



Alabama Department of Environmental Management
adem.alabama.gov

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NOVEMBER 28, 2022 (334) 271-7700 ■ FAX (334) 271-7950

MR KEITH GANN
EHS MANAGER
NTN BOWER CORPORATION
2086 MILITARY STREET SOUTH
HAMILTON ALABAMA 35570

RE: DRAFT PERMIT
NPDES PERMIT NUMBER AL0030988

Dear Mr. Gann:

Transmitted herein is a draft of the referenced permit.

We would appreciate your comments on the permit within **30 days** of the date of this letter. Please direct any comments of a technical or administrative nature to the undersigned.

By copy of this letter and the draft permit, we are also requesting comments within the same time frame from EPA.

Our records indicate that have utilized the Department's web-based electronic environmental (E2) reporting system for submittal of discharge monitoring reports (DMRs). The Department transitioned from the E2 Reporting System to the Alabama Environmental Permitting and Compliance System (AEPACS) for the submittal of DMRs on November 15, 2021. AEPACS is an electronic system that allows facilities to apply for and maintain permits as well as submit other required applications, registrations, and certifications. In addition, the system allows facilities to submit required compliance reports or other information to the Department. The Department has used the E2 User account information to set up a similar User Profile in AEPACS based on the following criteria:

1. The user has logged in to E2 since October 1, 2019; and
2. The E2 user account is set up using a unique email address.

E2 users that met the above criteria will only need to establish an ADEM Web Portal account (<https://prd.adem.alabama.gov/awp>) under the same email address as their E2 account to have the same permissions in AEPACS as they did in E2. They will also automatically be linked to the same facilities they were in E2.

The Alabama Department of Environmental Management encourages you to voluntarily consider pollution prevention practices and alternatives at your facility. Pollution Prevention may assist you in complying with effluent limitations, and possibly reduce or eliminate monitoring requirements.

If you have questions regarding this permit or monitoring requirements, please contact Theo Pinson by e-mail at tpinson@adem.alabama.gov or by phone at (334) 274-4202.

Sincerely,

Scott Ramsey, Chief
Industrial Section
Industrial/Municipal Branch
Water Division

Enclosure: Draft Permit

pc via website: Montgomery Field Office
EPA Region IV
U.S. Fish & Wildlife Service
AL Historical Commission
Advisory Council on Historic Preservation
Department of Conservation and Natural Resources



NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT

PERMITTEE: NTN BOWER CORPORATION

FACILITY: NTN BOWER CORPORATION
2086 MILITARY STREET SOUTH
HAMILTON, ALABAMA 35570
MARION COUNTY

PERMIT NUMBER: AL0030988

RECEIVING WATERS: DSN 001: UNNAMED TRIBUTARY TO THE BUTTAHATCHEE RIVER

In accordance with and subject to the provisions of the Federal Water Pollution Control Act, as amended, 33 U.S.C. §§1251-1388 (the "FWPCA"), the Alabama Water Pollution Control Act, as amended, Code of Alabama 1975, §§ 22-22-1 to 22-22-14 (the "AWPCA"), the Alabama Environmental Management Act, as amended, Code of Alabama 1975, §§22-22A-1 to 22-22A-17, and rules and regulations adopted thereunder, and subject further to the terms and conditions set forth in this permit, the Permittee is hereby authorized to discharge into the above-named receiving waters.

ISSUANCE DATE:

EFFECTIVE DATE:

EXPIRATION DATE:

Draft

INDUSTRIAL SECTION
NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM (NPDES) PERMIT

TABLE OF CONTENTS

PART I	DISCHARGE LIMITATIONS, CONDITIONS, AND REQUIREMENTS	1
A.	DISCHARGE LIMITATIONS AND MONITORING REQUIREMENTS	1
B.	DISCHARGE MONITORING AND RECORD KEEPING REQUIREMENTS	3
1.	Representative Sampling	3
2.	Test Procedures	3
3.	Recording of Results	3
4.	Records Retention and Production	3
5.	Monitoring Equipment and Instrumentation	4
C.	DISCHARGE REPORTING REQUIREMENTS	4
1.	Reporting of Monitoring Requirements	4
2.	Noncompliance Notification	6
D.	OTHER REPORTING AND NOTIFICATION REQUIREMENTS	7
1.	Anticipated Noncompliance	7
2.	Termination of Discharge	7
3.	Updating Information	7
4.	Duty to Provide Information	7
5.	Cooling Water and Boiler Water Additives	7
6.	Permit Issued Based On Estimated Characteristics	8
E.	SCHEDULE OF COMPLIANCE	8
PART II	OTHER REQUIREMENTS, RESPONSIBILITIES, AND DUTIES	9
A.	OPERATIONAL AND MANAGEMENT REQUIREMENTS	9
1.	Facilities Operation and Maintenance	9
2.	Best Management Practices	9
3.	Spill Prevention, Control, and Management	9
B.	OTHER RESPONSIBILITIES	9
1.	Duty to Mitigate Adverse Impacts	9
2.	Right of Entry and Inspection	9
C.	BYPASS AND UPSET	9
1.	Bypass	9
2.	Upset	10
D.	DUTY TO COMPLY WITH PERMIT, RULES, AND STATUTES	10
1.	Duty to Comply	10
2.	Removed Substances	11
3.	Loss or Failure of Treatment Facilities	11
4.	Compliance with Statutes and Rules	11
E.	PERMIT TRANSFER, MODIFICATION, SUSPENSION, REVOCATION, AND REISSUANCE	11
1.	Duty to Reapply or Notify of Intent to Cease Discharge	11
2.	Change in Discharge	11
3.	Transfer of Permit	12
4.	Permit Modification and Revocation	12
5.	Permit Termination	13
6.	Permit Suspension	13
7.	Request for Permit Action Does Not Stay Any Permit Requirement	13
F.	COMPLIANCE WITH TOXIC POLLUTANT STANDARD OR PROHIBITION	13
G.	DISCHARGE OF WASTEWATER GENERATED BY OTHERS	13
PART III	OTHER PERMIT CONDITIONS	14
A.	CIVIL AND CRIMINAL LIABILITY	14
B.	OIL AND HAZARDOUS SUBSTANCE LIABILITY	14
C.	PROPERTY AND OTHER RIGHTS	14
D.	AVAILABILITY OF REPORTS	15
E.	EXPIRATION OF PERMITS FOR NEW OR INCREASED DISCHARGES	15
F.	COMPLIANCE WITH WATER QUALITY STANDARDS	15
G.	GROUNDWATER	15
H.	DEFINITIONS	15
I.	SEVERABILITY	18
PART IV	ADDITIONAL REQUIREMENTS, CONDITIONS, AND LIMITATIONS	19
A.	BEST MANAGEMENT PRACTICES (BMP) PLAN REQUIREMENTS	19
B.	STORMWATER FLOW MEASUREMENT AND SAMPLING REQUIREMENTS	21

PART I DISCHARGE LIMITATIONS, CONDITIONS, AND REQUIREMENTS

A. DISCHARGE LIMITATIONS AND MONITORING REQUIREMENTS

DSN 001Q Non-contact cooling water and stormwater runoff associated with the manufacture of metal bearings 3/

During the period beginning on the effective date of this permit and lasting through the expiration date of this permit, the Permittee is authorized to discharge from DSN 001, which is described more fully in the Permittee's application. Such discharge shall be limited and monitored by the Permittee as specified below:

Parameter	Quantity or Loading		Units	Quality or Concentration			Units	Sample Frequency ²	Sample Type ¹	Seasonal
Temperature, Water Deg. Fahrenheit (00011)	*****	*****	*****	*****	*****	90.0 Maximum Daily	deg F	Quarterly	Grab	All Months
Effluent Gross Value										
pH (00400)	*****	*****	*****	6.0 Minimum Daily	*****	8.5 Maximum Daily	S.U.	Quarterly	Grab	All Months
Effluent Gross Value										
Oil & Grease (00556)	*****	*****	*****	*****	*****	15.0 Maximum Daily	mg/l	Quarterly	Grab	All Months
Effluent Gross Value										
Flow, In Conduit or Thru Treatment Plant (50050)	*****	(Report) Maximum Daily	MGD	*****	*****	*****	*****	Quarterly	Instantaneous	All Months
Effluent Gross Value										
Chlorine, Total Residual (50060) 4/	*****	*****	*****	*****	0.011 Monthly Average	0.019 Maximum Daily	mg/l	Quarterly	Grab	All Months
Effluent Gross Value										

THE DISCHARGE SHALL HAVE NO SHEEN, AND THERE SHALL BE NO DISCHARGE OF VISIBLE OIL, FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.

- 1/ Samples collected to comply with the monitoring requirements specified above shall be collected at the following location: At the nearest accessible location just prior to discharge and after final treatment. Unless otherwise specified, composite samples shall be time composite samples collected using automatic sampling equipment or a minimum of eight (8) equal volume grab samples collected over equal time intervals. All composite samples shall be collected for the total period of discharge not to exceed 24 hours.
- 2/ If only one sampling event occurs during a month, the sample result shall be reported on the discharge monitoring report as both the monthly average and daily maximum value for all parameters with a monthly average limitation.
- 3/ See Part IV.A for Best Management Practices (BMP) Plan Requirements.
- 4/ A measurement of Total Residual Chlorine below 0.05 mg/L shall be considered in compliance with the permit limitations and should be reported as *B on the electronic discharge monitoring report.
- 5/ Monitoring shall NOT be conducted during precipitation events. Monitoring shall be conducted to be representative of the non-contact cooling water discharges.

DSN 001S Stormwater runoff comingled with non-contact cooling water associated with the manufacture of metal bearings

During the period beginning on the effective date of this permit and lasting through the expiration date of this permit, the Permittee is authorized to discharge from DSN 001, which is described more fully in the Permittee's application. Such discharge shall be limited and monitored by the Permittee as specified below:

Parameter	Quantity or Loading		Units	Quality or Concentration			Units	Sample Frequency ²	Sample Type ¹	Seasonal
pH (00400) Effluent Gross Value	*****	*****	*****	(Report) Minimum Daily	*****	(Report) Maximum Daily	S.U.	Semi-Annually	Grab	All Months
Solids, Total Suspended (00530) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months
Oil & Grease (00556) Effluent Gross Value	*****	*****	*****	*****	*****	15.0 Maximum Daily	mg/l	Semi-Annually	Grab	All Months
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	*****	(Report) Maximum Daily	MGD	*****	*****	*****	*****	Semi-Annually	Estimate	All Months
Chemical Oxygen Demand (COD) (2) (81017) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months

**THE DISCHARGE SHALL HAVE NO SHEEN, AND THERE SHALL BE NO DISCHARGE
OF VISIBLE OIL, FLOATING SOLIDS OR VISIBLE FOAM IN OTHER THAN TRACE AMOUNTS.**

- 1/ Samples collected to comply with the monitoring requirements specified above shall be collected at the following location: At the nearest accessible location just prior to discharge and after final treatment. Unless otherwise specified, composite samples shall be time composite samples collected using automatic sampling equipment or a minimum of eight (8) equal volume grab samples collected over equal time intervals. All composite samples shall be collected for the total period of discharge not to exceed 24 hours.
- 2/ If only one sampling event occurs during a month, the sample result shall be reported on the discharge monitoring report as both the monthly average and daily maximum value for all parameters with a monthly average limitation.
- 3/ See Part IV.A for Best Management Practices (BMP) Plan Requirements.
- 4/ See Part IV.B for Stormwater Measurement and Sampling Requirements.
- 5/ Monitoring shall be conducted during a qualifying storm event in accordance with Part IV.B.

B. DISCHARGE MONITORING AND RECORD KEEPING REQUIREMENTS

1. Representative Sampling

Samples and measurements taken as required herein shall be representative of the volume and nature of the monitored discharge and shall be in accordance with the provisions of this permit.

2. Test Procedures

For the purpose of reporting and compliance, permittees shall use one of the following procedures:

- a. For parameters with an EPA established Minimum Level (ML), report the measured value if the analytical result is at or above the ML and report "0" for values below the ML. Test procedures for the analysis of pollutants shall conform to 40 CFR Part 136 and guidelines published pursuant to Section 304(h) of the FWPCA, 33 U.S.C. Section 1314(h). If more than one method for analysis of a substance is approved for use, a method having a minimum level lower than the permit limit shall be used. If the minimum level of all methods is higher than the permit limit, the method having the lowest minimum level shall be used and a report of less than the minimum level shall be reported as zero and will constitute compliance; however, should EPA approve a method with a lower minimum level during the term of this permit the permittee shall use the newly approved method.

- b. For pollutants parameters without an established ML, an interim ML may be utilized. The interim ML shall be calculated as 3.18 times the Method Detection Level (MDL) calculated pursuant to 40 CFR Part 136, Appendix B.

Permittees may develop an effluent matrix-specific ML, where an effluent matrix prevents attainment of the established ML. However, a matrix specific ML shall be based upon proper laboratory method and technique. Matrix-specific MLs must be approved by the Department, and may be developed by the permittee during permit issuance, reissuance, modification, or during compliance schedule.

In either case the measured value should be reported if the analytical result is at or above the ML and "0" reported for values below the ML.

- c. For parameters without an EPA established ML, interim ML, or matrix-specific ML, a report of less than the detection limit shall constitute compliance if the detection limit of all analytical methods is higher than the permit limit using the most sensitive EPA approved method. For the purpose of calculating a monthly average, "0" shall be used for values reported less than the detection limit.

The Minimum Level utilized for procedures A and B above shall be reported on the permittee's DMR. When an EPA approved test procedure for analysis of a pollutant does not exist, the Director shall approve the procedure to be used.

3. Recording of Results

For each measurement or sample taken pursuant to the requirements of this permit, the permittee shall record the following information:

- a. The facility name and location, point source number, date, time and exact place of sampling;
- b. The name(s) of person(s) who obtained the samples or measurements;
- c. The dates and times the analyses were performed;
- d. The name(s) of the person(s) who performed the analyses;
- e. The analytical techniques or methods used, including source of method and method number; and
- f. The results of all required analyses.

4. Records Retention and Production

The permittee shall retain records of all monitoring information, including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation, copies of all reports required by the permit, and records of all data used to complete the above reports or the application for this permit, for a period of at least three years from the date of the sample measurement, report or application. This period may be extended by request of the Director at any time. If litigation or other enforcement action, under the AWPCA and/or the FWPCA, is ongoing which involves any of the above records, the records shall be kept until the litigation is resolved. Upon the written request of the Director or his designee, the permittee shall provide the Director with a copy of any record required to be retained by this paragraph. Copies of these records shall not be submitted unless requested.

All records required to be kept for a period of three years shall be kept at the permitted facility or an alternate location approved by the Department in writing and shall be available for inspection.

5. Monitoring Equipment and Instrumentation

All equipment and instrumentation used to determine compliance with the requirements of this permit shall be installed, maintained, and calibrated in accordance with the manufacturer's instructions or, in the absence of manufacturer's instructions, in accordance with accepted practices. The permittee shall develop and maintain quality assurance procedures to ensure proper operation and maintenance of all equipment and instrumentation. The quality assurance procedures shall include the proper use, maintenance, and installation, when appropriate, of monitoring equipment at the plant site.

C. DISCHARGE REPORTING REQUIREMENTS

1. Reporting of Monitoring Requirements

- a. The permittee shall conduct the required monitoring in accordance with the following schedule:

MONITORING REQUIRED MORE FREQUENTLY THAN MONTHLY AND MONTHLY shall be conducted during the first full month following the effective date of coverage under this permit and every month thereafter.

QUARTERLY MONITORING shall be conducted at least once during each calendar quarter. Calendar quarters are the periods of January through March, April through June, July through September, and October through December. The permittee shall conduct the quarterly monitoring during the first complete calendar quarter following the effective date of this permit and is then required to monitor once during each quarter thereafter. Quarterly monitoring may be done anytime during the quarter, unless restricted elsewhere in this permit, but it should be submitted with the last DMR due for the quarter, i.e., (March, June, September and December DMR's).

SEMIANNUAL MONITORING shall be conducted at least once during the period of January through June and at least once during the period of July through December. The permittee shall conduct the semiannual monitoring during the first complete calendar semiannual period following the effective date of this permit and is then required to monitor once during each semiannual period thereafter. Semiannual monitoring may be done anytime during the semiannual period, unless restricted elsewhere in this permit, but it should be submitted with the last DMR for the month of the semiannual period, i.e. (June and December DMR's).

ANNUAL MONITORING shall be conducted at least once during the period of January through December. The permittee shall conduct the annual monitoring during the first complete calendar annual period following the effective date of this permit and is then required to monitor once during each annual period thereafter. Annual monitoring may be done anytime during the year, unless restricted elsewhere in this permit, but it should be submitted with the December DMR.

- b. The permittee shall submit discharge monitoring reports (DMRs) on the forms provided by the Department and in accordance with the following schedule:

REPORTS OF MORE FREQUENTLY THAN MONTHLY AND MONTHLY TESTING shall be submitted on a **monthly** basis. The first report is due on the **28th day of (MONTH, YEAR)**. The reports shall be submitted so that they are received by the Department no later than the 28th day of the month following the reporting period.

REPORTS OF QUARTERLY TESTING shall be submitted on a **quarterly** basis. The first report is due on the **28th day of [Month, Year]**. The reports shall be submitted so that they are received by the Department no later than the 28th day of the month following the reporting period.

REPORTS OF SEMIANNUAL TESTING shall be submitted on a semiannual basis. The reports are due on the 28th day of JANUARY and the 28th day of JULY. The reports shall be submitted so that they are received by the Department no later than the 28th day of the month following the reporting period.

REPORTS OF ANNUAL TESTING shall be submitted on an annual basis. The first report is due on the 28th day of JANUARY. The reports shall be submitted so that they are received by the Department no later than the 28th day of the month following the reporting period.

- c. Except as allowed by Provision I.C.1.c.(1) or (2), the permittee shall submit all Discharge Monitoring Reports (DMRs) required by Provision I.C.1.b electronically.

- (1) If the permittee is unable to complete the electronic submittal of DMR data due to technical problems originating with the Department's electronic system (this could include entry/submittal issues with an entire set of DMRs or individual parameters), the permittee is not relieved of their obligation to submit DMR data to the Department by the date specified in Provision I.C.1.b, unless otherwise directed by the Department.

If the Department's electronic system is down on the 28th day of the month in which the DMR is due or is down for an extended period of time, as determined by the Department, when a DMR is required to be submitted, the permittee may submit the data in an alternate manner and format acceptable to the Department. Preapproved alternate acceptable methods include faxing, e-mailing, mailing, or hand-delivery of data such that they are received by the required reporting date. Within 5 calendar days of the Department's electronic system resuming operation, the permittee shall enter the data into the Department's electronic system, unless an alternate timeframe is approved by the Department. A comment should be included on the electronic DMR submittal verifying the original submittal date (date of the fax, copy of the dated e-mail, or hand-delivery stamped date), if applicable.

- (2) The permittee may submit a request to the Department for a temporary electronic reporting waiver for DMR submittals. The waiver request should include the permit number; permittee name; facility/site name; facility address; name, address, and contact information for the responsible official or duly authorized representative; a detailed statement regarding the basis for requesting such a waiver; and the duration for which the waiver is requested. Approved electronic reporting waivers are not transferrable.

Permittees with an approved electronic reporting waiver for DMRs may submit hard copy DMRs for the period that the approved electronic reporting waiver request is effective. The permittee shall submit the Department-approved DMR forms to the address listed in Provision I.C.1.e.

- (3) If a permittee is allowed to submit a hard copy DMR, the DMR must be legible and bear an original signature. Photo and electronic copies of the signature are not acceptable and shall not satisfy the reporting requirements of this permit.
- (4) If the permittee, using approved analytical methods as specified in Provision I.B.2, monitors any discharge from a point source for a limited substance identified in Provision I.A. of this permit more frequently than required by this permit, the results of such monitoring shall be included in the calculation and reporting of values on the DMR and the increased frequency shall be indicated on the DMR.
- (5) In the event no discharge from a point source identified in Provision I.A. of this permit and described more fully in the permittee's application occurs during a monitoring period, the permittee shall report "No Discharge" for such period on the appropriate DMR.

- d. All reports and forms required to be submitted by this permit, the AWPCA and the Department's Rules, shall be electronically signed (or, if allowed by the Department, traditionally signed) by a "responsible official" of the permittee as defined in ADEM Administrative Code Rule 335-6-6-.09 or a "duly authorized representative" of such official as defined in ADEM Administrative Code Rule 335-6-6-.09 and shall bear the following certification:

"I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations."

- e. Discharge Monitoring Reports required by this permit, the AWPCA, and the Department's Rules that are being submitted in hard copy shall be addressed to:

**Alabama Department of Environmental Management
Water Division
Office of Water Services
Post Office Box 301463
Montgomery, Alabama 36130-1463**

Certified and Registered Mail containing Discharge Monitoring Reports shall be addressed to:

**Alabama Department of Environmental Management
Water Division
Office of Water Services
1400 Coliseum Boulevard
Montgomery, Alabama 36110-2400**

- f. All other correspondence and reports required to be submitted by this permit, the AWPCA, and the Department's Rules shall be addressed to:

**Alabama Department of Environmental Management
Water Division
Post Office Box 301463
Montgomery, Alabama 36130-1463**

Certified and Registered Mail shall be addressed to:

**Alabama Department of Environmental Management
Water Division
1400 Coliseum Boulevard
Montgomery, Alabama 36110-2400**

- g. If this permit is a re-issuance, then the permittee shall continue to submit DMRs in accordance with the requirements of their previous permit until such time as DMRs are due as discussed in Part I.C.1.b above.

