## Statement of Basis Kith Kitchens, LLC (Woodworking & Surface Coating Processes)

## Major Source of Volatile Organic Compound Emissions and Hazardous Air Pollutant Emissions

#### Introduction

On September 20, 2019, Kith Kitchens LLC submitted an application for the renewal of their Title V Permit for the manufacture and surface coating of wooden components (SIC # 2511). Kith Kitchens, LLC is located in Haleyville, Alabama.

The major changes are as follows:

- Kith Kitchens has added a new Surface Coating Line No. 4 recently to their plant. This Air Permit will be incorporated into their Title V permit.
- Kith Kitchens has added a new Surface Coating Line No. 5 recently to their plant. This Air Permit will be incorporated into their Title V permit.
- Kith Kitchens has added a new baghouse outside of Building No. 3 recently to their plant. This Air Permit will be incorporated into their Title V permit.
- Administrative changes due to enforcement actions will be incorporated into Line No. 1, Line No. 2, and Line No. 3 permits. This involved the reallocation of a separate 235 TPY limit for Line Nos. 1, and 2, a separate 235 TPY limit for Line No. 3, and a separate 39 TPY limit for Line No. 4.
- In Permit Unit No. 1, Section 5.3, Unit No. 2, Section 5.3, Unit No. 3, Section 5.3 and Unit No. 5, Section 5.3, Unit No. 7, Section 5.3, and Unit No. 11, Section 5.3, allows Kith Kitchens 30 days to report instead of the now required 15 days. This would allow Legacy greater latitude if certain circumstances prevented normal gathering of data at the end of the month, such as absences or gathering of additional data. General Proviso No. 15 already requires more immediate notification of major breakdowns.

#### **Operations**

Plant No. 1 contains the No. 1 Woodworking Operations controlled with Baghouse No. 1 and Cyclone No. 1. Plant No. 1 contains surface coating operations to include Cabinet Line No. 1 (consisting of 9 coating booths to include 4 stain booths, 3 sealer booths, and 2 topcoat booths). Plant No. 1 also

contains Wooden Furniture Line No. 2 (Cefla)(consisting of one coating Cefla booth and includes one off-line booth for sealer and topcoat). Plant No. 1 also contains Surface Coating Line No. 3 (consisting of 11 coating booths to include 5 basecoat booths, 2 sealer booths, 2 unused booths, and 2 topcoat booths).

Plant No. 2 houses the No. 2 Woodworking Operations controlled with Baghouse No. 2 and Baghouse No. 1.

Plant No. 3 contains the No. 6 Woodworking Operations and they are sent to the Building No. 3 Baghouse that has recently completed construction.

Plant No. 4 contains the No. 3 Woodworking Operations and they are sent to the two Building No. 4 Baghouses.

Building No. 6 contains the No. 4 Woodworking Operations and they are sent to the two baghouses outside of Building No. 6.

Buildings No. 7 contains the No. 5 Woodworking Operations and they are sent to the Building No. 7 Cyclone System. Plant No. 7 also contains Surface Coating Line No. 4 (consisting of 4 coating booths to include one vinyl Sealer booth, 2 unused booths, and one topcoat booth).

Plant No. 8 contains Surface Coating Line No. 5 (consisting of 11 coating booths to include 5 basecoat booths, one unused booth, 4 topcoat booths, and includes one off-line booth for basecoat and topcoat).

Volatile organic compounds (VOCs) from the organic solvents in the paint, paint thinners, adhesives, and cleanup solvents, are regulated criteria air contaminants emitted to the atmosphere by the surface coating of the wooden components. The surface coating operations are also a source of hazardous air pollutants (HAPs), as listed in Appendix G of the ADEM Air Regulations.

Potential emission of VOCs exceeds the threshold of 100 tons per year. Therefore, Kith Kitchens, LLC is considered a major source for Title V. Kith Kitchens, LLC currently has VOC potential emissions above the 250 ton threshold; therefore, they are considered a major source concerning PSD requirements.

The potential HAP emissions from the coating operation are also emitted in such quantities as to exceed the Title V major source thresholds. The HAP emission thresholds for a major source are 10 tons for a single HAP and 25 tons for a combination of any HAPs.

The coating lines and adhesion operation are subject to the NESHAP for the Manufacture of Wood Furniture, Subpart (JJ). This regulation requires Kith Kitchens, LLC to limit emissions of certain HAPs in their coatings and adhesives, and to implement certain work practices and training for operators.

No other criteria pollutants are emitted in sufficient quantities, actually or potentially, to exceed the major source threshold of 100 tons per year.

The following is a list of all of the facility's sources (individual emissions units) which will be part of the facility's Title V Major Source Operating Permit:

Permit Unit No.	Description of Unit			
001	Surface Coating Line #1			
002	Surface Coating Line #2			
003	Assembly and Adhesion Operation			
004	Building #1 Woodworking Operation			
	with Baghouse and Cyclone			
005	Surface Coating Line #3			
006	Building #2 Woodworking Operation			
	with Two Baghouses and Cyclone			
007	Surface Coating Line #4			
008	Building #3 Woodworking Operation			
	with Baghouses			
009	Building #4 Woodworking Operation			
	with Baghouses			
010	Building No. DC6 Woodworking			
	Operation with Baghouses			
011	Surface Coating Line #5			
012	Building No. DC7 Woodworking			
	Operation with Cyclones			
020	77 HP Natural Gas Fired Emergency			
	Generator			

Permitted Unit	Potential Emissions	
	Requested Limit (TPY)	
Surface Coating Line No. 1	235*	
Surface Coating Line No. 2	235 *	
Assembly and Adhesion Operations	235*	
Surface Coating Line No. 3	235 **	

Surface Coating Line No. 4	39 ***	,	
Surface Coating Line No. 5	39 ****		

<sup>\*</sup>All three of these units are under the same 235 limit.

#### **Monitoring of Emissions**

Kith Kitchens will continue to maintain records of monthly coating usage and coating analysis. This has proven to be sufficient to show compliance with both their PSD limits and their Wood Furniture MACT requirements. These reports will be completed monthly. The monthly reports are to be submitted by the 15th day of the month following the end of each quarter.

