiler blowdown, uncontaminated storm water and secondary containment area and hydrostatic test water.

DSN009: Non-contact steam condensate from crude oil vessels.

INDUSTRIAL CATEGORY: NON-CATEGORICAL
SIC Code 5171 – Petroleum Bulk Stations and Terminals

MAJOR: N

STREAM INFORMATION:

Receiving Stream:	Polecat Bay (DSN001-DSN004)	Mobile River (DSN005-DSN009)
Classification:	Fish & Wildlife	Limited Warmwater Fishery (LWF)
River Basin:	Mobile	Mobile
7Q10:	*	*
7Q2	*	*
1Q10:	*	*
Annual Average Flow:	*	*
303(d) List:	NO	YES
Impairment:	N/A	Metals (Mercury)
TMDL:	NO	NO

* Critical flows are indeterminate in coastal locations since it is below the ten foot contour line and due to tidal effects. Based on BPJ, there is some dilution available in both receiving waters because of the large volume of water at the points of discharge.

DISCUSSION:
The facility is a bulk storage terminal for liquid chemicals, crude oil, and petroleum products.

ADEM Administrative Rule 335-6-10-.12 requires applicants to new or expanded discharges to Tier II waters demonstrate that the proposed discharge is necessary for important economic or social development in the area in which the waters are located. The application submitted by the facility is not for a new or expanded discharge. Therefore, the applicant is not required to demonstrate that the discharge is necessary for economic and social development.

EPA has not promulgated specific guidelines for the discharges covered under the proposed permit. Proposed permit limits are based on Best Professional Judgment. The proposed frequencies are based on a review of site specific conditions and an evaluation of similar facilities.

DSN001A-DSN008A: Hydrostatic test water

Parameter	Monthly Avg Loading	Daily Max Loading	Daily Min Concentration	Monthly Avg Concentration	Daily Max Concentration	Sample Frequency	Sample Type	Basis*
pH	-	-	6.0 S.U.	-	9.0 S.U.	Once/Discharge	Grab	WQBEL/ BPJ
Solids, Total Suspended	-	-	-	REPORT mg/l	REPORT mg/l	Once/Discharge	Grab	BPJ
Oil & Grease	-	-	-	REPORT mg/l	15.0 mg/l	Once/Discharge	Grab	BPJ
Carbon, Tot Organic (TOC)	-	-	-	REPORT mg/l	REPORT mg/l	Once/Discharge	Grab	BPJ
Benzene, Ethylbenzenetoulene, Xylene Combn	-	-	-	REPORT ug/l	15.5 ug/l	Once/Discharge	Grab	WQBEL
Naphthalene	-	-	-	-	620 ug/l	Once/Discharge	Grab	WQBEL
Flow, In Conduit or Thru Treatment Plant	REPORT MGD	REPORT MGD	-	-	-	Once/Discharge	Instantaneous	BPJ
Chlorine, Total Residual	-	-	-	REPORT mg/l	1.0 mg/l	Once/Discharge	Grab	BPJ

DSN001S-DSN004S, DSN006S, & DSN008S: Uncontaminated storm water secondary containment areas and hydrostatic test water

Parameter	Monthly Avg Loading	Daily Max Loading	Daily Min Concentration	Monthly Avg Concentration	Daily Max Concentration	Sample Frequency	Sample Type	Basis*
pH	-	-	REPORT S.U.	-	REPORT S.U.	Semi-Annually	Grab	BPJ
Solids, Total Suspended	-	-	-	-	REPORT mg/l	Semi-Annually	Grab	BPJ
Oil & Grease	-	-	-	-	15.0 mg/l	Semi-Annually	Grab	BPJ
Carbon, Tot Organic (TOC)	-	-	-	-	REPORT mg/l	Semi-Annually	Grab	BPJ
Benzene, Ethylbenzenetoulene, Xylene Combn	-	-	-	-	15.5 ug/l	Semi-Annually	Grab	WQBEL
Naphthalene	-	-	-	-	620 ug/l	Semi-Annually	Grab	WQBEL
Flow, In Conduit or Thru Treatment Plant	-	REPORT MGD	-	-	-	Semi-Annually	Instantaneous	BPJ

DSN005S: Uncontaminated storm water runoff from petroleum and chemical secondary containment area and fuel handling and equipment refueling area and hydrostatic test water

Parameter	Monthly Avg Loading	Daily Max Loading	Daily Min Concentration	Monthly Avg Concentration	Daily Max Concentration	Sample Frequency	Sample Type	Basis*
pH	-	-	REPORT S.U.	-	REPORT S.U.	Semi-Annually	Grab	BPJ
Solids, Total Suspended	-	-	-	-	REPORT mg/l	Semi-Annually	Grab	BPJ
Oil & Grease	-	-	-	-	15.0 mg/l	Semi-Annually	Grab	BPJ
Carbon, Tot Organic (TOC)	-	-	-	-	REPORT mg/l	Semi-Annually	Grab	BPJ
Benzene, Ethylbenzenetoulene, Xylene Combn	-	-	-	-	15.5 ug/l	Semi-Annually	Grab	WQBEL
Naphthalene	-	-	-	-	620 ug/l	Semi-Annually	Grab	WQBEL
Flow, In Conduit or Thru Treatment Plant	-	REPORT MGD	-	-	-	Semi-Annually	Instantaneous	BPJ

DSN007S: Boiler blowdown, uncontaminated storm water and secondary containment area and hydrostatic test water

Parameter	Monthly Avg Loading	Daily Max Loading	Daily Min Concentration	Monthly Avg Concentration	Daily Max Concentration	Sample Frequency	Sample Type	Basis*
pH	-	-	REPORT S.U.	-	REPORT S.U.	Semi-Annually	Grab	BPJ
Solids, Total Suspended	-	-	-	-	REPORT mg/l	Semi-Annually	Grab	BPJ
Oil & Grease	-	-	-	-	15.0 mg/l	Semi-Annually	Grab	BPJ
Carbon, Tot Organic (TOC)	-	-	-	-	REPORT mg/l	Semi-Annually	Grab	BPJ
Benzene, Ethylbenzenetoulene, Xylene Combn	-	-	-	-	15.5 ug/l	Semi-Annually	Grab	WQBEL
Naphthalene	-	-	-	-	620 ug/l	Semi-Annually	Grab	WQBEL
Flow, In Conduit or Thru Treatment Plant	-	REPORT MGD	-	-	-	Semi-Annually	Instantaneous	BPJ

DSN009S: Non-contact steam condensate from crude oil vessels.

Parameter	Monthly Avg Loading	Daily Max Loading	Daily Min Concentration	Monthly Avg Concentration	Daily Max Concentration	Sample Frequency	Sample Type	Basis*
Temperature, Water Deg. Fahrenheit	-	-	-	-	REPORT F	Semi-Annually	Grab	BPJ
pH	-	-	REPORT S.U.	-	REPORT S.U.	Semi-Annually	Grab	BPJ
Oil & Grease	-	-	-	-	15.0 mg/l	Semi-Annually	Grab	BPJ
Carbon, Tot Organic (TOC)	-	-	-	-	REPORT mg/l	Semi-Annually	Grab	BPJ
Flow, In Conduit or Thru Treatment Plant	-	REPORT MGD	-	-	-	Semi-Annually	Instantaneous	BPJ

*Basis for Permit Limitation

- BPJ – Best Professional Judgment
- WQBEL – Water Quality Based Effluent Limits
- EGL – Federal Effluent Guideline Limitations
- 303(d) – 303(d) List of Impaired Waters
- TMDL – Total Maximum Daily Load Requirements

Discussion

Hydrostatic testing

Outfalls DSN001A-DSN008A are to be sampled once per discharge during a non-storm event when hydrostatic testing is occurring. The hydrostatic test water must be free of first flush rinse water from tanks or pipes previously containing material. The first flush wastewater is not permitted to be discharged.

Stormwater and Representative Outfalls

Stormwater monitoring is required at a semi-annual frequency at outfalls DSN004S, DSN005S, and DSN007S. Outfall DSN004S has been deemed representative of DSN001S, DSN002S, DSN003S, DSN006S, and DSN008S.

DSN009

This outfall is to be sampled during a non-storm event. The source of the discharge at this outfall is from non-process, non-contact steam condensate from the heating of vessels that may contain crude oil, petroleum products, or biofuels.

Water Quality Based Effluent Limits (WQBEL)

pH

ADEM Administrative Code, Division 6 Regulations, specifically 335-6-10-.09(6)(a) – Specific Water Quality for Limited Warmwater Fishery classified streams states: "The provisions of the Fish and Wildlife water use classification at rule 335-6-10-.09(5) shall apply to the Limited Warmwater Fishery water use classification, except as noted below." ADEM Code 335-6-10-.09(5)(e)(2) – Specific Water Quality for Fish & Wildlife classified streams states: "Sewage, industrial waste or other wastes shall not cause the pH to deviate more than one unit from then normal or natural pH, nor be less than 6.0, nor greater than 8.5 standard units." It is proposed to limit pH between 6.0 and 9.0 S.U. in this permit issuance. These limitations are expected to be protective of the water quality based on the available dilution in the receiving stream. These limitations only apply during a non-storm event for hydrostatic test water at DSN001A-DSN008A.

Monitoring for pH at the other monitoring points will continue without limitations. Outfall DSN007S includes boiler blowdown which comingles with storm water prior to reaching the receiving stream. Based on the low volume flow, distance to the receiving stream, the presence of storm water, and historical DMR data submitted by the facility, the pH of the discharge at DSN007S is not expected to adversely affect the water quality of the receiving stream; therefore, pH limitations are not proposed for this discharge.

Benzene, Ethylbenzene, Toluene, Xylene (BETX)

Due to the crude oil and petroleum products stored onsite, BETX monitoring is proposed to continue in this permit issuance. A daily maximum limit of 15.5 ug/l for the combination of all four parameters is proposed and is based on the human health water quality criteria for Benzene.

Naphthalene

Monitoring for Naphthalene is proposed in this permit issuance due to the crude oil and petroleum products stored onsite. Naphthalene will have a daily maximum limit of 620 ug/l based on the fish consumption human health water quality criteria.

Best Professional Judgment (BPJ)

The parameters of concern for this facility are based on the parameters of concern listed in EPA Form 2E, EPA Form 2F, and from the current permit. These parameters are consistent with similar facilities in the state and have been proven to be reflective of the operations at this facility. The parameters with specific limits are discussed below:

Oil & Grease

The daily maximum limit of 15 mg/l for Oil and Grease should prevent the occurrence of a visible sheen in the stream and has been shown to be achievable through the use of proper BMPs.

Total Residual Chlorine (TRC)

TRC is not expected to be present in the storm water from the facility, and therefore, is not a parameter of concern during a storm event. The current daily maximum limit of 1.0 mg/l for TRC is proposed to continue based on the low discharge flow rate, available dilution in the receiving stream, and BPJ. TRC is not expected to adversely affect or exceed the instream aquatic life water quality criteria for saltwater. The TRC monitoring and limitation only applies during a non-storm event for hydrostatic test water at DSN001A-DSN008A.

TRC monitoring is not required if the source water is free of chlorine and no chlorine is added by the facility.

Total Organic Carbon (TOC) and Total Suspended Solids (TSS)

TOC and TSS monitoring is proposed to continue without limitations in this permit issuance. The information gathered from the facility's monitoring of these parameters will be useful in evaluating the effectiveness of the BMPs.

Temperature

DSN007

The boiler blowdown comingles with storm water prior to reaching the receiving stream at this outfall. Based on the low volume flow, distance to the receiving stream, and the presence of storm water, the temperature of the discharge is not expected to adversely affect the water quality of the receiving stream; therefore, temperature monitoring is not proposed at this time.

DSN009

Steam is introduced into steam coils to heat material inside the vessel and is discharged as condensate forms inside the coils; however, based on the low volume and infrequent flow and BPJ, the temperature of the discharge at this outfall is not expected to adversely affect the water quality of the receiving stream. It is proposed to continue temperature monitoring without limitations in this permit issuance.

Whole Effluent Toxicity

The discharge of biocides and corrosion inhibitors with non-process wastewaters (i.e. cooling tower blowdown) can introduce the potential for toxicity in receiving waters. In the facility's reissuance application, the facility specified use of chemicals and submitted SDS's; however, these chemicals are not expected to present potential toxic effects in the receiving waters. Monitoring for toxicity is not proposed in this permit issuance, but the facility is expected to verify that the use of these chemicals will not present potential toxic effects to representative organisms in the receiving waters and to ensure that the chemicals are used in a manner that is consistent with their labeling and standard industry practices. The facility should refer to Part I.D.5 of the permit for further requirements regarding Cooling Water and Boiler Water Additives.

303(d) List of Impaired Waters

The receiving stream, Mobile River, is listed on the 303(d) List of Impaired Waters for metals (Mercury). The source of this impairment is due to atmospheric deposition. The facility's discharge is not expected to contribute to this impairment, and therefore, there is no mercury monitoring required.

Best Management Practices (BMPs) are believed to be the most effective way to control the contamination of stormwater from areas of industrial activities. This facility is required to maintain a BMP plan. The requirements of the BMP plan call for minimization of stormwater contact with waste materials, products and by-products, and for prevention of spills or loss of fluids from equipment maintenance activities. The effectiveness of the BMPs will be measured through the monitoring of the pollutants of concern.

Alabama Bulk Terminal Company, LLC

P.O. Box 2784
Mobile, Alabama 36652-2784

251-438-9891
251-438-9138

RECEIVED
JAN 27 2022
INDUSTRIAL SECTION

January 26, 2022

Alabama Department of Environmental Management
Permits and Services Division
1400 Coliseum Boulevard
Montgomery, Alabama 36110-2400

Attn: Mr. Scott Jackson

Subject: Transmittal of ADEM Form 187, EPA Form 1, 2E, and 2F
NPDES Permit Renewal Application
Alabama Bulk Terminal
Blakeley Island, Mobile County, Alabama
NPDES Permit Number AL0049352

Dear Mr. Jackson:

The current National Pollutant Discharge Elimination System (NPDES) permit for the Alabama Bulk Terminal Company, LLC (ABT) facility (Permit No. AL0049352) will expire on July 31, 2022. Transmitted as required are two copies of the Permit Application Package to renew the existing permit including *ADEM Form 187, EPA Form 1, Form 2E, and Form 2F.* There are no substantial changes in operation since the previous NPDES Permit Renewal Applications submitted in prior years. Also attached is check number 222 in the amount of $ 5,615.00 for the required permit processing fee.

If you should have any questions concerning the information presented or if additional information is required, please feel free to contact me at 251-438-9891.

Sincerely,
Alabama Bulk Terminal Company, LLC

Michael E. Buckley, Sr.
Mobile Operations Manager

Attachments: ADEM Form 187, EPA Form 1, Form 2E, and Form 2F
Permit Processing Fee

ALABAMA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT (ADEM)
NPDES INDIVIDUAL PERMIT APPLICATION
SUPPLEMENTARY INFORMATION FOR INDUSTRIAL FACILITIES

Instructions: This form should be used to submit the required supplementary information for an application for an NPDES individual permit for industrial facilities. The completed application should be submitted to ADEM in duplicate. If insufficient space is available to address any item, please continue on an attached sheet of paper. Please mark "N/A" in the appropriate box when an item is not applicable to the applicant. **Please type or print legibly in blue or black ink.** Mail the completed application to:

ADEM-Water Division
Industrial Section
P O Box 301463
Montgomery, AL 36130-1463

RECEIVED
JAN 27 2022
INDUSTRIAL SECTION

PURPOSE OF THIS APPLICATION

- ☐ Initial Permit Application for New Facility*
- ☐ Initial Permit Application for Existing Facility*
- ☐ Modification of Existing Permit
- ☒ Reissuance of Existing Permit
- ☐ Revocation & Reissuance of Existing Permit

* *An application for participation in the ADEM's Electronic Environmental (E2) Reporting must be submitted to allow permittee to electronically submit reports as required.*

SECTION A – GENERAL INFORMATION

1. Permittee Name: Alabama Bulk Terminal Company, LLC
2. NPDES Permit Number: AL 0049352 (not applicable if initial permit application)
3. SID Permit Number (if applicable): IU
4. NPDES General Permit Number (if applicable): ALG
5. Facility Location (Front Gate): Latitude: 30 deg 41 min 49 sec Longitude: 88 deg 01 min 55 sec
6. Responsible Official (as described on the last page of this application):

   Name: Michael E. Buckley, Sr Title: Operations Manager

   Address: P.O. Box 2784

   City: Mobile State: AL Zip: 36652

   Phone Number: 251-438-9891 Email Address: mbuckley@huntrefining.com
7. Designated Discharge Monitoring Report (DMR) Contact:

   Name: Tommy Friman Title: EHS Assistant/Operator

   Phone Number: 251-438-9891 Email Address: tfriman@huntrefining.com
8. Type of Business Entity:

   ☐ Corporation ☐ General Partnership ☐ Limited Partnership ☒ Limited Liability Company ☐ Sole Proprietorship

   ☐ Other (Please Specify)
8. Complete this section if the Applicant's business entity is a Corporation

   a) Location of Incorporation:

   Address:

   City: County: State: Zip:

   b) Parent Corporation of Applicant:

   Name: Hunt Crude Oil Supply Company

   Address: 10015 Melvin Road

   City: Melvin State: AL Zip: 36913

c) Subsidiary Corporation(s) of Applicant:

Name: N/A

Address:

City: State: Zip:

d) Corporate Officers:

Name: David Coleman / President

Address: 2200 Jack Warner Parkway, Suite 400

City: Tuscaloosa State: AL Zip: 35401

Name: David Carroll / Secretary

Address: 2200 Jack Warner Parkway, Suite 400

City: Tuscaloosa State: AL Zip: 35401

e) Agent designated by the corporation for purposes of service:

Name:

Address:

City: State: Zip:

9. If the Applicant's business entity is a Partnership, please list the general partners.

Name: N/A Name:

Address: Address:

City: State: Zip: City: State: Zip:

10. If the Applicant's business entity is a Proprietorship, please enter the proprietor's information.

Name:

Address:

City: State: Zip:

11. Identify all Administrative Complaints, Notices of Violation, Directives, Administrative Orders, or Litigation concerning water if any, against the Applicant, its parent corporation or subsidiary corporations within the State of Alabama within the past five years (attach additional sheets if necessary):

Facility Name	Permit Number	Type of Action	Date of Action

SECTION B – BUSINESS ACTIVITY

If your facility conducts or will be conducting any of the processes listed below (regardless of whether they generate wastewater, waste sludge, or hazardous waste), place a check beside the category of business activity (check all that apply):

Industrial Categories

- ☐ Aluminum Forming
- ☐ Asbestos Manufacturing
- ☐ Battery Manufacturing
- ☐ Can Making
- ☐ Canned and Preserved Fruit and Vegetables
- ☐ Canned and Preserved Seafood
- ☐ Cement Manufacturing
- ☐ Centralized Waste Treatment
- ☐ Carbon Black
- ☐ Coal Mining
- ☐ Coil Coating
- ☐ Copper Forming
- ☐ Electric and Electronic Components Manufacturing
- ☐ Electroplating
- ☐ Explosives Manufacturing
- ☐ Feedlots
- ☐ Ferroalloy Manufacturing
- ☐ Fertilizer Manufacturing
- ☐ Foundries (Metal Molding and Casting)
- ☐ Glass Manufacturing
- ☐ Grain Mills
- ☐ Gum and Wood Chemicals Manufacturing
- ☐ Inorganic Chemicals
- ☐ Iron and Steel
- ☐ Leather Tanning and Finishing
- ☐ Metal Finishing
- ☐ Meat Products
- ☐ Metal Molding and Casting
- ☐ Metal Products
- ☐ Nonferrous Metals Forming
- ☐ Nonferrous Metals Manufacturing
- ☐ Oil and Gas Extraction
- ☐ Organic Chemicals Manufacturing
- ☐ Paint and Ink Formulating
- ☐ Paving and Roofing Manufacturing
- ☐ Pesticides Manufacturing
- ☐ Petroleum Refining
- ☐ Phosphate Manufacturing
- ☐ Photographic
- ☐ Pharmaceutical
- ☐ Plastic & Synthetic Materials
- ☐ Plastics Processing Manufacturing
- ☐ Porcelain Enamel
- ☐ Pulp, Paper, and Fiberboard Manufacturing
- ☐ Rubber
- ☐ Soap and Detergent Manufacturing
- ☐ Steam and Electric
- ☐ Sugar Processing
- ☐ Textile Mills
- ☐ Timber Products
- ☐ Transportation Equipment Cleaning
- ☐ Waste Combustion
- ☒ Other (specify) Bulk Storage terminal for crude oil & products

A facility with processes inclusive in these business areas may be covered by Environmental Protection (EPA) categorical standards. These facilities are termed "categorical users".