2. Noncompliance Notification

a. 24-Hour Noncompliance Reporting

The permittee shall report to the Director, within 24-hours of becoming aware of the noncompliance, any noncompliance which may endanger health or the environment. This shall include but is not limited to the following circumstances:

- (1) does not comply with any daily minimum or maximum discharge limitation for an effluent characteristic specified in Provision I. A. of this permit which is denoted by an "(X)";
- (2) threatens human health or welfare, fish or aquatic life, or water quality standards;
- (3) does not comply with an applicable toxic pollutant effluent standard or prohibition established under Section 307(a) of the FWPCA, 33 U.S.C. Section 1317(a);
- (4) contains a quantity of a hazardous substance which has been determined may be harmful to public health or welfare under Section 311(b)(4) of the FWPCA, 33 U.S.C. Section 1321(b)(4);
- (5) exceeds any discharge limitation for an effluent characteristic as a result of an unanticipated bypass or upset; and
- (6) is an unpermitted direct or indirect discharge of a pollutant to a water of the state (unpermitted discharges properly reported to the Department under any other requirement are not required to be reported under this provision).

The permittee shall orally report the occurrence and circumstances of such discharge to the Director within 24-hours after the permittee becomes aware of the occurrence of such discharge. In addition to the oral report, the permittee shall submit to the Director or Designee a written report as provided in Part I.C.2.c no later than five (5) days after becoming aware of the occurrence of such discharge.

- b. If for any reason, the permittee's discharge does not comply with any limitation of this permit, the permittee shall submit to the Director or Designee a written report as provided in Part I.C.2.c below, such report shall be submitted with the next Discharge Monitoring Report required to be submitted by Part I.C.1 of this permit after becoming aware of the occurrence of such noncompliance.
- c. Any written report required to be submitted to the Director or Designee by Part I.C.2 a. or b. shall be submitted using a Noncompliance Notification Form (ADEM Form 421) available on the Department's website (<http://adem.alabama.gov/DeptForms/Form421.pdf>) and include the following information:
- (1) A description of the discharge and cause of noncompliance;
 - (2) The period of noncompliance, including exact dates and times or, if not corrected, the anticipated time the noncompliance is expected to continue; and
 - (3) A description of the steps taken and/or being taken to reduce or eliminate the noncomplying discharge and to prevent its recurrence.

D. OTHER REPORTING AND NOTIFICATION REQUIREMENTS

1. Anticipated Noncompliance

The permittee shall give the Director written advance notice of any planned changes or other circumstances regarding a facility which may result in noncompliance with permit requirements.

2. Termination of Discharge

The permittee shall notify the Director, in writing, when all discharges from any point source(s) identified in Provision I. A. of this permit have permanently ceased. This notification shall serve as sufficient cause for instituting procedures for modification or termination of the permit.

3. Updating Information

a. The permittee shall inform the Director of any change in the permittee's mailing address, telephone number or in the permittee's designation of a facility contact or office having the authority and responsibility to prevent and abate violations of the AWPCA, the Department's Rules, and the terms and conditions of this permit, in writing, no later than ten (10) days after such change. Upon request of the Director or his designee, the permittee shall furnish the Director with an update of any information provided in the permit application.

b. If the permittee becomes aware that it failed to submit any relevant facts in a permit application, or submitted incorrect information in a permit application or in any report to the Director, it shall promptly submit such facts or information with a written explanation for the mistake and/or omission.

4. Duty to Provide Information

The permittee shall furnish to the Director, within a reasonable time, any information which the Director or his designee may request to determine whether cause exists for modifying, revoking and re-issuing, suspending, or terminating this permit, in whole or in part, or to determine compliance with this permit.

5. Cooling Water and Boiler Water Additives

a. The permittee shall notify the Director in writing not later than thirty (30) days prior to instituting the use of any biocide corrosion inhibitor or chemical additive in a cooling or boiler system, not identified in the application for this permit, from which discharge is allowed by this permit. Notification is not required for additives that do not contain a heavy metal(s) as an active ingredient and that pass through a wastewater treatment system prior to discharge nor is notification required for additives that should not reasonably be expected to cause the cooling water or boiler water to exhibit toxicity as determined by analysis of manufacturer's data or testing by the permittee. Such notification shall include:

- (1) name and general composition of biocide or chemical;
- (2) 96-hour median tolerance limit data for organisms representative of the biota of the waterway into which the discharge will ultimately reach;
- (3) quantities to be used;
- (4) frequencies of use;
- (5) proposed discharge concentrations; and
- (6) EPA registration number, if applicable.

b. The use of a biocide or additive containing tributyl tin, tributyl tin oxide, zinc, chromium or related compounds in cooling or boiler system(s), from which a discharge regulated by this permit occurs, is prohibited except as exempted below. The use of a biocide or additive containing zinc, chromium or related compounds may be used in special circumstances if (1) the permit contains limits for these substances, or (2) the applicant demonstrates during the application process that the use of zinc, chromium or related compounds as a biocide or additive will not pose a reasonable potential to violate the applicable State water quality standards for these substances. The use of any additive, not identified in this permit or in the application for this permit or not exempted from notification under this permit is prohibited, prior to a determination by the Department that permit modification to control discharge of the additive is not required or prior to issuance of a permit modification controlling discharge of the additive.

6. Permit Issued Based On Estimated Characteristics

- a. If this permit was issued based on estimates of the characteristics of a process discharge reported on an EPA NPDES Application Form 2D (EPA Form 3510-2D), the permittee shall complete and submit an EPA NPDES Application Form 2C (EPA Form 3510-2C) no later than two years after the date that discharge begins. Sampling required for completion of the Form 2C shall occur when a discharge(s) from the process(s) causing the new or increased discharge is occurring. If this permit was issued based on estimates concerning the composition of a stormwater discharge(s), the permittee shall perform the sampling required by EPA NPDES Application Form 2F (EPA Form 3510-2F) no later than one year after the industrial activity generating the stormwater discharge has been fully initiated.
- b. This permit shall be reopened if required to address any new information resulting from the completion and submittal of the Form 2C and or 2F.

E. SCHEDULE OF COMPLIANCE

1. The permittee shall achieve compliance with the discharge limitations specified in Provision I. A. in accordance with the following schedule:

COMPLIANCE SHALL BE ATTAINED ON THE EFFECTIVE DATE OF THIS PERMIT

2. No later than 14 calendar days following a date identified in the above schedule of compliance, the permittee shall submit either a report of progress or, in the case of specific actions being required by identified dates, a written notice of compliance or noncompliance. In the latter case, the notice shall include the cause of noncompliance, any remedial actions taken, and the probability of meeting the next scheduled requirement.

PART II OTHER REQUIREMENTS, RESPONSIBILITIES, AND DUTIES

A. OPERATIONAL AND MANAGEMENT REQUIREMENTS

1. Facilities Operation and Maintenance

The permittee shall at all times properly operate and maintain all facilities and systems of treatment and control (and related appurtenances) which are installed or used by the permittee to achieve compliance with the conditions of the permit. Proper operation and maintenance includes effective performance, adequate funding, adequate operator staffing and training, and adequate laboratory and process controls, including appropriate quality assurance procedures. This provision requires the operation of backup or auxiliary facilities only when necessary to achieve compliance with the conditions of the permit.

2. Best Management Practices

- a. Dilution water shall not be added to achieve compliance with discharge limitations except when the Director or his designee has granted prior written authorization for dilution to meet water quality requirements.
- b. The permittee shall prepare, implement, and maintain a Spill Prevention, Control and Countermeasures (SPCC) Plan in accordance with 40 C.F.R. Section 112 if required thereby.
- c. The permittee shall prepare, submit for approval and implement a Best Management Practices (BMP) Plan for containment of any or all process liquids or solids, in a manner such that these materials do not present a significant potential for discharge, if so required by the Director or his designee. When submitted and approved, the BMP Plan shall become a part of this permit and all requirements of the BMP Plan shall become requirements of this permit.

3. Spill Prevention, Control, and Management

The permittee shall provide spill prevention, control, and/or management sufficient to prevent any spills of pollutants from entering a water of the state or a publicly or privately owned treatment works. Any containment system used to implement this requirement shall be constructed of materials compatible with the substance(s) contained and which shall prevent the contamination of groundwater and such containment system shall be capable of retaining a volume equal to 110 percent of the capacity of the largest tank for which containment is provided.

B. OTHER RESPONSIBILITIES

1. Duty to Mitigate Adverse Impacts

The permittee shall promptly take all reasonable steps to mitigate and minimize or prevent any adverse impact on human health or the environment resulting from noncompliance with any discharge limitation specified in Provision I. A. of this permit, including such accelerated or additional monitoring of the discharge and/or the receiving waterbody as necessary to determine the nature and impact of the noncomplying discharge.

2. Right of Entry and Inspection

The permittee shall allow the Director, or an authorized representative, upon the presentation of proper credentials and other documents as may be required by law to:

- a. enter upon the permittee's premises where a regulated facility or activity or point source is located or conducted, or where records must be kept under the conditions of the permit;
- b. have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;
- c. inspect any facilities, equipment (including monitoring and control equipment), practices, or operations regulated or required under the permit; and
- d. sample or monitor, for the purposes of assuring permit compliance or as otherwise authorized by the AWPCA, any substances or parameters at any location.

C. BYPASS AND UPSET

1. Bypass

- a. Any bypass is prohibited except as provided in b. and c. below:
- b. A bypass is not prohibited if:

- (1) It does not cause any discharge limitation specified in Provision I. A. of this permit to be exceeded;

- (2) It enters the same receiving stream as the permitted outfall; and
 - (3) It is necessary for essential maintenance of a treatment or control facility or system to assure efficient operation of such facility or system.
 - c. A bypass is not prohibited and need not meet the discharge limitations specified in Provision I. A. of this permit if:
 - (1) It is unavoidable to prevent loss of life, personal injury, or severe property damage;
 - (2) There are no feasible alternatives to the bypass, such as the use of auxiliary treatment facilities, retention of untreated wastes, or maintenance during normal periods of equipment downtime (this condition is not satisfied if adequate back-up equipment should have been installed in the exercise of reasonable engineering judgment to prevent a bypass which occurred during normal periods of equipment downtime or preventive maintenance); and
 - (3) The permittee submits a written request for authorization to bypass to the Director at least ten (10) days prior to the anticipated bypass (if possible), the permittee is granted such authorization, and the permittee complies with any conditions imposed by the Director to minimize any adverse impact on human health or the environment resulting from the bypass.
 - d. The permittee has the burden of establishing that each of the conditions of Provision II.C.1.b. or c. have been met to qualify for an exception to the general prohibition against bypassing contained in a. and an exemption, where applicable, from the discharge limitations specified in Provision I. A. of this permit.
- 2. Upset
 - a. A discharge which results from an upset need not meet the discharge limitations specified in Provision I. A. of this permit if:
 - (1) No later than 24-hours after becoming aware of the occurrence of the upset, the permittee orally reports the occurrence and circumstances of the upset to the Director or his designee; and
 - (2) No later than five (5) days after becoming aware of the occurrence of the upset, the permittee furnishes the Director with evidence, including properly signed, contemporaneous operating logs, or other relevant evidence, demonstrating that (i) an upset occurred; (ii) the permittee can identify the specific cause(s) of the upset; (iii) the permittee's facility was being properly operated at the time of the upset; and (iv) the permittee promptly took all reasonable steps to minimize any adverse impact on human health or the environment resulting from the upset.
 - b. The permittee has the burden of establishing that each of the conditions of Provision II. C.2.a. of this permit have been met to qualify for an exemption from the discharge limitations specified in Provision I.A. of this permit.

D. DUTY TO COMPLY WITH PERMIT, RULES, AND STATUTES

- 1. Duty to Comply
 - a. The permittee must comply with all conditions of this permit. Any permit noncompliance constitutes a violation of the AWPCA and the FWPCA and is grounds for enforcement action, for permit termination, revocation and reissuance, suspension, modification; or denial of a permit renewal application.
 - b. The necessity to halt or reduce production or other activities in order to maintain compliance with the conditions of the permit shall not be a defense for a permittee in an enforcement action.
 - c. The discharge of a pollutant from a source not specifically identified in the permit application for this permit and not specifically included in the description of an outfall in this permit is not authorized and shall constitute noncompliance with this permit.
 - d. The permittee shall take all reasonable steps, including cessation of production or other activities, to minimize or prevent any violation of this permit or to minimize or prevent any adverse impact of any permit violation.
 - e. Nothing in this permit shall be construed to preclude and negate the permittee's responsibility or liability to apply for, obtain, or comply with other ADEM, Federal, State, or Local Government permits, certifications, licenses, or other approvals.

2. Removed Substances

Solids, sludges, filter backwash, or any other pollutant or other waste removed in the course of treatment or control of wastewaters shall be disposed of in a manner that complies with all applicable Department Rules.

3. Loss or Failure of Treatment Facilities

Upon the loss or failure of any treatment facilities, including but not limited to the loss or failure of the primary source of power of the treatment facility, the permittee shall, where necessary to maintain compliance with the discharge limitations specified in Provision I. A. of this permit, or any other terms or conditions of this permit, cease, reduce, or otherwise control production and/or all discharges until treatment is restored. If control of discharge during loss or failure of the primary source of power is to be accomplished by means of alternate power sources, standby generators, or retention of inadequately treated effluent, the permittee must furnish to the Director within six months a certification that such control mechanisms have been installed.

4. Compliance with Statutes and Rules

- a. This permit has been issued under ADEM Administrative Code, Chapter 335-6-6. All provisions of this chapter, that are applicable to this permit, are hereby made a part of this permit. A copy of this chapter may be obtained for a small charge from the Office of General Counsel, Alabama Department of Environmental Management, 1400 Coliseum Blvd. Montgomery, AL 36130.
- b. This permit does not authorize the noncompliance with or violation of any Laws of the State of Alabama or the United States of America or any regulations or rules implementing such laws. FWPCA, 33 U.S.C. Section 1319, and Code of Alabama 1975, Section 22-22-14.

E. PERMIT TRANSFER, MODIFICATION, SUSPENSION, REVOCATION, AND REISSUANCE

1. Duty to Reapply or Notify of Intent to Cease Discharge

- a. If the permittee intends to continue to discharge beyond the expiration date of this permit, the permittee shall file a complete permit application for reissuance of this permit at least 180 days prior to its expiration. If the permittee does not intend to continue discharge beyond the expiration of this permit, the permittee shall submit written notification of this intent which shall be signed by an individual meeting the signatory requirements for a permit application as set forth in ADEM Administrative Code Rule 335-6-6-.09.
- b. Failure of the permittee to apply for reissuance at least 180 days prior to permit expiration will void the automatic continuation of the expiring permit provided by ADEM Administrative Code Rule 335-6-6-.06 and should the permit not be reissued for any reason any discharge after expiration of this permit will be an unpermitted discharge.

2. Change in Discharge

- a. The permittee shall apply for a permit modification at least 180 days in advance of any facility expansion, production increase, process change, or other action that could result in the discharge of additional pollutants or increase the quantity of a discharged pollutant such that existing permit limitations would be exceeded or that could result in an additional discharge point. This requirement applies to pollutants that are or that are not subject to discharge limitations in this permit. No new or increased discharge may begin until the Director has authorized it by issuance of a permit modification or a reissued permit.
- b. The permittee shall notify the Director as soon as it is known or there is reason to believe:
 - (1) That any activity has occurred or will occur which would result in the discharge on a routine or frequent basis, of any toxic pollutant which is not limited in this permit, if that discharge will exceed the highest of the following notification levels:
 - (a) one hundred micrograms per liter;
 - (b) two hundred micrograms per liter for acrolein and acrylonitrile; five hundred micrograms per liter for 2,4-dinitrophenol and for 2-methyl-4,6-dini-trophenol; and one milligram per liter for antimony;
 - (c) five times the maximum concentration value reported for that pollutant in the permit application; or
 - (2) That any activity has occurred or will occur which would result in any discharge, on a non-routine or infrequent basis, of a toxic pollutant which is not limited in the permit, if that discharge will exceed the highest of the following notification levels:
 - (a) five hundred micrograms per liter;
 - (b) one milligram per liter for antimony;

- (c) ten times the maximum concentration value reported for that pollutant in the permit application.

3. Transfer of Permit

This permit may not be transferred or the name of the permittee changed without notice to the Director and subsequent modification or revocation and reissuance of the permit to identify the new permittee and to incorporate any other changes as may be required under the FWPCA or AWPCA. In the case of a change in name, ownership or control of the permittee's premises only, a request for permit modification in a format acceptable to the Director is required at least 30 days prior to the change. In the case of a change in name, ownership or control of the permittee's premises accompanied by a change or proposed change in effluent characteristics, a complete permit application is required to be submitted to the Director at least 180 days prior to the change. Whenever the Director is notified of a change in name, ownership or control, he may decide not to modify the existing permit and require the submission of a new permit application.

4. Permit Modification and Revocation

- a. This permit may be modified or revoked and reissued, in whole or in part, during its term for cause, including but not limited to, the following:
- (1) If cause for termination under Provision II. E. 5. of this permit exists, the Director may choose to revoke and reissue this permit instead of terminating the permit;
 - (2) If a request to transfer this permit has been received, the Director may decide to revoke and reissue or to modify the permit; or
 - (3) If modification or revocation and reissuance is requested by the permittee and cause exists, the Director may grant the request.
- b. This permit may be modified during its term for cause, including but not limited to, the following:
- (1) If cause for termination under Provision II. E. 5. of this permit exists, the Director may choose to modify this permit instead of terminating this permit;
 - (2) There are material and substantial alterations or additions to the facility or activity generating wastewater which occurred after permit issuance which justify the application of permit conditions that are different or absent in the existing permit;
 - (3) The Director has received new information that was not available at the time of permit issuance and that would have justified the application of different permit conditions at the time of issuance;
 - (4) A new or revised requirement(s) of any applicable standard or limitation is promulgated under Sections 301(b)(2)(C), (D), (E), and (F), and 307(a)(2) of the FWPCA;
 - (5) Errors in calculation of discharge limitations or typographical or clerical errors were made;
 - (6) To the extent allowed by ADEM Administrative Code, Rule 335-6-6-.17, when the standards or regulations on which the permit was based have been changed by promulgation of amended standards or regulations or by judicial decision after the permit was issued;
 - (7) To the extent allowed by ADEM Administrative Code, Rule 335-6-6-.17, permits may be modified to change compliance schedules;
 - (8) To agree with a granted variance under 301(c), 301(g), 301(h), 301(k), or 316(a) of the FWPCA or for fundamentally different factors;
 - (9) To incorporate an applicable 307(a) FWPCA toxic effluent standard or prohibition;
 - (10) When required by the reopener conditions in this permit;
 - (11) When required under 40 CFR 403.8(e) (compliance schedule for development of pretreatment program);
 - (12) Upon failure of the state to notify, as required by Section 402(b)(3) of the FWPCA, another state whose waters may be affected by a discharge permitted by this permit;
 - (13) When required to correct technical mistakes, such as errors in calculation, or mistaken interpretations of law made in determining permit conditions; or

- (14) When requested by the permittee and the Director determines that the modification has cause and will not result in a violation of federal or state law, regulations or rules.

5. Permit Termination

This permit may be terminated during its term for cause, including but not limited to, the following:

- a. Violation of any term or condition of this permit;
- b. The permittee's misrepresentation or failure to disclose fully all relevant facts in the permit application or during the permit issuance process or the permittee's misrepresentation of any relevant facts at any time;
- c. Materially false or inaccurate statements or information in the permit application or the permit;
- d. A change in any condition that requires either a temporary or permanent reduction or elimination of the permitted discharge;
- e. The permittee's discharge threatens human life or welfare or the maintenance of water quality standards;
- f. Permanent closure of the facility generating the wastewater permitted to be discharged by this permit or permanent cessation of wastewater discharge;
- g. New or revised requirements of any applicable standard or limitation that is promulgated under Sections 301(b)(2)(C), (D), (E), and (F), and 307(a)(2) of the FWPCA that the Director determines cannot be complied with by the permittee; or
- h. Any other cause allowed by the ADEM Administrative Code, Chapter 335-6-6.

6. Permit Suspension

This permit may be suspended during its term for noncompliance until the permittee has taken action(s) necessary to achieve compliance.

7. Request for Permit Action Does Not Stay Any Permit Requirement

The filing of a request by the permittee for modification, suspension or revocation of this permit, in whole or in part, does not stay any permit term or condition.

F. COMPLIANCE WITH TOXIC POLLUTANT STANDARD OR PROHIBITION

If any applicable effluent standard or prohibition (including any schedule of compliance specified in such effluent standard or prohibition) is established under Section 307(a) of the FWPCA, 33 U.S.C. Section 1317(a), for a toxic pollutant discharged by the permittee and such standard or prohibition is more stringent than any discharge limitation on the pollutant specified in Provision I. A. of this permit, or controls a pollutant not limited in Provision I. A. of this permit, this permit shall be modified to conform to the toxic pollutant effluent standard or prohibition and the permittee shall be notified of such modification. If this permit has not been modified to conform to the toxic pollutant effluent standard or prohibition before the effective date of such standard or prohibition, the permittee shall attain compliance with the requirements of the standard or prohibition within the time period required by the standard or prohibition and shall continue to comply with the standard or prohibition until this permit is modified or reissued.