The woodworking operations are subject to visible emissions and particulate standards. The cyclones and baghouses will be monitored for visible emissions. Currently, weekly observations of visible emissions are done to maintain compliance with the particulate standards. If greater than normal emissions are noted, corrective action to minimize emissions will be taken within 24 hours. This will be followed by an additional observation to confirm that emissions are reduced to normal. Records of weekly observations and any corrective actions will be retained for at least five years.

The baghouses are equipped with manometers that identify when cleaning is necessary. There is sufficient airflow if the gauge reads 3 inches of water or less. These will be monitored weekly and the baghouse cleaned whenever the needle reads above 3 inches of water.

CAM is not applicable because potential uncontrolled emissions of criteria pollutants do not exceed 100 tons per year on any one unit with control device(s).

#### **Permitting Fees**

Title V major sources are subject to operating permit fees which charge the facility a yearly amount based on the actual emission rate of pollutants for the previous year.

#### **Affected States Notification**

Notification of the proposal of this Major Source Operating Permit will be sent to all affected states bordering Alabama.

<sup>\*\*</sup> This unit is under a separate 235 limit.

<sup>\*\*\*\*</sup> This unit is under a separate 39 limit.

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#### Recommendations

I recommend that the attached permit be issued to Kith Kitchens, LLC.

Kevin M. Fulmer Chemical Branch November, 2019





# MAJOR SOURCE OPERATING PERMIT

PERMITTEE:

KITH KITCHENS, L.L.C.

**FACILITY/PERMIT** 

NO.:

710-0016

LOCATION:

HALEYVILLE, ALABAMA

In accordance with and subject to the provisions of the Alabama Air Pollution Control Act of 1971, Ala. Code §§ 22-28-1 to 22-28-23, as amended, the Alabama Environmental Management Act, Ala. Code §§ 22-22A-1 to 22-22A-17, as amended, and rules and regulations adopted there under, and subject further to the conditions set forth in this permit, the Permittee is hereby authorized to construct, install and use the equipment, device or other article described above.

Pursuant to the **Clean Air Act of 1990**, all conditions of this permit are federally enforceable by EPA, the Alabama Department of Environmental Management, and citizens in general. Those provisions which are not required under the **Clean Air Act of 1990** are considered to be state permit provisions and are not federally enforceable by EPA and citizens in general. Those provisions are contained in separate sections of this permit.

Issuance Date:

March 26, 2020

**Effective Date:** 

March 26, 2020

**Expiration Date:** 

March 25, 2025

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Transfer This permit is not transferable, whether by operation of law or otherwise, either from one location to another, from one piece of equipment to another, or from one person to another, except as provided in Rule 335-3-1613(1)(a)5.  Renewals An application for permit renewal shall be submitted at least six (6) months, but not more than eighteen (18) months, before the date of expiration of this permit. The source for which this permit is issued shall lose its right to operate upon the expiration of this permit unless a timely and complete renewal application has been submitted within the time constraints listed in the previous paragraph.  Severability Clause The provisions of this permit are declared to be severable and if any section, paragraph, subparagraph, subparagraph, subdivision, clause, or phrase of this permit shall be adjudged to be invalid or unconstitutional by any court of competent jurisdiction, the judgment shall not affect, impair, or invalidate the remainder of this permit, but shall be confined in its operation to the section, paragraph, subparagraph, subdivision, clause, or phrase of this permit that shall be directly involved in the controversy in which such judgment shall have been rendered.  Compliance  (a) The permittee shall comply with all conditions of ADEM Admin. Code 335-3. Noncompliance with this permit will constitute a violation of the Clean Air Act of 1990 and ADEM Admin. Code 335-3 and may result in an enforcement action; including but not limited to, permit termination, revocation and reissuance, or modification; or denial of a permit renewal application by the permittee.  (b) The permittee shall not use as a defense in an enforcement action that maintaining compliance with conditions of this permit would have required halting or reducing the permitted	Fed	erally Enforceable Provisos	Regulations
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required halting or reducing the permitted			
		required halting or reducing the permitted activity.	

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5.	Termination for Cause	
	This permit may be modified, revoked, reopened, and	Rule 335-3-1605(h)
	reissued, or terminated for cause. The filing of a	,
	request by the permittee for a permit modification,	·
	revocation and reissuance, or termination, or of a	
	notification of planned changes or anticipated	
	noncompliance will not stay any permit condition.	,
<b>6.</b> ·	Property Rights	
	The issuance of this permit does not convey any	Rule 335-3-1605(i)
	property rights of any sort, or any exclusive privilege.	
<b>7</b> .	Submission of Information	
	The permittee must submit to the Department, within	Rule 335-3-1605(j)
	30 days or for such other reasonable time as the	
•	Department may set, any information that the	
	Department may request in writing to determine	
,	whether cause exists for modifying, revoking and	
	reissuing, or terminating this permit or to determine	
-	compliance with this permit. Upon receiving a specific	
	request, the permittee shall also furnish to the	
	Department copies of records required to be kept by	
	this permit.	•
8.	Economic Incentives, Marketable Permits, and	
	Emissions Trading	
	No permit revision shall be required, under any	Rule 335-3-1605(k)
	approved economic incentives, marketable permits,	-
	emissions trading and other similar programs or	
	processes for changes that are provided for in this	
	permit.	
€.	Certification of Truth, Accuracy, and Completeness:	
	Any application form, report, test data, monitoring	Rule 335-3-1607(a)
	data, or compliance certification submitted pursuant to	
	this permit shall contain certification by a responsible	,
	official of truth, accuracy, and completeness. This	-
	certification shall state that, based on information and	
	belief formed after reasonable inquiry, the statements	
	and information in the document are true, accurate	· ·
10.	and complete.	
JU.	Inspection and Entry Upon presentation of oredentials and other decomposite	Desta 005 0 16 050
	Upon presentation of credentials and other documents	Rule 335-3-1607(b)
	as may be required by law, the permittee shall allow	,