SECTION C – WASTEWATER DISCHARGE INFORMATION

1. Do you share an outfall with another facility? ☐ Yes ☒ No (If no, continue to C.2)

   For each shared outfall, provide the following:

Applicant's Outfall No.	Name of Other Permittee/Facility	NPDES Permit No.	Where is sample collected by Applicant?

2. Do you have, or plan to have, automatic sampling equipment or continuous wastewater flow metering equipment at this facility?

Current:	Flow Metering	☐ Yes	☐ No	☒ N/A
	Sampling Equipment	☐ Yes	☐ No	☒ N/A
Planned:	Flow Metering	☐ Yes	☐ No	☒ N/A
	Sampling Equipment	☐ Yes	☐ No	☒ N/A

If so, please attach a schematic diagram of the sewer system indicating the present or future location of this equipment and describe the equipment below:

3. Are any process changes or expansions planned during the next three years that could alter wastewater volumes or characteristics?

☐ Yes ☒ No (If no, continue to C.4)

Briefly describe these changes and their anticipated effects on the wastewater volume and characteristics:

4. List the trade name and chemical composition of all biocides and corrosion inhibitors used:

Trade Name	Chemical Composition
Copies of the SDS's of the chemicals are attached	

For each biocide and/or corrosion inhibitor used, please include the following information:

(1) 96-hour median tolerance limit data for organisms representative of the biota of the waterway into which the discharge will ultimately reach,
(2) quantities to be used,
(3) frequencies of use,
(4) proposed discharge concentrations, and
(5) EPA registration number, if applicable

SECTION D – WATER SUPPLY

Water Sources (check as many as are applicable):

☐ Private Well ☐ Surface Water

■ Municipal Water Utility (Specify City): ☐ Other (Specify): _____

IF MORE THAN ONE WELL OR SURFACE INTAKE, PROVIDE DATA FOR EACH ON AN ATTACHMENT

City: 0.0034 MGD* Well: _____ MGD* Well Depth: _____ Ft. Latitude: _____ Longitude: _____

Surface Intake Volume: _____ MGD* Intake Elevation in Relation to Bottom: _____ Ft.

Intake Elevation: _____ Ft. Latitude: _____ Longitude: _____

Name of Surface Water Source: _____

*** MGD – Million Gallons per Day**

Cooling Water Intake Structure Information

Complete D.1 and D.2 if your water supply is provided by an outside source and not by an onsite water intake structure? (e.g., another industry, municipality, etc...)

1. Does the provider of your source water operate a surface water intake? ☐ Yes ■ No
   (If yes, continue, if no, go to Section E.)

   a) Name of Provider:_____ b) Location of Provider:_____

   c) Latitude:_____ Longitude:_____

2. Is the provider a public water system (defined as a system which provides water to the public for human consumption or which provides only treated water, not raw water)? ☐ Yes ☐ No (If yes, go to Section E, if no, continue.)

Only to be completed if you have a cooling water intake structure or the provider of your water supply uses an intake structure and does not treat the raw water.

3. Is any water withdrawn from the source water used for cooling? ☐ Yes ☐ No

4. Using the average monthly measurements over any 12-month period, approximately what percentage of water withdrawn is used exclusively for cooling purposes? _____%

5. Does the cooling water consist of treated effluent that would otherwise be discharged? ☐ Yes ☐ No
   (If yes, go to Section E, if no, complete D.6 – D.17)

6. a. Is the cooling water used in a once-through cooling system? ☐ Yes ☐ No

   b. Is the cooling water used in a closed cycle cooling system? ☐ Yes ☐ No

7. When was the intake installed? _____
   (Please provide dates for all major construction/installation of intake components including screens)

8. What is the maximum intake volume? _____
   (maximum pumping capacity in gallons per day)

9. What is the average intake volume? _____
   (average intake pump rate in gallons per day average in any 30-day period)

10. What is the actual intake flow (AIF) as defined in 40 CFR §125.92(a)? _____MGD

11. How is the intake operated? (e.g., continuously, intermittently, batch) _____

12. What is the mesh size of the screen on your intake?_____

13. What is the intake screen flow-through area?_____

14. What is the through-screen design intake flow velocity? _____ft/sec

15. What is the through-screen actual velocity (in ft/sec)? _____ft/sec

16. What is the mechanism for cleaning the screen? (e.g., does it rotate for cleaning) _____

17. Do you have any additional fish detraction technology on your intake? ☐ Yes ☐ No

18. Have there been any studies to determine the impact of the intake on aquatic organisms? ☐ Yes ☐ No (If yes, please provide.)

19. Attach a site map showing the location of the water intake in relation to the facility, shoreline, water depth, etc.

SECTION E – WASTE STORAGE AND DISPOSAL INFORMATION

Provide a description of the location of all sites involved in the storage of solids or liquids that could be accidentally discharged to a water of the state, either directly or indirectly via such avenues as storm water drainage, municipal wastewater systems, etc., which are located at the facility for which the NPDES application is being made. Where possible, the location should be noted on a map and included with this application:

Description of Waste	Description of Storage Location
N/A	

SECTION F – COASTAL ZONE INFORMATION

Is the discharge(s) located within the 10-foot elevation contour and within the limits of Mobile or Baldwin County? ☒ Yes ☐ No

If yes, complete items F.1 – F.12:

		Yes	No
1.	Does the project require new construction?	☐	☒
2.	Will the project be a source of new air emissions?	☐	☒
3.	Does the project involve dredging and/or filling of a wetland area or water way?	☐	☒
	If Yes, has the Corps of Engineers (COE) permit been received? COE Project No. _____	☐	☒
4.	Does the project involve wetlands and/or submersed grassbeds?	☐	☒
5.	Are oyster reefs located near the project site? If Yes, include a map showing project and discharge location with respect to oyster reefs	☐	☒
6.	Does the project involve the site development, construction and operation of an energy facility as defined in ADEM Admin. Code r. 335-8-1-.02(bb)?	☐	☒
7.	Does the project involve mitigation of shoreline or coastal area erosion?	☐	☒
8.	Does the project involve construction on beaches or dune areas?	☐	☒
9.	Will the project interfere with public access to coastal waters?	☐	☒
10.	Does the project lie within the 100-year floodplain?	☒	☐
11.	Does the project involve the registration, sale, use, or application of pesticides?	☐	☒
12.	Does the project propose or require construction of a new well or to alter an existing groundwater well to pump more than 50 gallons per day (GPD)?	☐	☒
	If yes, has the applicable permit for groundwater recovery or for groundwater well installation been obtained?	☐	☒

SECTION G – ANTI-DEGRADATION EVALUATION

In accordance with 40 CFR §131.12 and the ADEM Admin. Code r. 335-6-10-.04 for anti-degradation, the following information must be provided, if applicable. It is the applicant's responsibility to demonstrate the social and economic importance of the proposed activity. If further information is required to make this demonstration, attach additional sheets to the application.

1. Is this a new or increased discharge that began after April 3, 1991? ☐ Yes ☒ No
   If yes, complete G.2 below. If no, go to Section H.

2. Has an Anti-Degradation Analysis been previously conducted and submitted to the Department for the new or increased discharge referenced in G.1? ☐ Yes ☐ No

   If yes, do not complete this section. If no, and the discharge is to a Tier II waterbody as defined in ADEM Admin. Code r. 335-6-10-.12(4), complete G.2.A – G.2.F below and ADEM Forms 311 and 313 (attached). ADEM Form 313 must be provided for each alternative considered technically viable.

Information required for new or increased discharges to high quality waters:

A. What environmental or public health problem will the discharger be correcting?

B. How much will the discharger be increasing employment (at its existing facility or as the result of locating a new facility)?

C. How much reduction in employment will the discharger be avoiding?

D. How much additional state or local taxes will the discharger be paying?

E. What public service to the community will the discharger be providing?

F. What economic or social benefit will the discharger be providing to the community?

SECTION H – EPA Application Forms

All Applicants must submit EPA permit application forms. More than one application form may be required from a facility depending on the number and types of discharges or outfalls found. The EPA application forms are found on the Department's website at http://www.adem.alabama.gov/programs/water/waterforms.cnt . The EPA application forms must be submitted in duplicate as follows:

1. All applicants must submit Form 1.
2. Applicants for existing industrial facilities (including manufacturing facilities, commercial facilities, mining activities, and silvicultural activities) which discharge process wastewater must submit Form 2C.
3. Applicants for new industrial facilities which propose to discharge process wastewater must submit Form 2D.
4. Applicants for new and existing industrial facilities which discharge only non-process wastewater (i.e., non-contact cooling water and/or sanitary wastewater) must submit Form 2E.
5. Applicants for new and existing facilities whose discharge is composed entirely of storm water associated with industrial activity must submit Form 2F, unless exempted by § 122.26(c)(1)(ii). If the discharge is composed of storm water and non-storm water, the applicant must also submit Forms 2C, 2D, and/or 2E, as appropriate (in addition to Form 2F).

SECTION I – ENGINEERING REPORT/BMP PLAN REQUIREMENTS

See ADEM 335-6-6-.08(i) & (j)

SECTION J– RECEIVING WATERS

Outfall No.	Receiving Water(s)	303(d) Segment?		Included in TMDL?*	
DSN 001,2,3,4	Polecat Bay	☐ Yes	☒ No	☐ Yes	☒ No
DSN 005,006	Mobile River	☐ Yes	☒ No	☐ Yes	☒ No
DSN 007, 008	Mobile River	☐ Yes	☒ No	☐ Yes	☒ No
DSN009	Mobile River	☐ Yes	☒ No	☐ Yes	☒ No
		☐ Yes	☐ No	☐ Yes	☐ No

*If a TMDL Compliance Schedule is requested, the following should be attached as supporting documentation:

(1) Justification for the requested Compliance Schedule (e.g. time for design and installation of control equipment, etc.);

(2) Monitoring results for the pollutant(s) of concern which have not previously been submitted to the Department (sample collection dates, analytical results (mass and concentration), methods utilized, MDL/ML, etc. should be submitted as available);

(3) Requested interim limitations, if applicable;

(4) Date of final compliance with the TMDL limitations; and,

(5) Any other additional information available to support requested compliance schedule.

SECTION K – APPLICATION CERTIFICATION

The information contained in this form must be certified by a responsible official as defined in ADEM Administrative Code r. 335-6-6-.09 "signatories to permit applications and reports" (see below).

"I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment for knowing violations."

Signature of Responsible Official: Michael E Buckley Date Signed: 1/25/22

Name: Michael E. Buckley, Sr. Title: Operations Manager

If the Responsible Official signing this application is <u>not</u> identified in Section A.7, provide the following information.

Mailing **Address:** P.O. Box 2784

City: Mobile **State:** AL **Zip:** 36652

Phone Number: 251-438-9891 Email Address: mbuckley@huntrefining.com

335-6-6-.09 SIGNATORIES TO PERMIT APPLICATIONS AND REPORTS.

(1) The application for an NPDES permit shall be signed by a responsible official, as indicated below:

(a) In the case of a corporation, by a principal executive officer of at least the level of vice president, or a manager assigned or delegated in accordance with corporate procedures, with such delegation submitted in writing if required by the Department, who is responsible for manufacturing, production, or operating facilities and is authorized to make management decisions which govern the operation of the regulated facility;

(b) In the case of a partnership, by a general partner;

(c) In the case of a sole proprietorship, by the proprietor; or

(d) In the case of a municipal, state, federal, or other public entity, by either a principal executive officer, or ranking elected official.

EPA Identification Number	NPDES Permit Number	Facility Name	Form Approved 03/05/19 OMB No. 2040-0004
ALD040648834	AL0049352	Alabama Bulk Terminal Co LLC	

Form 1 NPDES

EPA

U.S. Environmental Protection Agency
Application for NPDES Permit to Discharge Wastewater

GENERAL INFORMATION

SECTION 1. ACTIVITIES REQUIRING AN NPDES PERMIT (40 CFR 122.21(f) and (f)(1))

Activities Requiring an NPDES Permit

1.1 Applicants *Not Required* to Submit Form 1

1.1.1	Is the facility a new or existing **publicly owned treatment works**? If yes, STOP. Do NOT complete Form 1. Complete Form 2A. ☑ No	1.1.2	Is the facility a new or existing **treatment works treating domestic sewage**? If yes, STOP. Do NOT complete Form 1. Complete Form 2S. ☑ No

1.2 Applicants *Required* to Submit Form 1

1.2.1	Is the facility a **concentrated animal feeding operation** or a **concentrated aquatic animal production facility**? ☐ Yes ➔ Complete Form 1 ***and*** Form 2B. ☑ No	1.2.2	Is the facility an **existing** manufacturing, commercial, mining, or silvicultural **facility** that **is currently discharging process wastewater**? ☐ Yes ➔ Complete Form 1 ***and*** Form 2C. ☑ No
1.2.3	Is the facility a **new** manufacturing, commercial, mining, or silvicultural **facility** that has **not yet commenced to discharge**? ☐ Yes ➔ Complete Form 1 ***and*** Form 2D. ☑ No	1.2.4	Is the facility a **new or existing** manufacturing, commercial, mining, or silvicultural **facility** that **discharges only nonprocess wastewater**? ☑ Yes ➔ Complete Form 1 ***and*** Form 2E. ☐ No
1.2.5	Is the facility a **new or existing facility** whose discharge is composed entirely of **stormwater associated with industrial activity** or whose discharge is composed of **both stormwater and non-stormwater**? ☑ Yes ➔ Complete Form 1 ***and*** Form 2F unless exempted by 40 CFR 122.26(b)(14)(x) or (b)(15). ☐ No		

SECTION 2. NAME, MAILING ADDRESS, AND LOCATION (40 CFR 122.21(f)(2))

Name, Mailing Address, and Location

2.1 Facility Name

Alabama Bulk Terminal Company, LLC

2.2 EPA Identification Number

ALD040648834

2.3 Facility Contact

Name (first and last)	Title	Phone number
Michael E. Buckley, Sr.	Operations Manager	(251) 438-9891

Email address
mbuckley@huntrefining.com

2.4 Facility Mailing Address

Street or P.O. box
P.O. Box 2784

City or town	State	ZIP code
Mobile	AL	36652

RECEIVED
JAN 27 2022

EPA Identification Number	NPDES Permit Number	Facility Name	Form Approved 03/05/19 OMB No. 2040-0004
ALD040648834	AL0049352	Alabama Bulk Terminal Co LLC	

Name, Mailing Address, and Location Continued

2.5 **Facility Location**

Street, route number, or other specific identifier
195 Cochrane Causeway

County name	County code (if known)	
Mobile		

City or town	State	ZIP code
Mobile	AL	36652

SECTION 3. SIC AND NAICS CODES (40 CFR 122.21(f)(3))

SIC and NAICS Codes

3.1

SIC Code(s)	**Description** (optional)
5171	Petroleum Bulk Stations and Terminals

3.2

NAICS Code(s)	**Description** (optional)

SECTION 4. OPERATOR INFORMATION (40 CFR 122.21(f)(4))

Operator Information

4.1 **Name of Operator**

Alabama Bulk Terminal Company, LLC

4.2 Is the name you listed in Item 4.1 also the owner?

☑ Yes ☐ No

4.3 **Operator Status**

☐ Public—federal ☐ Public—state ☐ Other public (specify)_____

☑ Private ☐ Other (specify)_____

4.4 **Phone Number of Operator**

(251) 438-9891

Operator Information Continued

4.5 **Operator Address**

Street or P.O. Box
P.O. Box 2784

City or town	State	ZIP code
Mobile	AL	36652

Email address of operator
mbuckley@huntrefining.com

SECTION 5. INDIAN LAND (40 CFR 122.21(f)(5))

Indian Land

5.1 Is the facility located on Indian Land?

☐ Yes ☑ No

SECTION 6. EXISTING ENVIRONMENTAL PERMITS (40 CFR 122.21(f)(6))

Existing Environmental Permits

6.1 **Existing Environmental Permits** (check all that apply and print or type the corresponding permit number for each)

☑ NPDES (discharges to surface water) AL049352	☐ RCRA (hazardous wastes)	☐ UIC (underground injection of fluids)
☐ PSD (air emissions)	☐ Nonattainment program (CAA)	☐ NESHAPs (CAA)
☐ Ocean dumping (MPRSA)	☐ Dredge or fill (CWA Section 404)	☑ Other (specify) 503-3035 Title V Air Permit

SECTION 7. MAP (40 CFR 122.21(f)(7))

Map

7.1 Have you attached a topographic map containing all required information to this application? (See instructions for specific requirements.)

☐ Yes ☐ No ☐ CAFO—Not Applicable (See requirements in Form 2B.)

SECTION 8. NATURE OF BUSINESS (40 CFR 122.21(f)(8))

Nature of Business

8.1 Describe the nature of your business.

Bulk Storage Terminal for liquid chemicals, crude oil, and petroleum products

SECTION 9. COOLING WATER INTAKE STRUCTURES (40 CFR 122.21(f)(9))

Cooling Water Intake Structures

9.1 Does your facility use cooling water?

☐ Yes ☐ No ➔ SKIP to Item 10.1.