G. DISCHARGE OF WASTEWATER GENERATED BY OTHERS

The discharge of wastewater, generated by any process, facility, or by any other means not under the operational control of the permittee or not identified in the application for this permit or not identified specifically in the description of an outfall in this permit is not authorized by this permit.

PART III OTHER PERMIT CONDITIONS

A. CIVIL AND CRIMINAL LIABILITY

1. Tampering

Any person who falsifies, tampers with, or knowingly renders inaccurate any monitoring device or method required to be maintained or performed under the permit shall, upon conviction, be subject to penalties as provided by the AWPCA.

2. False Statements

Any person who knowingly makes any false statement, representation, or certification in any record or other document submitted or required to be maintained under this permit, including monitoring reports or reports of compliance or noncompliance shall, upon conviction, be subject to penalties as provided by the AWPCA.

3. Permit Enforcement

a. Any NPDES permit issued or reissued by the Department is a permit for the purpose of the AWPCA and the FWPCA and as such any terms, conditions, or limitations of the permit are enforceable under state and federal law.

b. Any person required to have a NPDES permit pursuant to ADEM Administrative Code Chapter 335-6-6 and who discharges pollutants without said permit, who violates the conditions of said permit, who discharges pollutants in a manner not authorized by the permit, or who violates applicable orders of the Department or any applicable rule or standard of the Department, is subject to any one or combination of the following enforcement actions under applicable state statutes.

- (1) An administrative order requiring abatement, compliance, mitigation, cessation, clean-up, and/or penalties;
- (2) An action for damages;
- (3) An action for injunctive relief; or
- (4) An action for penalties.

c. If the permittee is not in compliance with the conditions of an expiring or expired permit the Director may choose to do any or all of the following provided the permittee has made a timely and complete application for reissuance of the permit:

- (1) initiate enforcement action based upon the permit which has been continued;
- (2) issue a notice of intent to deny the permit reissuance. If the permit is denied, the owner or operator would then be required to cease the activities authorized by the continued permit or be subject to enforcement action for operating without a permit;
- (3) reissue the new permit with appropriate conditions; or
- (4) take other actions authorized by these rules and AWPCA.

4. Relief from Liability

Except as provided in Provision II.C.1 (Bypass) and Provision II.C.2 (Upset), nothing in this permit shall be construed to relieve the permittee of civil or criminal liability under the AWPCA or FWPCA for noncompliance with any term or condition of this permit.

B. OIL AND HAZARDOUS SUBSTANCE LIABILITY

Nothing in this permit shall be construed to preclude the institution of any legal action or relieve the permittee from any responsibilities, liabilities or penalties to which the permittee is or may be subject under Section 311 of the FWPCA, 33 U.S.C. Section 1321.

C. PROPERTY AND OTHER RIGHTS

This permit does not convey any property rights in either real or personal property, or any exclusive privileges, nor does it authorize any injury to persons or property or invasion of other private rights, trespass, or any infringement of federal, state, or local laws or regulations.

nor does it authorize or approve the construction of any physical structures or facilities or the undertaking of any work in any waters of the state or of the United States.

D. AVAILABILITY OF REPORTS

Except for data determined to be confidential under Code of Alabama 1975, Section 22-22-9(c), all reports prepared in accordance with the terms of this permit shall be available for public inspection at the offices of the Department. Effluent data shall not be considered confidential.

E. EXPIRATION OF PERMITS FOR NEW OR INCREASED DISCHARGES

1. If this permit was issued for a new discharger or new source, this permit shall expire eighteen months after the issuance date if construction of the facility has not begun during the eighteen-month period.
2. If this permit was issued or modified to allow the discharge of increased quantities of pollutants to accommodate the modification of an existing facility and if construction of this modification has not begun during the eighteen month period after issuance of this permit or permit modification, this permit shall be modified to reduce the quantities of pollutants allowed to be discharged to those levels that would have been allowed if the modification of the facility had not been planned.
3. Construction has begun when the owner or operator has:
 - a. begun, or caused to begin as part of a continuous on-site construction program:
 - (1) any placement, assembly, or installation of facilities or equipment; or
 - (2) significant site preparation work including clearing, excavation, or removal of existing buildings, structures, or facilities which is necessary for the placement, assembly, or installation of new source facilities or equipment:
or
 - b. entered into a binding contractual obligation for the purpose of placement, assembly, or installation of facilities or equipment which are intended to be used in its operation within a reasonable time. Options to purchase or contracts which can be terminated or modified without substantial loss, and contracts for feasibility, engineering, and design studies do not constitute a contractual obligation under the paragraph. The entering into a lease with the State of Alabama for exploration and production of hydrocarbons shall also be considered beginning construction.

F. COMPLIANCE WITH WATER QUALITY STANDARDS

1. On the basis of the permittee's application, plans, or other available information, the Department has determined that compliance with the terms and conditions of this permit should assure compliance with the applicable water quality standards.
2. Compliance with permit terms and conditions notwithstanding, if the permittee's discharge(s) from point sources identified in Provision I. A. of this permit cause or contribute to a condition in contravention of state water quality standards, the Department may require abatement action to be taken by the permittee in emergency situations or modify the permit pursuant to the Department's Rules, or both.
3. If the Department determines, on the basis of a notice provided pursuant to this permit or any investigation, inspection or sampling, that a modification of this permit is necessary to assure maintenance of water quality standards or compliance with other provisions of the AWPCA or FWPCA, the Department may require such modification and, in cases of emergency, the Director may prohibit the discharge until the permit has been modified.

G. GROUNDWATER

Unless specifically authorized under this permit, this permit does not authorize the discharge of pollutants to groundwater. Should a threat of groundwater contamination occur, the Director may require groundwater monitoring to properly assess the degree of the problem and the Director may require that the Permittee undertake measures to abate any such discharge and/or contamination.

H. DEFINITIONS

1. Average monthly discharge limitation - means the highest allowable average of "daily discharges" over a calendar month, calculated as the sum of all "daily discharges" measured during a calendar month divided by the number of "daily discharges" measured during that month (zero discharge days shall not be included in the number of "daily discharges" measured and a less than detectable test result shall be treated as a concentration of zero if the most sensitive EPA approved method was used).
2. Average weekly discharge limitation - means the highest allowable average of "daily discharges" over a calendar week, calculated as the sum of all "daily discharges" measured during a calendar week divided by the number of "daily discharges"

measured during that week (zero discharge days shall not be included in the number of "daily discharges" measured and a less than detectable test result shall be treated as a concentration of zero if the most sensitive EPA approved method was used).

3. Arithmetic Mean – means the summation of the individual values of any set of values divided by the number of individual values.
4. AWPCA - means the Alabama Water Pollution Control Act.
5. BOD – means the five-day measure of the pollutant parameter biochemical oxygen demand.
6. Bypass - means the intentional diversion of waste streams from any portion of a treatment facility.
7. CBOD – means the five-day measure of the pollutant parameter carbonaceous biochemical oxygen demand.
8. Daily discharge - means the discharge of a pollutant measured during any consecutive 24-hour period in accordance with the sample type and analytical methodology specified by the discharge permit.
9. Daily maximum - means the highest value of any individual sample result obtained during a day.
10. Daily minimum - means the lowest value of any individual sample result obtained during a day.
11. Day - means any consecutive 24-hour period.
12. Department - means the Alabama Department of Environmental Management.
13. Director - means the Director of the Department.
14. Discharge - means "[t]he addition, introduction, leaking, spilling or emitting of any sewage, industrial waste, pollutant or other wastes into waters of the state". Code of Alabama 1975, Section 22-22-1(b)(8).
15. Discharge Monitoring Report (DMR) - means the form approved by the Director to accomplish reporting requirements of an NPDES permit.
16. DO – means dissolved oxygen.
17. 8HC – means 8-hour composite sample, including any of the following:
 - a. The mixing of at least 5 equal volume samples collected at constant time intervals of not more than 2 hours over a period of not less than 8 hours between the hours of 6:00 a.m. and 6:00 p.m. If the sampling period exceeds 8 hours, sampling may be conducted beyond the 6:00 a.m. to 6:00 p.m. period.
 - b. A sample continuously collected at a constant rate over period of not less than 8 hours between the hours of 6:00 a.m. and 6:00 p.m. If the sampling period exceeds 8 hours, sampling may be conducted beyond the 6:00 a.m. to 6:00 p.m. period.
18. EPA - means the United States Environmental Protection Agency.
19. FC – means the pollutant parameter fecal coliform.
20. Flow – means the total volume of discharge in a 24-hour period.
21. FWPCA - means the Federal Water Pollution Control Act.
22. Geometric Mean – means the Nth root of the product of the individual values of any set of values where N is equal to the number of individual values. The geometric mean is equivalent to the antilog of the arithmetic mean of the logarithms of the individual values. For purposes of calculating the geometric mean, values of zero (0) shall be considered one (1).
23. Grab Sample – means a single influent or effluent portion which is not a composite sample. The sample(s) shall be collected at the period(s) most representative of the discharge.
24. Indirect Discharger – means a nondomestic discharger who discharges pollutants to a publicly owned treatment works or a privately owned treatment facility operated by another person.

25. Industrial User – means those industries identified in the Standard Industrial Classification manual, Bureau of the Budget 1967, as amended and supplemented, under the category “Division D – Manufacturing” and such other classes of significant waste producers as, by regulation, the Director deems appropriate.
26. MGD – means million gallons per day.
27. Monthly Average – means, other than for fecal coliform bacteria, the arithmetic mean of the entire composite or grab samples taken for the daily discharges collected in one month period. The monthly average for fecal coliform bacteria is the geometric mean of daily discharge samples collected in a one month period. The monthly average for flow is the arithmetic mean of all flow measurements taken in a one month period.
28. New Discharger – means a person, owning or operating any building, structure, facility or installation:
 - a. from which there is or may be a discharge of pollutants;
 - b. that did not commence the discharge of pollutants prior to August 13, 1979, and which is not a new source; and
 - c. which has never received a final effective NPDES permit for dischargers at that site.
29. NH₃-N – means the pollutant parameter ammonia, measured as nitrogen.
30. Permit application - means forms and additional information that is required by ADEM Administrative Code Rule 335-6-6-.08 and applicable permit fees.
31. Point source - means "any discernible, confined and discrete conveyance, including but not limited to any pipe, channel, ditch, tunnel, conduit, well, discrete fissure, container, rolling stock, concentrated animal feeding operation, or vessel or other floating craft, . . . from which pollutants are or may be discharged." Section 502(14) of the FWPCA, 33 U.S.C. Section 1362(14).
32. Pollutant - includes for purposes of this permit, but is not limited to, those pollutants specified in Code of Alabama 1975, Section 22-22-1(b)(3) and those effluent characteristics specified in Provision I. A. of this permit.
33. Privately Owned Treatment Works – means any devices or system which is used to treat wastes from any facility whose operator is not the operator of the treatment works, and which is not a “POTW”.
34. Publicly Owned Treatment Works – means a wastewater collection and treatment facility owned by the State, municipality, regional entity composed of two or more municipalities, or another entity created by the State or local authority for the purpose of collecting and treating municipal wastewater.
35. Receiving Stream – means the “waters” receiving a “discharge” from a “point source”.
36. Severe property damage - means substantial physical damage to property, damage to the treatment facilities which causes them to become inoperable, or substantial and permanent loss of natural resources which can reasonably be expected to occur in the absence of a bypass. Severe property damage does not mean economic loss caused by delays in production.
37. Significant Source – means a source which discharges 0.025 MGD or more to a POTW or greater than five percent of the treatment work’s capacity, or a source which is a primary industry as defined by the U.S. EPA or which discharges a priority or toxic pollutant.
38. Solvent – means any virgin, used or spent organic solvent(s) identified in the F-Listed wastes (F001 through F005) specified in 40 CFR 261.31 that is used for the purpose of solubilizing other materials.
39. TKN – means the pollutant parameter Total Kjeldahl Nitrogen.
40. TON – means the pollutant parameter Total Organic Nitrogen.
41. TRC – means Total Residual Chlorine.
42. TSS – means the pollutant parameter Total Suspended Solids.
43. 24HC – means 24-hour composite sample, including any of the following:
 - a. the mixing of at least 12 equal volume samples collected at constant time intervals of not more than 2 hours over a period of 24 hours;

- b. a sample collected over a consecutive 24-hour period using an automatic sampler composite to one sample. As a minimum, samples shall be collected hourly and each shall be no more than one twenty-fourth (1/24) of the total sample volume collected; or
 - c. a sample collected over a consecutive 24-hour period using an automatic composite sampler composited proportional to flow.
44. Upset - means an exceptional incident in which there is an unintentional and temporary noncompliance with technology-based permit discharge limitations because of factors beyond the reasonable control of the permittee. An upset does not include noncompliance to the extent caused by operational error, improperly designed treatment facilities, inadequate treatment facilities, lack of preventive maintenance, or careless or improper operation.
45. Waters - means "[a]ll waters of any river, stream, watercourse, pond, lake, coastal, ground or surface water, wholly or partially within the state, natural or artificial. This does not include waters which are entirely confined and retained completely upon the property of a single individual, partnership or corporation unless such waters are used in interstate commerce." Code of Alabama 1975, Section 22-22-1(b)(2). Waters "include all navigable waters" as defined in Section 502(7) of the FWPCA, 22 U.S.C. Section 1362(7), which are within the State of Alabama.
46. Week - means the period beginning at twelve midnight Saturday and ending at twelve midnight the following Saturday.
47. Weekly (7-day and calendar week) Average – is the arithmetic mean of all samples collected during a consecutive 7-day period or calendar week, whichever is applicable. The calendar week is defined as beginning on Sunday and ending on Saturday. Weekly averages shall be calculated for all calendar weeks with Saturdays in the month. If a calendar week overlaps two months (i.e., the Sunday is in one month and the Saturday in the following month), the weekly average calculated for the calendar week shall be included in the data for the month that contains the Saturday.

I. SEVERABILITY

The provisions of this permit are severable, and if any provision of this permit or the application of any provision of this permit to any circumstance is held invalid, the application of such provision to other circumstances, and the remainder of this permit, shall not be affected thereby.

PART IV ADDITIONAL REQUIREMENTS, CONDITIONS, AND LIMITATIONS

A. BEST MANAGEMENT PRACTICES (BMP) PLAN REQUIREMENTS

1. BMP Plan

The permittee shall develop and implement a Best Management Practices (BMP) Plan which prevents, or minimizes the potential for, the release of pollutants from ancillary activities, including material storage areas; plant site runoff; in-plant transfer, process and material handling areas; loading and unloading operations, and sludge and waste disposal areas, to the waters of the State through plant site runoff; spillage or leaks; sludge or waste disposal; or drainage from raw material storage.

2. Plan Content

The permittee shall prepare and implement a best management practices (BMP) plan, which shall:

- a. Establish specific objectives for the control of pollutants:
 - (1) Each facility component or system shall be examined for its potential for causing a release of significant amounts of pollutants to waters of the State due to equipment failure, improper operation, natural phenomena such as rain or snowfall, etc.
 - (2) Where experience indicates a reasonable potential for equipment failure (e.g., a tank overflow or leakage), natural condition (e.g. precipitation), or circumstances to result in significant amounts of pollutants reaching surface waters, the plan should include a prediction of the direction, rate of flow, and total quantity of pollutants which could be discharged from the facility as a result of each condition or circumstance.
- b. Establish specific best management practices to meet the objectives identified under paragraph a. of this section, addressing each component or system capable of causing a release of significant amounts of pollutants to the waters of the State, and identifying specific preventative or remedial measures to be implemented;
- c. Establish a program to identify and repair leaking equipment items and damaged containment structures, which may contribute to contaminated stormwater runoff. This program must include regular visual inspections of equipment, containment structures and of the facility in general to ensure that the BMP is continually implemented and effective;
- d. Prevent the spillage or loss of fluids, oil, grease, gasoline, etc. from vehicle and equipment maintenance activities and thereby prevent the contamination of stormwater from these substances;
- e. Prevent or minimize stormwater contact with material stored on site;
- f. Designate by position or name the person or persons responsible for the day to day implementation of the BMP;
- g. Provide for routine inspections, on days during which the facility is manned, of any structures that function to prevent stormwater pollution or to remove pollutants from stormwater and of the facility in general to ensure that the BMP is continually implemented and effective;
- h. Provide for the use and disposal of any material used to absorb spilled fluids that could contaminate stormwater;
- i. Develop a solvent management plan, if solvents are used on site. The solvent management plan shall include as a minimum lists of the solvents on site; the disposal method of solvents used instead of dumping, such as reclamation, contract hauling; and the procedures for assuring that solvents do not routinely spill or leak into the stormwater;
- j. Provide for the disposal of all used oils, hydraulic fluids, solvent degreasing material, etc. in accordance with good management practices and any applicable state or federal regulations;

- k. Include a diagram of the facility showing the locations where stormwater exits the facility, the locations of any structure or other mechanisms intended to prevent pollution of stormwater or to remove pollutants from stormwater, the locations of any collection and handling systems;
- l. Provide control sufficient to prevent or control pollution of stormwater by soil particles to the degree required to maintain compliance with the water quality standard for turbidity applicable to the waterbody(s) receiving discharge(s) under this permit;
- m. Provide spill prevention, control, and/or management sufficient to prevent or minimize contaminated stormwater runoff. Any containment system used to implement this requirement shall be constructed of materials compatible with the substance(s) contained and shall prevent the contamination of groundwater. The containment system shall also be capable of retaining a volume equal to 110 percent of the capacity of the largest tank for which containment is provided;
- n. Provide and maintain curbing, diking or other means of isolating process areas to the extent necessary to allow segregation and collection for treatment of contaminated stormwater from process areas;
- o. Be reviewed by plant engineering staff and the plant manager; and
- p. Bear the signature of the plant manager.

3. Compliance Schedule

The permittee shall have reviewed (and revised if necessary) and fully implemented the BMP plan as soon as practicable but no later than six months after the effective date of this permit.

4. Department Review

- a. When requested by the Director or his designee, the permittee shall make the BMP available for Department review.
- b. The Director or his designee may notify the permittee at any time that the BMP is deficient and require correction of the deficiency.
- c. The permittee shall correct any BMP deficiency identified by the Director or his designee within 30 days of receipt of notification and shall certify to the Department that the correction has been made and implemented.

5. Administrative Procedures

- a. A copy of the BMP shall be maintained at the facility and shall be available for inspection by representatives of the Department.
- b. A log of the routine inspection required above shall be maintained at the facility and shall be available for inspection by representatives of the Department. The log shall contain records of all inspections performed for the last three years and each entry shall be signed by the person performing the inspection.
- c. The permittee shall provide training for any personnel required to implement the BMP and shall retain documentation of such training at the facility. This documentation shall be available for inspection by representatives of the Department. Training shall be performed prior to the date that implementation of the BMP is required.
- d. BMP Plan Modification. The permittee shall amend the BMP plan whenever there is a change in the facility or change in operation of the facility which materially increases the potential for the ancillary activities to result in a discharge of significant amounts of pollutants.
- e. BMP Plan Review. The permittee shall complete a review and evaluation of the BMP plan at least once every three years from the date of preparation of the BMP plan. Documentation of the BMP Plan review and evaluation shall be signed and dated by the Plant Manager.

B. STORMWATER FLOW MEASUREMENT AND SAMPLING REQUIREMENTS

1. Stormwater Flow Measurement

- a. All stormwater samples shall be collected from the discharge resulting from a storm event that is greater than 0.1 inches.
- b. The total volume of stormwater discharged for the event must be monitored, including the date and duration (in hours) and rainfall (in inches) for storm event(s) sampled. The duration between the storm event sampled and the end of the previous measurable (greater than 0.1 inch rainfall) storm event must be a minimum of 72 hours. This information must be recorded as part of the sampling procedure and records retained according to Part I.B. of this permit.
- c. The volume may be measured using flow measuring devices, or estimated based on a modification of the Rational Method using total depth of rainfall, the size of the drainage area serving a stormwater outfall, and an estimate of the runoff coefficient of the drainage area. This information must be recorded as part of the sampling procedure and records retained according to Part I.B. of this permit.

2. Stormwater Sampling

- a. A grab sample, if required by this permit, shall be taken during the first thirty minutes of the discharge (or as soon thereafter as practicable); and a flow-weighted composite sample, if required by this permit, shall be taken for the entire event or for the first three hours of the event.
- b. All test procedures will be in accordance with part I.B. of this permit.

ADEM PERMIT RATIONALE

PREPARED DATE: November 18, 2022

PREPARED BY: Theo Pinson

Permittee Name: NTN Bower Corporation

Facility Name: NTN Bower Corporation

Permit Number: AL0030988

PERMIT IS A REISSUANCE DUE TO EXPIRATION

DISCHARGE SERIAL NUMBERS (DSN) & DESCRIPTIONS:

DSN001: Non-contact cooling water and stormwater runoff associated with the manufacture of metal bearings

INDUSTRIAL CATEGORY: NON-CATEGORICAL

MAJOR: No

STREAM INFORMATION:

Receiving Stream:	Unnamed Tributary of the Buttahatchee River
Classification:	Fish and Wildlife
River Basin:	Tombigbee
7Q10:	0 cfs
7Q2:	0 cfs
1Q10:	0 cfs
Annual Average Flow:	0.68 cfs
303(d) List:	No
Impairment:	No
TMDL:	No

DISCUSSION:

The facility manufactures metal ball and roller bearings. Virgin metals in tube form cold formed and stamped into the general shape of the bearing. Once the shape is formed, it proceeds through a series of steps including turning, zinc phosphating, grinding, honing, and cleaning prior to final assembly and inspection. The discharges associated with the metal finishing operations are discharged through SID Permit IU384700041 to the Hamilton WWTP. This permit only authorizes the discharge of non-contact cooling water and stormwater runoff to a water of the state.