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	authorized	representatives of the Alabama	Départment
	of Enviror	mental Management and EPA to	conduct the
	following:		
	(a) Ent	er upon the permittee's premises	where a
	sou	rce is located or emissions-related	d activity is
	con	ducted, or where records must be	e kept
	pur	suant to the conditions of this pe	rmit;
	(b) Rev	iew and/or copy, at reasonable ti	mes, any
		ords that must be kept pursuant	to the
	con	ditions of this permit;	
	(c) Insp	ect, at reasonable times, this fac	cility's
	equ	ipment (including monitoring equ	ipment and
	`air ]	pollution control equipment), pra	ctices, or
	ope:	rations regulated or required pur	suant to this
	peri	nit;	
	(d) San	iple or monitor, at reasonable tin	nes,
	sub	stances or parameters for the pu	rpose of
	assı	aring compliance with this permi	t or other
	app	licable requirements.	
11.	Complian	ce Provisions	
•	(a) The	permittee shall continue to comp	oly with the   Rule 335-3-1607(c)
•	app	licable requirements with which	the company
	has	certified that it is already in com	pliance.
	(b) The	permittee shall comply in a time	ly manner
	with	applicable requirements that be	come
	effe	ctive during the term of this perm	nit.
<b>12.</b>	Complian	ce Certification	
	A complia	nce certification shall be submitt	ed by May Rule 335-3-1607(e)
	27, of eac	h year.	
	(a) The	compliance certification shall inc	clude the
	follo	owing:	
	(1)	The identification of each term	or condition
	•	of this permit that is the basis	of the
		certification;	
. /	(2)	The compliance status;	·
	(3)	The method(s) used for determ	ining the
		compliance status of the source	
		and over the reporting period of	_ · · · · · · · · · · · · · · · · · · ·
		-I G I	·
		with Rule 335-3-1605(c) (Mor	nitoring and

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(4) Whether compliance l	has been continuous
or intermittent;	
(5) Such other facts as the	
·	the compliance status
of the source;	
(b) The compliance certification	n shall be submitted
to:	
Alabama Department of Environme	ntal Management
Air Division	
P.O. Box 301463	
Montgomery, AL 36130	-1463
and to:	
Air Enforcement and TOXIC	S Branch
EPA Region 4	
61 Forsyth Street, S	sw ·
Atlanta, GA 30303	
13. Reopening for Cause	
Under any of the following circum	stances, this permit Rule 335-3-1613(5)
will be reopened prior to the expir	
(a) Additional applicable requir	<del>-</del>
Clean Air Act of 1990 becom	
permittee with a remaining	
(3) or more years. Such a re	<del>-</del>
completed not later than eig	
after promulgation of the ap	oplicable requirement.
No such reopening is requir	red if the effective date
of the requirement is later t	han the date on
which this permit is due to	expire.
(b) Additional requirements (in	cluding excess
emissions requirements) be	
affected source under the ac	
Upon approval by the Admir	
emissions offset plans shall	4
incorporated into this perm	
(c) The Department or EPA det	· •
permit contains a material r	mistake or that
inaccurate statements were	<u> </u>
the emissions standards or	other terms or
conditions of this permit.	

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•	(d)	The Administrator or the Department determines	
	,	that this permit must be revised or revoked to	
	t.	assure compliance with the applicable	
		requirements.	
14.		itional Rules and Regulations	-
•		permit is issued on the basis of Rules and	§22-28-16(d), Code of
		ılations existing on the date of issuance. In the	Alabama 1975, as
	even	t additional Rules and Regulations are adopted, it	amended
٦.	shal	l be the permit holder's responsibility to comply	
	with	such rules.	
<b>15.</b> <sup>1</sup>	<u>Equi</u>	<u>ipment Maintenance or Breakdown</u>	
	(a)	In the case of shutdown of air pollution control	Rule 335-3-107(1),
		equipment (which operates pursuant to any	(2)
		permit issued by the Director) for necessary	
		scheduled maintenance, the intent to shut down	
		such equipment shall be reported to the Director	•
•		at least twenty-four (24) hours prior to the	
	•	planned shutdown, unless such shutdown is	·.
		accompanied by the shutdown of the source	•
	•	which such equipment is intended to control.	
		Such prior notice shall include, but is not limited	
		to the following:	
		(1) Identification of the specific facility to be	·
		taken out of service as well as its location	
		and permit number;	
		(2) The expected length of time that the air	
	* *	pollution control equipment will be out of	
		service;	
	-	(3) The nature and quantity of emissions of air	·
		contaminants likely to occur during the	· ·
		shutdown period;	
		(4) Measures such as the use of off-shift labor	
		and equipment that will be taken to	
		minimize the length of the shutdown	
		period;	
	•	(5) The reasons that it would be impossible or	
	-	impractical to shut down the source	
		operation during the maintenance period.	ļ
	(b)	In the event that there is a breakdown of	·
	. ,	equipment or upset of process in such a manner	

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	as to cause, or is expected to cause, increased emissions of air contaminants which are above an applicable standard, the person responsible for such equipment shall notify the Director within 24 hours or the next working day and provide a statement giving all pertinent facts, including the estimated duration of the breakdown. The Director shall be notified when		
	the breakdown has been corrected.	·	
16.	Operation of Capture and Control Devices  All air pollution control devices and capture systems for which this permit is issued shall be maintained and	§22-28-16(d), Code of Alabama 1975, as	
	operated at all times in a manner so as to minimize the emissions of air contaminants. Procedures for ensuring that the above equipment is properly operated and maintained so as to minimize the emission of air contaminants shall be established.	amended	
17.	Obnoxious Odors  This permit is issued with the condition that, should obnoxious odors arising from the plant operations be verified by Air Division inspectors, measures to abate the odorous emissions shall be taken upon a determination by the Alabama Department of Environmental Management that these measures are technically and economically feasible.	Rule 335-3-108	
18.	Fugitive Dust  (a) Precautions shall be taken to prevent fugitive dust emanating from plant roads, grounds, stockpiles, screens, dryers, hoppers, ductwork, etc.	Rule 335-3-402	
•	(b) Plant or haul roads and grounds will be maintained in the following manner so that dust will not become airborne. A minimum of one, or a combination, of the following methods shall be utilized to minimize airborne dust from plant or haul roads and grounds:  (1) By the application of water any time the		