9.2 Identify the source of cooling water. (Note that facilities that use a cooling water intake structure as described at 40 CFR 125, Subparts I and J may have additional application requirements at 40 CFR 122.21(r). Consult with your NPDES permitting authority to determine what specific information needs to be submitted and when.)

SECTION 10. VARIANCE REQUESTS (40 CFR 122.21(f)(10))

Variance Requests

10.1 Do you intend to request or renew one or more of the variances authorized at 40 CFR 122.21(m)? (Check all that apply. Consult with your NPDES permitting authority to determine what information needs to be submitted and when.)

☐ Fundamentally different factors (CWA Section 301(n))

☐ Water quality related effluent limitations (CWA Section 302(b)(2))

☐ Non-conventional pollutants (CWA Section 301(c) and (g))

☐ Thermal discharges (CWA Section 316(a))

☑ Not applicable

EPA Identification Number	NPDES Permit Number	Facility Name	Form Approved 03/05/19 OMB No. 2040-0004
ALD040648834	AL0049352	Alabama Bulk Terminal Co LLC	

SECTION 11. CHECKLIST AND CERTIFICATION STATEMENT (40 CFR 122.22(a) and (d))

Checklist and Certification Statement

11.1 In Column 1 below, mark the sections of Form 1 that you have completed and are submitting with your application. For each section, specify in Column 2 any attachments that you are enclosing to alert the permitting authority. Note that not all applicants are required to provide attachments.

Column 1	Column 2
☐ Section 1: Activities Requiring an NPDES Permit	☐ w/ attachments
☐ Section 2: Name, Mailing Address, and Location	☐ w/ attachments
☐ Section 3: SIC Codes	☐ w/ attachments
☐ Section 4: Operator Information	☐ w/ attachments
☐ Section 5: Indian Land	☐ w/ attachments
☐ Section 6: Existing Environmental Permits	☐ w/ attachments
☐ Section 7: Map	☐ w/ topographic map ☐ w/ additional attachments
☐ Section 8: Nature of Business	☐ w/ attachments
☐ Section 9: Cooling Water Intake Structures	☐ w/ attachments
☐ Section 10: Variance Requests	☐ w/ attachments
☐ Section 11: Checklist and Certification Statement	☐ w/ attachments

11.2 **Certification Statement**

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Name (print or type first and last name)	Official title
Michael E. Buckley, Sr	Operations Manager
Signature	**Date signed**
Michael E. Buckley	1/15/20

EPA Identification Number	NPDES Permit Number	Facility Name	Form Approved 03/05/19 OMB No. 2040-0004
ALD040648834	AL0049352	Alabama Bulk Terminal Co. LLC	

FORM 2E NPDES

EPA

U.S. Environmental Protection Agency
Application for NPDES Permit to Discharge Wastewater

MANUFACTURING, COMMERCIAL, MINING, AND SILVICULTURAL FACILITIES WHICH DISCHARGE ONLY NONPROCESS WASTEWATER

SECTION 1. OUTFALL LOCATION (40 CFR 122.21(h)(1))

Outfall Location

1.1 Provide information on each of the facility's outfalls in the table below.

Outfall Number	Receiving Water Name	Latitude	Longitude
DSN007	Mobile River	30° 41′ 50″ N	88° 2′ 6″ W
		° ′ ″	° ′ ″
		° ′ ″	° ′ ″

SECTION 2. DISCHARGE DATE (40 CFR 122.21(h)(2))

Discharge Date

2.1 Are you a new or existing discharger? (Check only one response.)

☐ New discharger ☑ Existing discharger ➔ SKIP to Section 3.

2.2 Specify your anticipated discharge date:

SECTION 3. WASTE TYPES (40 CFR 122.21(h)(3))

Waste Types

3.1 What types of wastes are currently being discharged if you are an existing discharger or will be discharged if you are a new discharger? (Check all that apply.)

☐ Sanitary wastes
☐ Restaurant or cafeteria waste
☑ Non-contact cooling water
☐ Other nonprocess wastewater (describe/explain directly below)

3.2 Does the facility use cooling water additives?

☑ Yes ☐ No ➔ SKIP to Section 4.

3.3 List the cooling water additives used and describe their composition.

Cooling Water Additives (list)	Composition of Additives (if available to you)
The boiler treatment chemicals used contain no heavy metals. SDS's are attached.	

SECTION 4. EFFLUENT CHARACTERISTICS (40 CFR 122.21(h)(4))

Effluent Characteristics

4.1 Have you completed monitoring for all parameters in the table below at each of your outfalls and attached the results to this application package?

☑ Yes ☐ No; a waiver has been requested from my NPDES permitting authority (attach waiver request and additional information) ➔ SKIP to Section 5.

4.2 Provide data as requested in the table below.[1] (See instructions for specifics.)

Parameter or Pollutant	Number of Analyses (if actual data reported)	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Source (use codes per instructions)
		Mass	Conc.	Mass	Conc.	
Biochemical oxygen demand (BOD_5)	1		<3.0 mg/L			
Total suspended solids (TSS)	1		49 mg/L			
Oil and grease	1		<5.1 mg/L			
Ammonia (as N)	1		<0.10 mg/L			
Discharge flow	1					
pH (report as range)	1	8.3				
Temperature (winter)	1	74.1 F				
Temperature (summer)						

[1] Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR chapter I, subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

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Effluent Characteristics Continued

4.3 Is fecal coliform believed present, or is sanitary waste discharged (or will it be discharged)?

☐ Yes ☑ No ➔ SKIP to Item 4.5.

4.4 Provide data as requested in the table below.[1] (See instructions for specifics.)

Parameter or Pollutant	Number of Analyses (if actual data reported)	Maximum Daily Discharge (specify units) Mass	Maximum Daily Discharge (specify units) Conc.	Average Daily Discharge (specify units) Mass	Average Daily Discharge (specify units) Conc.	Source (Use codes per Instructions.)
Fecal coliform						
E. coli						
Enterococci						

4.5 Is chlorine used (or will it be used)?

☑ Yes ☐ No ➔ SKIP to Item 4.7.

4.6 Provide data as requested in the table below.[1] (See instructions for specifics.)

Parameter or Pollutant	Number of Analyses (if actual data reported)	Maximum Daily Discharge (specify units) Mass	Maximum Daily Discharge (specify units) Conc.	Average Daily Discharge (specify units) Mass	Average Daily Discharge (specify units) Conc.	Source (use codes per instructions)
Total Residual Chlorine	1		<0.10 mg/L			

4.7 Is non-contact cooling water discharged (or will it be discharged)?

☑ Yes ☐ No ➔ SKIP to Section 5.

4.8 Provide data as requested in the table below.[1] (See instructions for specifics.)

Parameter or Pollutant	Number of Analyses (if actual data reported)	Maximum Daily Discharge (specify units) Mass	Maximum Daily Discharge (specify units) Conc.	Average Daily Discharge (specify units) Mass	Average Daily Discharge (specify units) Conc.	Source (use codes per instructions)
Chemical oxygen demand (COD)	1		46 mg/L			
Total organic carbon (TOC)	1		9 mg/L			

SECTION 5. FLOW (40 CFR 122.21(h)(5))

Flow

5.1 Except for stormwater water runoff, leaks, or spills, are any of the discharges you described in Sections 1 and 3 of this application intermittent or seasonal?

☑ Yes ➔ Complete this section. ☐ No ➔ SKIP to Section 6.

5.2 Briefly describe the frequency and duration of flow.

A small boiler produces less than 170 gallons per day blowdown. The blowdown water is released as necessary throughout the day when operated. The water is discharged into a diked area that discharges through outfall DSN007. All rainfall and boiler blowdown discharges are contained inside the diked area until discharged.

SECTION 6. TREATMENT SYSTEM (40 CFR 122.21(h)(6))

Treatment System

6.1 Briefly describe any treatment system(s) used (or to be used).

The drainage valve for the all containment areas is closed and maintained in the locked position. Contained stormwater and blowdown water is examined for oil sheen prior to discharge.

Treatment methods used include:

Sedimentation: 1-U

Discharge to Surface Water: 4-A

[1] Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR chapter I, subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

EPA Identification Number	NPDES Permit Number	Facility Name	Form Approved 03/05/19 OMB No. 2040-0004
ALD040648834	AL0049352	Alabama Bulk Terminal Co. LLC	

SECTION 7. OTHER INFORMATION (40 CFR 122.21(h)(7))

Other Information

7.1 Use the space below to expand upon any of the above items. Use this space to provide any information you believe the reviewer should consider in establishing permit limitations. Attach additional sheets as needed.

Grab samples were collected directly after discharge from the boiler, not at the DSN007 outfall location. Composite samples were not collected due to the intermittent nature of the discharge and the lack of flow. The discharge volume is not of sufficient volume to discharge from the site unless mixed with stormwater.

The mass of each parameter was calculated using the maximum discharge of 170 gpd. Stormwater discharge flow was not included in this calculation.

SECTION 8. CHECKLIST AND CERTIFICATION STATEMENT (40 CFR 122.22(a) and (d))

Checklist and Certification Statement

8.1 In Column 1 below, mark the sections of Form 2E that you have completed and are submitting with your application. For each section, specify in Column 2 any attachments that you are enclosing to alert the permitting authority. Note that not all applicants are required to provide attachments.

Column 1	Column 2
☐ Section 1: Outfall Location	☐ w/ attachments (e.g., responses for additional outfalls)
☐ Section 2: Discharge Date	☐ w/ attachments
☐ Section 3: Waste Types	☐ w/ attachments
☐ Section 4: Effluent Characteristics	☐ w/ attachments
☐ Section 5: Flow	☐ w/ attachments
☐ Section 6: Treatment System	☐ w/ attachments
☐ Section 7: Other Information	☐ w/ attachments
☐ Section 8: Checklist and Certification Statement	☐ w/ attachments

8.2 **Certification Statement**

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Name (print or type first and last name)	Official title
Michael E Buckley, Sr.	Operations Manager
Signature: Michael E. Buckley	Date signed: 1/25/22

EPA Identification Number	NPDES Permit Number	Facility Name	Form Approved 03/05/19 OMB No. 2040-0004
ALD040648834	AL0049352	Alabama Bulk Terminal Co. LLC	

FORM 2E NPDES

EPA

U.S. Environmental Protection Agency
Application for NPDES Permit to Discharge Wastewater

MANUFACTURING, COMMERCIAL, MINING, AND SILVICULTURAL FACILITIES WHICH DISCHARGE ONLY NONPROCESS WASTEWATER

SECTION 1. OUTFALL LOCATION (40 CFR 122.21(h)(1))

Outfall Location

1.1 Provide information on each of the facility's outfalls in the table below.

Outfall Number	Receiving Water Name	Latitude	Longitude
DSN009	Mobile River	30° 41′ 45″ N	88° 2′ 5″ W
		° ′ ″	° ′ ″
		° ′ ″	° ′ ″

SECTION 2. DISCHARGE DATE (40 CFR 122.21(h)(2))

Discharge Date

2.1 Are you a new or existing discharger? (Check only one response.)

☐ New discharger ☑ Existing discharger ➔ SKIP to Section 3.

2.2 Specify your anticipated discharge date:

SECTION 3. WASTE TYPES (40 CFR 122.21(h)(3))

Waste Types

3.1 What types of wastes are currently being discharged if you are an existing discharger or will be discharged if you are a new discharger? (Check all that apply.)

☐ Sanitary wastes
☐ Restaurant or cafeteria waste
☑ Non-contact cooling water
☐ Other nonprocess wastewater (describe/explain directly below)

3.2 Does the facility use cooling water additives?

☑ Yes ☐ No ➔ SKIP to Section 4.

3.3 List the cooling water additives used and describe their composition.

Cooling Water Additives (list)	Composition of Additives (if available to you)
The boiler treatment chemicals used contain no heavy metals. SDS's are attached.	

SECTION 4. EFFLUENT CHARACTERISTICS (40 CFR 122.21(h)(4))

Effluent Characteristics

4.1 Have you completed monitoring for all parameters in the table below at each of your outfalls and attached the results to this application package?

☑ Yes ☐ No; a waiver has been requested from my NPDES permitting authority (attach waiver request and additional information) ➔ SKIP to Section 5.

4.2 Provide data as requested in the table below.[1] (See instructions for specifics.)

Parameter or Pollutant	Number of Analyses (if actual data reported)	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Source (use codes per instructions)
		Mass	Conc.	Mass	Conc.	
Biochemical oxygen demand (BOD_5)	1		<6.0 mg/L			
Total suspended solids (TSS)	1		4 mg/L			
Oil and grease	1		<5.0 mg/L			
Ammonia (as N)	1		0.12 mg/L			
Discharge flow	1					
pH (report as range)	1	8.1				
Temperature (winter)	1	75.7 F				
Temperature (summer)						

[1] Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR chapter I, subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

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Effluent Characteristics Continued

4.3 Is fecal coliform believed present, or is sanitary waste discharged (or will it be discharged)?

☐ Yes ☑ No ➔ SKIP to Item 4.5.

4.4 Provide data as requested in the table below.[1] (See instructions for specifics.)

Parameter or Pollutant	Number of Analyses (if actual data reported)	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Source (Use codes per Instructions.)
		Mass	Conc.	Mass	Conc.	
Fecal coliform						
E. coli						
Enterococci						

4.5 Is chlorine used (or will it be used)?

☑ Yes ☐ No ➔ SKIP to Item 4.7.

4.6 Provide data as requested in the table below.[1] (See instructions for specifics.)

Parameter or Pollutant	Number of Analyses (if actual data reported)	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Source (use codes per instructions)
		Mass	Conc.	Mass	Conc.	
Total Residual Chlorine	1		<0.5 mg/L			

4.7 Is non-contact cooling water discharged (or will it be discharged)?

☑ Yes ☐ No ➔ SKIP to Section 5.

4.8 Provide data as requested in the table below.[1] (See instructions for specifics.)

Parameter or Pollutant	Number of Analyses (if actual data reported)	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Source (use codes per instructions)
		Mass	Conc.	Mass	Conc.	
Chemical oxygen demand (COD)	1		34 mg/L			
Total organic carbon (TOC)	1		9.5 mg/L			

SECTION 5. FLOW (40 CFR 122.21(h)(5))

Flow

5.1 Except for stormwater water runoff, leaks, or spills, are any of the discharges you described in Sections 1 and 3 of this application intermittent or seasonal?

☑ Yes ➔ Complete this section. ☐ No ➔ SKIP to Section 6.

5.2 Briefly describe the frequency and duration of flow.

This discharge is for nonprocess, noncontact steam condensate from the heating of vessels that may contain crude oil, petroleum products or biofuels. Steam will be introduced into steam coils to heat material inside the vessel. As the steam cools, condensate (water) will form inside the coils and be discharged. The discharge is anticipated to occur an average of 5-10 times per year.

SECTION 6. TREATMENT SYSTEM (40 CFR 122.21(h)(6))

Treatment System

6.1 Briefly describe any treatment system(s) used (or to be used).

Discharge to Surface Water: 4-A

[1] Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR chapter I, subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

EPA Identification Number	NPDES Permit Number	Facility Name	Form Approved 03/05/19 OMB No. 2040-0004
ALD040648834	AL0049352	Alabama Bulk Terminal Co. LLC	

SECTION 7. OTHER INFORMATION (40 CFR 122.21(h)(7))

Other Information

7.1 Use the space below to expand upon any of the above items. Use this space to provide any information you believe the reviewer should consider in establishing permit limitations. Attach additional sheets as needed.

SECTION 8. CHECKLIST AND CERTIFICATION STATEMENT (40 CFR 122.22(a) and (d))

Checklist and Certification Statement

8.1 In Column 1 below, mark the sections of Form 2E that you have completed and are submitting with your application. For each section, specify in Column 2 any attachments that you are enclosing to alert the permitting authority. Note that not all applicants are required to provide attachments.

Column 1	Column 2
☐ Section 1: Outfall Location	☐ w/ attachments (e.g., responses for additional outfalls)
☐ Section 2: Discharge Date	☐ w/ attachments
☐ Section 3: Waste Types	☐ w/ attachments
☐ Section 4: Effluent Characteristics	☐ w/ attachments
☐ Section 5: Flow	☐ w/ attachments
☐ Section 6: Treatment System	☐ w/ attachments
☐ Section 7: Other Information	☐ w/ attachments
☐ Section 8: Checklist and Certification Statement	☐ w/ attachments

8.2 **Certification Statement**

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Name (print or type first and last name)	Official title
Michael E Buckley, Sr.	Operations Manager
Signature	**Date signed**
Michael E. Buckley	1/25/23

EPA Identification Number	NPDES Permit Number	Facility Name	Form Approved 03/05/19
ALD040648834	AL0049352	Alabama Bulk Terminal Co. LLC	OMB No. 2040-0004

Form 2F NPDES

EPA

U.S Environmental Protection Agency
Application for NPDES Permit to Discharge Wastewater

STORMWATER DISCHARGES ASSOCIATED WITH INDUSTRIAL ACTIVITY

SECTION 1. OUTFALL LOCATION (40 CFR 122.21(g)(1))

Outfall Location

1.1 Provide information on each of the facility's outfalls in the table below

Outfall Number	Receiving Water Name	Latitude	Longitude
DSN001	Polecat Bay	30° 41′ 38″ N	88° 1′ 42″ W
DSN002	Polecat Bay	30° 41′ 38″ N	88° 1′ 42″ W
DSN003	Polecat Bay	30° 41′ 38″ N	88° 2′ 42″ W
DSN004	Polecat Bay	30° 41′ 46″ N	88° 2′ 37″ W
DSN005	Mobile River	30° 41′ 41″ N	88° 2′ 5″ W
DSN006	Mobile River	30° 41′ 44″ N	88° 2′ 4″ W

SECTION 2. IMPROVEMENTS (40 CFR 122.21(g)(6))

Improvements

2.1 Are you presently required by any federal, state, or local authority to meet an implementation schedule for constructing, upgrading, or operating wastewater treatment equipment or practices or any other environmental programs that could affect the discharges described in this application?

☐ Yes ☑ No ➔ SKIP to Section 3.

2.2 Briefly identify each applicable project in the table below.

Brief Identification and Description of Project	Affected Outfalls (list outfall numbers)	Source(s) of Discharge	Final Compliance Dates	
			Required	Projected

2.3 Have you attached sheets describing any additional water pollution control programs (or other environmental projects that may affect your discharges) that you now have underway or planned? (Optional Item)

☐ Yes ☐ No

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INDUSTRIAL SECTION

SECTION 3. SITE DRAINAGE MAP (40 CFR 122.26(c)(1)(i)(A))

Site Drainage Map

3.1 Have you attached a site drainage map containing all required information to this application? (See instructions for specific guidance.)