ADEM Administrative Rule 335-6-10-.12 requires applicants to new or expanded discharges to Tier II waters demonstrate that the proposed discharge is necessary for important economic or social development in the area in which the waters are located. The application submitted by the facility is not for a new or expanded discharge. Therefore, the applicant is not required to demonstrate that the discharge is necessary for economic and social development.

EPA has not promulgated specific guidelines for the discharges covered under the proposed permit. Proposed permit limits are based on Best Professional Judgment. The proposed frequencies are based on a review of site specific conditions and an evaluation of similar facilities.

DSN 001Q: Non-contact cooling water and stormwater runoff associated with the manufacture of metal bearings

Parameter	Quantity or Loading		Units	Quality or Concentration			Units	Sample Frequency	Sample Type	Seasonal	Basis
Temperature, Water Deg. Fahrenheit (00011) Effluent Gross Value	*****	*****	*****	*****	*****	90.0 Maximum Daily	deg F	Quarterly	Grab	All Months	WQBEL
pH (00400) Effluent Gross Value	*****	*****	*****	6.0 Minimum Daily	*****	8.5 Maximum Daily	S.U.	Quarterly	Grab	All Months	WQBEL
Oil & Grease (00556) Effluent Gross Value	*****	*****	*****	*****	*****	15.0 Maximum Daily	mg/l	Quarterly	Grab	All Months	BPJ
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	*****	(Report) Maximum Daily	MGD	*****	*****	*****	*****	Quarterly	Instantaneous	All Months	BPJ
Chlorine, Total Residual (50060) See notes (1,2) Effluent Gross Value	*****	*****	*****	*****	0.011 Monthly Average	0.019 Maximum Daily	mg/l	Quarterly	Grab	All Months	BPJ

DSN 001S: Stormwater runoff and non-contact cooling water associated with the manufacture of metal bearings**

Parameter	Quantity or Loading		Units	Quality or Concentration			Units	Sample Frequency	Sample Type	Seasonal	Basis
pH (00400) Effluent Gross Value	*****	*****	*****	(Report) Minimum Daily	*****	(Report) Maximum Daily	S.U.	Semi-Annually	Grab	All Months	BPJ
Solids, Total Suspended (00530) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months	BPJ
Oil & Grease (00556) Effluent Gross Value	*****	*****	*****	*****	*****	15.0 Maximum Daily	mg/l	Semi-Annually	Grab	All Months	BPJ
Flow, In Conduit or Thru Treatment Plant (50050) Effluent Gross Value	*****	(Report) Maximum Daily	MGD	*****	*****	*****	*****	Semi-Annually	Estimate	All Months	BPJ
Chemical Oxygen Demand (COD) (2) (81017) Effluent Gross Value	*****	*****	*****	*****	*****	(Report) Maximum Daily	mg/l	Semi-Annually	Grab	All Months	BPJ

*The DSN 001S samples shall be collected during a qualifying stormwater event as specified in Permit Part IV.B.

****Basis for Permit Limitation**

- BPJ – Best Professional Judgment
- WQBEL – Water Quality Based Effluent Limits
- EGL – Federal Effluent Guideline Limitations
- 303(d) – 303(d) List of Impaired Waters
- TMDL – Total Maximum Daily Load Requirements

Discussion

The Department has administratively renamed Outfall DSN01A to be including under Outfall DSN001 and its associated monitoring point 001Q. The Department believes the DSN01A internal outfall nomenclature is not an accurate description of the Outfall since it is not an internal outfall. Outfall DSN01A is better described as a monitoring point 001Q of Outfall DSN001 to evaluate the impacts of the non-contact cooling water discharge on the receiving stream during non-storm events. Samples required at Monitoring Point 001S shall be collected during a qualifying storm event as described by Permit Part IV.B.

Best Management Practices (BMPs) are believed to be the most effective way to control the contamination of stormwater from areas of industrial activities. This facility is required to maintain a BMP plan. The requirements of the BMP plan call for minimization of stormwater contact with waste materials, products and by-products, and for prevention of spills or loss of fluids from equipment maintenance activities. The effectiveness of the BMPs will be measured through the monitoring of the pollutants of concern.

Best Professional Judgment (BPJ)

The parameters of concern for this facility are based on the parameters of concern listed in EPA Form 2E, EPA Form 2F, and from the current permit. These parameters are consistent with similar facilities in the state and have been proven to be reflective of the operations at this facility.

Oil & Grease

The daily maximum limit for Oil and Grease should prevent the occurrence of a visible sheen in the stream and has been shown to be achievable through the use of proper BMPs.

Chemical Oxygen Demand, Total Suspended Solids

Monitoring is proposed to measure the effectiveness of the BMP plan.

Water Quality Based Effluent Limits (WQBEL)

pH

ADEM Administrative Code, Division 6 Regulations, specifically 335-6-10-.09(5)(e)(2) – Specific Water Quality for Fish and Wildlife classified streams states: “Sewage, industrial waste or other wastes shall not cause the pH to deviate more than one unit from then normal or natural pH, nor be less than 6.0, nor greater than 8.5 standard units.”

Total Residual Chlorine (TRC)

Monitoring is proposed due to the use of chlorinated water in the cooling system. The proposed TRC limits are based on the United States Environmental Protection Agency’s (EPA) recommended water quality standard. In accordance with a letter dated August 11, 1998 from EPA Headquarters and a 1991 memorandum from EPA Region 4’s Environmental Services Division (ESD), due to testing and method detection limitations, a Total Residual Chlorine measurement below 0.05 mg/L shall be considered below detection for compliance purposes.

Temperature

ADEM Administrative Code, Division 6 Regulations, specifically 335-6-10-.09(5)(e)(3) – Specific Water Quality for Fish and Wildlife classified streams specifies a maximum instream temperature of 90°F.

Federal Effluent Guideline Limitations (EGL)

The discharges associated with 40 CFR Part 433 metal finishing operations are discharged through SID Permit IU384700041 to the Hamilton WWTP. This permit only authorizes the discharge of non-contact cooling water and stormwater runoff to a water of the state.

303(d) List of Impaired Waters/Total Maximum Daily Load (TMDL)

Either this stream is listed on the 303(d) List of Impaired Waters for these parameters or a TMDL has been established for these parameters, which contains certain requirements as to point and non-point sources in regards to limitations and monitoring requirements of the parameters into the receiving stream.

NPDES Individual Permit Mod/Reissue (Form 187) - Supplementary Information for Industrial Facilities

version 2.3

(Submission #: HPF-PS7G-F9QVG, version 1)

Digitally signed by:
GlobalSign RSA OV SSL CA 2018
Date: 2022.05.02 10:44:24 -05:00
Reason: Submission Data
Location: State of Alabama

Details

Submission ID HPF-PS7G-F9QVG

Form Input

General Instructions

This form should be used to submit the following permit requests for permitted Industrial Individual NPDES facilities

- Permit Transfers
- Permittee/Facility Name Changes
- Minor Modifications, for example:
 - > Frequency of monitoring or reporting modifications
 - > Changes to interim compliance dates in a schedule of compliance, not including the final compliance date.
 - > Removal of a point source outfall, provided the discharge is terminated and does not result in discharge of pollutants from other outfalls, except in accordance with permit limits.
- Major Modifications, (Any modifications not covered by minor modifications, whether Effluent Limit changes occur or not)
- Reissuances
- Reissuance of a permit due to approaching expiration
- Revocation and Reissuance of permit prior to its scheduled expiration

Applicable Base Fees:

- Permit Transfers and/or Permittee/Facility Name Changes
 - > \$800
- Minor Modifications (see examples above)
 - > \$3,940 (Major Sources)
 - > \$3,120 (Minor Sources)
- Major Modifications
 - > \$17,990 (Major Sources)
 - > \$5,615 (Minor Sources)
- Reissuances
 - > \$17,990 (Major Sources)
 - > \$5,615 (Minor Sources)

[For assistance, please click here to determine the permit staff responsible for the site or call \(334\) 271-7943](#)

Processing Information

Purpose of Application

Reissuance of Permit Due to Approaching Expiration

Please indicate if the Permittee is applying for a permit transfer and/or name change in addition to permit modification or reissuance:

None

Action Type

Reissuance

If applicable, briefly describe any planned changes at the facility that are included in this reissuance application:
NONE PROVIDED

General Information

SID Permit Number (if your facility currently holds an SID permit, please provide that number below):
IU384700041

NPDES or General Permit Numbers (if applicable, please list all permit numbers):
AL0030988

Is this facility/site only applying for permit coverage for discharges from stormwater?
No

Permit Information

Permit Number
AL0030988

Current Permittee Name
NTN Bower Corporation

Permittee

Permittee Name

NTN Bower Corporation

Mailing Address

2086 MILITARY STREET SOUTH
HAMILTON, AL 35570

Responsible Official

Prefix

Mr.

First Name Last Name

Keith Gann

Title

EHS Manager

Organization Name

NTN Bower Corporation

Phone Type Number Extension

Business 2059212173 5404

Email

keith_gann@ntn-bower.com

Mailing Address

2086 MILITARY STREET SOUTH
HAMILTON, AL 35570

Existing Permit Contacts

Affiliation Type	Contact Information	Remove?
DMR Contact,Environmental Contact	Keith Gann, NTN Bower Corporation	Keep
Permittee	NTN Bower Corporation	Keep
Notification Recipient,Responsible Official	Steve Hensley, NTN Bower Corporation	Keep

Facility/Site Information

Facility/Site Name

NTN Bower Hamilton

Organization/Ownership Type

Corporation

Facility/Site Address or Location Description

2086 Military Street South

Hamilton, AL 35570

Facility/Site County

Marion

Detailed Directions to the Facility/Site

NONE PROVIDED

Facility Map

[Site Map 2022.pdf - 03/30/2022 09:43 AM](#)

Comment

NONE PROVIDED

Please refer to the link below for Lat/Long map instruction help:

[Map Instruction Help](#)

Facility/Site Front Gate Latitude and Longitude

34.11471176515949,-87.99015178769683

SIC Code(s) [Please enter Primary SIC Code first followed by any additional applicable SIC Codes]

3562-Ball and Roller Bearings

NAICS Code(s) [Please enter Primary NAICS Code first followed by any additional applicable NAICS Codes]

332991-Ball and Roller Bearing Manufacturing

Facility/Site Contact**Prefix**

Mr.

First Name Last Name

Keith Gann

Title

EHS Manager

Organization Name

NTN - Bower Corporation

Phone Type Number Extension

Business 2059212173 5404

Email

Keith_Gann@ntn-bower.com

Address

2086 MILITARY STREET SOUTH

HAMILTON, AL 35570

DMR Contact(s) (1 of 1)

DMR Contact**Prefix***Mr.***First Name Last Name**

Keith Gann

Title*EHS Manager***Phone Type Number Extension**

Business 2059212173 5404

Email

Keith_Gann@ntn-bower.com

Address2086 MILITARY STREET SOUTH
HAMILTON, AL 35570**Applicant Business Entity Information****Address of Incorporation**

707 North Bower Road Macomb, IL 61455

Agent Designated by the Corporation for Purposes of Service

Name	Address
Steve Hensley	2086 Military Street South Hamilton, Alabama 35570

Please provide all corporate officers

Name	Title	Address
Kenichi Okamoto	President	707 North Bower Road Macomb, IL 61455
Steve Hensley	Vice President	707 North Bower Road Macomb, IL 61455

Does the applicant applying for coverage have a Parent Corporation?

Yes

Parent Corporation of Applicant

Name	Address
NTN Bower Corporation	707 North Bower Road Macomb, IL 61455

Does the applicant applying for coverage have Subsidiary Corporations?

No

Enforcement History

Has the applicant been issued any Notices of Violation, Orders (Consent or Administrative/Unilateral), or Judicial Actions (Complaint, Settlement Agreement, Consent Decree, or Court Order) concerning water pollution or other permit violations within the State of Alabama in the past five years?

Yes

Identify all Notices of Violation, Orders (Consent or Administrative/Unilateral), or Judicial Actions (Complaint, Settlement Agreement, Consent Decree, or Court Order) concerning water pollution or other permit violations, if any, against the Applicant within the State of Alabama in the past five years.

Facility/Site Name	Permit Number, If Applicable	Type of Action	Date of Action
NTN Bower	AL0030988	Notice of Violation	02/01/2021
NTN Bower	IU384700041	Notice of Violation	06/05/2019

Business Activity

A facility with processes inclusive in the business areas shown below may be covered by Environmental Protection Agency's (EPA) categorical effluent guideline standards. These facilities are termed **categorical users**. If unsure, please call the Industrial Section at (334) 271-7943 to discuss or use the link below to contact the Permit Engineer for the county the facility is/will be located in.

[Industrial Section Assignment Map](#)

If your facility conducts or will be conducting any of the processes listed below (regardless of whether they generate wastewater, waste sludge, or hazardous wastes), please check the category of business activity:

Metal Finishing

Give a brief description of all operations at this facility including primary products or services:

NTN Bower receives virgin metals in tube form by truck. The metal then becomes cold formed and stamped to get into the general shape of the bearing. Once the shape is formed, it then proceeds through a series of steps which includes turning, zinc phosphating, grinding, honing, and then cleaned. Each piece is then sent through final assembly and inspection. Each bearing is coated to prevent rusting. The product is packaged and shipped to clients.

Water Supply

Water Sources (check all that apply):

Municipal Water Utility

Please specify the City of the Municipal Water Utility:

Hamilton

Name of Utility	Million Gallons per Day (MGD)
Hamilton Water Department	0.018

Cooling Water Intake Structure Information

Does the provider of your source water operate a surface water intake?

No

Is the provider a public water system (defined as a system which provides water to the public for human consumption or which provides only treated water, not raw water)?

Yes

Outfalls (1 of 2)

Outfall Identifier

001

Receiving Water

Buttahatchee River

Does the discharge enter the named receiving water via an unnamed tributary?

Unnamed Tributary

Indicate if either of the following characteristics apply to this discharge:

Stormwater only (no comingled process waste water excluding air conditioner condensate and fire testing waters)

Monitoring/Sampling Point Location

34.11250000000000, -87.99305600000000

Outfalls (2 of 2)

Outfall Identifier

01A

Receiving Water

Buttahatchee River

Does the discharge enter the named receiving water via an unnamed tributary?

Unnamed Tributary

Indicate if either of the following characteristics apply to this discharge:

Stormwater only (no comingled process waste water excluding air conditioner condensate and fire testing waters)

Monitoring/Sampling Point Location

34.11222200000000, -87.99305600000000

Process Flow Schematic with Wastewater Treatment(s), If Applicable

For an example of a process flow diagram, please use the link below.

[Figure 1: Example of Process Flow Schematic](#)**Process Flow Schematic**[SCHEMATIC 2022.pdf - 03/30/2022 09:44 AM](#)**Comment**

NONE PROVIDED

Anti-Degradation Evaluation**Is this a new or increased discharge that began after April 3, 1991?**

No

Additional Information**Categorical Users subject to Total Toxic Organic (TTO) Requirements, please provide the following TTO information:****Does (or will) this facility use any of the toxic organics that are listed under the TTO standard of the applicable categorical effluent guideline standards published by EPA?**

Yes

Has a Toxic Organics Management Plan (TOMP) been developed?

No

Do you share an outfall with another facility?

No

Indicate if automatic sampling equipment or continuous wastewater flow metering equipment is being operated at this facility:

Current	Yes/No
Continuous Wastewater Flow Metering Equipment	No
Automatic Sampling Equipment	No

Indicate if installation automatic sampling equipment or continuous wastewater flow metering equipment planned at this facility:

Planned	Yes/No
Continuous Wastewater Flow Metering Equipment	No
Automatic Sampling Equipment	No

Please attach the process schematic with sampling equipment locations.

SCHEMATIC 2022.pdf - 03/30/2022 09:44 AM

Comment

NONE PROVIDED

Are any process changes or expansions planned during the next three years that could alter wastewater volumes or characteristics (Consider production processes as well as air or water pollution treatment processes that may affect the discharge.)?

No

Do you use biocides, corrosion inhibitors, or chemical additives in your cooling or blowdown water?

Yes

The applicant must provide a list of the following information for each biocide or chemical:

- (1) Name and general composition of biocide or chemical (if composition is not provided on MSDS sheet)
- (2) 48-hour or 96-hour LC50 data for organisms representative of the biota of the waterway into which the discharge will ultimately reach. For freshwater, the fathead minnow (*Pimephales promelas*) and cladoceran (*Ceriodaphnia dubia*) are the test organisms. For salt water, the mysid shrimp and the sheepshead minnow or inland silverside are the test organisms. Other acceptable aquatic organisms may be allowed by the Department if sufficient information is provided. If the MSDS sheet does not provide data for the organisms specified above, the facility must provide the data unless the Department grants approval for an alternate organism.
- (3) Quantities to be used
- (4) Frequencies of use
- (5) Maximum proposed discharge concentrations
- (6) EPA registration of number, if applicable and is not provided on the MSDS sheet.

List of Biocides

Please list biocides below:
Passivate Plus PBB Corrosion Inhibitor

Biocide/Corrosion Inhibitor Summary Sheet

NONE PROVIDED

Comment

NONE PROVIDED

Safety Data Sheets (SDS)

SDS for Corrosion Inhibitor.pdf - 02/23/2022 10:18 AM

Comment

NONE PROVIDED

Treatment

Is any form of wastewater treatment (see list below) practiced at this facility?

Yes

Treatment devices or processes used or proposed for treating wastewater or sludge (check as many as appropriate).

Grease or oil separation

Grease or oil separation type:

Oil/Water Separator

Is any form of wastewater treatment (or changes to an existing wastewater treatment) planned for this facility within the next three years?

No

Facility Operational Characteristics

Indicate whether the facility discharge is:

Continuous through the year

Comments:
NONE PROVIDED

Non-Discharged Wastes

Are any waste liquids or sludges generated and not disposed of in the sanitary sewer system?

Yes

Waste Generated	Quantity (lbs/day)	Disposal Method	On-Site or Off-Site?	If Off-Site, Identify the Facility:
Used Oil	420	Recycling	Off-Site	Valicor Environmental Services
Swarf	1900	Recycling	Off-Site	CMC Commercial Metals

Does any outside firm remove any of the above checked wastes?

Yes

Hauler Information

Name	Address	City	State	Zip
Valicor Environmental Services	107 Von Braun Dr NW	Huntsville	AL	35806
CMC Commercial Metals	3431 27th Ave N	Birmingham	AL	35207

EPA Application Forms

All Applicants must submit certain EPA permit application forms. More than one application form may be required.

Form 1 - General Information Form required for all applications

Form 2C - Should be submitted for facilities with existing discharge(s) of process wastewater.

Form 2D - Should be submitted for facilities that have not yet commenced discharge(s) of process wastewater.

Form 2E - Should be submitted for facilities who discharge non-process wastewater, such as non-contact cooling water or boiler blowdown.

Form 2F - Should be submitted for all discharges of storm water associated with an industrial activity.

[The EPA application forms are found on the Department's website here.](#)

EPA Form 1

[EPA Form 1.pdf - 04/20/2022 08:53 AM](#)

Comment

NONE PROVIDED

Additional EPA Forms (EPA Form 2C, 2D, 2E and/or 2F)

[EPA Form 2F.pdf - 04/20/2022 08:49 AM](#)

[EPA Form 2E.pdf - 04/20/2022 09:41 AM](#)

Comment

NONE PROVIDED

Other attachments (as needed)

[Letter of Delegation.pdf - 04/20/2022 09:08 AM](#)

[Form 1, 2E, and 2F Attachments.pdf - 04/20/2022 09:52 AM](#)

Comment

NONE PROVIDED

Additional Attachments

Please attach any additional information as needed.

[Analytical - Stormwater Renewal Sampling.pdf - 04/20/2022 09:53 AM](#)

Comment

NONE PROVIDED

Application Preparer

Application Preparer

Prefix

Ms.

First Name

Shelby

Last Name

Harris

Title

Environmental Engineer

Organization Name

Enersolv Corporation

Phone Type

Business

Number

256-898-0793

Extension

Email

sharris@enersolv.com

Address

2220 BELTLINE RD SW

DECATUR, AL 35601

Agreements and Signature(s)


SUBMISSION AGREEMENTS

- ☒ I am the owner of the account used to perform the electronic submission and signature.
- ☒ I have the authority to submit the data on behalf of the facility I am representing.
- ☒ I agree that providing the account credentials to sign the submission document constitutes an electronic signature equivalent to my written signature.
- ☒ I have reviewed the electronic form being submitted in its entirety, and agree to the validity and accuracy of the information contained within it to the best of my knowledge.