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<u>.</u>		(2)	By reducing the speed of veh	icular traffic	
• ,*		-	to a point below that at whic	h dust	•
ı			emissions are created;		
		(3)	By paving;		
	i	(4)	By the application of binders	to the road	
•			surface at any time the road		2
			found to allow the creation o	f dust	
•			emissions;		
			e, or a combination, of the abo		· •
			luately reduce airborne dust fr	<del>-</del>	
			and grounds, alternative met		
•	_	-	either exclusively or in combir		,
	-		e above control techniques, so		
			e airborne. Alternative method		
10			by the Department prior to util	ization.	·
19.			and Revisions	1	D 1 005 0 16 10
•	_		cations to this source shall co		Rule 335-3-1613
*		meauc 514.	on procedures in Rules 335-3-	1013 OF 333-	and .14
20.			ping Requirements		
20.	(a)		rds of required monitoring info	rmation of the	   Rule 335-3-16-
•	(a)		ce shall include the following:	illation of the	.05(c)2.
		(1)	The date, place, and time of	all sampling or	.05(c)2. 
		(1)	measurements;	in sampling of	,
		(2)	The date analyses were perfo	rmed	·.
		(3)	The company or entity that r	The state of the s	
		(-)	analyses;		
	į	(4)	The analytical techniques or	methods used:	
		(5)	The results of all analyses; a	•	
		(6)	The operating conditions tha	t existed at the	
			time of sampling or measure	ment.	
	(b)	Rete	ntion of records of all required	monitoring	
-	•	data	and support information of th	e source for a	
	1 - 2	perio	od of at least 5 years from the o	late of the	
			itoring sample, measurement,	-	'
	`.	appli	cation. Support information i	ncludes all	,
1	1		ration and maintenance record		
	•		nal strip-chart recordings for c		
			itoring instrumentation and co	pies of all	• • •
<del>.</del>		repo	rts required by the permit		

Fede	rally	Enforceable Provisos	Regulations
21.	Rep	orting Requirements	
	(a)	Reports to the Department of any required	Rule 335-3-16-
,		monitoring shall be submitted at least every 6	.05(c)3.
•		months. All instances of deviations from permit	
		requirements must be clearly identified in said	
		reports. All required reports must be certified by	
	•	a responsible official consistent with Rule 335-3-	·
		1604(9).	
	(b)	Deviations from permit requirements shall be	,
		reported within 48 hours or 2 working day of	
		such deviations, including those attributable to	
		upset conditions as defined in the permit. The	
		report will include the probable cause of said	
		deviations, and any corrective actions or	·
		preventive measures that were taken.	
22.	<u>Emi</u>	ssion Testing Requirements	
		n point of emission which requires testing will be	Rule 335-3-105(3)
	_	ided with sampling ports, ladders, platforms, and	and Rule 335-3-1-
		r safety equipment to facilitate testing performed in	.04(1)
		ordance with procedures established by Part 60 of	
		40 of the Code of Federal Regulations, as the same	
	-	be amended or revised.	·
		Air Division must be notified in writing at least 10	
	-	s in advance of all emission tests to be conducted	,
		submitted as proof of compliance with the	
	_	artment's air pollution control rules and	·
•	_	lations.	-
٠		void problems concerning testing methods and	·
•	_	edures, the following shall be included with the	
		fication letter:	D 1 205 0 1 04
	(1)	The date the test crew is expected to arrive, the	Rule 335-3-104
		date and time anticipated of the start of the first	
		run, how many and which sources are to be	
		tested, and the names of the persons and/or	e j
1.8	(0)	testing company that will conduct the tests.	
	(2)	A complete description of each sampling train to	
•		be used, including type of media used in	;
		determining gas stream components, type of	
•		probe lining, type of filter media, and probe	
		cleaning method and solvent to be used (if test	

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	procedures require probe cleaning).	
	(3) A description of the process(es) to be tested	
	including the feed rate, any operating parameters	'
	used to control or influence the operations, and	
	the rated capacity.	
	(4) A sketch or sketches showing sampling point	
·	locations and their relative positions to the	, ·
	nearest upstream and downstream gas flow	
	disturbances.	
	A pretest meeting may be held at the request of the	Rule 335-3-104
	source owner or the Air Division. The necessity for	*
	such a meeting and the required attendees will be	
	determined on a case-by-case basis.	
	All test reports must be submitted to the Air Division	
	within 30 days of the actual completion of the test	
•	unless an extension of time is specifically approved by	
	the Air Division.	
23.	Payment of Emission Fees	
•	Annual emission fees shall be remitted each year	Rule 335-1-704
	according to the fee schedule in ADEM Admin. Code R.	
	335-1-704.	,
24.	Other Reporting and Testing Requirements	
	Submission of other reports regarding monitoring	Rule 335-3-104(1)
	records, fuel analyses, operating rates, and equipment	
	malfunctions may be required as authorized in the	
•	Department's air pollution control rules and	
	regulations. The Department may require emission	,
•	testing at any time.	
<b>25</b> .	<u>Title VI Requirements (Refrigerants)</u>	'
	Any facility having appliances or refrigeration	335-3-1605(a)
	equipment, including air conditioning equipment,	
	which use Class I or Class II ozone-depleting	
	substances as listed in 40 CFR Part 82, Subpart A,	,
	Appendices A and B, shall service, repair, and maintain	
	such equipment according to the work practices,	
	personnel certification requirements, and certified	
•	recycling and recovery equipment specified in 40 CFR	
	Part 82, Subpart F.	•
	No person shall knowingly vent or otherwise release	
	any Class I or Class II substance into the environment	