☑ Yes ☐ No

SECTION 4. POLLUTANT SOURCES (40 CFR 122.26(c)(1)(i)(B))

Pollutant Sources

4.1 Provide information on the facility's pollutant sources in the table below.

Outfall Number	Impervious Surface Area (within a mile radius of the facility)		Total Surface Area Drained (within a mile radius of the facility)	
DSN001	0	*specify units* Acres	1.42	*specify units* Acres
DSN002	1.2	*specify units* Acres	1.56	*specify units* Acres
DSN003	0	*specify units* Acres	2.56	*specify units* Acres
DSN004	1.0	*specify units* Acres	3.11	*specify units* Acres
DSN005	0.3	*specify units* Acres	1.08	*specify units* Acres
DSN006	1.0	*specify units* Acres	2.10	*specify units* Acres

4.2 Provide a narrative description of the facility's significant material in the space below. (See instructions for content requirements.)

Stormwater from the parking and pavement surrounding the truck loading areas discharge through outfall DSN007. The paved area encompasses approximately 1.8 acres

4.3 Provide the location and a description of existing structural and non-structural control measures to reduce pollutants in stormwater runoff. (See instructions for specific guidance.)

Stormwater Treatment		
Outfall Number	Control Measures and Treatment	Codes from Exhibit 2F–1 (list)

SECTION 5. NON STORMWATER DISCHARGES (40 CFR 122.26(c)(1)(i)(C))

Non-Stormwater Discharges

5.1 *I certify under penalty of law that the outfall(s) covered by this application have been tested or evaluated for the presence of non-stormwater discharges. Moreover, I certify that the outfalls identified as having non-stormwater discharges are described in either an accompanying NPDES Form 2C, 2D, or 2E application.*

Name (print or type first and last name)	Official title
Michael E Buckley, Sr.	Operations Manager
Signature	**Date signed**
Michael E Buckley	1/25/22

5.2 Provide the testing information requested in the table below.

Outfall Number	Description of Testing Method Used	Date(s) of Testing	Onsite Drainage Points Directly Observed During Test

SECTION 6. SIGNIFICANT LEAKS OR SPILLS (40 CFR 122.26(c)(1)(i)(D))

Significant Leaks or Spills

6.1 Describe any significant leaks or spills of toxic or hazardous pollutants in the last three years.

SECTION 7. DISCHARGE INFORMATION (40 CFR 122.26(c)(1)(i)(E))

Discharge Information

See the instructions to determine the pollutants and parameters you are required to monitor and, in turn, the tables you must complete. Not all applicants need to complete each table.

7.1 Is this a new source or new discharge?

☐ Yes ➔ See instructions regarding submission of *estimated* data.

☑ No ➔ See instructions regarding submission of *actual* data.

Tables A, B, C, and D

7.2 Have you completed Table A for each outfall?

☐ Yes ☐ No

Discharge Information Continued

7.3	Is the facility subject to an effluent limitation guideline (ELG) or effluent limitations in an NPDES permit for its process wastewater? ☐ Yes ☑ No ➔ SKIP to Item 7.5.
7.4	Have you completed Table B by providing quantitative data for those pollutants that are (1) limited either directly or indirectly in an ELG and/or (2) subject to effluent limitations in an NPDES permit for the facility's process wastewater? ☐ Yes ☑ No
7.5	Do you know or have reason to believe any pollutants in Exhibit 2F–2 are present in the discharge? ☐ Yes ☑ No ➔ SKIP to Item 7.7.
7.6	Have you listed all pollutants in Exhibit 2F–2 that you know or have reason to believe are present in the discharge and provided quantitative data or an explanation for those pollutants in Table C? ☐ Yes ☑ No
7.7	Do you qualify for a small business exemption under the criteria specified in the Instructions? ☐ Yes ➔SKIP to Item 7.18. ☑ No
7.8	Do you know or have reason to believe any pollutants in Exhibit 2F–3 are present in the discharge? ☐ Yes ☑ No ➔ SKIP to Item 7.10.
7.9	Have you listed all pollutants in Exhibit 2F–3 that you know or have reason to believe are present in the discharge in Table C? ☐ Yes ☑ No
7.10	Do you expect any of the pollutants in Exhibit 2F–3 to be discharged in concentrations of 10 ppb or greater? ☐ Yes ☑ No ➔ SKIP to Item 7.12.
7.11	Have you provided quantitative data in Table C for those pollutants in Exhibit 2F–3 that you expect to be discharged in concentrations of 10 ppb or greater? ☐ Yes ☑ No
7.12	Do you expect acrolein, acrylonitrile, 2,4-dinitrophenol, or 2-methyl-4,6-dinitrophenol to be discharged in concentrations of 100 ppb or greater? ☐ Yes ☑ No ➔ SKIP to Item 7.14.
7.13	Have you provided quantitative data in Table C for the pollutants identified in Item 7.12 that you expect to be discharged in concentrations of 100 ppb or greater? ☐ Yes ☑ No
7.14	Have you provided quantitative data or an explanation in Table C for pollutants you expect to be present in the discharge at concentrations less than 10 ppb (or less than 100 ppb for the pollutants identified in Item 7.12)? ☐ Yes ☑ No
7.15	Do you know or have reason to believe any pollutants in Exhibit 2F–4 are present in the discharge? ☐ Yes ☑ No ➔ SKIP to Item 7.17.
7.16	Have you listed pollutants in Exhibit 2F–4 that you know or believe to be present in the discharge and provided an explanation in Table C? ☐ Yes ☑ No
7.17	Have you provided information for the storm event(s) sampled in Table D? ☑ Yes ☐ No

Discharge Information Continued

Used or Manufactured Toxics

7.18 Is any pollutant listed on Exhibits 2F–2 through 2F–4 a substance or a component of a substance used or manufactured as an intermediate or final product or byproduct?

☐ Yes ☑ No ➔ SKIP to Section 8.

7.19 List the pollutants below, including TCDD if applicable.

1.	4.	7.
2.	5.	8.
3.	6.	9.

SECTION 8. BIOLOGICAL TOXICITY TESTING DATA (40 CFR 122.21(g)(11))

Biological Toxicity Testing Data

8.1 Do you have any knowledge or reason to believe that any biological test for acute or chronic toxicity has been made on any of your discharges or on a receiving water in relation to your discharge within the last three years?

☐ Yes ☑ No ➔ SKIP to Section 9.

8.2 Identify the tests and their purposes below.

Test(s)	Purpose of Test(s)	Submitted to NPDES Permitting Authority?	Date Submitted
		☐ Yes ☐ No	
		☐ Yes ☐ No	
		☐ Yes ☐ No	

SECTION 9. CONTRACT ANALYSIS INFORMATION (40 CFR 122.21(g)(12))

Contract Analysis Information

9.1 Were any of the analyses reported in Section 7 (on Tables A through C) performed by a contract laboratory or consulting firm?

☑ Yes ☐ No ➔ SKIP to Section 10.

9.2 Provide information for each contract laboratory or consulting firm below.

	Laboratory Number 1	Laboratory Number 2	Laboratory Number 3
Name of laboratory/firm	Pace Analytical Services		
Laboratory address	4320 Midmost Dr Mobile, AL 36609		
Phone number	(251) 344-9106		
Pollutant(s) analyzed			

SECTION 10. CHECKLIST AND CERTIFICATION STATEMENT (40 CFR 122.22(a) and (d))

Checklist and Certification Statement

10.1 In Column 1 below, mark the sections of Form 2F that you have completed and are submitting with your application. For each section, specify in Column 2 any attachments that you are enclosing to alert the permitting authority. Note that not all applicants are required to complete all sections or provide attachments.

Column 1	Column 2
☐ Section 1	☐ w/ attachments (e.g., responses for additional outfalls)
☐ Section 2	☐ w/ attachments
☐ Section 3	☐ w/ site drainage map
☐ Section 4	☐ w/ attachments
☐ Section 5	☐ w/ attachments
☐ Section 6	☐ w/ attachments
☐ Section 7	☐ Table A ☐ w/ small business exemption request ☐ Table B ☐ w/ analytical results as an attachment ☐ Table C ☐ Table D
☐ Section 8	☐ w/attachments
☐ Section 9	☐ w/attachments (e.g., responses for additional contact laboratories or firms)
☐ Section 10	☐

10.2 **Certification Statement**

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Name (print or type first and last name)	Official title
Michael E. Buckley, Sr	Operations Manager
Signature	**Date signed**
Michael E Buckley	1/25/23

EPA Identification Number	NPDES Permit Number	Facility Name	Outfall Number
ALD040648834	AL0049352	Alabama Bulk Terminal Co. LLC	DSN004

Form Approved 03/05/19
OMB No. 2040-0004

TABLE A. CONVENTIONAL AND NON CONVENTIONAL PARAMETERS (40 CFR 122.26(c)(1)(i)(E)(3))[1]

You must provide the results of at least one analysis for every pollutant in this table. Complete one table for each outfall. See instructions for additional details and requirements.

	Pollutant or Parameter	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Number of Storm Events Sampled	Source of Information (new source/new dischargers only; use codes in instructions)
		Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		
1.	Oil and grease	<5.0 mg/L		N/A		1	DSN004
2.	Biochemical oxygen demand (BOD_5)	<3.0 mg/L	N/A	N/A	N/A	1	it is representative of
3.	Chemical oxygen demand (COD)	53 mg/L	N/A	N/A	N/A	1	Outfalls 001, 002
4.	Total suspended solids (TSS)	13 mg/L	N/A	N/A	N/A	1	003, 006, 008
5.	Total phosphorus	0.43 mg/L	N/A	N/A	N/A	1	See attachment 2
6.	Total Kjeldahl nitrogen (TKN)	1.6 mg/L	N/A	N/A	N/A	1	
7.	Total nitrogen (as N)		N/A	N/A	N/A		
8.	pH (minimum)	8.3		N/A		1	
	pH (maximum)	8.3		N/A		1	

[1] Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR chapter I, subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

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EPA Identification Number	NPDES Permit Number	Facility Name	Outfall Number
ALD040648834	AL0049352	Alabama Bulk Terminal Co. LLC	DSN004

Form Approved 03/05/19
OMB No. 2040-0004

TABLE B. CERTAIN CONVENTIONAL AND NON CONVENTIONAL POLLUTANTS (40 CFR 122.26(c)(1)(i)(E)(4) and 40 CFR 122.21(g)(7)(vi)(A))[1]

List each pollutant that is limited in an effluent limitation guideline (ELG) that the facility is subject to or any pollutant listed in the facility's NPDES permit for its process wastewater (if the facility is operating under an existing NPDES permit). Complete one table for each outfall. See the instructions for additional details and requirements.

Pollutant and CAS Number (if available)	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Number of Storm Events Sampled	Source of Information (new source/new dischargers only; use codes in instructions)
	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		
N/A						

[1] Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR chapter I, subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

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EPA Identification Number	NPDES Permit Number	Facility Name	Outfall Number
ALD040648834	AL0049352	Alabama Bulk Terminal Co. LLC	DSN004

Form Approved 03/05/19
OMB No. 2040-0004

TABLE C. TOXIC POLLUTANTS, CERTAIN HAZARDOUS SUBSTANCES, AND ASBESTOS (40 CFR 122.26(c)(1)(i)(E)(4) and 40 CFR 122.21(g)(7)(vi)(B) and (vii))[1]

List each pollutant shown in Exhibits 2F–2, 2F–3, and 2F–4 that you know or have reason to believe is present. Complete one table for each outfall. See the instructions for additional details and requirements.

Pollutant and CAS Number (if available)	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Number of Storm Events Sampled	Source of Information (new source/new dischargers only; use codes in instructions)
	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		
Benzene	<5.0 mg/L					DSN004
Ethyl-benzene	<5.0 mg/L					it is representative
Toluene	<5.0 mg/L					of Outfalls 001, 002
Xylene	<15.0 mg/L					003, 006, 008
Cyclo-hexane	<5.0 mg/L					see attachment 2
Naphthalene	<5.0 mg/L					
Pheolics	0.0582 mg/L					
Antimony	<60 ug/L					
Arsenic	<10 ug/L					
Beryllium	<5 ug/L					
Cadmium	<5 ug/L					
Chromium	<10 ug/L					
Cobalt	<10 ug/L					
Copper	<10 ug/L					
Nickel	<40 ug/L					
Mercury	<0.2 ug/L					

[1] Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR chapter I, subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

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TABLE D. STORM EVENT INFORMATION (40 CFR 122.26(c)(1)(i)(E)(6))

Provide data for the storm event(s) that resulted in the maximum daily discharges for the flow-weighted composite sample.

Date of Storm Event	Duration of Storm Event (in hours)	Total Rainfall During Storm Event (in inches)	Number of Hours Between Beginning of Storm Measured and End of Previous Measurable Rain Event	Maximum Flow Rate During Rain Event (in gpm or specify units)	Total Flow from Rain Event (in gallons or specify units)
10/28/2021	7	3.19		192	80741

Provide a description of the method of flow measurement or estimate.

The total discharge amount was estimated by calculating the volume of rain collected by the secondary containment area and multiplying the volume by the runoff coefficient. All stormwater from the facility is diverted to diked containment areas. A grab sample was collected for analysis from the containment area with a retention period of greater than 24 hours, prior to discharge.

EPA Identification Number	NPDES Permit Number	Facility Name	Form Approved 03/05/19
ALD040648834	AL0049352	Alabama Bulk Terminal Co LLC	OMB No. 2040-0004

Form 2F NPDES

EPA

U.S Environmental Protection Agency
Application for NPDES Permit to Discharge Wastewater

STORMWATER DISCHARGES ASSOCIATED WITH INDUSTRIAL ACTIVITY

SECTION 1. OUTFALL LOCATION (40 CFR 122.21(g)(1))

Outfall Location

1.1 Provide information on each of the facility's outfalls in the table below

Outfall Number	Receiving Water Name	Latitude	Longitude
DSN007	Mobile River	30° 41′ 50″ N	88° 2′ 6″ W
DSN008	Mobile River	30° 41′ 48″ N	88° 2′ 5″ W
DSN009	Mobile River	30° 41′ 45″ N	88° 2′ 5″ W
		° ′ ″	° ′ ″
		° ′ ″	° ′ ″
		° ′ ″	° ′ ″

SECTION 2. IMPROVEMENTS (40 CFR 122.21(g)(6))

Improvements

2.1 Are you presently required by any federal, state, or local authority to meet an implementation schedule for constructing, upgrading, or operating wastewater treatment equipment or practices or any other environmental programs that could affect the discharges described in this application?

☐ Yes ☑ No ➔ SKIP to Section 3.

2.2 Briefly identify each applicable project in the table below.

Brief Identification and Description of Project	Affected Outfalls (list outfall numbers)	Source(s) of Discharge	Final Compliance Dates	
			Required	Projected

2.3 Have you attached sheets describing any additional water pollution control programs (or other environmental projects that may affect your discharges) that you now have underway or planned? (Optional Item)

☐ Yes ☐ No

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EPA Identification Number	NPDES Permit Number	Facility Name	Form Approved 03/05/19
ALD040648834	AL0049352	Alabama Bulk Terminal Co LLC	OMB No. 2040-0004

SECTION 3. SITE DRAINAGE MAP (40 CFR 122.26(c)(1)(i)(A))

Site Drainage Map

3.1 Have you attached a site drainage map containing all required information to this application? (See instructions for specific guidance.)

☑ Yes ☐ No

SECTION 4. POLLUTANT SOURCES (40 CFR 122.26(c)(1)(i)(B))

Pollutant Sources

4.1 Provide information on the facility's pollutant sources in the table below.

Outfall Number	Impervious Surface Area (within a mile radius of the facility)		Total Surface Area Drained (within a mile radius of the facility)	
DSN007	2.0	*specify units* Acres	4.06	*specify units* Acres
DSN008	0.1	*specify units* Acres	2.80	*specify units* Acres
DSN009	N/A	*specify units* Acres	N/A	*specify units* Acres
		specify units		*specify units*
		specify units		*specify units*
		specify units		*specify units*

4.2 Provide a narrative description of the facility's significant material in the space below. (See instructions for content requirements.)

Stormwater from the parking and pavement surrounding the truck loading areas discharge through outfall DSN007. The paved area encompasses approximately 1.8 acres. The truck loading location is within a covered containment area that discharges through outfall DSN005. All other impervious surfaces are roofs of tanks or buidlings. Boiler and cooling water treatment chemicals are stored under roof.

The transfer/storage system is closed loop preventing any contact with stormwater. The storage system consists of above ground storage tanks with secondary containment.

4.3 Provide the location and a description of existing structural and non-structural control measures to reduce pollutants in stormwater runoff. (See instructions for specific guidance.)

Stormwater Treatment		
Outfall Number	Control Measures and Treatment	Codes from Exhibit 2F–1 (list)
DSN001-009	See attachment #3	

SECTION 5. NON STORMWATER DISCHARGES (40 CFR 122.26(c)(1)(i)(C))

Non-Stormwater Discharges

5.1 *I certify under penalty of law that the outfall(s) covered by this application have been tested or evaluated for the presence of non-stormwater discharges. Moreover, I certify that the outfalls identified as having non-stormwater discharges are described in either an accompanying NPDES Form 2C, 2D, or 2E application.*

Name (print or type first and last name)	Official title
Michael E. Buckley, Sr.	Operations Manager
Signature	**Date signed**
Michael E Buckley	1/25/22

5.2 Provide the testing information requested in the table below.

Outfall Number	Description of Testing Method Used	Date(s) of Testing	Onsite Drainage Points Directly Observed During Test

SECTION 6. SIGNIFICANT LEAKS OR SPILLS (40 CFR 122.26(c)(1)(i)(D))

Significant Leaks or Spills

6.1 Describe any significant leaks or spills of toxic or hazardous pollutants in the last three years.

SECTION 7. DISCHARGE INFORMATION (40 CFR 122.26(c)(1)(i)(E))

Discharge Information

See the instructions to determine the pollutants and parameters you are required to monitor and, in turn, the tables you must complete. Not all applicants need to complete each table.

7.1 Is this a new source or new discharge?

☐ Yes ➔ See instructions regarding submission of *estimated* data. ☑ No ➔ See instructions regarding submission of *actual* data.