Responsible Official

◆ I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted; based on my inquiry of the person or persons who manage the system or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment for knowing violations. ◆ ◆ I further certify under penalty of law that all analyses reported as less than detectable in this application or attachments thereto were performed using the EPA approved test method having the lowest detection limit for the substance tested. ◆ NOTE: 335-6-5-.14 SIGNATORIES TO PERMIT APPLICATIONS AND REPORTS. The application for a SID permit shall be signed by a responsible official, a request for variance from categorical pretreatment standards, and a category determination request shall be signed by a responsible official, as indicated below. In the case of a corporation, by a principal executive officer of at least the level of vice president; In the case of a partnership, by a general partner; In the case of a sole proprietorship, by the proprietor; or In the case of a municipal, state, federal, or other public entity, by either a principal executive officer, or ranking elected official

Signed
By Keith Gann on 05/02/2022 at 10:35 AM

EPA Identification Number AL0030988		NPDES Permit Number AL0030988		Facility Name NTN Bower Corporation		Form Approved 03/05/19 OMB No. 2040-0004		
Form 1 NPDES			U.S. Environmental Protection Agency Application for NPDES Permit to Discharge Wastewater GENERAL INFORMATION					
SECTION 1. ACTIVITIES REQUIRING AN NPDES PERMIT (40 CFR 122.21(f) and (f)(1))								
Activities Requiring an NPDES Permit	1.1		Applicants <i>Not Required</i> to Submit Form 1					
	1.1.1	Is the facility a new or existing publicly owned treatment works ? If yes, STOP. Do NOT complete <input checked="" type="checkbox"/> No Form 1. Complete Form 2A.			1.1.2	Is the facility a new or existing treatment works treating domestic sewage ? If yes, STOP. Do NOT <input checked="" type="checkbox"/> No complete Form 1. Complete Form 2S.		
	1.2		Applicants <i>Required</i> to Submit Form 1					
	1.2.1	Is the facility a concentrated animal feeding operation or a concentrated aquatic animal production facility ? <input type="checkbox"/> Yes → Complete Form 1 <input checked="" type="checkbox"/> No and Form 2B.			1.2.2	Is the facility an existing manufacturing, commercial, mining, or silvicultural facility that is currently discharging process wastewater ? <input type="checkbox"/> Yes → Complete Form <input checked="" type="checkbox"/> No 1 and Form 2C.		
	1.2.3	Is the facility a new manufacturing, commercial, mining, or silvicultural facility that has not yet commenced to discharge ? <input type="checkbox"/> Yes → Complete Form 1 <input checked="" type="checkbox"/> No and Form 2D.			1.2.4	Is the facility a new or existing manufacturing, commercial, mining, or silvicultural facility that discharges only nonprocess wastewater ? <input checked="" type="checkbox"/> Yes → Complete Form <input type="checkbox"/> No 1 and Form 2E.		
	1.2.5	Is the facility a new or existing facility whose discharge is composed entirely of stormwater associated with industrial activity or whose discharge is composed of both stormwater and non-stormwater ? <input checked="" type="checkbox"/> Yes → Complete Form 1 <input type="checkbox"/> No and Form 2F unless exempted by 40 CFR 122.26(b)(14)(x) or (b)(15).						
SECTION 2. NAME, MAILING ADDRESS, AND LOCATION (40 CFR 122.21(f)(2))								
Name, Mailing Address, and Location	2.1		Facility Name					
	NTN Bower Corporation							
	2.2		EPA Identification Number					
	AL0030988							
	2.3		Facility Contact					
	Name (first and last) Keith Gann		Title EHS Manager		Phone number (205) 921-2173			
	Email address keith_gann@ntn-bower.com							
2.4		Facility Mailing Address						
Street or P.O. box 2086 Military Street South								
City or town Hamilton		State Alabama		ZIP code 35570				

EPA Identification Number AL0030988		NPDES Permit Number AL0030988		Facility Name NTN Bower Corporation		Form Approved 03/05/19 OMB No. 2040-0004	
Name, Mailing Address, and Location Continued	2.5	Facility Location					
		Street, route number, or other specific identifier 2086 Military Street South					
		County name Marion		County code (if known)			
		City or town Hamilton		State Alabama		ZIP code 35570	
SECTION 3. SIC AND NAICS CODES (40 CFR 122.21(f)(3))							
SIC and NAICS Codes	3.1	SIC Code(s)		Description (optional)			
		3562		Ball and Roller Bearings			
	3.2	NAICS Code(s)		Description (optional)			
		332991		Ball and Roller Bearing			
SECTION 4. OPERATOR INFORMATION (40 CFR 122.21(f)(4))							
Operator Information	4.1	Name of Operator					
		NTN Bower Corporation					
	4.2	Is the name you listed in Item 4.1 also the owner? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No					
	4.3	Operator Status					
		<input type="checkbox"/> Public—federal <input type="checkbox"/> Public—state <input type="checkbox"/> Other public (specify) _____ <input checked="" type="checkbox"/> Private <input type="checkbox"/> Other (specify) _____					
4.4	Phone Number of Operator						
		(205) 921-2173					
Operator Information Continued	4.5	Operator Address					
		Street or P.O. Box 2086 Military Street South					
		City or town Hamilton		State Alabama		ZIP code 35570	
		Email address of operator					
SECTION 5. INDIAN LAND (40 CFR 122.21(f)(5))							
Indian Land	5.1	Is the facility located on Indian Land? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No					

EPA Identification Number AL0030988	NPDES Permit Number AL0030988	Facility Name NTN Bower Corporation	Form Approved 03/05/19 OMB No. 2040-0004
SECTION 6. EXISTING ENVIRONMENTAL PERMITS (40 CFR 122.21(f)(6))			
Existing Environmental Permits	6.1	Existing Environmental Permits (check all that apply and print or type the corresponding permit number for each)	
		<input checked="" type="checkbox"/> NPDES (discharges to surface water) AL0030988	<input checked="" type="checkbox"/> RCRA (hazardous wastes) ALD075457309
		<input type="checkbox"/> PSD (air emissions)	<input type="checkbox"/> Nonattainment program (CAA)
		<input type="checkbox"/> Ocean dumping (MPRSA)	<input checked="" type="checkbox"/> Other (specify) IU384700041
		<input type="checkbox"/> UIC (underground injection of fluids)	<input type="checkbox"/> NESHAPs (CAA)
SECTION 7. MAP (40 CFR 122.21(f)(7))			
Map	7.1	Have you attached a topographic map containing all required information to this application? (See instructions for specific requirements.) <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> CAFO—Not Applicable (See requirements in Form 2B.)	
SECTION 8. NATURE OF BUSINESS (40 CFR 122.21(f)(8))			
Nature of Business	8.1	Describe the nature of your business. NTN Bower receives virgin metals in tube form by truck. The metal then becomes cold formed and stamped to get into the general shape of the bearing. Once the general shape is formed, it then proceeds through a series of steps which includes turning, zinc phosphating, grinding, honing, and then cleaned. Each piece is then sent through final assembly and inspection. Each bearing is also coated to prevent rusting. The bearings are packaged and sent off to clients.	
SECTION 9. COOLING WATER INTAKE STRUCTURES (40 CFR 122.21(f)(9))			
Cooling Water Intake Structures	9.1	Does your facility use cooling water? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No → SKIP to Item 10.1.	
	9.2	Identify the source of cooling water. (Note that facilities that use a cooling water intake structure as described at 40 CFR 125, Subparts I and J may have additional application requirements at 40 CFR 122.21(r). Consult with your NPDES permitting authority to determine what specific information needs to be submitted and when.) Municipal Water Utility	
SECTION 10. VARIANCE REQUESTS (40 CFR 122.21(f)(10))			
Variance Requests	10.1	Do you intend to request or renew one or more of the variances authorized at 40 CFR 122.21(m)? (Check all that apply. Consult with your NPDES permitting authority to determine what information needs to be submitted and when.) <div style="display: flex; justify-content: space-between;"> <div> <input type="checkbox"/> Fundamentally different factors (CWA Section 301(n)) <input type="checkbox"/> Non-conventional pollutants (CWA Section 301(c) and (g)) <input checked="" type="checkbox"/> Not applicable </div> <div> <input type="checkbox"/> Water quality related effluent limitations (CWA Section 302(b)(2)) <input type="checkbox"/> Thermal discharges (CWA Section 316(a)) </div> </div>	

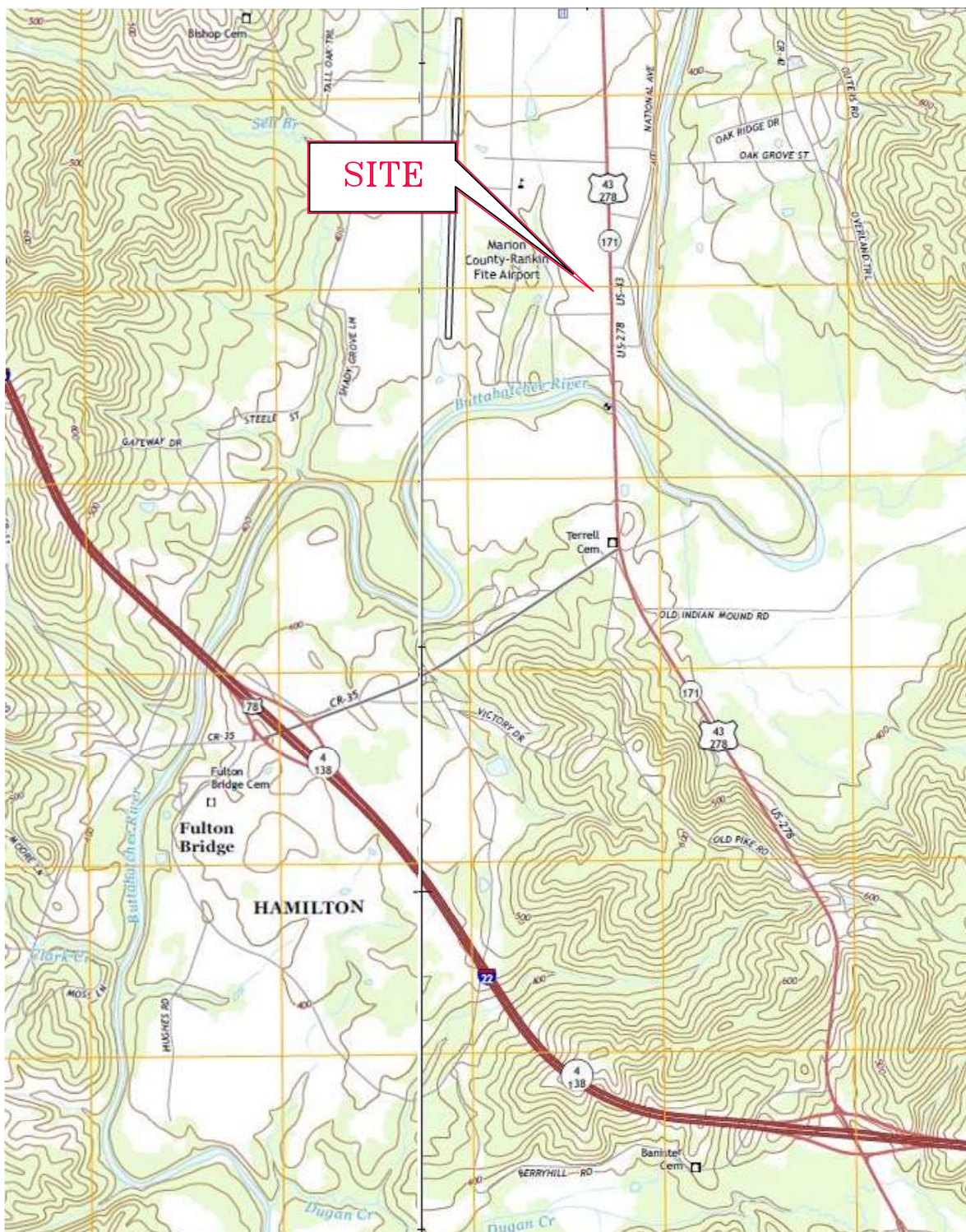
EPA Identification Number AL0030988	NPDES Permit Number AL0030988	Facility Name NTN Bower Corporation	Form Approved 03/05/19 OMB No. 2040-0004
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SECTION 11. CHECKLIST AND CERTIFICATION STATEMENT (40 CFR 122.22(a) and (d))

Checklist and Certification Statement	11.1	In Column 1 below, mark the sections of Form 1 that you have completed and are submitting with your application. For each section, specify in Column 2 any attachments that you are enclosing to alert the permitting authority. Note that not all applicants are required to provide attachments.	
		Column 1	Column 2
	<input checked="" type="checkbox"/>	Section 1: Activities Requiring an NPDES Permit	<input type="checkbox"/> w/ attachments
	<input checked="" type="checkbox"/>	Section 2: Name, Mailing Address, and Location	<input type="checkbox"/> w/ attachments
	<input checked="" type="checkbox"/>	Section 3: SIC Codes	<input type="checkbox"/> w/ attachments
	<input checked="" type="checkbox"/>	Section 4: Operator Information	<input type="checkbox"/> w/ attachments
	<input checked="" type="checkbox"/>	Section 5: Indian Land	<input type="checkbox"/> w/ attachments
	<input checked="" type="checkbox"/>	Section 6: Existing Environmental Permits	<input type="checkbox"/> w/ attachments
	<input checked="" type="checkbox"/>	Section 7: Map	<input checked="" type="checkbox"/> w/ topographic map <input type="checkbox"/> w/ additional attachments
	<input checked="" type="checkbox"/>	Section 8: Nature of Business	<input type="checkbox"/> w/ attachments
	<input checked="" type="checkbox"/>	Section 9: Cooling Water Intake Structures	<input type="checkbox"/> w/ attachments
	<input checked="" type="checkbox"/>	Section 10: Variance Requests	<input type="checkbox"/> w/ attachments
	<input checked="" type="checkbox"/>	Section 11: Checklist and Certification Statement	<input type="checkbox"/> w/ attachments
	11.2	Certification Statement <i>I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.</i>	
	Name (print or type first and last name) Keith Gann	Official title EHS Manager	
	Signature	Date signed	

Attachment 1.A

EPA Form Section 7.1 – USGS Topographic Map



NTN-BOWER
2086 MILITARY STREET SOUTH
HAMILTON, AL
HAMILTON, AL USGS
HENSON SPRINGS, AL USGS



ENERSOLV *a Solutions Company*

2220 Beltline Road S.W. Decatur, AL 35601

Title **NPDES PERMIT RENEWAL**
Project **NTN-BOWER HAMILTON, AL**

Scale: N.T.S.

Date: 28 FEB 2022

Drawn By: SROWE

Project No: 15522

Cad name: NTNPOWER

File: X-DRIVE-2022

EPA Identification Number AL0030988		NPDES Permit Number AL0030988	Facility Name NTN Bower Corporation	Form Approved 03/05/19 OMB No. 2040-0004
SECTION 7. OTHER INFORMATION (40 CFR 122.21(h)(7))				
Other Information	7.1	Use the space below to expand upon any of the above items. Use this space to provide any information you believe the reviewer should consider in establishing permit limitations. Attach additional sheets as needed.		
SECTION 8. CHECKLIST AND CERTIFICATION STATEMENT (40 CFR 122.22(a) and (d))				
Checklist and Certification Statement	8.1	In Column 1 below, mark the sections of Form 2E that you have completed and are submitting with your application. For each section, specify in Column 2 any attachments that you are enclosing to alert the permitting authority. Note that not all applicants are required to provide attachments.		
		Column 1	Column 2	
		<input checked="" type="checkbox"/> Section 1: Outfall Location	<input type="checkbox"/> w/ attachments (e.g., responses for additional outfalls)	
		<input checked="" type="checkbox"/> Section 2: Discharge Date	<input type="checkbox"/> w/ attachments	
		<input checked="" type="checkbox"/> Section 3: Waste Types	<input checked="" type="checkbox"/> w/ attachments	
		<input checked="" type="checkbox"/> Section 4: Effluent Characteristics	<input type="checkbox"/> w/ attachments	
		<input checked="" type="checkbox"/> Section 5: Flow	<input type="checkbox"/> w/ attachments	
		<input checked="" type="checkbox"/> Section 6: Treatment System	<input type="checkbox"/> w/ attachments	
	<input checked="" type="checkbox"/> Section 7: Other Information	<input type="checkbox"/> w/ attachments		
	<input checked="" type="checkbox"/> Section 8: Checklist and Certification Statement	<input type="checkbox"/> w/ attachments		
8.2	Certification Statement			
	<i>I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.</i>			
	Name (print or type first and last name)		Official title	
	Keith Gann		EHS Manager	
	Signature		Date signed	

Attachment 2E.A

EPA Form 2E Section 3.3 – Cooling Water Additive Composition Safety Data Sheets (SDSs)

SAFETY DATA SHEET

PASSIVATE PLUS PBB



Section 1. Identification

GHS product identifier : PASSIVATE PLUS PBB

Product code : 11548200

SDS # : MS0100805

Other means of identification : Not available.

Product type : Solid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Cooling water treatment This product is intended to be diluted prior to use

Supplier/Manufacturer : DuBois Chemicals, Inc. DuBois Chemicals Canada, Inc.
3630 E. Kemper Road 1155 North Service Road West
Cincinnati, Ohio 45241 Unit 6
Phone: 1-800-438-2647 Oakville, Ontario, L6M 3E3 Canada
Phone: 1-866-861-3603

Emergency telephone number : 1-866-923-4919 (US and Canada)
01-651-523-0314 (Int'l and Mexico)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : Causes serious eye damage.
Causes skin irritation.

Precautionary statements

Prevention : Wear eye/face protection. Wear protective gloves. Wash hands thoroughly after handling.

Response : IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.

Storage : Not applicable.

Disposal : Not applicable.

Hazards not otherwise classified : None known.

Section 3. Composition/information on ingredients

Ingredient name	%	CAS number
sodium 4(or 5)-methyl-1H-benzotriazole	5 - 10	64665-57-2
tetrasodium ethylene diamine tetraacetate	1 - 5	64-02-8

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes skin irritation.
- Ingestion** : May cause burns to mouth, throat and stomach.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness

Section 4. First aid measures

- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

- Unsuitable extinguishing media** : None known.

- Specific hazards arising from the chemical** : No specific fire or explosion hazard.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
phosphorus oxides
halogenated compounds
metal oxide/oxides

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

- Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods for cleaning up

- Small spill** : Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

- Handling** : Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Storage** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

- Engineering measures** : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal protection

Respiratory

- : Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hands

- : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eyes

- : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. Recommended: splash goggles

Skin

- : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Environmental exposure controls

- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Personal protective equipment (Pictograms)



Section 9. Physical and chemical properties

Appearance

Physical state	: Solid.
Color	: Tan. [Light]
Odor	: Sweetish.
Odor threshold	: Not available.
pH	: Not applicable.
Melting point	: Not available.
Boiling point	: Not available.
Flash point	: Closed cup: Not applicable. [Product does not sustain combustion.]
Burning time	: Not available.
Burning rate	: Not available.
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: 0.54
Solubility	: Easily soluble in the following materials: cold water and hot water.
Solubility in water	: Not available.
Partition coefficient: n-octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Not available.
Elemental Phosphorus	: 10.23 %
VOC content	: Not available.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: Not available.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Storage	: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 11. Toxicological information

Information on toxicological effects

Information on the likely routes of exposure : Dermal contact. Eye contact. Inhalation.

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes skin irritation.
- Ingestion** : May cause burns to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

Not available.

- General** : No known significant effects or critical hazards.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Ecotoxicity : Not available.

Aquatic ecotoxicity

Not available.

Section 13. Disposal considerations

Waste disposal : The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

IATA/IMDG/DOT/TDG: Please refer to the Bill of Lading/receiving documents for up to date shipping information.

Section 15. Regulatory information

U.S. Federal regulations : **TSCA 12(b) one-time export**: No products were found.
TSCA 12(b) annual export notification: No products were found.
United States inventory (TSCA 8b): All components are listed or exempted.

EPA Registration Number : Not available.

Clean Air Act Section 112 : Not listed

(b) Hazardous Air Pollutants (HAPs)

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Immediate (acute) health hazard

State regulations

Massachusetts : None of the components are listed.

New York : None of the components are listed.

New Jersey : The following components are listed: PROPYLENE GLYCOL; 1,2-PROPANEDIOL

Pennsylvania : The following components are listed: 1,2-PROPANEDIOL

California Prop. 65

Not available.

Canada

Canadian lists

Canadian NPRI : The following components are listed: Phosphorus (total)

Canada inventory : All components are listed or exempted.

Canadian PCP/DIN Number : Not available.

International regulations

Section 15. Regulatory information

International lists : **Australia inventory (AICS)**: All components are listed or exempted.
China inventory (IECSC): Not determined.
Japan inventory: Not determined.
Korea inventory: Not determined.
Malaysia Inventory (EHS Register): Not determined.
New Zealand Inventory of Chemicals (NZIoC): Not determined.
Philippines inventory (PICCS): Not determined.
Taiwan inventory (CSNN): Not determined.