during the repair, servicing, maintenance, or disposal of any device except as provided in 40 CFR Part 82, Subpart F.  The responsible official shall comply with all reporting and recordkeeping requirements of 40 CFR 82.166. Reports shall be submitted to the US EPA and the Department as required.  26. Chemical Accidental Prevention Provisions  If a chemical listed in Table 1 of 40 CFR Part 68.130 is present in a process in quantities greater than the threshold quantity listed in Table 1, then:  (a) The owner or operator shall comply with the provisions in 40 CFR Part 68.  (b) The owner or operator shall submit one of the following:  (1) A compliance schedule for meeting the requirements of 40 CFR Part 68 § 68.10(a) or,  (2) A certification statement that the source is in compliance with all requirements of 40 CFR Part 68, including the registration and submission of the Risk Management Plan.  27. Display of Permit  This permit shall be kept under file or on display at all times at the site where the facility for which the permit is issued is located and will be made readily available for inspection by any or all persons who may request to see it.  28. Circumvention  No person shall cause or permit the installation or use of any device or any means which, without resulting in reduction in the total amount of air contaminant emitted, conceals or dilutes any emission of air contaminant which would otherwise violate the	Fede	erally Enforceable Provisos	Regulations	
The responsible official shall comply with all reporting and recordkeeping requirements of 40 CFR 82.166. Reports shall be submitted to the US EPA and the Department as required.  26. Chemical Accidental Prevention Provisions  If a chemical listed in Table 1 of 40 CFR Part 68.130 is present in a process in quantities greater than the threshold quantity listed in Table 1, then:  (a) The owner or operator shall comply with the provisions in 40 CFR Part 68.  (b) The owner or operator shall submit one of the following:  (1) A compliance schedule for meeting the requirements of 40 CFR Part 68 § 68.10(a) or,  (2) A certification statement that the source is in compliance with all requirements of 40 CFR Part 68, including the registration and submission of the Risk Management Plan.  27. Display of Permit  This permit shall be kept under file or on display at all times at the site where the facility for which the permit is issued is located and will be made readily available for inspection by any or all persons who may request to see it.  28. Circumvention  No person shall cause or permit the installation or use of any device or any means which, without resulting in reduction in the total amount of air contaminant emitted, conceals or dilutes any emission of air		of any device except as provided in 40 CFR Part 82,		
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reduction in the total amount of air contaminant emitted, conceals or dilutes any emission of air	,	No person shall cause or permit the installation or use	Rule 335-3-110	
emitted, conceals or dilutes any emission of air		of any device or any means which, without resulting in		
		reduction in the total amount of air contaminant		
contaminant which would otherwise violate the		emitted, conceals or dilutes any emission of air	·	
The state of the s		contaminant which would otherwise violate the		
Division 3 rules and regulations.		Division 3 rules and regulations.		
29. <u>Visible Emissions</u>	29.	Visible Emissions		
Unless otherwise specified in the Unit Specific provisos Rule 335-3-401(1		Unless otherwise specified in the Unit Specific provisos	Rule 335-3-401(1)	
of this permit, any source of particulate emissions shall			· · · · · · · · · · · · · · · · · · ·	
not discharge more than one 6-minute average opacity		·	*,	
greater than 20% in any 60-minute period. At no time				

<u>Fede</u>	rally Enforceable Provisos	Regulations
	shall any source discharge a 6-minute average opacity of particulate emissions greater than 40%. Opacity will be determined by 40 CFR Part 60, Appendix A, Method 9, unless otherwise specified in the Unit Specific provisos of this permit.	
30.	Fuel-Burning Equipment	
	(a) Unless otherwise specified in the Unit Specific provisos of this permit, no fuel-burning equipment may discharge particulate emissions in excess of the emissions specified in Part 335-	Rule 335-3-403
	3-403.	Rule 335-3-501
	(b) Unless otherwise specified in the Unit Specific provisos of this permit, no fuel-burning equipment may discharge sulfur dioxide emissions in excess of the emissions specified in Part 335-3-501.	
31.	Process Industries - General	·
	Unless otherwise specified in the Unit Specific provisos of this permit, no process may discharge particulate emissions in excess of the emissions specified in Part 335-3-404.	Rule 335-3-404
<b>32.</b>	Averaging Time for Emission Limits	
	Unless otherwise specified in the permit, the averaging time for the emission limits listed in this permit shall be the nominal time required by the specific test method.	Rule 335-3-105

## Operating Permit Summary No. 1.

Emission Unit(s): Description:

Surface Coating Line #1
Surface Coating Line #1 with stain booths,
basecoat booths, topcoat booths, and touch-up
booths.

## Type and quantity of fuel used:

Primary:

None

Secondary:

None

#### Pollutants Emitted:

Pollutant	Regulatory Emission Limit	Applicable Standard
VOCs	235 TONS OF VOC PER	SYNTHETIC MINOR PSD
	ROLLING 12 MONTH	
	PERIOD	
HAPs	1.0 LB VHAPs/POUND SOLIDS AT THE APPLICATOR FOR ALL COATINGS	MACT

## Unit Specific Provisos

Fede	rally Enforceable Provisos	Regulations
	on 1Applicability	
1.	This source is subject to a PSD synthetic minor emission limitation.	ADEM Admin. Code R. 335-3-1404
2.	This source is subject to the National Emission Standards for Hazardous Air Pollutants (NESHAPs) for Hazardous Air Pollutant (HAP) Emissions from Wood Furniture Manufacturing Operations (40 CFR Part 63, Subpart JJ) as an "Existing Source" and to 40 CFR Part 63, General Provisos as per Table 1 in Subpart JJ.	ADEM Admin. Code R. 335-3-1106(35)
Secti	on 2Emission Standards	,
1.	Emission of Volatile Organic Compounds (VOCs) from this unit (Line No. 1) and Line No. 2 from all surface coating operations including, but not limited to coating, storage, cleanup, etc., shall not exceed 235 tons per year (TPY) in any consecutive rolling 12-month period based on the premise that all VOCs applied are emitted.	ADEM Admin. Code R. 335-3-1404(8)
2.	In accordance with 40 CFR Part 63, Subpart JJ, this facility shall not emit greater than 1.0 pound of VHAPs per pound of solids as delivered to the applicator for all coatings as determined by a monthly average among other requirements.	ADEM Admin. Code R. 335-3-1106(35)
	on 3Compliance and Performance Test Methods and edures	
1.	The HAPs content by weight of each HAPs containing material used shall be determined using EPA Test Method 311, as defined in 40 CFR 63, Appendix A. Vendor data based on this method is an appropriate substitute.	ADEM Admin. Code R. 335-3-1106(35)