Tables A, B, C, and D

7.2 Have you completed Table A for each outfall?

☐ Yes ☐ No

Discharge Information Continued

7.3	Is the facility subject to an effluent limitation guideline (ELG) or effluent limitations in an NPDES permit for its process wastewater? ☐ Yes ☑ No → SKIP to Item 7.5.
7.4	Have you completed Table B by providing quantitative data for those pollutants that are (1) limited either directly or indirectly in an ELG and/or (2) subject to effluent limitations in an NPDES permit for the facility's process wastewater? ☐ Yes ☑ No
7.5	Do you know or have reason to believe any pollutants in Exhibit 2F–2 are present in the discharge? ☐ Yes ☑ No → SKIP to Item 7.7.
7.6	Have you listed all pollutants in Exhibit 2F–2 that you know or have reason to believe are present in the discharge and provided quantitative data or an explanation for those pollutants in Table C? ☐ Yes ☑ No
7.7	Do you qualify for a small business exemption under the criteria specified in the Instructions? ☐ Yes →SKIP to Item 7.18. ☑ No
7.8	Do you know or have reason to believe any pollutants in Exhibit 2F–3 are present in the discharge? ☐ Yes ☑ No → SKIP to Item 7.10.
7.9	Have you listed all pollutants in Exhibit 2F–3 that you know or have reason to believe are present in the discharge in Table C? ☐ Yes ☑ No
7.10	Do you expect any of the pollutants in Exhibit 2F–3 to be discharged in concentrations of 10 ppb or greater? ☐ Yes ☑ No → SKIP to Item 7.12.
7.11	Have you provided quantitative data in Table C for those pollutants in Exhibit 2F–3 that you expect to be discharged in concentrations of 10 ppb or greater? ☐ Yes ☑ No
7.12	Do you expect acrolein, acrylonitrile, 2,4-dinitrophenol, or 2-methyl-4,6-dinitrophenol to be discharged in concentrations of 100 ppb or greater? ☐ Yes ☑ No → SKIP to Item 7.14.
7.13	Have you provided quantitative data in Table C for the pollutants identified in Item 7.12 that you expect to be discharged in concentrations of 100 ppb or greater? ☐ Yes ☑ No
7.14	Have you provided quantitative data or an explanation in Table C for pollutants you expect to be present in the discharge at concentrations less than 10 ppb (or less than 100 ppb for the pollutants identified in Item 7.12)? ☐ Yes ☑ No
7.15	Do you know or have reason to believe any pollutants in Exhibit 2F–4 are present in the discharge? ☐ Yes ☑ No → SKIP to Item 7.17.
7.16	Have you listed pollutants in Exhibit 2F–4 that you know or believe to be present in the discharge and provided an explanation in Table C? ☐ Yes ☑ No
7.17	Have you provided information for the storm event(s) sampled in Table D? ☑ Yes ☐ No

Discharge Information Continued

Used or Manufactured Toxics

7.18 Is any pollutant listed on Exhibits 2F–2 through 2F–4 a substance or a component of a substance used or manufactured as an intermediate or final product or byproduct?

☐ Yes ☑ No ➔ SKIP to Section 8.

7.19 List the pollutants below, including TCDD if applicable.

1.	4.	7.
2.	5.	8.
3.	6.	9.

SECTION 8. BIOLOGICAL TOXICITY TESTING DATA (40 CFR 122.21(g)(11))

Biological Toxicity Testing Data

8.1 Do you have any knowledge or reason to believe that any biological test for acute or chronic toxicity has been made on any of your discharges or on a receiving water in relation to your discharge within the last three years?

☐ Yes ☑ No ➔ SKIP to Section 9.

8.2 Identify the tests and their purposes below.

Test(s)	Purpose of Test(s)	Submitted to NPDES Permitting Authority?	Date Submitted
		☐ Yes ☐ No	
		☐ Yes ☐ No	
		☐ Yes ☐ No	

SECTION 9. CONTRACT ANALYSIS INFORMATION (40 CFR 122.21(g)(12))

Contract Analysis Information

9.1 Were any of the analyses reported in Section 7 (on Tables A through C) performed by a contract laboratory or consulting firm?

☑ Yes ☐ No ➔ SKIP to Section 10.

9.2 Provide information for each contract laboratory or consulting firm below.

	Laboratory Number 1	Laboratory Number 2	Laboratory Number 3
Name of laboratory/firm	Pace Analytical Services		
Laboratory address	4320 Midmost Dr Mobile, AL 36609		
Phone number	(251) 344-9106		
Pollutant(s) analyzed			

SECTION 10. CHECKLIST AND CERTIFICATION STATEMENT (40 CFR 122.22(a) and (d))

Checklist and Certification Statement

10.1 In Column 1 below, mark the sections of Form 2F that you have completed and are submitting with your application. For each section, specify in Column 2 any attachments that you are enclosing to alert the permitting authority. Note that not all applicants are required to complete all sections or provide attachments.

Column 1	Column 2
☐ Section 1	☐ w/ attachments (e.g., responses for additional outfalls)
☐ Section 2	☐ w/ attachments
☐ Section 3	☐ w/ site drainage map
☐ Section 4	☐ w/ attachments
☐ Section 5	☐ w/ attachments
☐ Section 6	☐ w/ attachments
☐ Section 7	☐ Table A ☐ w/ small business exemption request ☐ Table B ☐ w/ analytical results as an attachment ☐ Table C ☐ Table D
☐ Section 8	☐ w/attachments
☐ Section 9	☐ w/attachments (e.g., responses for additional contact laboratories or firms)
☐ Section 10	☐

10.2 **Certification Statement**

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Name (print or type first and last name)	Official title
Michael E Buckley, Sr.	Operations Manager
Signature	**Date signed**
Michael E. Buckley	1/25/23

EPA Identification Number	NPDES Permit Number	Facility Name	Outfall Number
ALD040648834	AL0049352	Alabama Bulk Terminal Co LLC	DSN005

Form Approved 03/05/19
OMB No. 2040-0004

TABLE A. CONVENTIONAL AND NON CONVENTIONAL PARAMETERS (40 CFR 122.26(c)(1)(i)(E)(3))[1]

You must provide the results of at least one analysis for every pollutant in this table. Complete one table for each outfall. See instructions for additional details and requirements.

	Pollutant or Parameter	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Number of Storm Events Sampled	Source of Information (new source/new dischargers only; use codes in instructions)
		Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		
1.	Oil and grease	<5.2 mg/L				1	Outfall DSN005
2.	Biochemical oxygen demand (BOD_5)	<3.0 mg/L				1	petroleum products
3.	Chemical oxygen demand (COD)	16 mg/L				1	in storage tanks
4.	Total suspended solids (TSS)	13 mg/L				1	1, 2 and 9
5.	Total phosphorus	<0.1 mg/L				1	secondary containment area
6.	Total Kjeldahl nitrogen (TKN)	0.61 mg/L				1	truck loading
7.	Total nitrogen (as N)					1	unloading area
8.	pH (minimum)	7.3					
	pH (maximum)	7.3				1	

[1] Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR chapter I, subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

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EPA Identification Number	NPDES Permit Number	Facility Name	Outfall Number
ALD040648834	AL0049352	Alabama Bulk Terminal Co LLC	DSN005

Form Approved 03/05/19
OMB No. 2040-0004

TABLE B. CERTAIN CONVENTIONAL AND NON CONVENTIONAL POLLUTANTS (40 CFR 122.26(c)(1)(i)(E)(4) and 40 CFR 122.21(g)(7)(vi)(A))[1]

List each pollutant that is limited in an effluent limitation guideline (ELG) that the facility is subject to or any pollutant listed in the facility's NPDES permit for its process wastewater (if the facility is operating under an existing NPDES permit). Complete one table for each outfall. See the instructions for additional details and requirements.

Pollutant and CAS Number (if available)	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Number of Storm Events Sampled	Source of Information (new source/new dischargers only; use codes in instructions)
	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		
N/A						

[1] Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR chapter I, subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

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EPA Identification Number	NPDES Permit Number	Facility Name	Outfall Number
ALD040648834	AL0049352	Alabama Bulk Terminal Co LLC	DSN005

Form Approved 03/05/19
OMB No. 2040-0004

TABLE C. TOXIC POLLUTANTS, CERTAIN HAZARDOUS SUBSTANCES, AND ASBESTOS (40 CFR 122.26(c)(1)(i)(E)(4) and 40 CFR 122.21(g)(7)(vi)(B) and (vii))[1]

List each pollutant shown in Exhibits 2F–2, 2F–3, and 2F–4 that you know or have reason to believe is present. Complete one table for each outfall. See the instructions for additional details and requirements.

Pollutant and CAS Number (if available)	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Number of Storm Events Sampled	Source of Information (new source/new dischargers only; use codes in instructions)
	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		
Benzene	<5 ug/L				1	
Ethyl-benzene	<5 ug/L				1	
Toluene	<5 ug/L				1	
Xylene	<15 ug/L				1	
					1	
Naphthalene	<5 ug/L				1	
					1	
Sulfur	1570 ug/L				1	

[1] Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR chapter I, subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

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EPA Identification Number	NPDES Permit Number	Facility name	Outfall Number
ALD040648834	AL0049352	Alabama Bulk Terminal Co LLC	DSN005

TABLE D. STORM EVENT INFORMATION (40 CFR 122.26(c)(1)(i)(E)(6))

Provide data for the storm event(s) that resulted in the maximum daily discharges for the flow-weighted composite sample.

Date of Storm Event	Duration of Storm Event (in hours)	Total Rainfall During Storm Event (in inches)	Number of Hours Between Beginning of Storm Measured and End of Previous Measurable Rain Event	Maximum Flow Rate During Rain Event (in gpm or specify units)	Total Flow from Rain Event (in gallons or specify units)
10/28/2021	7	3.19		80	33748

Provide a description of the method of flow measurement or estimate.

The total discharge amount was estimated by calculating the volume of rain collected by the secondary containment area and multiplying the volume by the runoff coefficient. All stormwater from the facility is diverted to diked containment areas. A grab sample was collected for analysis from the containment area during the listed rain event.

EPA Identification Number	NPDES Permit Number	Facility Name	Form Approved 03/05/19
ALD040648834	AL0049352	Alabama Bulk Terminal Co LLC	OMB No. 2040-0004

Form 2F NPDES

EPA

U.S Environmental Protection Agency
Application for NPDES Permit to Discharge Wastewater

STORMWATER DISCHARGES ASSOCIATED WITH INDUSTRIAL ACTIVITY

SECTION 1. OUTFALL LOCATION (40 CFR 122.21(g)(1))

Outfall Location

1.1 Provide information on each of the facility's outfalls in the table below

Outfall Number	Receiving Water Name	Latitude	Longitude
DSN007	Mobile River	30° 41′ 50″ N	88° 2′ 6″ W
DSN008	Mobile River	30° 41′ 48″ N	88° 2′ 5″ W
DSN009	Mobile River	30° 41′ 45″ N	88° 2′ 5″ W
		° ′ ″	° ′ ″
		° ′ ″	° ′ ″
		° ′ ″	° ′ ″

SECTION 2. IMPROVEMENTS (40 CFR 122.21(g)(6))

Improvements

2.1 Are you presently required by any federal, state, or local authority to meet an implementation schedule for constructing, upgrading, or operating wastewater treatment equipment or practices or any other environmental programs that could affect the discharges described in this application?

☐ Yes ☑ No → SKIP to Section 3.

2.2 Briefly identify each applicable project in the table below.

Brief Identification and Description of Project	Affected Outfalls (list outfall numbers)	Source(s) of Discharge	Final Compliance Dates	
			Required	Projected

2.3 Have you attached sheets describing any additional water pollution control programs (or other environmental projects that may affect your discharges) that you now have underway or planned? (Optional Item)

☐ Yes ☐ No

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SECTION 3. SITE DRAINAGE MAP (40 CFR 122.26(c)(1)(i)(A))

Site Drainage Map

3.1 Have you attached a site drainage map containing all required information to this application? (See instructions for specific guidance.)

☑ Yes ☐ No

SECTION 4. POLLUTANT SOURCES (40 CFR 122.26(c)(1)(i)(B))

Pollutant Sources

4.1 Provide information on the facility's pollutant sources in the table below.

Outfall Number	Impervious Surface Area (within a mile radius of the facility)		Total Surface Area Drained (within a mile radius of the facility)	
DSN007	2.0	*specify units* Acres	4.06	*specify units* Acres
DSN008	0.1	*specify units* Acres	2.80	*specify units* Acres
DSN009	N/A	*specify units* Acres	N/A	*specify units* Acres
		specify units		*specify units*
		specify units		*specify units*
		specify units		*specify units*

4.2 Provide a narrative description of the facility's significant material in the space below. (See instructions for content requirements.)

Stormwater from the parking and pavement surrounding the truck loading areas discharge through outfall DSN007. The paved area encompasses approximately 1.8 acres. The truck loading location is within a covered containment area that discharges through outfall DSN005. All other impervious surfaces are roofs of tanks or buidlings. Boiler and cooling water treatment chemicals are stored under roof.

The transfer/storage system is closed loop preventing any contact with stormwater. The storage system consists of above ground storage tanks with secondary containment.

4.3 Provide the location and a description of existing structural and non-structural control measures to reduce pollutants in stormwater runoff. (See instructions for specific guidance.)

Stormwater Treatment		
Outfall Number	Control Measures and Treatment	Codes from Exhibit 2F–1 (list)
DSN001-009	See attachment #3	

SECTION 5. NON STORMWATER DISCHARGES (40 CFR 122.26(c)(1)(i)(C))

Non-Stormwater Discharges

5.1 *I certify under penalty of law that the outfall(s) covered by this application have been tested or evaluated for the presence of non-stormwater discharges. Moreover, I certify that the outfalls identified as having non-stormwater discharges are described in either an accompanying NPDES Form 2C, 2D, or 2E application.*

Name (print or type first and last name)	Official title
Michael E Buckley, Sr	Operations Manager
Signature	**Date signed**
Michael E. Buckley	1/25/22

5.2 Provide the testing information requested in the table below.

Outfall Number	Description of Testing Method Used	Date(s) of Testing	Onsite Drainage Points Directly Observed During Test

SECTION 6. SIGNIFICANT LEAKS OR SPILLS (40 CFR 122.26(c)(1)(i)(D))

Significant Leaks or Spills

6.1 Describe any significant leaks or spills of toxic or hazardous pollutants in the last three years.

SECTION 7. DISCHARGE INFORMATION (40 CFR 122.26(c)(1)(i)(E))

Discharge Information

See the instructions to determine the pollutants and parameters you are required to monitor and, in turn, the tables you must complete. Not all applicants need to complete each table.

7.1 Is this a new source or new discharge?

☐ Yes ➔ See instructions regarding submission of *estimated* data. ☑ No ➔ See instructions regarding submission of *actual* data.

Tables A, B, C, and D

7.2 Have you completed Table A for each outfall?

☑ Yes ☐ No

Discharge Information Continued

7.3	Is the facility subject to an effluent limitation guideline (ELG) or effluent limitations in an NPDES permit for its process wastewater? ☐ Yes ☑ No ➔ SKIP to Item 7.5.
7.4	Have you completed Table B by providing quantitative data for those pollutants that are (1) limited either directly or indirectly in an ELG and/or (2) subject to effluent limitations in an NPDES permit for the facility's process wastewater? ☐ Yes ☑ No
7.5	Do you know or have reason to believe any pollutants in Exhibit 2F–2 are present in the discharge? ☐ Yes ☑ No ➔ SKIP to Item 7.7.
7.6	Have you listed all pollutants in Exhibit 2F–2 that you know or have reason to believe are present in the discharge and provided quantitative data or an explanation for those pollutants in Table C? ☐ Yes ☑ No
7.7	Do you qualify for a small business exemption under the criteria specified in the Instructions? ☐ Yes ➔SKIP to Item 7.18. ☑ No
7.8	Do you know or have reason to believe any pollutants in Exhibit 2F–3 are present in the discharge? ☐ Yes ☑ No ➔ SKIP to Item 7.10.
7.9	Have you listed all pollutants in Exhibit 2F–3 that you know or have reason to believe are present in the discharge in Table C? ☐ Yes ☑ No
7.10	Do you expect any of the pollutants in Exhibit 2F–3 to be discharged in concentrations of 10 ppb or greater? ☐ Yes ☑ No ➔ SKIP to Item 7.12.
7.11	Have you provided quantitative data in Table C for those pollutants in Exhibit 2F–3 that you expect to be discharged in concentrations of 10 ppb or greater? ☐ Yes ☑ No
7.12	Do you expect acrolein, acrylonitrile, 2,4-dinitrophenol, or 2-methyl-4,6-dinitrophenol to be discharged in concentrations of 100 ppb or greater? ☐ Yes ☑ No ➔ SKIP to Item 7.14.
7.13	Have you provided quantitative data in Table C for the pollutants identified in Item 7.12 that you expect to be discharged in concentrations of 100 ppb or greater? ☐ Yes ☑ No
7.14	Have you provided quantitative data or an explanation in Table C for pollutants you expect to be present in the discharge at concentrations less than 10 ppb (or less than 100 ppb for the pollutants identified in Item 7.12)? ☐ Yes ☑ No
7.15	Do you know or have reason to believe any pollutants in Exhibit 2F–4 are present in the discharge? ☐ Yes ☑ No ➔ SKIP to Item 7.17.
7.16	Have you listed pollutants in Exhibit 2F–4 that you know or believe to be present in the discharge and provided an explanation in Table C? ☐ Yes ☑ No
7.17	Have you provided information for the storm event(s) sampled in Table D? ☑ Yes ☐ No

Discharge Information Continued

Used or Manufactured Toxics

7.18 Is any pollutant listed on Exhibits 2F–2 through 2F–4 a substance or a component of a substance used or manufactured as an intermediate or final product or byproduct?

☐ Yes ☑ No ➔ SKIP to Section 8.

7.19 List the pollutants below, including TCDD if applicable.

1.	4.	7.
2.	5.	8.
3.	6.	9.

SECTION 8. BIOLOGICAL TOXICITY TESTING DATA (40 CFR 122.21(g)(11))

Biological Toxicity Testing Data

8.1 Do you have any knowledge or reason to believe that any biological test for acute or chronic toxicity has been made on any of your discharges or on a receiving water in relation to your discharge within the last three years?

☐ Yes ☑ No ➔ SKIP to Section 9.

8.2 Identify the tests and their purposes below.

Test(s)	Purpose of Test(s)	Submitted to NPDES Permitting Authority?	Date Submitted
		☐ Yes ☐ No	
		☐ Yes ☐ No	
		☐ Yes ☐ No	

SECTION 9. CONTRACT ANALYSIS INFORMATION (40 CFR 122.21(g)(12))

Contract Analysis Information

9.1 Were any of the analyses reported in Section 7 (on Tables A through C) performed by a contract laboratory or consulting firm?

☑ Yes ☐ No ➔ SKIP to Section 10.

9.2 Provide information for each contract laboratory or consulting firm below.

	Laboratory Number 1	Laboratory Number 2	Laboratory Number 3
Name of laboratory/firm	Pace Analytical Services		
Laboratory address	4320 Midmost Dr Mobile, AL 36609		
Phone number	(251) 344-9106		
Pollutant(s) analyzed			

SECTION 10. CHECKLIST AND CERTIFICATION STATEMENT (40 CFR 122.22(a) and (d))

Checklist and Certification Statement

10.1 In Column 1 below, mark the sections of Form 2F that you have completed and are submitting with your application. For each section, specify in Column 2 any attachments that you are enclosing to alert the permitting authority. Note that not all applicants are required to complete all sections or provide attachments.