Section 16. Other information

History

Date of printing : 6/9/2015.
Date of issue/Date of revision : 6/9/2015.
Date of previous issue : No previous validation.
Version : 1

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

EPA Identification Number AL0030988		NPDES Permit Number AL0030988		Facility Name NTN Bower Corporation		Form Approved 03/05/19 OMB No. 2040-0004			
FORM 2E NPDES			U.S. Environmental Protection Agency Application for NPDES Permit to Discharge Wastewater MANUFACTURING, COMMERCIAL, MINING, AND SILVICULTURAL FACILITIES WHICH DISCHARGE ONLY NONPROCESS WASTEWATER						
SECTION 1. OUTFALL LOCATION (40 CFR 122.21(h)(1))									
Outfall Location	1.1	Provide information on each of the facility's outfalls in the table below.							
		Outfall Number	Receiving Water Name	Latitude		Longitude			
		DSN001	UT to Buttahatchee River	34°	6'	44" N	87°	59'	35" W
				°	'	"	°	'	"
				°	'	"	°	'	"
SECTION 2. DISCHARGE DATE (40 CFR 122.21(h)(2))									
Discharge Date	2.1	Are you a new or existing discharger? (Check only one response.) <input type="checkbox"/> New discharger <input checked="" type="checkbox"/> Existing discharger → SKIP to Section 3.							
	2.2	Specify your anticipated discharge date:							
SECTION 3. WASTE TYPES (40 CFR 122.21(h)(3))									
Waste Types	3.1	What types of wastes are currently being discharged if you are an existing discharger or will be discharged if you are a new discharger? (Check all that apply.) <input type="checkbox"/> Sanitary wastes <input type="checkbox"/> Other nonprocess wastewater (describe/explain directly below) <input type="checkbox"/> Restaurant or cafeteria waste <input checked="" type="checkbox"/> Non-contact cooling water							
	3.2	Does the facility use cooling water additives? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No → SKIP to Section 4.							
	3.3	List the cooling water additives used and describe their composition.							
		Cooling Water Additives (list)			Composition of Additives (if available to you)				
		Passivate Plus PBB Corrosion Inhibitor			See Attached SDS				
SECTION 4. EFFLUENT CHARACTERISTICS (40 CFR 122.21(h)(4))									
Effluent Characteristics	4.1	Have you completed monitoring for all parameters in the table below at each of your outfalls and attached the results to this application package? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No; a waiver has been requested from my NPDES permitting authority (attach waiver request and additional information) → SKIP to Section 5.							
	4.2	Provide data as requested in the table below. ¹ (See instructions for specifics.)							
		Parameter or Pollutant	Number of Analyses (if actual data reported)	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Source (use codes per instructions)	
				Mass	Conc.	Mass	Conc.		
		Biochemical oxygen demand (BOD ₅)	1	1.83 ppd	4.9 mg/L	1.83 ppd	4.9 mg/L		
		Total suspended solids (TSS)	1	0 ppd	0 mg/L	0 ppd	0 mg/L		
		Oil and grease	7	32.97 ppd	5.0 mg/L	5.4 ppd	2.14 mg/L		
		Ammonia (as N)	1	0.38 ppd	1.0 mg/L	0.38 ppd	1.0 mg/L		
		Discharge flow	7	0.790 MGD					
		pH (report as range)	7	6.3 - 7.5 s.u.					
	Temperature (winter)	4	64 F						
	Temperature (summer)	2	80 F						

¹ Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR chapter I, subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

EPA Identification Number AL0030988	NPDES Permit Number AL0030988	Facility Name NTN Bower Corporation	Form Approved 03/05/19 OMB No. 2040-0004
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Effluent Characteristics Continued	4.3	Is fecal coliform believed present, or is sanitary waste discharged (or will it be discharged)? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No → SKIP to Item 4.5.						
	4.4	Provide data as requested in the table below. ¹ (See instructions for specifics.)						
		Parameter or Pollutant	Number of Analyses (if actual data reported)	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Source (Use codes per Instructions.)
				Mass	Conc.	Mass	Conc.	
		Fecal coliform						
		<i>E. coli</i>						
		Enterococci						
	4.5	Is chlorine used (or will it be used)? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No → SKIP to Item 4.7.						
	4.6	Provide data as requested in the table below. ¹ (See instructions for specifics.)						
		Parameter or Pollutant	Number of Analyses (if actual data reported)	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Source (use codes per instructions)
			Mass	Conc.	Mass	Conc.		
	Total Residual Chlorine	6	0 ppd	0 mg/L	0 ppd	0 mg/L		
4.7	Is non-contact cooling water discharged (or will it be discharged)? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No → SKIP to Section 5.							
4.8	Provide data as requested in the table below. ¹ (See instructions for specifics.)							
	Parameter or Pollutant	Number of Analyses (if actual data reported)	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Source (use codes per instructions)	
			Mass	Conc.	Mass	Conc.		
	Chemical oxygen demand (COD)	1	9.0 ppd	24.0 mg/L	9.0 ppd	24.0 mg/L		
	Total organic carbon (TOC)	1	6.5 ppd	17.4 mg/L	6.5 ppd	17.4 mg/L		

SECTION 5. FLOW (40 CFR 122.21(h)(5))

Flow	5.1	Except for stormwater water runoff, leaks, or spills, are any of the discharges you described in Sections 1 and 3 of this application intermittent or seasonal? <input type="checkbox"/> Yes → Complete this section. <input checked="" type="checkbox"/> No → SKIP to Section 6.
	5.2	Briefly describe the frequency and duration of flow.

SECTION 6. TREATMENT SYSTEM (40 CFR 122.21(h)(6))

Treatment System	6.1	Briefly describe any treatment system(s) used (or to be used). The facility utilizes a Oil/Water Separator prior ro non-contact cooling water exiting the facility through DSN001. The oil/water separator is fully fenced to prevent any acts of vandalism.
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¹ Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR chapter I, subchapter N or O. See instructions and 40 CFR 122.21(e)(3).



May 05, 2022

Wesley Chisholm
NTN Bower
2086 Military St. S
Hamilton, AL 35570

We appreciate the opportunity to provide our services to you on this project. Please find attached the data for the sample(s) listed below:

Lab ID	Sample Description	Date Collected	Date Submitted
DC03245-01	DSN01AQ	04/21/2022	04/22/2022

This cover page and the attached chain-of-custody record(s) are integral parts of your report. Southern Environmental Testing considers this report your official record. This information shall remain in Southern Environmental Testing's active database for a period of one (1) calendar year before archiving. Any replacement of this information after archiving may result in an administrative fee to cover the cost of retrieval.

If you have any questions or would like more information regarding these analyses, please call our Decatur facility at (256) 280-2567 or our Florence facility at (256) 740-5532.

Jimmy Wilson
Vice President Lab Operations

Reviewed by:

3103 Northington Court
Florence, AL 35630
(256) 740-5532

PO Box 487
Florence, AL 35630
(256) 740-5529 Fax

2919 Fairgrounds Road SW
Decatur, AL 35603
(256) 280-2567

PO Box 2084
Decatur, AL 35602
(256) 350-0686 Fax

SAMPLE RESULTS REPORT

Report Date/Time: 05/05/2022 09:59

REPORT TO
Wesley Chisholm NTN Bower 2086 Military St. S Hamilton, AL 35570

This report may contain information that is confidential and/or proprietary. This information is intended for the addressee only and may not be copied or disseminated except in full without the written consent of Southern Environmental Testing.

Analyte Name	Result	Units	Qualifier	Regulatory Limit
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Sample Point: DSN01AQ

Sample ID: DC03245-01

Collected: 04/21/2022

Submitted: 04/22/2022

Inorganics

Biochemical Oxygen Demand	4.89	mg/l
Chemical Oxygen Demand	24.0	mg/l
Ammonia-Nitrogen	1.03	mg/l
HEM (Oil and Grease)	<5.00	mg/l
Total Organic Carbon	17.4	mg/l
Total Suspended Solids	<2.50	mg/l

3103 Northington Court
 Florence, AL 35630
 (256) 740-5532

PO Box 487
 Florence, AL 35630
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2919 Fairgrounds Road SW
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 (256) 280-2567

PO Box 2084
 Decatur, AL 35602
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The contents of this report apply to the sample(s) analyzed in accordance with the chain of custody document. Results are only representative of the sample(s) received and information supplied by the client may affect the validity of results. No duplication of this report is allowed, except in its entirety.

SAMPLE RESULTS REPORT

Report Date/Time: 05/05/2022 09:59

REPORT TO
Wesley Chisholm NTN Bower 2086 Military St. S Hamilton, AL 35570

This report may contain information that is confidential and/or proprietary. This information is intended for the addressee only and may not be copied or disseminated except in full without the written consent of Southern Environmental Testing.

All calculations are performed prior to rounding per EPA and *Standard Methods* requirements. Calibration data for field analyses conducted by SET or *ENERSOLV* personnel are available upon request.

Data Qualifiers

< Less than reporting limit

Analysis Information

Lab Number	Analysis	Referenced Method	Analyst	SET Facility	Collection Date/Time	Analysis Start Date/Time	Analysis End Date/Time (BOD, CBOD, Coliforms)
DC03245-01	HEM (Oil and Grease)	EPA 1664A Rev. 1999	DRK	Florence	04/21/2022 11:00	04/28/2022 08:00	
DC03245-01	Ammonia-Nitrogen	FIALab 100	DS	Decatur	04/21/2022 11:00	04/25/2022 12:15	
DC03245-01	Chemical Oxygen Demand	Hach 8000	DS	Decatur	04/21/2022 11:00	04/25/2022 12:53	
DC03245-01	Biochemical Oxygen Demand	SM 5210 B-2011	MS	Decatur	04/21/2022 11:00	04/22/2022 14:35	04/27/2022 09:00
DC03245-01	Total Organic Carbon	SM 5310C-2014	LLW	Decatur	04/21/2022 11:00	04/26/2022 13:20	
DC03245-01	Total Suspended Solids	USGS I-3765-85	LLW	Decatur	04/21/2022 11:00	04/22/2022 14:30	

3103 Northington Court
Florence, AL 35630
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SOUTHERN ENVIRONMENTAL TESTING
ANALYSIS REQUEST AND CHAIN OF CUSTODY RECORD
2919 FAIRGROUND ROAD SW, DECATUR, AL 35603
3103 NORTHINGTON COURT, FLORENCE, AL 35630
(256) 350-0846 www.setesting.com

PAGE		1	of	1
DSN01AQ				
Permit Renewal				


COMPANY/CLIENT NAME NTN Bower		CLIENT P.O. NUMBER		PROJECT NUMBER ENE-15522		REQUESTED ANALYSES														
CLIENT POINT OF CONTACT Keith Gann		CLIENT PHYSICAL ADDRESS 2086 Military Street South		CITY/STATE/ZIP Hamilton, AL 35570																
CLIENT EMAIL keith.gann@ntn.bower.com		PHONE NUMBER 205-921-2173		OTHER INFORMATION Permit Renewal - Process Water																
SAMPLE COLLECTED BY		EXPEDITED REPORT DELIVERY (SURCHARGE)																		
		DATE DUE (REQUIRED)																		
SET LAB NUMBER	SAMPLE DESCRIPTION	SAMPLE TRANSFER/GRAB DATE	SAMPLE TRANSFER/GRAB TIME	GRAB	COMP	BOD	TSS	NH3	COD	TOC	OG	pH	TEMP	TRC						
DC03245-01	DSN01AQ																			
		4.21.2022	11:00 Am	X	X	X	X	X	X	X	X	7.4	X	X	X					

Comments: Non-storm event**

Collector to complete shaded areas, as applicable

COMPOSITE SAMPLER INFO		FIELD INFORMATION						Qty	Type - Cool 6c	pH	Parameters
		SM 4500H+B		SM 4500-CI G (2011)		SM 4500-O G		SM 2550B			
Start		pH		TRC		DO		Temp			BOD, TSS
Date		su		mg/l		mg/l		deg C			
Start		Date		Date		Date		Date			NH3, COD
Time		Time		Time		Time		Time			OG
Stop		Time		Time		Time		Time			TOC
Date		Analyst		Analyst		Analyst		Analyst			
Stop											
Time											
RELINQUISHED BY: (SIGNATURE)		DATE	TIME	RELINQUISHED BY: (SIGNATURE)		DATE	TIME	RELINQUISHED BY: (SIGNATURE)		DATE	TIME
Chris Edwards		4/22/2022	8:30 AM	James Murray		4/22/2022	10:25 AM	Murray		4/22/2022	1:40
RECEIVED BY: (SIGNATURE)		DATE	TIME	RECEIVED BY: (SIGNATURE)		DATE	TIME	RECEIVED BY: (SIGNATURE)		DATE	TIME
James Murray		4/22/2022	8:45 AM	Murray		4/22/2022	10:25 AM	Murray		4/22/2022	1:40
RECEIVED FOR LABORATORY USE BY: (SIGNATURE)		DATE	TIME	RECEIVED FOR LABORATORY USE BY: (SIGNATURE)		DATE	TIME	RECEIVED FOR LABORATORY USE BY: (SIGNATURE)		DATE	TIME
Shirley Ann		4/22/2022	1:40	Shirley Ann		4/22/2022	1:40	Shirley Ann		4/22/2022	1:40

SAMPLE TEMPERATURE RECEIVED @ 1.4

EPA Identification Number AL0030988		NPDES Permit Number AL0030988		Facility Name NTN Bower		Form Approved 03/05/19 OMB No. 2040-0004	
Form 2F NPDES		U.S Environmental Protection Agency Application for NPDES Permit to Discharge Wastewater STORMWATER DISCHARGES ASSOCIATED WITH INDUSTRIAL ACTIVITY					
SECTION 1. OUTFALL LOCATION (40 CFR 122.21(g)(1))							
Outfall Location	1.1	Provide information on each of the facility's outfalls in the table below					
		Outfall Number	Receiving Water Name	Latitude			Longitude
		DSN001	UT to Buttahatchee River	34.00°	6.00'	44.80" N	87.00° 59.00' 35.40" W
				°	'	"	° ' "
				°	'	"	° ' "
				°	'	"	° ' "
				°	'	"	° ' "
				°	'	"	° ' "
SECTION 2. IMPROVEMENTS (40 CFR 122.21(g)(6))							
Improvements	2.1	Are you presently required by any federal, state, or local authority to meet an implementation schedule for constructing, upgrading, or operating wastewater treatment equipment or practices or any other environmental programs that could affect the discharges described in this application? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No → SKIP to Section 3.					
	2.2	Briefly identify each applicable project in the table below.					
		Brief Identification and Description of Project	Affected Outfalls (list outfall numbers)	Source(s) of Discharge		Final Compliance Dates	
					Required	Projected	
	2.3	Have you attached sheets describing any additional water pollution control programs (or other environmental projects that may affect your discharges) that you now have underway or planned? (Optional Item) <input type="checkbox"/> Yes <input type="checkbox"/> No					

EPA Identification Number AL0030988	NPDES Permit Number AL0030988	Facility Name NTN Bower	Form Approved 03/05/19 OMB No. 2040-0004
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SECTION 3. SITE DRAINAGE MAP (40 CFR 122.26(c)(1)(i)(A))

Site Drainage Map	3.1	Have you attached a site drainage map containing all required information to this application? (See instructions for specific guidance.)
	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	

SECTION 4. POLLUTANT SOURCES (40 CFR 122.26(c)(1)(i)(B))

Pollutant Sources	4.1	Provide information on the facility's pollutant sources in the table below.			
		Outfall Number	Impervious Surface Area (within a mile radius of the facility)		Total Surface Area Drained (within a mile radius of the facility)
		DSN001	379850	specify units SF	927073 specify units SF
				specify units	specify units
				specify units	specify units
				specify units	specify units
				specify units	specify units
				specify units	specify units
				specify units	specify units
	4.2	Provide a narrative description of the facility's significant material in the space below. (See instructions for content requirements.)			
		None			
	4.3	Provide the location and a description of existing structural and non-structural control measures to reduce pollutants in stormwater runoff. (See instructions for specific guidance.)			
		Stormwater Treatment			
		Outfall Number	Control Measures and Treatment		Codes from Exhibit 2F-1 (list)
		DSN001	There is an oil water separator and screening located southwest of the facility prior to outfal		1-T

EPA Identification Number AL0030988	NPDES Permit Number AL0030988	Facility Name NTN Bower	Form Approved 03/05/19 OMB No. 2040-0004
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SECTION 5. NON STORMWATER DISCHARGES (40 CFR 122.26(c)(1)(i)(C))										
Non-Stormwater Discharges	5.1	<p><i>I certify under penalty of law that the outfall(s) covered by this application have been tested or evaluated for the presence of non-stormwater discharges. Moreover, I certify that the outfalls identified as having non-stormwater discharges are described in either an accompanying NPDES Form 2C, 2D, or 2E application.</i></p> <table border="1"> <tr> <td>Name (print or type first and last name)</td> <td>Official title</td> </tr> <tr> <td>Keith Gann</td> <td>EHS Manager</td> </tr> <tr> <td>Signature</td> <td>Date signed</td> </tr> </table>			Name (print or type first and last name)	Official title	Keith Gann	EHS Manager	Signature	Date signed
	Name (print or type first and last name)	Official title								
	Keith Gann	EHS Manager								
	Signature	Date signed								
	5.2	Provide the testing information requested in the table below.								
		Outfall Number	Description of Testing Method Used	Date(s) of Testing	Onsite Drainage Points Directly Observed During Test					
		DSN001S	Visual Discharge Evaluation During Non-Storm Event	04/19/2022	Outfall DSN001S					

SECTION 6. SIGNIFICANT LEAKS OR SPILLS (40 CFR 122.26(c)(1)(i)(D))	
Significant Leaks or Spills	<p>6.1 Describe any significant leaks or spills of toxic or hazardous pollutants in the last three years.</p> <p>On October 12, 2020 a cloudy discharge was observed during routine inspection. NTN Bower discovered coolant was entering their storm water drainage system when a wastewater transfer pipe developed a leak. The facility notified ADEM and conducted all spill response actions as developed in their SPCC and BMP plans. The Facility is taking further measures to prevent this from reoccurring by inspecting and/or replacing subsurface transfer piping.</p>

SECTION 7. DISCHARGE INFORMATION (40 CFR 122.26(c)(1)(i)(E))	
Discharge Information	See the instructions to determine the pollutants and parameters you are required to monitor and, in turn, the tables you must complete. Not all applicants need to complete each table.
	<p>7.1 Is this a new source or new discharge?</p> <p> <input type="checkbox"/> Yes → See instructions regarding submission of <i>estimated data</i>. <input checked="" type="checkbox"/> No → See instructions regarding submission of <i>actual data</i>. </p>
	Tables A, B, C, and D
	<p>7.2 Have you completed Table A for each outfall?</p> <p> <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No </p>

EPA Identification Number AL0030988		NPDES Permit Number AL0030988	Facility Name NTN Bower	Form Approved 03/05/19 OMB No. 2040-0004
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Discharge Information Continued	7.3	Is the facility subject to an effluent limitation guideline (ELG) or effluent limitations in an NPDES permit for its process wastewater? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No → SKIP to Item 7.5.
	7.4	Have you completed Table B by providing quantitative data for those pollutants that are (1) limited either directly or indirectly in an ELG and/or (2) subject to effluent limitations in an NPDES permit for the facility's process wastewater? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
	7.5	Do you know or have reason to believe any pollutants in Exhibit 2F-2 are present in the discharge? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No → SKIP to Item 7.7.
	7.6	Have you listed all pollutants in Exhibit 2F-2 that you know or have reason to believe are present in the discharge and provided quantitative data or an explanation for those pollutants in Table C? <input type="checkbox"/> Yes <input type="checkbox"/> No
	7.7	Do you qualify for a small business exemption under the criteria specified in the Instructions? <input type="checkbox"/> Yes → SKIP to Item 7.18. <input checked="" type="checkbox"/> No
	7.8	Do you know or have reason to believe any pollutants in Exhibit 2F-3 are present in the discharge? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No → SKIP to Item 7.10.
	7.9	Have you listed all pollutants in Exhibit 2F-3 that you know or have reason to believe are present in the discharge in Table C? <input type="checkbox"/> Yes <input type="checkbox"/> No
	7.10	Do you expect any of the pollutants in Exhibit 2F-3 to be discharged in concentrations of 10 ppb or greater? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No → SKIP to Item 7.12.
	7.11	Have you provided quantitative data in Table C for those pollutants in Exhibit 2F-3 that you expect to be discharged in concentrations of 10 ppb or greater? <input type="checkbox"/> Yes <input type="checkbox"/> No
	7.12	Do you expect acrolein, acrylonitrile, 2,4-dinitrophenol, or 2-methyl-4,6-dinitrophenol to be discharged in concentrations of 100 ppb or greater? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No → SKIP to Item 7.14.
	7.13	Have you provided quantitative data in Table C for the pollutants identified in Item 7.12 that you expect to be discharged in concentrations of 100 ppb or greater? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
	7.14	Have you provided quantitative data or an explanation in Table C for pollutants you expect to be present in the discharge at concentrations less than 10 ppb (or less than 100 ppb for the pollutants identified in Item 7.12)? <input type="checkbox"/> Yes <input type="checkbox"/> No
	7.15	Do you know or have reason to believe any pollutants in Exhibit 2F-4 are present in the discharge? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No → SKIP to Item 7.17.
	7.16	Have you listed pollutants in Exhibit 2F-4 that you know or believe to be present in the discharge and provided an explanation in Table C? <input type="checkbox"/> Yes <input type="checkbox"/> No
	7.17	Have you provided information for the storm event(s) sampled in Table D? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No

EPA Identification Number AL0030988	NPDES Permit Number AL0030988	Facility Name NTN Bower	Form Approved 03/05/19 OMB No. 2040-0004
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Discharge Information Continued	Used or Manufactured Toxics			
	7.18	Is any pollutant listed on Exhibits 2F–2 through 2F–4 a substance or a component of a substance used or manufactured as an intermediate or final product or byproduct?		
	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No → SKIP to Section 8.			
	7.19	List the pollutants below, including TCDD if applicable.		
	1.	4.	7.	
	2.	5.	8.	
	3.	6.	9.	