Fede	erally	Enforceable Provisos	Regulations
2.	mate Meth Vend	VOC content by weight of each VOC containing crial used shall be determined using EPA Test and 24, as defined in 40 CFR 60, Appendix A. dor data based on this method is an appropriate stitute.	ADEM Admin. Code R. 335-3-104
Sect	tion 41	Emission Monitoring	
1.	requ Requ	monitoring requirements in this permit shall be as ired in Section 5Recordkeeping and Reporting airements.	
Sect	tion 51	Recordkeeping and Reporting Requirements	
1.	whice main and facility back this	arate and understandable records of consumption, the record at least the last five years of data, will be attained in a permanent form suitable for inspection be available immediately upon request. This ity shall provide a copy of records and supporting aground documents upon request that pertain to air permit. These records shall contain the wing information:	ADEM Admin. Code R. 335-3-104
	(a)	The type, quantity in gallons, and weight in pounds of each VOC or HAP containing material used during each calendar month.	
•	(b)	The percent by weight of VOCs, water, solids, VHAPs, and exempt VOC compounds content of each VOC containing material used each calendar month.	
	(c)	The percent by volume of VOCs, water, solids, VHAPs, and exempt VOC compounds content of each VOC containing material used each calendar month.	
	(d)	Compliance with VOC and VHAP limits shall be based upon monthly material use inventories. Emissions may be adjusted for VOC and VHAP content of material removed from the plant as waste or returns if the record keeping and details surrounding the materials are approved in	

surrounding the materials are approved in

Fede	erally	Enforceable Provisos	Regulations
		advance.	
	(e)	Complete inventories of the VOC and HAP containing materials (their usage, VOC content and VHAP content) shall be made at the end of each calendar month.	
	(f)	The amount of VOCs emitted per calendar month from the coating and cleaning operations in units of pounds and tons	
•	(g)	The rolling 12-month total of VOCs emitted from the coating and cleaning operations in units of pounds and tons.	
2.	CFR keepi Furn main \$63.8 4,5,7 \$63.8 \$63.8	facility shall maintain records as required in 40 Part §63.800 through §63.808. This recording concerns Subpart JJNESHAPs for Wood iture Manufacturing Operations. This facility shall tain and submit records to include 40 CFR Part 804(a)(1), §63.804(b), §63.804(c)(1), §63.804(f)(1-,8), §63.804(g)(1-3,5,7,8), §63.806(a), §63.806(b), §66(c), §63.806(d), §63.806(e), §63.806(h), §63.806(j), §63.807(a), §63.807(b), §67(c), §63.807(d), §63.807(e), among other rements.	ADEM Admin. Code R. 335-3-1106(35)
3.	and 5 the 3	ort summarizing the information in proviso 5.1 5.2 shall be submitted each calendar quarter by 0th day of the month following the end of the er, in a format approved by the Department in ace.	ADEM Admin. Code R. 335-3-104
		<b>'</b>	•

## Operating Permit Summary No. 2.

Emission Unit(s): Description:

Surface Coating Line #2

Surface Coating Line #2 with stain booths,

basecoat booths, topcoat booths, and touch-up

booths.

Type and quantity of fuel used:

Primary:

None

Secondary:

None

Pollutants Emitted:

Pollutant	Regulatory Emission Limit	Applicable Standard
VOCs	235 TONS OF VOC PER	SYNTHETIC MINOR PSD
	ROLLING 12 MONTH	• •
	PERIOD	·
HAPs	1.0 LB VHAPs/POUND	MACT
	SOLIDS AT THE APPLICATOR	
	FOR ALL COATINGS	·

## **Unit Specific Provisos**

Fede	rally Enforceable Provisos	Regulations
Section	on 1Applicability	
1.	This source is subject to a PSD synthetic minor emission limitation.	ADEM Admin. Code R. 335-3-1404
2.	This source is subject to the National Emission Standards for Hazardous Air Pollutants (NESHAPs) for Hazardous Air Pollutant (HAP) Emissions from Wood Furniture Manufacturing Operations (40 CFR Part 63, Subpart JJ) as an "Existing Source" and to 40 CFR Part 63, General Provisos as per Table 1 in Subpart JJ.	ADEM Admin. Code R. 335-3-1106(35)
Section	on 2Emission Standards	
1.	Emission of Volatile Organic Compounds (VOCs) from this unit (Line No. 2) and Line No. 1 from all surface coating operations including, but not limited to coating, storage, cleanup, etc.; shall not exceed 235 tons per year (TPY) in any consecutive rolling 12-month period based on the premise that all VOCs applied are emitted.	ADEM Admin. Code R. 335-3-1404(8)
2.	In accordance with 40 CFR Part 63, Subpart JJ, this facility shall not emit greater than 1.0 pound of VHAPs per pound of solids as delivered to the applicator for all coatings as determined by a monthly average among other requirements.	ADEM Admin. Code R. 335-3-1106(35)
	on 3Compliance and Performance Test Methods and edures	
1.	The HAPs content by weight of each HAPs containing material used shall be determined using EPA Test Method 311, as defined in 40 CFR 63, Appendix A. Vendor data based on this method is an appropriate substitute.	ADEM Admin. Code R. 335-3-1106(35)
	· · · · · · · · · · · · · · · · · · ·	