Column 1	Column 2
☐ Section 1	☐ w/ attachments (e.g., responses for additional outfalls)
☐ Section 2	☐ w/ attachments
☐ Section 3	☐ w/ site drainage map
☐ Section 4	☐ w/ attachments
☐ Section 5	☐ w/ attachments
☐ Section 6	☐ w/ attachments
☐ Section 7	☐ Table A ☐ w/ small business exemption request ☐ Table B ☐ w/ analytical results as an attachment ☐ Table C ☐ Table D
☐ Section 8	☐ w/attachments
☐ Section 9	☐ w/attachments (e.g., responses for additional contact laboratories or firms)
☐ Section 10	☐

10.2 **Certification Statement**

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Name (print or type first and last name)	Official title
Michael E. Buckley, Sr	Operations Manager
Signature	**Date signed**
Michael E. Buckley	1/25/22

EPA Identification Number	NPDES Permit Number	Facility Name	Outfall Number
ALD040648834	AL0049352	Alabama Bulk Terminal Co LLC	DSN007

Form Approved 03/05/19
OMB No. 2040-0004

TABLE A. CONVENTIONAL AND NON CONVENTIONAL PARAMETERS (40 CFR 122.26(c)(1)(i)(E)(3))[1]

You must provide the results of at least one analysis for every pollutant in this table. Complete one table for each outfall. See instructions for additional details and requirements.

	Pollutant or Parameter	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Number of Storm Events Sampled	Source of Information (new source/new dischargers only; use codes in instructions)
		Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		
1.	Oil and grease	<5.1 mg/L				1	Outfall DSN007
2.	Biochemical oxygen demand (BOD_5)	3.0 mg/L				1	petroleum products
3.	Chemical oxygen demand (COD)	46 mg/L				1	storage tanks
4.	Total suspended solids (TSS)	49 mg/L				1	3, 4 and 5
5.	Total phosphorus	0.29 mg/L				1	secondary containment area
6.	Total Kjeldahl nitrogen (TKN)	0.93 mg/L				1	boiler blowdown water
7.	Total nitrogen (as N)	<0.10 mg/L				1	parking area
8.	pH (minimum)	8.3				1	
	pH (maximum)	8.3				1	

[1] Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR chapter I, subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

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EPA Identification Number	NPDES Permit Number	Facility Name	Outfall Number
ALD040648834	AL0049352	Alabama Bulk Terminal Co LLC	DSN007

Form Approved 03/05/19
OMB No. 2040-0004

TABLE B. CERTAIN CONVENTIONAL AND NON CONVENTIONAL POLLUTANTS (40 CFR 122.26(c)(1)(i)(E)(4) and 40 CFR 122.21(g)(7)(vi)(A))[1]

List each pollutant that is limited in an effluent limitation guideline (ELG) that the facility is subject to or any pollutant listed in the facility's NPDES permit for its process wastewater (if the facility is operating under an existing NPDES permit). Complete one table for each outfall. See the instructions for additional details and requirements.

Pollutant and CAS Number (if available)	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Number of Storm Events Sampled	Source of Information (new source/new dischargers only; use codes in instructions)
	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		
N/A						

[1] Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR chapter I, subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

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EPA Identification Number	NPDES Permit Number	Facility Name	Outfall Number
ALD040648834	AL0049352	Alabama Bulk Terminal Co LLC	DSN007

Form Approved 03/05/19
OMB No. 2040-0004

TABLE C. TOXIC POLLUTANTS, CERTAIN HAZARDOUS SUBSTANCES, AND ASBESTOS (40 CFR 122.26(c)(1)(i)(E)(4) and 40 CFR 122.21(g)(7)(vi)(B) and (vii))[1]

List each pollutant shown in Exhibits 2F–2, 2F–3, and 2F–4 that you know or have reason to believe is present. Complete one table for each outfall. See the instructions for additional details and requirements.

Pollutant and CAS Number (if available)	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Number of Storm Events Sampled	Source of Information (new source/new dischargers only; use codes in instructions)
	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		
Benzene	<5 ug/L				1	
Ethyl-benzene	<5 ug/L				1	
Toluene	<5 ug/L				1	
Xylene	<15 ug/L				1	
Naphthalene	<5 ug/L				1	
Sulfite	<2 mg/L				1	
Chlorine- Residual	<0.10 mg/L				1	

[1] Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR chapter I, subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

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EPA Identification Number	NPDES Permit Number	Facility name	Outfall Number
ALD040648834	AL0049352	Alabama Bulk Terminal Co LLC	DSN007

Form Approved 03/05/19
OMB No. 2040-0004

TABLE D. STORM EVENT INFORMATION (40 CFR 122.26(c)(1)(i)(E)(6))

Provide data for the storm event(s) that resulted in the maximum daily discharges for the flow-weighted composite sample.

Date of Storm Event	Duration of Storm Event (in hours)	Total Rainfall During Storm Event (in inches)	Number of Hours Between Beginning of Storm Measured and End of Previous Measurable Rain Event	Maximum Flow Rate During Rain Event (in gpm or specify units)	Total Flow from Rain Event (in gallons or specify units)
10/28/2021	7	3.19		444	186583

Provide a description of the method of flow measurement or estimate.

The total discharge amount was estimated by calculating the volume of rain collected by the secondary containment area and multiplying the volume by the runoff coefficient. All stormwater from the facility is diverted to diked containment areas. A grab sample was collected for analysis from the containment area during the listed rain event.

EPA Identification Number	NPDES Permit Number	Facility Name	Form Approved 03/05/19
ALD040648834	AL0049352	Alabama Bulk Terminal Co LLC	OMB No. 2040-0004

Form 2F NPDES

EPA

U.S Environmental Protection Agency
Application for NPDES Permit to Discharge Wastewater

STORMWATER DISCHARGES ASSOCIATED WITH INDUSTRIAL ACTIVITY

SECTION 1. OUTFALL LOCATION (40 CFR 122.21(g)(1))

Outfall Location

1.1 Provide information on each of the facility's outfalls in the table below

Outfall Number	Receiving Water Name	Latitude	Longitude
DSN007	Mobile River	30° 41′ 50″ N	88° 2′ 6″ W
DSN008	Mobile River	30° 41′ 48″ N	88° 2′ 5″ W
DSN009	Mobile River	30° 41′ 45″ N	88° 2′ 5″ W
		° ′ ″	° ′ ″
		° ′ ″	° ′ ″
		° ′ ″	° ′ ″

SECTION 2. IMPROVEMENTS (40 CFR 122.21(g)(6))

Improvements

2.1 Are you presently required by any federal, state, or local authority to meet an implementation schedule for constructing, upgrading, or operating wastewater treatment equipment or practices or any other environmental programs that could affect the discharges described in this application?

☐ Yes ☑ No ➔ SKIP to Section 3.

2.2 Briefly identify each applicable project in the table below.

Brief Identification and Description of Project	Affected Outfalls (list outfall numbers)	Source(s) of Discharge	Final Compliance Dates	
			Required	Projected

2.3 Have you attached sheets describing any additional water pollution control programs (or other environmental projects that may affect your discharges) that you now have underway or planned? (Optional Item)

☐ Yes ☑ No

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INDUSTRIAL SECTION

EPA Identification Number	NPDES Permit Number	Facility Name	Form Approved 03/05/19
ALD040648834	AL0049352	Alabama Bulk Terminal Co LLC	OMB No. 2040-0004

SECTION 3. SITE DRAINAGE MAP (40 CFR 122.26(c)(1)(i)(A))

Site Drainage Map

3.1 Have you attached a site drainage map containing all required information to this application? (See instructions for specific guidance.)

☑ Yes ☐ No

SECTION 4. POLLUTANT SOURCES (40 CFR 122.26(c)(1)(i)(B))

Pollutant Sources

4.1 Provide information on the facility's pollutant sources in the table below.

Outfall Number	Impervious Surface Area (within a mile radius of the facility)		Total Surface Area Drained (within a mile radius of the facility)	
DSN007	2.0	*specify units* Acres	4.06	*specify units* Acres
DSN008	0.1	*specify units* Acres	2.80	*specify units* Acres
DSN009	N/A	*specify units* Acres	N/A	*specify units* Acres
		specify units		*specify units*
		specify units		*specify units*
		specify units		*specify units*

4.2 Provide a narrative description of the facility's significant material in the space below. (See instructions for content requirements.)

Stormwater from the parking and pavement surrounding the truck loading areas discharge through outfall DSN007. The paved area encompasses approximately 1.8 acres. The truck loading location is within a covered containment area that discharges through outfall DSN005. All other impervious surfaces are roofs of tanks or buidlings. Boiler and cooling water treatment chemicals are stored under roof.

The transfer/storage system is closed loop preventing any contact with stormwater. The storage system consists of above ground storage tanks with secondary containment.

4.3 Provide the location and a description of existing structural and non-structural control measures to reduce pollutants in stormwater runoff. (See instructions for specific guidance.)

Stormwater Treatment		
Outfall Number	Control Measures and Treatment	Codes from Exhibit 2F–1 (list)
DSN001-009	See attachment #3	

SECTION 5. NON STORMWATER DISCHARGES (40 CFR 122.26(c)(1)(i)(C))

Non-Stormwater Discharges

5.1 *I certify under penalty of law that the outfall(s) covered by this application have been tested or evaluated for the presence of non-stormwater discharges. Moreover, I certify that the outfalls identified as having non-stormwater discharges are described in either an accompanying NPDES Form 2C, 2D, or 2E application.*

Name (print or type first and last name)	Official title
Michael E. Buckley, Sr.	Operations Manager
Signature	**Date signed**
Michael E. Buckley	1/25/23

5.2 Provide the testing information requested in the table below.

Outfall Number	Description of Testing Method Used	Date(s) of Testing	Onsite Drainage Points Directly Observed During Test

SECTION 6. SIGNIFICANT LEAKS OR SPILLS (40 CFR 122.26(c)(1)(i)(D))

Significant Leaks or Spills

6.1 Describe any significant leaks or spills of toxic or hazardous pollutants in the last three years.

SECTION 7. DISCHARGE INFORMATION (40 CFR 122.26(c)(1)(i)(E))

Discharge Information

See the instructions to determine the pollutants and parameters you are required to monitor and, in turn, the tables you must complete. Not all applicants need to complete each table.

7.1 Is this a new source or new discharge?

☐ Yes ➔ See instructions regarding submission of *estimated* data.

☑ No ➔ See instructions regarding submission of *actual* data.

Tables A, B, C, and D

7.2 Have you completed Table A for each outfall?

☑ Yes ☐ No

Discharge Information Continued

7.3	Is the facility subject to an effluent limitation guideline (ELG) or effluent limitations in an NPDES permit for its process wastewater? ☐ Yes ☑ No ➔ SKIP to Item 7.5.
7.4	Have you completed Table B by providing quantitative data for those pollutants that are (1) limited either directly or indirectly in an ELG and/or (2) subject to effluent limitations in an NPDES permit for the facility's process wastewater? ☐ Yes ☑ No
7.5	Do you know or have reason to believe any pollutants in Exhibit 2F–2 are present in the discharge? ☐ Yes ☑ No ➔ SKIP to Item 7.7.
7.6	Have you listed all pollutants in Exhibit 2F–2 that you know or have reason to believe are present in the discharge and provided quantitative data or an explanation for those pollutants in Table C? ☐ Yes ☑ No
7.7	Do you qualify for a small business exemption under the criteria specified in the Instructions? ☐ Yes ➔SKIP to Item 7.18. ☑ No
7.8	Do you know or have reason to believe any pollutants in Exhibit 2F–3 are present in the discharge? ☐ Yes ☑ No ➔ SKIP to Item 7.10.
7.9	Have you listed all pollutants in Exhibit 2F–3 that you know or have reason to believe are present in the discharge in Table C? ☐ Yes ☑ No
7.10	Do you expect any of the pollutants in Exhibit 2F–3 to be discharged in concentrations of 10 ppb or greater? ☐ Yes ☑ No ➔ SKIP to Item 7.12.
7.11	Have you provided quantitative data in Table C for those pollutants in Exhibit 2F–3 that you expect to be discharged in concentrations of 10 ppb or greater? ☐ Yes ☑ No
7.12	Do you expect acrolein, acrylonitrile, 2,4-dinitrophenol, or 2-methyl-4,6-dinitrophenol to be discharged in concentrations of 100 ppb or greater? ☐ Yes ☑ No ➔ SKIP to Item 7.14.
7.13	Have you provided quantitative data in Table C for the pollutants identified in Item 7.12 that you expect to be discharged in concentrations of 100 ppb or greater? ☐ Yes ☑ No
7.14	Have you provided quantitative data or an explanation in Table C for pollutants you expect to be present in the discharge at concentrations less than 10 ppb (or less than 100 ppb for the pollutants identified in Item 7.12)? ☐ Yes ☑ No
7.15	Do you know or have reason to believe any pollutants in Exhibit 2F–4 are present in the discharge? ☐ Yes ☑ No ➔ SKIP to Item 7.17.
7.16	Have you listed pollutants in Exhibit 2F–4 that you know or believe to be present in the discharge and provided an explanation in Table C? ☐ Yes ☑ No
7.17	Have you provided information for the storm event(s) sampled in Table D? ☑ Yes ☐ No

Discharge Information Continued

Used or Manufactured Toxics

7.18 Is any pollutant listed on Exhibits 2F–2 through 2F–4 a substance or a component of a substance used or manufactured as an intermediate or final product or byproduct?

☐ Yes ☑ No ➔ SKIP to Section 8.

7.19 List the pollutants below, including TCDD if applicable.

1.	4.	7.
2.	5.	8.
3.	6.	9.

SECTION 8. BIOLOGICAL TOXICITY TESTING DATA (40 CFR 122.21(g)(11))

Biological Toxicity Testing Data

8.1 Do you have any knowledge or reason to believe that any biological test for acute or chronic toxicity has been made on any of your discharges or on a receiving water in relation to your discharge within the last three years?

☐ Yes ☑ No ➔ SKIP to Section 9.

8.2 Identify the tests and their purposes below.

Test(s)	Purpose of Test(s)	Submitted to NPDES Permitting Authority?	Date Submitted
		☐ Yes ☐ No	
		☐ Yes ☐ No	
		☐ Yes ☐ No	

SECTION 9. CONTRACT ANALYSIS INFORMATION (40 CFR 122.21(g)(12))

Contract Analysis Information

9.1 Were any of the analyses reported in Section 7 (on Tables A through C) performed by a contract laboratory or consulting firm?

☑ Yes ☐ No ➔ SKIP to Section 10.

9.2 Provide information for each contract laboratory or consulting firm below.

	Laboratory Number 1	Laboratory Number 2	Laboratory Number 3
Name of laboratory/firm	Pace Analytical Services		
Laboratory address	4320 Midmost Dr Mobile, AL 36609		
Phone number	(251) 344-9106		
Pollutant(s) analyzed			

SECTION 10. CHECKLIST AND CERTIFICATION STATEMENT (40 CFR 122.22(a) and (d))

Checklist and Certification Statement

10.1 In Column 1 below, mark the sections of Form 2F that you have completed and are submitting with your application. For each section, specify in Column 2 any attachments that you are enclosing to alert the permitting authority. Note that not all applicants are required to complete all sections or provide attachments.

Column 1	Column 2
☐ Section 1	☐ w/ attachments (e.g., responses for additional outfalls)
☐ Section 2	☐ w/ attachments
☐ Section 3	☐ w/ site drainage map
☐ Section 4	☐ w/ attachments
☐ Section 5	☐ w/ attachments
☐ Section 6	☐ w/ attachments
☐ Section 7	☐ Table A ☐ w/ small business exemption request ☐ Table B ☐ w/ analytical results as an attachment ☐ Table C ☐ Table D
☐ Section 8	☐ w/attachments
☐ Section 9	☐ w/attachments (e.g., responses for additional contact laboratories or firms)
☐ Section 10	☐

10.2 **Certification Statement**

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Name (print or type first and last name)	Official title
Michael E Buckley, Sr.	Operations Manager
Signature	**Date signed**
Michael E. Buckley	1/25/20

EPA Identification Number	NPDES Permit Number	Facility Name	Outfall Number
ALD040648834	AL0049352	Alabama Bulk Terminal Co LLC	DSN009

Form Approved 03/05/19
OMB No. 2040-0004

TABLE A. CONVENTIONAL AND NON CONVENTIONAL PARAMETERS (40 CFR 122.26(c)(1)(i)(E)(3))[1]

You must provide the results of at least one analysis for every pollutant in this table. Complete one table for each outfall. See instructions for additional details and requirements.

	Pollutant or Parameter	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Number of Storm Events Sampled	Source of Information (new source/new dischargers only; use codes in instructions)
		Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		
1.	Oil and grease	<5.1 mg/L				1	Outfall DSN009
2.	Biochemical oxygen demand (BOD_5)	<6 mg/L				1	Non-process
3.	Chemical oxygen demand (COD)	46 mg/L				1	Non-contact steam
4.	Total suspended solids (TSS)	4 mg/L				1	condensate from
5.	Total phosphorus						heating vessels
6.	Total Kjeldahl nitrogen (TKN)						
7.	Total nitrogen (as N)	0.12 mg/L				1	
8.	pH (minimum)	8.1				1	
	pH (maximum)	8.1				1	

[1] Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR chapter I, subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

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EPA Identification Number	NPDES Permit Number	Facility Name	Outfall Number
ALD040648834	AL0049352	Alabama Bulk Terminal Co LLC	DSN009

Form Approved 03/05/19
OMB No. 2040-0004

TABLE B. CERTAIN CONVENTIONAL AND NON CONVENTIONAL POLLUTANTS (40 CFR 122.26(c)(1)(i)(E)(4) and 40 CFR 122.21(g)(7)(vi)(A))[1]

List each pollutant that is limited in an effluent limitation guideline (ELG) that the facility is subject to or any pollutant listed in the facility's NPDES permit for its process wastewater (if the facility is operating under an existing NPDES permit). Complete one table for each outfall. See the instructions for additional details and requirements.

Pollutant and CAS Number (if available)	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Number of Storm Events Sampled	Source of Information (new source/new dischargers only; use codes in instructions)
	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		
N/A						

[1] Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR chapter I, subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

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EPA Identification Number	NPDES Permit Number	Facility Name	Outfall Number
ALD040648834	AL0049352	Alabama Bulk Terminal Co LLC	DSN009

Form Approved 03/05/19
OMB No. 2040-0004

TABLE C. TOXIC POLLUTANTS, CERTAIN HAZARDOUS SUBSTANCES, AND ASBESTOS (40 CFR 122.26(c)(1)(i)(E)(4) and 40 CFR 122.21(g)(7)(vi)(B) and (vii))[1]

List each pollutant shown in Exhibits 2F–2, 2F–3, and 2F–4 that you know or have reason to believe is present. Complete one table for each outfall. See the instructions for additional details and requirements.