SECTION 8. BIOLOGICAL TOXICITY TESTING DATA (40 CFR 122.21(g)(11))					
Biological Toxicity Testing Data	8.1	Do you have any knowledge or reason to believe that any biological test for acute or chronic toxicity has been made on any of your discharges or on a receiving water in relation to your discharge within the last three years?			
	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No → SKIP to Section 9.				
	8.2	Identify the tests and their purposes below.			
		Test(s)	Purpose of Test(s)	Submitted to NPDES Permitting Authority?	Date Submitted
				<input type="checkbox"/> Yes <input type="checkbox"/> No	
				<input type="checkbox"/> Yes <input type="checkbox"/> No	
			<input type="checkbox"/> Yes <input type="checkbox"/> No		

SECTION 9. CONTRACT ANALYSIS INFORMATION (40 CFR 122.21(g)(12))				
Contract Analysis Information	9.1	Were any of the analyses reported in Section 7 (on Tables A through C) performed by a contract laboratory or consulting firm?		
	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No → SKIP to Section 10.			
	9.2	Provide information for each contract laboratory or consulting firm below.		
		Laboratory Number 1	Laboratory Number 2	Laboratory Number 3
	Name of laboratory/firm	Southern Environmental Testing		
	Laboratory address	2919 Fairground Road SW Decatur, Alabama 35603		
	Phone number	(256) 350-0846		
	Pollutant(s) analyzed	ALL		

EPA Identification Number AL0030988	NPDES Permit Number AL0030988	Facility Name NTN Bower	Form Approved 03/05/19 OMB No. 2040-0004
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SECTION 10. CHECKLIST AND CERTIFICATION STATEMENT (40 CFR 122.22(a) and (d))			
Checklist and Certification Statement	10.1	In Column 1 below, mark the sections of Form 2F that you have completed and are submitting with your application. For each section, specify in Column 2 any attachments that you are enclosing to alert the permitting authority. Note that not all applicants are required to complete all sections or provide attachments.	
		Column 1	Column 2
		<input checked="" type="checkbox"/> Section 1	<input type="checkbox"/> w/ attachments (e.g., responses for additional outfalls)
		<input checked="" type="checkbox"/> Section 2	<input type="checkbox"/> w/ attachments
		<input checked="" type="checkbox"/> Section 3	<input checked="" type="checkbox"/> w/ site drainage map
		<input checked="" type="checkbox"/> Section 4	<input type="checkbox"/> w/ attachments
		<input checked="" type="checkbox"/> Section 5	<input type="checkbox"/> w/ attachments
		<input checked="" type="checkbox"/> Section 6	<input type="checkbox"/> w/ attachments
		<input checked="" type="checkbox"/> Section 7	<input checked="" type="checkbox"/> Table A <input type="checkbox"/> w/ small business exemption request <input type="checkbox"/> Table B <input checked="" type="checkbox"/> w/ analytical results as an attachment <input type="checkbox"/> Table C <input type="checkbox"/> Table D
		<input checked="" type="checkbox"/> Section 8	<input type="checkbox"/> w/attachments
		<input checked="" type="checkbox"/> Section 9	<input type="checkbox"/> w/attachments (e.g., responses for additional contact laboratories or firms)
		<input checked="" type="checkbox"/> Section 10	<input type="checkbox"/>
	10.2	Certification Statement <i>I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.</i>	
		Name (print or type first and last name) Keith Gann	Official title EHS Manager
	Signature	Date signed	

EPA Identification Number AL0030988	NPDES Permit Number AL0030988	Facility Name NTN Bower	Outfall Number DSN001S
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Form Approved 03/05/19
OMB No. 2040-0004

TABLE A. CONVENTIONAL AND NON CONVENTIONAL PARAMETERS (40 CFR 122.26(c)(1)(i)(E)(3))¹

You must provide the results of at least one analysis for every pollutant in this table. Complete one table for each outfall. See instructions for additional details and requirements.

Pollutant or Parameter		Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Number of Storm Events Sampled	Source of Information (new source/new dischargers only; use codes in instructions)
		Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		
1.	Oil and grease	< 5.00 mg/L		< 5.00 mg/L		1.0	
2.	Biochemical oxygen demand (BOD ₅)	18.0 mg/L	Attachment 2F.B	18.0 mg/L	See Attachment 2F.B	1.0	
3.	Chemical oxygen demand (COD)	64.0 mg/L		64.0 mg/L		1.0	
4.	Total suspended solids (TSS)	17.5 mg/L		17.5 mg/L		1.0	
5.	Total phosphorus	< 0.500 mg/L		< 0.500 mg/L		1.0	
6.	Total Kjeldahl nitrogen (TKN)	2.59 mg/L		2.59 mg/L		1.0	
7.	Total nitrogen (as N)	9.17 mg/L		9.17 mg/L		1.0	
8.	pH (minimum)	5.8 s.u.		5.8 s.u.		1.0	
	pH (maximum)	5.8 s.u.		5.8 s.u.		1.0	

¹ Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR chapter I, subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

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EPA Identification Number AL0030988	NPDES Permit Number AL0030988	Facility Name NTN Bower	Outfall Number DSN001S
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Form Approved 03/05/19
OMB No. 2040-0004

TABLE B. CERTAIN CONVENTIONAL AND NON CONVENTIONAL POLLUTANTS (40 CFR 122.26(c)(1)(i)(E)(4) and 40 CFR 122.21(g)(7)(vi)(A))¹

List each pollutant that is limited in an effluent limitation guideline (ELG) that the facility is subject to or any pollutant listed in the facility's NPDES permit for its process wastewater (if the facility is operating under an existing NPDES permit). Complete one table for each outfall. See the instructions for additional details and requirements.

Pollutant and CAS Number (if available)	Maximum Daily Discharge (specify units)		Average Daily Discharge (specify units)		Number of Storm Events Sampled	Source of Information (new source/new dischargers only; use codes in instructions)
	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite	Grab Sample Taken During First 30 Minutes	Flow-Weighted Composite		
Total Silver	< 0.00250 mg/L	Attachment 2F.B	< 0.00250 mg/L	See Attachment 2F.B	1.0	
Total Cadmium	< 0.00250 mg/L		< 0.00250 mg/L			
Total Chromium	0.00797 mg/L		0.00797 mg/L			
Total Copper	0.00724 mg/L		0.00724 mg/L			
Total Nickel	0.0104 mg/L		0.0104 mg/L			
Total Lead	< 0.00250 mg/L		< 0.00250 mg/L			
Total Zinc	0.0568 mg/L		0.0568 mg/L			

¹ Sampling shall be conducted according to sufficiently sensitive test procedures (i.e., methods) approved under 40 CFR 136 for the analysis of pollutants or pollutant parameters or required under 40 CFR chapter I, subchapter N or O. See instructions and 40 CFR 122.21(e)(3).

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EPA Identification Number AL0030988	NPDES Permit Number AL0030988	Facility name NTN Bower	Outfall Number DSN001S
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Form Approved 03/05/19
OMB No. 2040-0004

TABLE D. STORM EVENT INFORMATION (40 CFR 122.26(c)(1)(i)(E)(6))

Provide data for the storm event(s) that resulted in the maximum daily discharges for the flow-weighted composite sample.

Date of Storm Event	Duration of Storm Event (in hours)	Total Rainfall During Storm Event (in inches)	Number of Hours Between Beginning of Storm Measured and End of Previous Measurable Rain Event	Maximum Flow Rate During Rain Event (in gpm or specify units)	Total Flow from Rain Event (in gallons or specify units)
04/11/2022	3 hours	0.30 inches	144 hours	582.87 gpm	0.839 MGD

Provide a description of the method of flow measurement or estimate.

Flow was calculated using the Rational Method and amount of rainfall for the drainage area conditions of DSN001S.

Attachment 2F.A

EPA Form 2F Section 3.1 – Site Drainage Map



NTN-BOWER
2086 MILITARY STREET SOUTH
HAMILTON, AL



ENERSOLV *a Solutions Company*

2220 Beltline Road S.W. Decatur, AL 35601

Title SITE DRAINAGE MAP

Scale: N.T.S.

Project No: 15522

Date: 28 FEB 2022

Cad name: NTNPOWER

Project NTN-BOWER HAMILTON, AL

Drawn By: SROWE

File: X-DRIVE-2022

Attachment 2F.B**EPA Form 2F Section 7.2-7.4 Tables A and B – Grab Sample Rationale**

In past permit renewal cycles, NTN Bower has had little difference in results sampled as grabs versus composite samples. There was 0% difference in the results of grab and composite samples for the parameters which they do not run as part of their semi-annual sampling. In considering that the composite samples had not brought any additional information to the permit application, only grab samples were conducted at this time. The concentrations used for comparison are included in the following table.

Parameter	Grab Sample Concentration (mg/L)	Flow-Weighted Composite Concentration (mg/L)	Percent Difference (%)
Oil and Grease	*5	N/A	
BOD	22	21	4.5
COD	58.2	63.2	8.6
TSS	10.2	12.3	20.6
Total Nitrogen	*1.5	*1.5	0
Total Phosphorous	*1	*1	0
pH minimum	6.63	N/A	
pH maximum	7.2	N/A	
Total Residual Chlorine	*0.01	N/A	
TTO	**0.01	*0.01	0
Cyanide	0.005	N/A	
Chromium	0.00348	0.00382	9.8
Lead	*0.001	0.00108	8.0
Nickel	0.00506	0.00554	9.5
Silver	*0.001	*0.001	0
Zinc	0.0644	0.0715	11.02
Total Phenols (ug/L)	*2.5	*2.5	0
* = Below Detection Limit of			

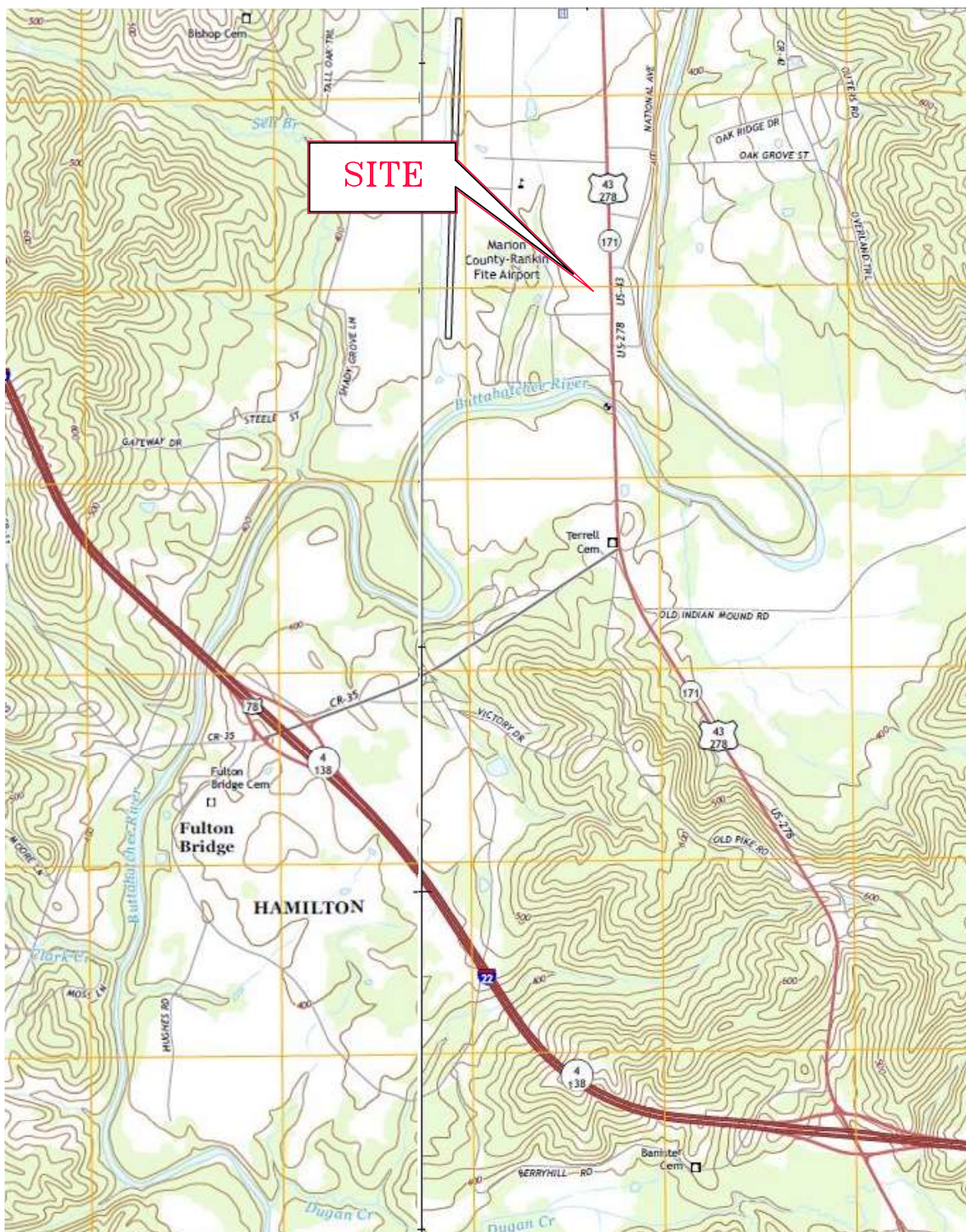
Attachment 2F.C – Effluent Limitations Guide Parameter Exclusion Rationale

EPA Form 2F requires any facility subject to an Effluent Limitation Guideline (ELG) to provide the results for those parameters listed. NTN Bower conducts Metal Finishing processes and is subject to an ELG concerning metals (including Cyanide) and Total Toxic Organics (TTOs). The last permit renewal shows extremely low or non-detect levels of both of these parameters which indicates no reason to believe the presence of such contaminants. A summary of the analytical results compared to the ELG is outlined in the following figure in lieu of the laboratory analysis for this permit renewal cycle.

Pollutant	Point Source Category 433 EGL		Historical Results	
	Daily Maximum (mg/L)	Monthly Average (mg/L)	Grab (mg/L)	Composite (mg/L)
TTO	2.13		0	0
Cyanide	1.2	0.65	0	
0 = Below Detection Level				

Attachment 1.A

EPA Form 1 Section 7.1 – USGS Topographic Map



NTN-BOWER
2086 MILITARY STREET SOUTH
HAMILTON, AL
HAMILTON, AL USGS
HENSON SPRINGS, AL USGS



ENERSOLV *a Solutions Company*

2220 Beltline Road S.W. Decatur, AL 35601

Title **NPDES PERMIT RENEWAL**
Project **NTN-BOWER HAMILTON, AL**

Scale: N.T.S.

Date: 28 FEB 2022

Drawn By: SROWE

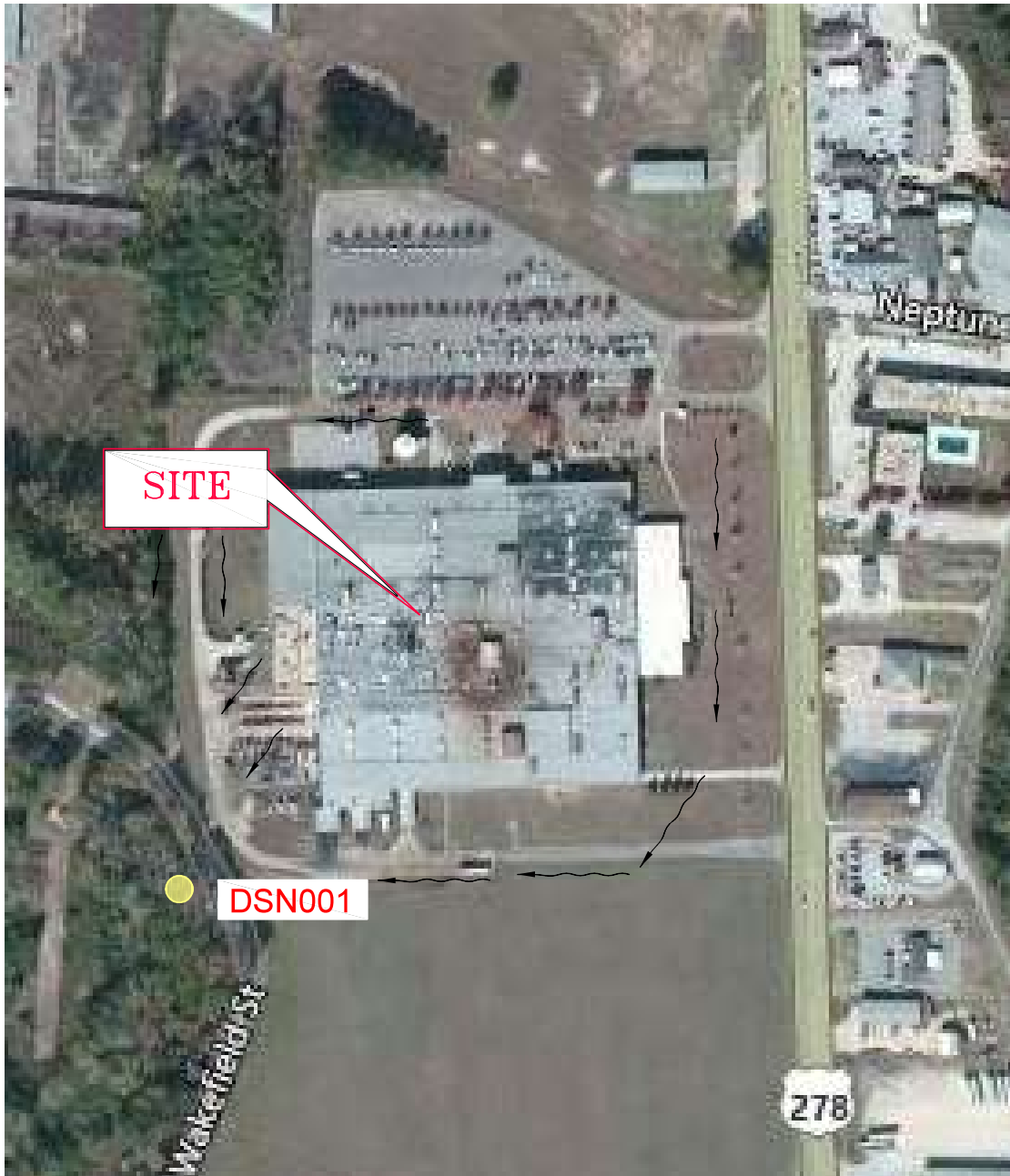
Project No: 15522

Cad name: NTNPOWER

File: X-DRIVE-2022

Attachment 2F.A

EPA Form 2F Section 3.1 Site Drainage Map



NTN-BOWER
2086 MILITARY STREET SOUTH
HAMILTON, AL



ENERSOLV *a Solutions Company*

2220 Beltline Road S.W. Decatur, AL 35601

Title SITE DRAINAGE MAP

Scale: N.T.S.

Project No: 15522

Date: 28 FEB 2022

Cad name: NTNPOWER

Project NTN-BOWER HAMILTON, AL

Drawn By: SROWE

File: X-DRIVE-2022

Attachment 2F.B**EPA Form 2F Section 7.2-7.4 Tables A and B – Grab Sample Rationale**

In past permit renewal cycles, NTN Bower has had little difference in results sampled as grabs versus composite samples. There was 0% difference in the results of grab and composite samples for the parameters which they do not run as part of their semi-annual sampling. In considering that the composite samples had not brought any additional information to the permit application, only grab samples were conducted at this time. The concentrations used for comparison are included in the following table.

Parameter	Grab Sample Concentration (mg/L)	Flow-Weighted Composite Concentration (mg/L)	Percent Difference (%)
Oil and Grease	*5	N/A	
BOD	22	21	4.5
COD	58.2	63.2	8.6
TSS	10.2	12.3	20.6
Total Nitrogen	*1.5	*1.5	0
Total Phosphorous	*1	*1	0
pH minimum	6.63	N/A	
pH maximum	7.2	N/A	
Total Residual Chlorine	*0.01	N/A	
TTO	**0.01	*0.01	0
Cyanide	0.005	N/A	
Chromium	0.00348	0.00382	9.8
Lead	*0.001	0.00108	8.0
Nickel	0.00506	0.00554	9.5
Silver	*0.001	*0.001	0
Zinc	0.0644	0.0715	11.02
Total Phenols (ug/L)	*2.5	*2.5	0
* = Below Detection Limit of			

Attachment 2F.C – Effluent Limitations Guide Parameter Exclusion Rationale

EPA Form 2F requires any facility subject to an Effluent Limitation Guideline (ELG) to provide the results for those parameters listed. NTN Bower conducts Metal Finishing processes and is subject to an ELG concerning metals (including Cyanide) and Total Toxic Organics (TTOs). The last permit renewal shows extremely low or non-detect levels of both of these parameters which indicates no reason to believe the presence of such contaminants. A summary of the analytical results compared to the ELG is outlined in the following figure in lieu of the laboratory analysis for this permit renewal cycle.

Pollutant	Point Source Category 433 EGL		Historical Results	
	Daily Maximum (mg/L)	Monthly Average (mg/L)	Grab (mg/L)	Composite (mg/L)
TTO	2.13		0	0
Cyanide	1.2	0.65	0	
0 = Below Detection Level				

Attachment 2E.A

EPA Form 187 and EPA Form 2E Section 3.3 – Cooling Water Additive Composition Safety Data Sheets

SAFETY DATA SHEET

PASSIVATE PLUS PBB



Section 1. Identification

GHS product identifier : PASSIVATE PLUS PBB

Product code : 11548200

SDS # : MS0100805

Other means of identification : Not available.