Fed	lerally	Enforceable Provisos	Regulations
2.	mat Met Ven	VOC content by weight of each VOC containing terial used shall be determined using EPA Test hod 24, as defined in 40 CFR 60, Appendix A. dor data based on this method is an appropriate stitute.	ADEM Admin. Code R. 335-3-104
Sec	tion 4-	-Emission Monitoring	
· ,	· -		
3.	requ	monitoring requirements in this permit shall be as aired in Section 5Recordkeeping and Reporting uirements.	
Sec	tion 5-	Recordkeeping and Reporting Requirements	
1.	which main and facil back this	urate and understandable records of consumption, ch record at least the last five years of data, will be ntained in a permanent form suitable for inspection be available immediately upon request. This lity shall provide a copy of records and supporting aground documents upon request that pertain to air permit. These records shall contain the twing information:	ADEM Admin. Code R. 335-3-104
÷.	(a)	The type, quantity in gallons, and weight in pounds of each VOC or HAP containing material used during each calendar month.	
	(b)	The percent by weight of VOCs, water, solids, VHAPs, and exempt VOC compounds content of each VOC containing material used each calendar month.	
	(c)	The percent by volume of VOCs, water, solids, VHAPs, and exempt VOC compounds content of each VOC containing material used each calendar month.	
	(d)	Compliance with VOC and VHAP limits shall be based upon monthly material use inventories.	

Emissions may be adjusted for VOC and VHAP content of material removed from the plant as waste or returns if the record keeping and details surrounding the materials are approved in

Fede	rally l	Enforceable Provisos	Regulations
		advance.	
	(e)	Complete inventories of the VOC and HAP containing materials (their usage, VOC content and VHAP content) shall be made at the end of each calendar month.	
	(f)	The amount of VOCs emitted per calendar month from the coating and cleaning operations in units of pounds and tons	•
	(g)	The rolling 12-month total of VOCs emitted from the coating and cleaning operations in units of pounds and tons.	
2.	CFR keep Furn main §63.8 4,5,7 §63.8 §63.8 §63.8	facility shall maintain records as required in 40 Part §63.800 through §63.808. This recording concerns Subpart JJNESHAPs for Wood iture Manufacturing Operations. This facility shall tain and submit records to include 40 CFR Part 804(a)(1), §63.804(b), §63.804(c)(1), §63.804(f)(1-4,8), §63.804(g)(1-3,5,7,8), §63.806(a), §63.806(b), §63.806(c), §63.806(d), §63.806(e), §63.806(h), §63.806(i), §63.806(j), §63.807(a), §63.807(b), §63.807(c), §63.807(d), §63.807(e), among other trements.	ADEM Admin. Code R. 335-3-1106(35)
3.	and 5 the 3	oort summarizing the information in proviso 5.1 5.2 shall be submitted each calendar quarter by 0th day of the month following the end of the ter, in a format approved by the Department in nice.	ADEM Admin. Code R. 335-3-104

## Operating Permit Summary No. 3

Emission Unit(s): Description:

Assembly and Adhesion Operation Final assembly and adhesion of coated

workpieces.

Type and quantity of fuel used:

Primary:

None

Secondary: None

Pollutants Emitted:

Pollutant	' Regulatory Emission Limit	Applicable Standard
VOCs	None	None
HAPs	1.0 LB VHAPs/POUND SOLIDS AT THE APPLICATOR FOR ALL ADHESIVES	MACT

## Unit Specific Provisos

	Fedei	rally Enforceable Provisos	Regulations
=	Section	n 1Applicability	
	1.	This source is subject to the National Emission Standards for Hazardous Air Pollutants (NESHAPs) for Hazardous Air Pollutant (HAP) Emissions from Wood Furniture Manufacturing Operations as an "Existing Source".	ADEM Admin. Code R. 335-3-1106(35)
	Section	on 2Emission Standards	
	1.	This facility shall not emit greater than 1.0 pound of VHAPs per pound of solids as delivered to the applicator for each adhesive among other requirements.	ADEM Admin. Code R. 335-3-1106(35)
		on 3Compliance and Performance Test Methods and dures	
	1.	The HAPs content by weight of each HAPs containing material used shall be determined using EPA Test Method 311, as defined in 40 CFR 63, Appendix A. Vendor data based on this method is an appropriate substitute.	ADEM Admin. Code R. 335-3-1106(35)
	Section	on 4Emission Monitoring	
1	1.	The monitoring requirements in this permit shall be as required in Section 5Recordkeeping and Reporting Requirements.	
Section 5Recordkeeping and Reporting Requirements			
	1.	This facility shall maintain records as required in 40 CFR Part §63.800 through §63.808. This record-keeping concerns Subpart JJNESHAPs for Wood Furniture Manufacturing Operations. This facility shall maintain and submit records to include 40 CFR Part §63.804(a)(1), §63.804(b), §63.804(c)(1), §63.804(f)(1-4,5,7,8), §63.804(g)(1-3,5,7,8), §63.806(a), §63.806(b), §63.806(c), §63.806(d), §63.806(e), §63.806(h), §63.806(i), §63.806(j), §63.807(a), §63.807(b), §63.807(c), §63.807(d), §63.807(e), among other	ADEM Admin. Code R. 335-3-1106(35)

Fed	erally Enforceable Provisos	Regulations	
	requirements.		
		•	
2.	A report summarizing the information in proviso 5.1 shall be submitted each calendar quarter by the 30th day of the month following the end of the quarter, in a format approved by the Department in advance.	ADEM Admin. Code R. 335-3-104	
		I.	

## Operating Permit Summary No. 4.

Emission Unit(s):

Woodworking Operations with Baghouse(s)

and Cyclone(s) BLD 1

Description:

Woodworking operations operations with

baghouse(s) and a cyclone(s).