Pollutant and CAS Number (if available)	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Number of Storm Events Sampled	Source of Information (new source/new dischargers only; use codes in instructions)
	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		
Chlorine- Residual	<0.5 mg/L				1	

[1] Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR chapter I, subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

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EPA Identification Number	NPDES Permit Number	Facility name	Outfall Number
ALD040648834	AL0049352	Alabama Bulk Terminal Co LLC	DSN009

Form Approved 03/05/19
OMB No. 2040-0004

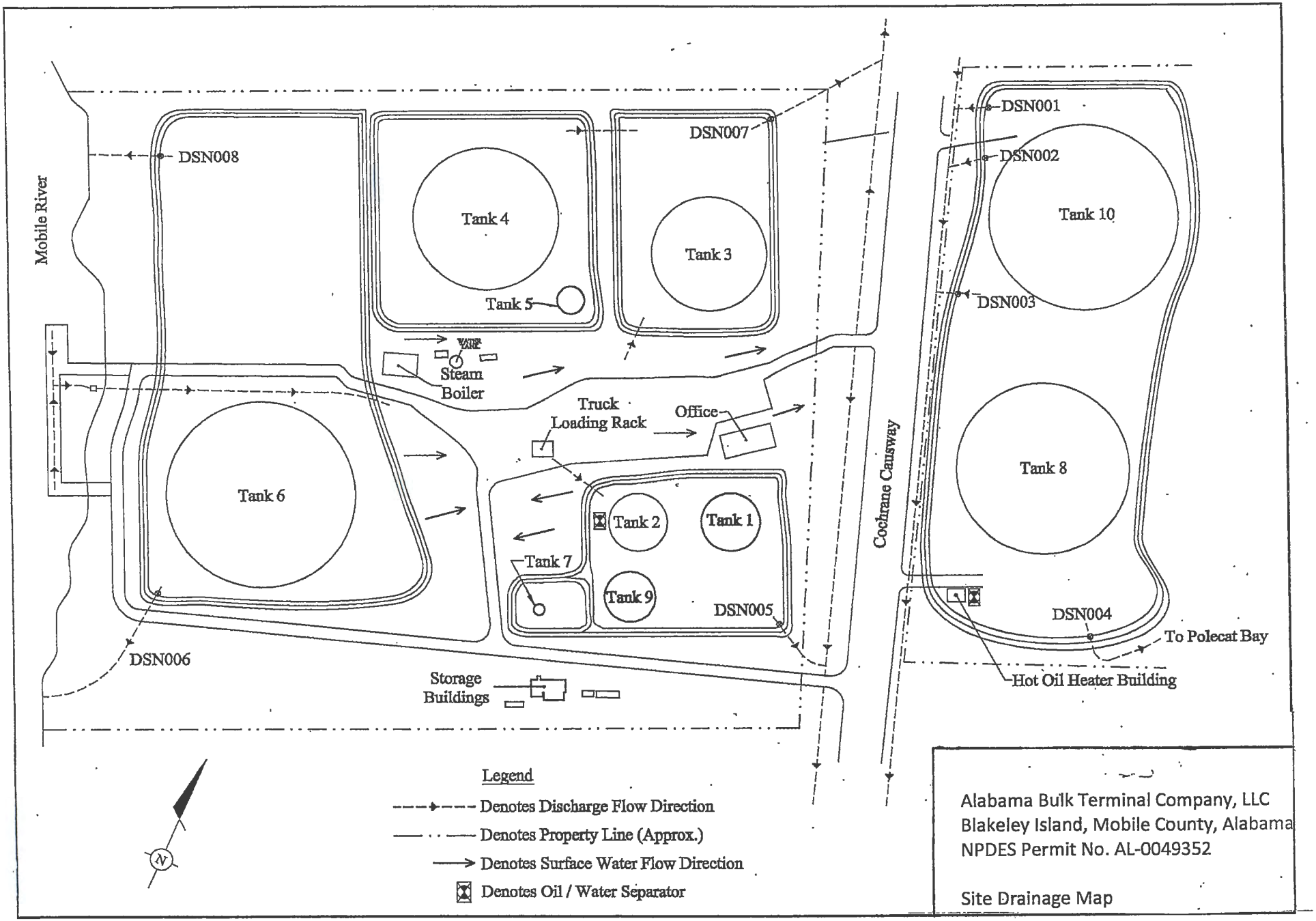
TABLE D. STORM EVENT INFORMATION (40 CFR 122.26(c)(1)(i)(E)(6))

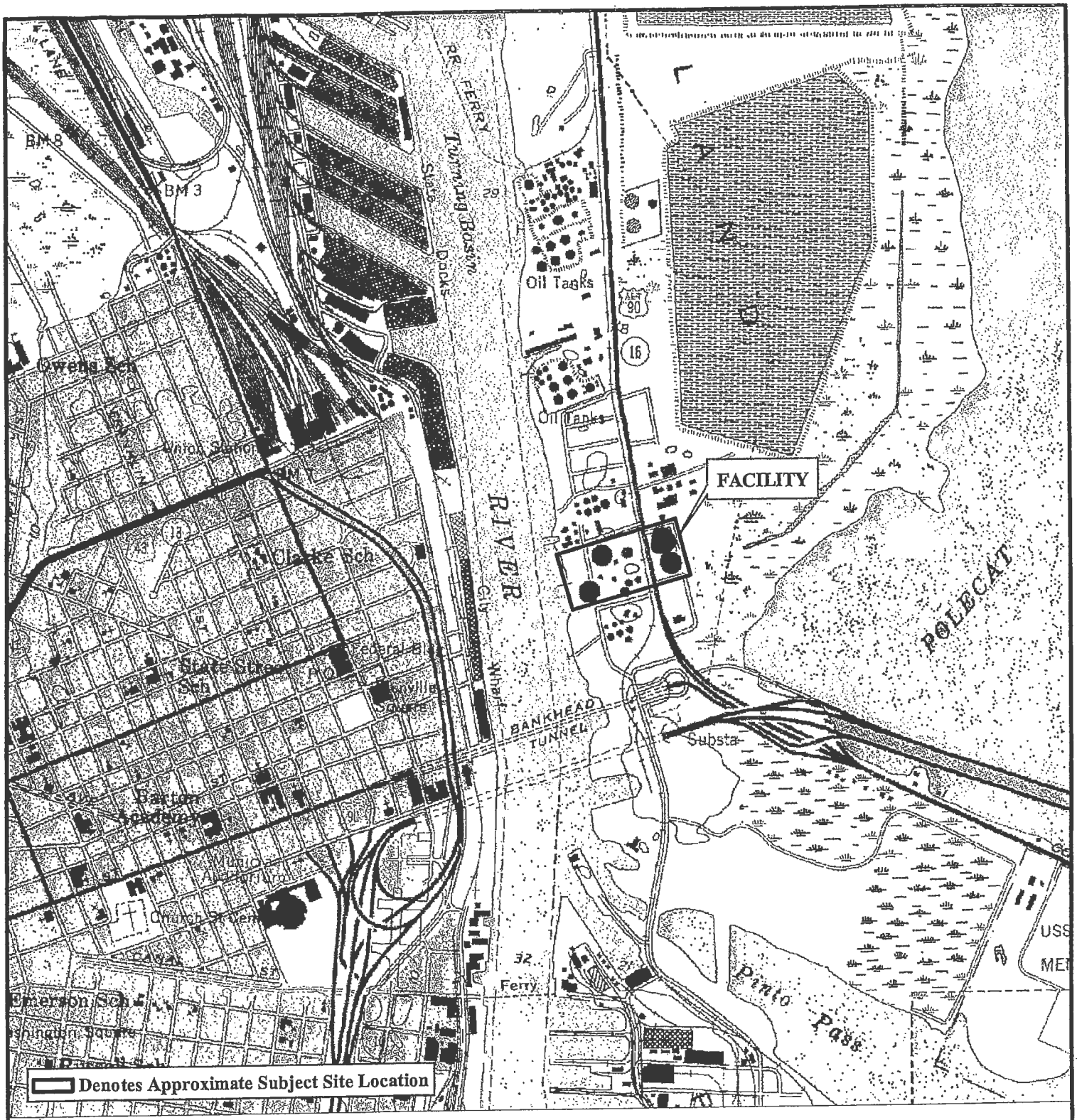
Provide data for the storm event(s) that resulted in the maximum daily discharges for the flow-weighted composite sample.

Date of Storm Event	Duration of Storm Event (in hours)	Total Rainfall During Storm Event (in inches)	Number of Hours Between Beginning of Storm Measured and End of Previous Measurable Rain Event	Maximum Flow Rate During Rain Event (in gpm or specify units)	Total Flow from Rain Event (in gallons or specify units)
10/28/2021	N/A	N/A		N/A	

Provide a description of the method of flow measurement or estimate.

The discharge from this outfall is not generated from rainfall but rather steam condensate from the heating of barges.

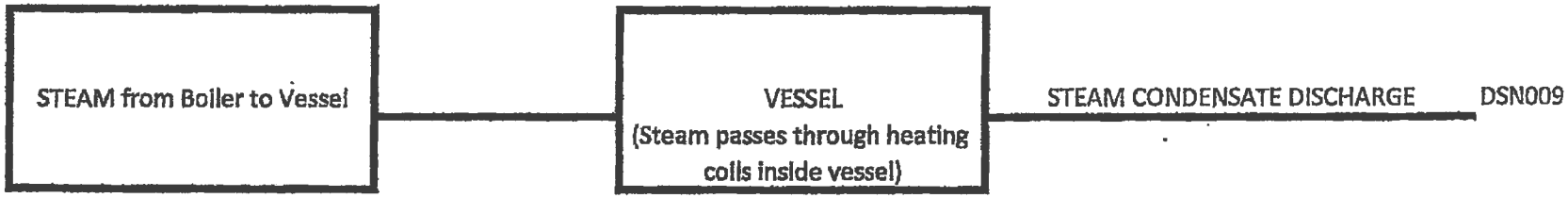

Mobile River
DSN008
DSN007
Tank 4
Tank 3
Tank 5
Steam Boiler
Truck Loading Rack
Office
Tank 6
Tank 2
Tank 1
Tank 7
Tank 9
DSN005
DSN006
Storage Buildings
Cochrane Causway
DSN001
DSN002
Tank 10
DSN003
Tank 8
DSN004
To Polecat Bay
Hot Oil Heater Building
N
Legend
Denotes Discharge Flow Direction
Denotes Property Line (Approx.)
Denotes Surface Water Flow Direction
Denotes Oil / Water Separator
Alabama Bulk Terminal Company, LLC
Blakeley Island, Mobile County, Alabama
NPDES Permit No. AL-0049352
Site Drainage Map



(Note: Extracted from USGS Quadrangle Mobile, Alabama, 7.5 Minute Series)

Alabama Bulk Terminal Company, LLC 195 Cochrane Causeway Mobile, Mobile County, Alabama	Site Vicinity Map

ALABAMA BULK TERMINAL COMPANY - NPDES Permit # AL0049352
Steam Condensate Discharge Flow for Outfall DSN009



ADEM Form 187 – Attachment 1

Alabama Bulk Terminal (ABT) – NPDES Permit # AL 0049352

Permit numbers for ABT and the parent corporation

Hunt Crude Oil Supply Company - General NPDES – Womack Hill – ALG340218
Hunt Crude Oil Supply Company - General NPDES – Melvin Station – ALG340219
Hunt Crude Oil Supply Company - General NPDES – Gilbertown Station – ALG340220
Hunt Crude Oil Supply Company – Air Permit – Womack Hill – 9001 101 – 0006 – X002
Hunt Crude Oil Supply Company – Air Permit – Melvin Station – 611 101 – 0007 – Z001
Hunt Crude Oil Supply Company - Air Permit – Melvin Station – 611 101 – 0007 – Z002
Hunt Crude Oil Supply Company – Air Permit – Gilbertown – 752 101 – 0011 – X001

Alabama Bulk Terminal Company – NPDES permit – AL0049352
Alabama Bulk Terminal Company – Title V Air Permit – 503-3035

SWE 35

SAFETY DATA SHEET

Revision Date: March 25, 2021

1. IDENTIFICATION OF THE PRODUCT AND THE COMPANY

Product Name:	**SWE 35**
Chemical Family:	Proprietary Mixture
Supplier:	SOUTHWEST ENGINEERS 39478 Highway 190 East Slidell, LA 70461
Telephone:	(985) 643-1117
Fax:	(985) 641-4509
Emergency Number:	(800) 424-9300 – Chemtrec

Recommended use of the chemical and restrictions on use

Recommended use:	Scale deposit and corrosion inhibitor, tracer in water treatments, micronutrient in fertilizers/food and medicine supplements, pigment agent, laboratory reagent.

2. HAZARDOUS IDENTIFICATION

GHS Classification: **Acute Toxicity—Due to Inhalation Category 4**

Signal Word: **Warning**

Pictogram:

Hazard Statements:

H302	: Harmful if swallowed

Precautionary Statements:

P261	: Avoid breathing vapors
P271	: Use only outdoors or in a well-ventilated area

Response Statements:

P304+P340	: IF INHALED: Remove person to fresh air and keep at rest in a position comfortable for breathing.
P312	: Call a POISON CENTER or doctor if you feel unwell.

Storage: : None

Disposal: : None

2. HAZARDOUS IDENTIFICATION – con't.

Potential Health Effects:

Eyes : May cause eye irritation.
Skin : May cause skin irritation after excessive contact.
Inhalation : May be harmful if inhaled. May cause respiratory tract irritation.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name: Sodium Molybdate Solution 35%

Chemical Family: Soluble Molybdenum Compounds

Chemical Formula: Na_2MoO_4

Substance	CAS-NO.	EC	Concentration (%)
Sodium Molybdate Solution 35%	7631-95-0	231-551-7	35
Water	7732-18-5	---	65

4. FIRST AID MEASURES

Eyes : Flush eyes with running water for at least fifteen minutes. Remove any contact lenses. If irritation persists, get medical aid.
Skin : Flush skin with running water for fifteen minutes. If irritation persists, get medical attention.
Ingestion : Rinse mouth out and drink a glass of water. If the product is swallowed, do not induce vomiting.
Inhalation : If safe to do so, remove individual from further exposure. Supply fresh air. If cough or other symptoms develop, call doctor/poison center immediately.
PPE first responders : Dust mask, gloves and safety goggles are highly recommended.

5. FIREFIGHTING MEASURES

Fire/Explosion Hazard : Negligible fire hazard when exposed to flame.

Extinguishing Media : Use any extinguishing media suitable for type of surrounding fire.

General Hazard : Evacuate personnel downwind in-order to avoid inhalation of irritating and/or harmful fumes and smoke.

Fire Fighting Procedures : This product is a non-flammable substance. No acute hazard.

Fire Fighting Equipment : Full protective equipment (bunker gear) and self-contained breathing apparatus (SCBA) should be used for all indoor fires and any significant outdoor fires. If possible, firefighters should control run-off water to prevent environmental contamination.

6. ACCIDENTIAL RELEASE MEASURES

Protective Gear for Personnel : Gloves and dust mask.

Spill Clean-up Procedures: : Mop up and dispose according to state, federal, and local non-hazardous waste laws and regulations. Do not let waste enter the environment.

Environmental Precaution: : Do not allow to enter sewers or ground water, or penetrate the soil.

7. HANDLING AND STORAGE

Handling : Use appropriate personal protective equipment as specified in Section 8. Handle in a well-ventilated area. Handle in a manner consistent with good industrial/manufacturing techniques and practices.

Wash hands thoroughly with soap and water after use. Remove contaminated clothing and protective equipment before entering eating areas.

Storage : Store in a cool, dry well-ventilated area. Keep containers closed when not in use. Observe all federal, state and local regulations when storing or disposing of this substance.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Limits : Soluble Molybdenum

5 mg/m^3 OSHA TWA

5 mg/m^3 ACGIH TWA

5 mg/m^3 DFG MAK TWA (total dust)

50 mg/m^3 DFG MAK 30 minimum peak, average value, 1 time/shift

Exposure Controls : **Sodium Molybdate is not classified as a hazardous substance.** High airborne dust concentrations require mechanical ventilation or a respirator mask.

Engineering Controls : Use appropriate engineering controls to minimize exposure to vapors generated via routine use. Maintain adequate ventilation of workplace and storage areas.

Personal Protective

Equipment : **Eyes and face:** Wear safety glasses with side shields or goggles when handling this material.
Skin: Wear protective clothing when handling this product to prevent prolonged skin contact.
Respiratory: Avoid breathing vapors or mist. Use NIOSH approved respiratory protection equipment when air borne exposure is excessive.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION – con't.

Work Hygienic Practices : Facilities storing or using this material should be equipped with emergency eyewash, and a safety shower. Good personal hygiene practices should always be followed.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance/Color	: Clear, colorless Liquid
Odor	: Odorless
Odor threshold	: Not applicable
Flash Point	: Not applicable
Evaporation Rate	: Not applicable at ambient conditions
Lower Explosive Limit	: Not explosive
Upper Explosive Limit	: Not explosive
Auto-ignition Temp	: Not applicable
Decomposition Temp	: 100°C
Vapor Pressure	: Negligible
Vapor Density	: Not applicable
Partition Coefficient	: Not applicable
Solubility	: Soluble in water (840 g/L at 20°C)
pH (neat)	: 8.5 - 10.0
Melting Point	: 103°C
Freezing Point	: **-5°C**
Boiling Range	: Not applicable
Molecular Weight	: 241.95
Flammability	: Not flammable
Relative Density	: 1.377 – 1.386 at 24°C
VOC %	: Not applicable

10. STABILITY & REACTIVITY

Stability : The product is stable under normal ambient conditions of temperature and pressure.

Hazardous Decomposition Products : Thermal decomposition may include toxic sodium oxide.

Incompatible Materials : None identified.

10. STABILITY & REACTIVITY – con't.

Conditions to Avoid : Avoid exposure to extreme temperatures, contact with incompatible chemicals, uncontrolled contact with accelerants. Sodium Molybdate will explode on contact with molten magnesium. Its reaction with hot potassium, sodium, or lithium is incandescent. It is incompatible with oxidizing agents and alkali metals. Sodium Molybdate with will violently react with interhalogens (e.g., bromine pentafluoride; chlorine trifluoride).

11. TOXICOLOGICAL INFORMATION

Toxicity Data : LD_{50} oral, rat 4000 mg/kg

For Sodium LD_{50} dermal, rat >2,000 mg/kg

Molybdate LD_{50} intraperitoneal, rat 576 mg/kg

Dihydrate LD_{50} intraperitoneal, mouse 303 mg/kg LC_{50} inhalation, rat, 4h, 2080 mg/m^3

Carcinogen Status : None

Acute Toxicity Level : Low acute toxicity by ingestion. Irritant, gastrointestinal.

Target Organs : Lungs, spleen, heart.

Medical Conditions Aggravated by Exposure : Blood system problems, bone, joint or tooth problems, respiratory problems.

Mutagenic Data : Change inhibition capacity - Escherichia coli 16 mmol/L; sex chromosome Loss and non-disjunction - Saccharomyces cerevisae 80 mmol/L

Reproductive Effects Data : 16474 ug/kg intratesticular - mouse TDLo 1 day male.

Additional Data : The levels of copper, sulfur and zinc in the diet may have an effect on the toxicity.

Health Effects:

INHALATION
Acute Exposure: May cause respiratory tract irritation, coughing and chest discomfort.
Chronic Exposure: Chronic exposure of workmen in a molybdenum-copper plant produced liver dysfunction with hyperbilirubinemia. Similar hepatotoxic effects were found in animals given molybdenum salts.