Product type : Solid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Cooling water treatment This product is intended to be diluted prior to use

Supplier/Manufacturer : DuBois Chemicals, Inc. DuBois Chemicals Canada, Inc.
3630 E. Kemper Road 1155 North Service Road West
Cincinnati, Ohio 45241 Unit 6
Phone: 1-800-438-2647 Oakville, Ontario, L6M 3E3 Canada
Phone: 1-866-861-3603

Emergency telephone number : 1-866-923-4919 (US and Canada)
01-651-523-0314 (Int'l and Mexico)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : Causes serious eye damage.
Causes skin irritation.

Precautionary statements

Prevention : Wear eye/face protection. Wear protective gloves. Wash hands thoroughly after handling.

Response : IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.

Storage : Not applicable.

Disposal : Not applicable.

Hazards not otherwise classified : None known.

Section 3. Composition/information on ingredients

Ingredient name	%	CAS number
sodium 4(or 5)-methyl-1H-benzotriazole	5 - 10	64665-57-2
tetrasodium ethylene diamine tetraacetate	1 - 5	64-02-8

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes skin irritation.
- Ingestion** : May cause burns to mouth, throat and stomach.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness

Section 4. First aid measures

- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

- Unsuitable extinguishing media** : None known.

- Specific hazards arising from the chemical** : No specific fire or explosion hazard.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
phosphorus oxides
halogenated compounds
metal oxide/oxides

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

- Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods for cleaning up

- Small spill** : Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

- Handling** : Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Storage** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

- Engineering measures** : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal protection

Respiratory

- : Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hands

- : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eyes

- : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. Recommended: splash goggles

Skin

- : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Environmental exposure controls

- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Personal protective equipment (Pictograms)



Section 9. Physical and chemical properties

Appearance

Physical state	: Solid.
Color	: Tan. [Light]
Odor	: Sweetish.
Odor threshold	: Not available.
pH	: Not applicable.
Melting point	: Not available.
Boiling point	: Not available.
Flash point	: Closed cup: Not applicable. [Product does not sustain combustion.]
Burning time	: Not available.
Burning rate	: Not available.
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: 0.54
Solubility	: Easily soluble in the following materials: cold water and hot water.
Solubility in water	: Not available.
Partition coefficient: n-octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Not available.
Elemental Phosphorus	: 10.23 %
VOC content	: Not available.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: Not available.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Storage	: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 11. Toxicological information

Information on toxicological effects

Information on the likely routes of exposure : Dermal contact. Eye contact. Inhalation.

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes skin irritation.
- Ingestion** : May cause burns to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

Not available.

- General** : No known significant effects or critical hazards.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Ecotoxicity : Not available.

Aquatic ecotoxicity

Not available.

Section 13. Disposal considerations

Waste disposal : The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

IATA/IMDG/DOT/TDG: Please refer to the Bill of Lading/receiving documents for up to date shipping information.

Section 15. Regulatory information

U.S. Federal regulations : **TSCA 12(b) one-time export**: No products were found.
TSCA 12(b) annual export notification: No products were found.
United States inventory (TSCA 8b): All components are listed or exempted.

EPA Registration Number : Not available.

Clean Air Act Section 112 : Not listed

(b) Hazardous Air Pollutants (HAPs)

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Immediate (acute) health hazard

State regulations

Massachusetts : None of the components are listed.

New York : None of the components are listed.

New Jersey : The following components are listed: PROPYLENE GLYCOL; 1,2-PROPANEDIOL

Pennsylvania : The following components are listed: 1,2-PROPANEDIOL

California Prop. 65

Not available.

Canada

Canadian lists

Canadian NPRI : The following components are listed: Phosphorus (total)

Canada inventory : All components are listed or exempted.

Canadian PCP/DIN Number : Not available.

International regulations

Section 15. Regulatory information

International lists :

- Australia inventory (AICS)**: All components are listed or exempted.
- China inventory (IECSC)**: Not determined.
- Japan inventory**: Not determined.
- Korea inventory**: Not determined.
- Malaysia Inventory (EHS Register)**: Not determined.
- New Zealand Inventory of Chemicals (NZIoC)**: Not determined.
- Philippines inventory (PICCS)**: Not determined.
- Taiwan inventory (CSNN)**: Not determined.

Section 16. Other information

History

Date of printing : 6/9/2015.
Date of issue/Date of revision : 6/9/2015.
Date of previous issue : No previous validation.
Version : 1

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.



April 19, 2022

Keith Gann
NTN Bower
2086 Military St. S
Hamilton, AL 35570

We appreciate the opportunity to provide our services to you on this project. Please find attached the data for the sample(s) listed below:

Lab ID	Sample Description	Date Collected	Date Submitted
DC02872-01	DSN001	04/11/2022	04/12/2022

This cover page and the attached chain-of-custody record(s) are integral parts of your report. Southern Environmental Testing considers this report your official record. This information shall remain in Southern Environmental Testing's active database for a period of one (1) calendar year before archiving. Any replacement of this information after archiving may result in an administrative fee to cover the cost of retrieval.

If you have any questions or would like more information regarding these analyses, please call our Decatur facility at (256) 280-2567 or our Florence facility at (256) 740-5532.

Jimmy Wilson
Vice President Lab Operations

Reviewed by:

3103 Northington Court
Florence, AL 35630
(256) 740-5532

PO Box 487
Florence, AL 35630
(256) 740-5529 Fax

2919 Fairgrounds Road SW
Decatur, AL 35603
(256) 280-2567

PO Box 2084
Decatur, AL 35602
(256) 350-0686 Fax

SAMPLE RESULTS REPORT

Report Date/Time: 04/19/2022 09:12

REPORT TO
Keith Gann NTN Bower 2086 Military St. S Hamilton, AL 35570

This report may contain information that is confidential and/or proprietary. This information is intended for the addressee only and may not be copied or disseminated except in full without the written consent of Southern Environmental Testing.

Analyte Name	Result	Units	Qualifier	Regulatory Limit
--------------	--------	-------	-----------	------------------

Sample Point: DSN001

Sample ID: DC02872-01

Collected: 04/11/2022

Submitted: 04/12/2022

Anions by IC

Nitrite-Nitrogen	<0.600	mg/l
Nitrate-Nitrogen	6.58	mg/l

Inorganics

Biochemical Oxygen Demand	18.0	mg/l
Total Cyanide	<0.00500	mg/l
Chemical Oxygen Demand	64.0	mg/l
HEM (Oil and Grease)	<5.00	mg/l
Total Phosphorus	<0.500	mg/l
pH	5.8	su
Total Kjeldahl Nitrogen	2.59	mg/l
Total Nitrogen	9.17	mg/l
Total Suspended Solids	17.5	mg/l

Metals by ICP-MS

Total Silver	<0.00250	mg/l
Total Cadmium	<0.00250	mg/l
Total Chromium	0.00797	mg/l
Total Copper	0.00724	mg/l
Total Nickel	0.0104	mg/l
Total Lead	<0.00250	mg/l
Total Zinc	0.0568	mg/l

3103 Northington Court
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SAMPLE RESULTS REPORT

Report Date/Time: 04/19/2022 09:12

REPORT TO
Keith Gann NTN Bower 2086 Military St. S Hamilton, AL 35570

This report may contain information that is confidential and/or proprietary. This information is intended for the addressee only and may not be copied or disseminated except in full without the written consent of Southern Environmental Testing.

All calculations are performed prior to rounding per EPA and *Standard Methods* requirements. Calibration data for field analyses conducted by SET or *ENERSOLV* personnel are available upon request.

Data Qualifiers

< Less than reporting limit

Analysis Information

Lab Number	Analysis	Referenced Method	Analyst	SET Facility	Collection Date/Time	Analysis Start Date/Time	Analysis End Date/Time (BOD, CBOD, Coliforms)
DC02872-01	Total Cyanide	ASTM D7511-09	SH	Decatur	04/11/2022 10:45	04/13/2022 09:00	
DC02872-01	pH by Client	Client Supplied	CLNT	Decatur	04/11/2022 10:45	04/11/2022 10:45	
DC02872-01	HEM (Oil and Grease)	EPA 1664A Rev. 1999	DRK	Florence	04/11/2022 10:45	04/18/2022 08:00	
DC02872-01	Cadmium	EPA 200.8 Rev. 5.4/6020A	DD	Decatur	04/11/2022 10:45	04/13/2022 11:10	
DC02872-01	Chromium	EPA 200.8 Rev. 5.4/6020A	DD	Decatur	04/11/2022 10:45	04/13/2022 11:10	
DC02872-01	Copper	EPA 200.8 Rev. 5.4/6020A	DD	Decatur	04/11/2022 10:45	04/13/2022 11:10	
DC02872-01	Lead	EPA 200.8 Rev. 5.4/6020A	DD	Decatur	04/11/2022 10:45	04/13/2022 11:10	
DC02872-01	Nickel	EPA 200.8 Rev. 5.4/6020A	DD	Decatur	04/11/2022 10:45	04/13/2022 11:10	
DC02872-01	Silver	EPA 200.8 Rev. 5.4/6020A	DD	Decatur	04/11/2022 10:45	04/13/2022 11:10	
DC02872-01	Zinc	EPA 200.8 Rev. 5.4/6020A	DD	Decatur	04/11/2022 10:45	04/13/2022 11:10	
DC02872-01	Nitrate-Nitrogen	EPA 300.0, Rev 2.1	LLW	Decatur	04/11/2022 10:45	04/12/2022 11:53	
DC02872-01	Nitrite-Nitrogen	EPA 300.0, Rev 2.1	LLW	Decatur	04/11/2022 10:45	04/12/2022 11:53	
DC02872-01	Total Kjeldahl Nitrogen	FIAlab 100	RAC	Decatur	04/11/2022 10:45	04/13/2022 09:45	
DC02872-01	Chemical Oxygen Demand	Hach 8000	RAC	Decatur	04/11/2022 10:45	04/13/2022 05:00	
DC02872-01	Total Phosphorus	SM 4500-P E-2011	FP	Decatur	04/11/2022 10:45	04/16/2022 14:35	
DC02872-01	Biochemical Oxygen Demand	SM 5210 B-2011	SH	Decatur	04/11/2022 10:45	04/12/2022 15:30	04/17/2022 09:30
DC02872-01	Total Suspended Solids	USGS I-3765-85	JRW	Decatur	04/11/2022 10:45	04/12/2022 15:00	

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SAFETY DATA SHEET

PASSIVATE PLUS PBB



Section 1. Identification

GHS product identifier : PASSIVATE PLUS PBB

Product code : 11548200

SDS # : MS0100805

Other means of identification : Not available.

Product type : Solid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Cooling water treatment This product is intended to be diluted prior to use

Supplier/Manufacturer : DuBois Chemicals, Inc. DuBois Chemicals Canada, Inc.
3630 E. Kemper Road 1155 North Service Road West
Cincinnati, Ohio 45241 Unit 6
Phone: 1-800-438-2647 Oakville, Ontario, L6M 3E3 Canada
Phone: 1-866-861-3603

Emergency telephone number : 1-866-923-4919 (US and Canada)
01-651-523-0314 (Int'l and Mexico)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : Causes serious eye damage.
Causes skin irritation.

Precautionary statements

Prevention : Wear eye/face protection. Wear protective gloves. Wash hands thoroughly after handling.

Response : IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.

Storage : Not applicable.

Disposal : Not applicable.

Hazards not otherwise classified : None known.

Section 3. Composition/information on ingredients

Ingredient name	%	CAS number
sodium 4(or 5)-methyl-1H-benzotriazole	5 - 10	64665-57-2
tetrasodium ethylene diamine tetraacetate	1 - 5	64-02-8

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes skin irritation.
- Ingestion** : May cause burns to mouth, throat and stomach.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness

Section 4. First aid measures

- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

- Unsuitable extinguishing media** : None known.

- Specific hazards arising from the chemical** : No specific fire or explosion hazard.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
phosphorus oxides
halogenated compounds
metal oxide/oxides

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

- Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods for cleaning up

- Small spill** : Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

- Handling** : Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Storage** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

- Engineering measures** : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal protection

Respiratory

- : Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hands

- : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eyes

- : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. Recommended: splash goggles

Skin

- : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Environmental exposure controls

- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Personal protective equipment (Pictograms)



Section 9. Physical and chemical properties

Appearance

Physical state	: Solid.
Color	: Tan. [Light]
Odor	: Sweetish.
Odor threshold	: Not available.
pH	: Not applicable.
Melting point	: Not available.
Boiling point	: Not available.
Flash point	: Closed cup: Not applicable. [Product does not sustain combustion.]
Burning time	: Not available.
Burning rate	: Not available.
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: 0.54
Solubility	: Easily soluble in the following materials: cold water and hot water.
Solubility in water	: Not available.
Partition coefficient: n-octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Not available.
Elemental Phosphorus	: 10.23 %
VOC content	: Not available.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: Not available.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Storage	: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 11. Toxicological information

Information on toxicological effects

Information on the likely routes of exposure : Dermal contact. Eye contact. Inhalation.

Potential acute health effects

- Eye contact :** Causes serious eye damage.
- Inhalation :** May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact :** Causes skin irritation.
- Ingestion :** May cause burns to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact :** Adverse symptoms may include the following:
pain
watering
redness
- Inhalation :** No specific data.
- Skin contact :** Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion :** Adverse symptoms may include the following:
stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects :** Not available.
- Potential delayed effects :** Not available.

Long term exposure

- Potential immediate effects :** Not available.
- Potential delayed effects :** Not available.

Potential chronic health effects

Not available.

- General :** No known significant effects or critical hazards.
- Carcinogenicity :** No known significant effects or critical hazards.
- Mutagenicity :** No known significant effects or critical hazards.
- Teratogenicity :** No known significant effects or critical hazards.
- Developmental effects :** No known significant effects or critical hazards.
- Fertility effects :** No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Ecotoxicity : Not available.

Aquatic ecotoxicity

Not available.

Section 13. Disposal considerations

Waste disposal : The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

IATA/IMDG/DOT/TDG: Please refer to the Bill of Lading/receiving documents for up to date shipping information.

Section 15. Regulatory information

U.S. Federal regulations : **TSCA 12(b) one-time export**: No products were found.
TSCA 12(b) annual export notification: No products were found.
United States inventory (TSCA 8b): All components are listed or exempted.

EPA Registration Number : Not available.

Clean Air Act Section 112 : Not listed

(b) Hazardous Air Pollutants (HAPs)

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Immediate (acute) health hazard

State regulations

Massachusetts : None of the components are listed.

New York : None of the components are listed.

New Jersey : The following components are listed: PROPYLENE GLYCOL; 1,2-PROPANEDIOL

Pennsylvania : The following components are listed: 1,2-PROPANEDIOL

California Prop. 65

Not available.

Canada

Canadian lists

Canadian NPRI : The following components are listed: Phosphorus (total)

Canada inventory : All components are listed or exempted.

Canadian PCP/DIN Number : Not available.

International regulations

Section 15. Regulatory information

International lists :

- Australia inventory (AICS)**: All components are listed or exempted.
- China inventory (IECSC)**: Not determined.
- Japan inventory**: Not determined.
- Korea inventory**: Not determined.
- Malaysia Inventory (EHS Register)**: Not determined.
- New Zealand Inventory of Chemicals (NZIoC)**: Not determined.
- Philippines inventory (PICCS)**: Not determined.
- Taiwan inventory (CSNN)**: Not determined.

Section 16. Other information

History

Date of printing : 6/9/2015.
Date of issue/Date of revision : 6/9/2015.
Date of previous issue : No previous validation.
Version : 1

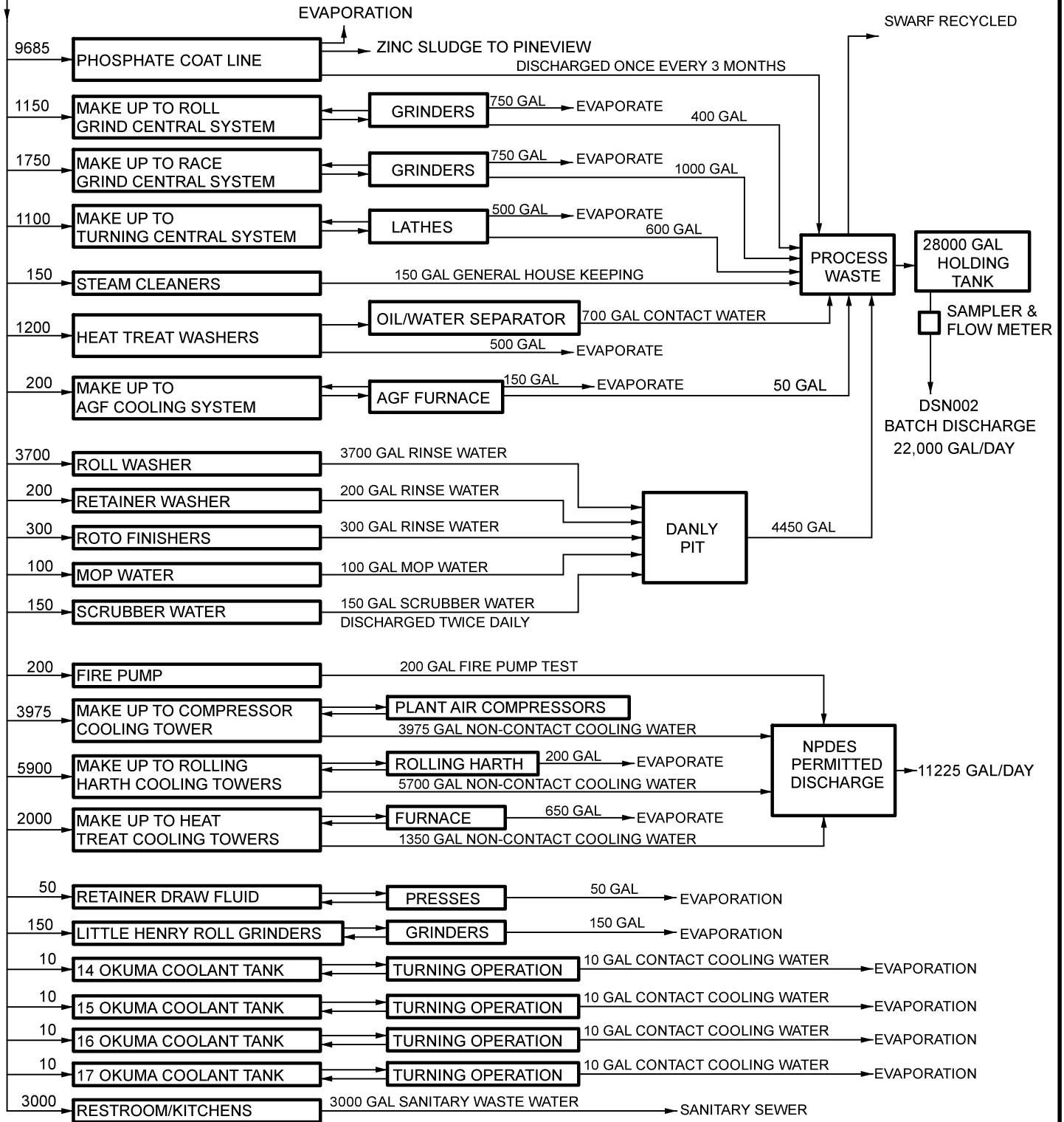
Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

CITY OF HAMILTON WATER & SEWER

35,000 GAL/DAY



ENERSOLV *a Solutions Company*

2220 Beltline Road S.W. Decatur, AL 35601

Title **WATER FLOW SCHEMATIC**

Project **NTN BOWER**

Scale: N/A	Project No: 15522
Date: 28 FEB 2022	Cad name: NTN BOWER
Drawn By: SMR	File: X-DRIVE-2022



NTN-BOWER
2086 MILITARY STREET SOUTH
HAMILTON, AL



ENERSOLV *a Solutions Company*

2220 Beltline Road S.W. Decatur, AL 35601

Title **NPDES PERMIT RENEWAL**
Project **NTN-BOWER HAMILTON, AL**

Scale: N.T.S.	Project No: 15522
Date: 28 FEB 2022	Cad name: NTNPOWER
Drawn By: SROWE	File: X-DRIVE-2022

NTN•BOWER

2086 Military Street South
Hamilton, AL 35570
205-921-2173
205-921-2059 (fax)

April 15, 2022

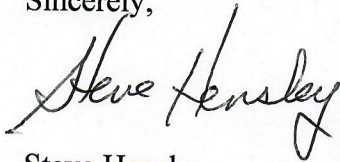
Alabama Department of Environmental Management
1400 Coliseum Blvd
Montgomery, AL 36110-2400

RE: Delegation Letter
NTN-BOWER: HAMILTON

To Whom It May Concern:

I, Steve Hensley of NTN BOWER CORPORATION delegate Keith Gann, EHS Manager of the Hamilton, Alabama NTN BOWER facility to certify the Discharge Monitoring Reports (DMRs) and other Environmental Compliance Documentation associated with Environmental Permits for this location. Should you have any questions regarding this matter, please contact my office at (309) 837-0450 or steve_hensley@ntn-bower.com.

Sincerely,



Steve Hensley
Vice President & Treasurer