SKIN CONTACT
Acute Exposure: Brief contact with dry skin is unlikely to cause irritation. On wet skin, irritation and a difficult to heal rash may occur. Primary irritation which appeared after 24 hours and cleared up after 72 hours has been reported in animals.
Chronic Exposure: Prolonged contact with dry skin may cause irritation. Among chemists handling 4 molybdenum and tungsten solutions, there was a high incidence of gout.

11. TOXICOLOGICAL INFORMATION – con't.

EYE CONTACT
Acute Exposure: May cause irritation. A 20% solution applied to animal eyes caused conjunctivitis with discharge, but no irritation to the cornea and iris.
Chronic Exposure: No data available.

INGESTION
Acute Exposure: Large doses may cause cramping, vomiting and hypertension. With lethal doses of molybdenum compounds, death was preceded by lethargy and coma.
Chronic Exposure: Chronic feeding to rabbits at dietary levels of 0.1% or higher was uniformly fatal within a few weeks. There is a correlation between the molybdenum content in food and the incidence of gout, uricemia and xanthine oxidase activity. Signs of molybdenum poisoning include loss of appetite, listlessness, diarrhea and reduced growth rate. Animals on high dietary levels of molybdenum showed anemia and deformities of the joints of the extremities.

12. ECOLOGICAL INFORMATION

Sodium Molybdate is used as a micronutrient for plants and animals. Excess molybdenum in some animals may result in a molybdenum induced copper deficiency known as molybdenosis. A lack of molybdenum in humans is known to contribute to gastro-intestinal cancers. A healthy balance of copper and molybdenum in a diet includes approximately 30% more Copper than Molybdeum.

All work practices must be aimed at eliminating environmental contamination.

ERMA Classifications : 61.E

Terrestrial Ecotoxicity : This material may be harmful or fatal to contaminated plants or animals, especially if large volumes are released into the environments.

Aquatic Ecotoxicity : >79.8 mg/L 96 hour LC50 (Mortality) striped bass (Morone saxatilis).

Invertebrate Toxicity : 2650 mg/L 96 week EC50 (Immobilization) amphipod (Crangonyx pseudogracilis).

Algal Toxicity : 960 mg/L 48 week (Cytogenetic) flagellate euglenoid (Euglena gracilis).

Reptile Toxicity : 0.96 mg/L 7 day LC50 (Mortality) narrow mouthed frog (Microhyla carolinensis).

Mobility in Soil : No data available.

13. DISPOSAL CONSIDERATIONS

Disposal Method : Dispose of waste at an appropriate waste disposal facility according to current applicable laws and regulations.

Product Disposal : Recycle or reuse whenever possible. Uncontaminated waste may be returned to the manufacturer.
Dispose of any contaminated waste product as non-hazardous waste, unless contamination is hazardous in nature.

Packaging Disposal : Dispose of at a supervised incineration facility or an appropriate waste disposal facility.

14. TRANSPORTATION INFORMATION

DOT

Shipping Name : Not D.O.T regulated

Hazard Class : Not Dangerous for Transport

UN Number : None

15. REGULATORY INFORMATION

U.S. Federal Regulations:

TSCA Inventory Status : All components of this product are listed on the TSCA inventory.

TSCA 12b Export Notification : Not listed.

EINECS listed : 231-551-7

CERCLA Section 103 : No

SARA TITLE III (EPCRA) Section 302/304: This product was not found to be on the hazardous chemicals list.

SARA TITLE III (EPCRA) Section 311/312: This product was not found to be on the acute hazard, chronic hazard, fire hazard, or reactivity hazard chemicals lists.

California Proposition 65 : This product is not listed.

OSHA process Safety (29CFR1910.119) : This product is not listed.

Canadian Domestic Substance List : Listed

WHMIS : Non-controllable

16. OTHER INFORMATION

Revision Date: March 25, 2021

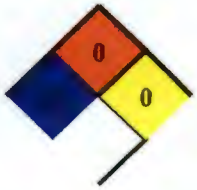
HMIS Rating

HEALTH	1
FLAMMABILITY	0
PHYSICAL HAZARD	0
PERSONAL PROTECTION	D

HMIS Key

HEALTH	1 – Can cause irritation or minor reversible injury
FLAMMABILITY	0 – Will not burn
PHYSICAL HAZARD	0 – Product stable under ambient temperature and condition
PERSONAL PROTECTION	PERSONAL PROTECTON D – Face shield, gloves and apron

NFPA Rating



NFPA Key

HEALTH	1 – Can cause significant irritation
FLAMMABILITY	0 – Will not burn
REACTIVITY	0 – Normally stable
SPECIFIC HAZARD	None

The information herein is presented in good faith and believed to be correct as of the date hereof. However, Southwest Engineers makes no representation as to the completeness and accuracy thereof. Users must make their own determination as to the suitability of the product for their purposes prior to use.

No representations or warranties, either expressed or implied, of merchantability, fitness for a particular purpose or of any other nature with respect to the product or to the information herein is made. Southwest Engineers shall in no event be responsible for any damages of whatsoever nature directly or indirectly resulting from the publication or use or reliance upon information contained herein.

FOR FURTHER INFORMATION CONTACT:

SOUTHWEST ENGINEERS
Post Office Box 2499
Slidell, LA 70459-2499
Telephone: (800) 878-7445 or (985) 643-1117
Fax: (985) 641-4509

SWE 5044

SAFETY DATA SHEET

Revision Date: October 15, 2019

1. IDENTIFICATION OF THE PRODUCT AND THE COMPANY

Product Name:	**SWE 5044**
Chemical Family:	Proprietary Mixture
Supplier:	SOUTHWEST ENGINEERS 39478 Highway 190 East Slidell, LA 70461
Telephone:	(985) 643-1117
Fax:	(985) 641-4509
Emergency Number:	(800) 424-9300 – Chemtrec

Nonfood Compounds
Product Category: G6
NSF Reg. No.: 134296

Recommended use of the chemical and restrictions on use
Recommended use: Oxygen Scavenger & pH control

2. HAZARDOUS IDENTIFICATION

Hazard classification
This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Corrosive to metals (Category 1)
Skin corrosion (Category 1)
Serious Eye damage (Category 1)

Label elements
Hazard pictograms

Signal word: **Danger!**

Hazards
May be corrosive to metals.
Causes severe skin burns and eye damage.
Causes serious eye damage.

2. HAZARDOUS IDENTIFICATION – con't.

Precautionary statement(s)

Prevention
Keep only in original container.
Wash contact area thoroughly after handling.
Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/ physician.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician.
Wash contaminated clothing before reuse.
Absorb spillage to prevent material damage.

STORAGE
Store locked up.
Store in corrosive resistant container.

DISPOSAL
Dispose of contents/ container to an approved waste disposal plant.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture

Hazardous Components

Chemical Name	CAS-NO.	Concentration (%)
Sodium Metabisulfite	7681-57-4	Proprietary
Potassium Hydroxide	1310-58-3	Proprietary

4. FIRST AID MEASURES

Description of first aid measures

General advice: Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

Inhalation: Remove from exposure to fresh air. Seek medical attention in severe cases or if recovery is not rapid.

Skin contact: Wash with soap and drench with water. Remove contaminated clothing.

Eye contact: Irrigate with water until no evidence of chemical remains. Obtain medical attention.

Ingestion: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

5. FIREFIGHTING MEASURES

Flammability:	Not Flammable or combustible
Extinguishing Media:	Dry Powder, CO2, foam
Hazardous Products:	Sulfur and Potassium oxides will form if exposed to flame.
Fire-Fighting Instructions:	Do not release runoff from fire control methods to sewers or waterways.
Fire-Fighting Equipment:	Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full face piece operated in pressure-demand or positive-pressure mode.

6. ACCIDENTIAL RELEASE MEASURES

Spill / Leak Procedures:	Wear appropriate PPE - See Section 8.
Small Spills / Leaks:	Soak up with inert absorbent material and dispose of as hazardous waste. Keep in suitable, closed containers for disposal.
Large Spills / Leaks:	Large spills should be handled according to a predetermined plan.
Containment:	For large spills, dike far ahead of contaminated runoff for later disposal

7. HANDLING AND STORAGE

Handling Precautions:	Avoid contact with product. Do not breathe dust or vapor.
Storage Requirements:	Store in areas, away from heat and moisture and protect from physical damage. Segregate from acids and oxidizers.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure limits are listed below, if they exist.

Components	Type of listing	Permissible concentration	Basis
Sodium Metabisulphite	TWA	5.0 mg/m3	USA. NIOSH Recommended Exposure Limits
Potassium Hydroxide	C	2.0 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
	C	2.0 mg/m3	USA. NIOSH Recommended Exposure Limits

Ventilation:

Provide general or local exhaust ventilation systems to maintain airborne concentrations below OSHA limits.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION – con't.

Respiratory Protection:
Follow OSHA respirator regulations (29 CFR 1910.134) and if necessary, wear a MSHA/NIOSH-approved respirator. Select respirator based on its suitability to provide adequate worker protection for given working conditions, level of airborne contamination, and presence of sufficient oxygen. For emergency or on routine operations wear a SCBA. **Warning! Air purifying respirators do not protect workers in oxygen deficient atmospheres.**

Protective Clothing/Equipment:
Wear protective gloves, boots, and clothing when necessary to prevent excessive skin contact. Wear protective eyeglasses or goggles, per OSHA eye and face protection regulations (29 CFR 1910.133).

Safety Stations:
Make emergency eyewash stations, sowers, and washing facilities available in the work area.

Contaminated Equipment:
Remove this material from personal protective equipment as needed.

Comments:
Do not eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before food or beverage consumption.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	
Physical state	liquid
Color	brown
Odor	No test data available
Odor Threshold	No test data available
pH	No test data available
Melting point/range	No test data available
Freezing point	<32°F
Boiling point (760 mmHg)	>212°F
Flash point	No test data available
Evaporation Rate (Butyl Acetate = 1)	No test data available
Flammability (solid, gas)	Not applicable to liquids
Lower explosion limit	No test data available
Upper explosion limit	No test data available
Vapor Pressure	No test data available
Relative Vapor Density (air = 1)	No test data available
Relative Density (water = 1)	1.31 ± 0.01
Solubility in water	Complete
Partition coefficient	No test data available

9. PHYSICAL AND CHEMICAL PROPERTIES – con't.

Auto-ignition temperature	No test data available
Decomposition temperature	No test data available
Viscosity	No test data available

10. STABILITY & REACTIVITY

Reactivity: No data available

Chemical stability: Stable under recommended storage conditions.

Possibility of hazardous reactions: No data available

Conditions to avoid: No data available

Incompatible materials: Alkaline material. Sulfur oxides will form if exposed to flame.

Hazardous decomposition products: No data available

11. TOXICOLOGICAL INFORMATION

Toxicological information on this product or its components appear in this section when such data is available.

Acute toxicity

Acute toxicity
No data available

Inhalation
No data available

Dermal
No data available

Skin corrosion/irritation
No data available

Serious eye damage/eye irritation
No data available

Respiratory or skin sensitization
No data available

Germ cell mutagenicity
No data available

Carcinogenicity
No data available

Reproductive toxicity
No data available

11. TOXICOLOGICAL INFORMATION – con't.

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

12. ECOLOGICAL INFORMATION

Ecotoxicological information on this product or its components appear in this section when such data is available.

Ecotoxicity
Toxicity
No data available

Persistence and degradability
No data available

Bioaccumulative potential
No data available

Mobility in soil
No data available

Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

Other adverse effects
An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator.

14. TRANSPORTATION INFORMATION

DOT

UN Number:	UN3266
Proper Shipping Name:	Corrosive liquid, basic, inorganic, n.o.s. (Potassium hydroxide, solution)
Hazard Class:	8
Packing Group:	III
Label Required:	CORROSIVE

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

OSHA Hazard Communication Standard
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 302
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312
Acute Health Hazard

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)
This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

Massachusetts Right To Know Components
Potassium hydroxide CAS-No. 1310-58-3 Revision Date 2007-03-01

Pennsylvania Right To Know Components
Potassium hydroxide CAS-No. 1310-58-3 Revision Date 2007-03-01

New Jersey Right To Know Components
Potassium hydroxide CAS-No. 1310-58-3 Revision Date 2007-03-01

16. OTHER INFORMATION

Revision Date: October 15, 2019

Hazard Ratings:	HMIS	NFPA	
Health =	1	1	0 = Least
Fire =	0	0	1 = Slight
Reactivity =	1	1	2 = Moderate
			3 = High
			4 = Extreme

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No representations or warranties, either expressed or implied, of merchantability, fitness for a particular purpose or of any other nature with respect to the product or to the information herein is made. Southwest Engineers shall in no event be responsible for any damages of whatsoever nature directly or indirectly resulting from the publication or use or reliance upon information contained herein.

FOR FURTHER INFORMATION CONTACT:

SOUTHWEST ENGINEERS
Post Office Box 2499
Slidell, LA 70459-2499
Telephone: (800) 878-7445 or (985) 643-1117
Fax: (985) 641-4509

SWE 5214

SAFETY DATA SHEET

Revision Date: October 15, 2019

1. IDENTIFICATION OF THE PRODUCT AND THE COMPANY

Product Name:	**SWE 5214**
Chemical Family:	Proprietary Mixture
Supplier:	SOUTHWEST ENGINEERS 39478 Highway 190 East Slidell, LA 70461
Telephone:	(985) 643-1117
Fax:	(985) 641-4509
Emergency Number:	(800) 424-9300 – Chemtrec

Nonfood Compounds
Product Category: G6
NSF Reg. No.: 134304

Recommended use of the chemical and restrictions on use
Recommended use: general water treatment

2. HAZARDOUS IDENTIFICATION

Hazard classification
This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Skin Corrosion (Category 1)
Serious Eye Damage (Category 1)

Label elements
Hazard pictograms

Signal word: **WARNING!**
Hazards
Causes sever skin burns and eye damage.
Causes serious eye damage.

2. HAZARDOUS IDENTIFICATION – con't.

Precautionary statement(s)

Prevention

Wash contact area thoroughly after handling.

Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISION CENTER or doctor.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician.

Wash contaminated clothing before reuse.

STORAGE

Store locked up.

DISPOSAL

Dispose of contents/ container to an approved waste disposal plant.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture

Hazardous Components

Chemical Name	CAS-NO.	Concentration (%)
Potassium Hydroxide	1310-58-3	Proprietary
1-Hydroxyethylidene-1,1-diphosphonic acid	2809-21-4	Proprietary

4. FIRST AID MEASURES

Description of first aid measures

General advice: Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

Inhalation: If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

Skin contact: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Consult a physician.

Eye contact: In case of eye contact Continue rinsing eyes during transport to hospital. Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

Ingestion: If swallowed Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Dry powder, water spray, alcohol-resistant foam or carbon dioxide

Special hazards: Potassium oxides

Advice for firefighters: Wear self-contained breathing apparatus for firefighting if necessary.

6. ACCIDENTIAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Wear respiratory protection. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas.

Environmental precautions: Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

Methods and materials for containment and cleaning up: Soak up with inert absorbent material and dispose of as hazardous waste. Keep in suitable, closed containers for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling: Keep out of reach of children. Do not swallow. Avoid contact with eyes. Avoid prolonged or repeated contact with skin. Wash thoroughly after handling. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Conditions for safe storage: Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Do not store near strong acids.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure limits are listed below, if they exist.

Components	Type of listing (form of exposure)	Permissible concentration	Basis
Potassium Hydroxide	C	2.000000 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
	C	2.000000 mg/m3	USA. NIOSH Recommended Exposure Limits

Exposure controls

Engineering controls: Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION – con't.

Personal protective equipment

Eye/face protection: Tightly fitting safety goggles. Faceshield (8-inch minimum). Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection: Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Body Protection Complete suit protecting against chemicals. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multipurpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	
Physical state	liquid
Color	light brown
Odor	No test data available
Odor Threshold	No test data available
pH	> 9
Melting point/range	No test data available
Freezing point	31°F
Boiling point (760 mmHg)	212°F
Flash point	No test data available
Evaporation Rate (Butyl Acetate = 1)	No test data available
Flammability (solid, gas)	Not applicable to liquids
Lower explosion limit	No test data available
Upper explosion limit	No test data available
Vapor Pressure	No test data available
Relative Vapor Density (air = 1)	No test data available
Relative Density (water = 1)	1.13 ± 0.01

9. PHYSICAL AND CHEMICAL PROPERTIES – con't.

Solubility in water	Complete
Partition coefficient	No test data available
Auto-ignition temperature	No test data available
Decomposition temperature	No test data available
Viscosity	No test data available

10. STABILITY & REACTIVITY

Reactivity: no data available

Chemical stability: Stable under recommended storage conditions.

Possibility of hazardous reactions: No data available

Conditions to avoid: No data available

Incompatible materials: Strong oxidizing agents and acids.

Hazardous decomposition products: Fumes, smoke and carbon monoxide in the case of incomplete combustion after water has evaporated.

11. TOXICOLOGICAL INFORMATION

Toxicological information on this product or its components appear in this section when such data is available.

Acute toxicity

Acute toxicity
No data available

Inhalation
No data available

Dermal
No data available

Skin corrosion/irritation
No data available

Serious eye damage/eye irritation
No data available

Respiratory or skin sensitization
No data available

Germ cell mutagenicity
No data available

11. TOXICOLOGICAL INFORMATION – con't.

Carcinogenicity
No data available

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard No data available

Additional Information
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

12. ECOLOGICAL INFORMATION

Ecotoxicological information on this product or its components appear in this section when such data is available.

Ecotoxicity
Toxicity
No data available

Persistence and degradability
No data available

Bioaccumulative potential
No data available

Mobility in soil
No data available

Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

Other adverse effects
An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Local regulations may be more stringent that Federal or State.

14. TRANSPORTATION INFORMATION

DOT

UN Number:	UN3266
Proper Shipping Name:	Corrosive liquid, basic, inorganic, n.o.s. (Potassium hydroxide)
Hazard Class:	8
Packing Group:	III
Label Required:	CORROSIVE

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

OSHA Hazard Communication Standard
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 302
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312
Acute Health Hazard

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)
This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

Massachusetts Right to Know Components
Potassium hydroxide CAS-No. 1310-58-3

Pennsylvania Right to Know Components
Potassium hydroxide CAS-No. 1310-58-3

New Jersey Right to Know Components
Potassium hydroxide CAS-No. 1310-58-3

16. OTHER INFORMATION

Revision Date: October 15, 2019

Hazard Ratings:

Health =	1	0 = Least
Fire =	0	1 = Slight
Reactivity =	0	2 = Moderate
		3 = High
		4 = Extreme

The information herein is presented in good faith and believed to be correct as of the date hereof. However, Southwest Engineers makes no representation as to the completeness and accuracy thereof. Users must make their own determination as to the suitability of the product for their purposes prior to use.

No representations or warranties, either expressed or implied, of merchantability, fitness for a particular purpose or of any other nature with respect to the product or to the information herein is made. Southwest Engineers shall in no event be responsible for any damages of whatsoever nature directly or indirectly resulting from the publication or use or reliance upon information contained herein.

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