#### Type and quantity of fuel used:

Primary:

None

Secondary:

None

#### Pollutants Emitted:

Tonutants Emitted.	, ·	· · · · · · · · · · · · · · · · · · ·
Pollutant	Regulatory Emission Limit	Applicable Standard
Opacity	Only one 6-minute average opacity greater than 20% in a 60-minute period; No 6-minute average opacity greater than 40%	SIP
Particulates	$E = 3.59(P^{0.62})$	SIP

## **Unit Specific Provisos**

Fed	erally Enforceable Provisos	Regulations
Sect	tion 1Applicability	·
1.	This unit is subject to the opacity emission rate limits.	ADEM Admin. Code R. 335-3-401
2.	This unit is subject to the particulate emission rate limits for Process Industries - General sources.	ADEM Admin. Code R. 335-3-404
Sec	tion 2Emission Standards	
1.	This unit shall not discharge into the atmosphere opacity greater than twenty percent (20%), as determined by a six (6) minute average. During one six (6) minute period during any sixty (60) minute period, this unit may discharge opacity not exceeding forty (40%) percent.	ADEM Admin. Code R. 335-3-401
2.	This unit shall not discharge into the atmosphere particulate matter in any one hour in excess of $E = 3.59$ ( $P^{0.62}$ ) where P is the process weight in tons/hr.	ADEM Admin. Code R. 335-3-404
	tion 3Compliance and Performance Test Methods and cedures	
1.	Method 9 as defined in 40 CFR 60, Appendix A shall be used in the determination of the opacity of the stack emissions.	ADEM Admin. Code R. 335-3-105
2.	Method 5 as defined in 40 CFR 60, Appendix A shall be used in the determination of particulate emissions from the stack.	ADEM Admin. Code R. 335-3-105
Sect	tion 4Emission Monitoring	
1.	When operating, the baghouse(s) magnahelic manometer shall be visually observed a minimum of	ADEM Admin. Code R.335-3-1605(3)(a)2
:- 	once weekly for greater than normal reading as determined by previous observations. In Kith Kitchens Renewal Application, a reading of 4.5 inches of water or less and 1.0 inches of water or more is recommended.	

Fede	rally Enforceable Provisos	Regulations
2.	Whenever magnahelic manometer readings are out of range of normal operation, corrective action to minimize emissions shall be taken within 24 hours, followed by an additional observation to confirm that readings are returned to normal.	ADEM Admin. Code R.335-3-1605(3)(a)2
3.	The baghouse(s) shall be inspected for proper operation and cleaned at least annually and whenever magnahelic manometer readings are greater than normal.	ADEM Admin. Code R.335-3-1605(3)(a)2
Secti	on 5Recordkeeping and Reporting Requirements	
1.	A log book of the magnahelic manometer readings required in proviso 4.1 shall be retained for at least five years and available for inspection upon request. This log book should also include the nature and date of any maintenance actions taken to correct excess opacity episodes.	ADEM Admin. Code R. 335-3-104

#### Operating Permit Summary No. 5.

Emission Unit(s):

Surface Coating Line #3

**Description:** 

Surface Coating Line #3 with stain booths, basecoat booths, topcoat booths, and oven.

#### Type and quantity of fuel used:

Primary:

None

Secondary:

None

#### Pollutants Emitted:

Pollutant	Regulatory Emission Limit	Applicable Standard
VOCs	235 TONS OF VOCs PER ROLLING 12 MONTH PERIOD	SYNTHETIC MINOR PSD
HAPs	1.0 LB VHAPs/POUND SOLIDS AT THE APPLICATOR FOR ALL COATINGS	MACT

## Unit Specific Provisos

Federally Enforceable Provisos	Regulations
Section 1Applicability	
1. This source is subject to a PSD synthetic minor emission limitation.	ADEM Admin. Code R. 335-3-1404
2. This source is subject to the National Emission Standards for Hazardous Air Pollutants (NESHAPs) for Hazardous Air Pollutant (HAP) Emissions from Wood Furniture Manufacturing Operations (40 CFR Part 63, Subpart JJ) as an "Existing Source" and to 40 CFR Part 63, General Provisos as per Table 1 in Subpart JJ.	ADEM Admin. Code R. 335-3-1106(35)
Section 2Emission Standards	
1. Emission of Volatile Organic Compounds (VOCs) from this unit (Line No. 3) from all surface coating operations including, but not limited to coating, storage, cleanup, etc., shall not exceed 235 tons per year (TPY) in any consecutive rolling 12-month period based on the premise that all VOCs applied are emitted.	ADEM Admin. Code R. 335-3-1404(8)
2. In accordance with 40 CFR Part 63, Subpart JJ, this facility shall not emit greater than 1.0 pound of VHAPs per pound of solids as delivered to the applicator for all coatings as determined by a monthly average among other requirements.	ADEM Admin. Code R. 335-3-1106(35)
Section 3Compliance and Performance Test Methods and Procedures	
1. The HAPs content by weight of each HAPs containing material used shall be determined using EPA Test Method 311, as defined in 40 CFR 63, Appendix A. Vendor data based on this method is an appropriate substitute.	ADEM Admin. Code R. 335-3-1106(35)

	Federally Enforceable Provisos	Regulations		
2.	The VOC content by weight of each VOC containing material used shall be determined using EPA Test Method 24, as defined in 40 CFR 60, Appendix A. Vendor data based on this method is an appropriate substitute.	ADEM Admin. Code R. 335-3-104		
Secti	ion 4Emission Monitoring .			
1.	The monitoring requirements in this permit shall be as required in Section 5Recordkeeping and Reporting Requirements.			
Secti	on 5Recordkeeping and Reporting Requirements			
1.	Accurate and understandable records of consumption, which record at least the last five years of data, will be maintained in a permanent form suitable for inspection and be available immediately upon request. This facility shall provide a copy of records and supporting background documents upon request that pertain to this air permit. These records shall contain the following information:	ADEM Admin. Code R. 335-3-104		
	(a) The type, quantity in gallons, and weight in pounds of each VOC or HAP containing material used during each calendar month.			
	(b) The percent by weight of VOCs, water, solids, VHAPs, and exempt VOC compounds content of each VOC containing material used each calendar month.			
	(c) The percent by volume of VOCs, water, solids, VHAPs, and exempt VOC compounds content of each VOC containing material used each calendar			

Compliance with VOC and VHAP limits shall be based upon monthly material use

month.

(d)

	Fe	derally Enforceable Provisos	Regulations	
	inventories. Emissions may be adjusted for VOC and VHAP content of material removed from the plant as waste or returns if the record keeping and details surrounding the materials are approved in advance.			
	(e)	Complete inventories of the VOC and HAP containing materials (their usage, VOC content and VHAP content) shall be made at the end of each calendar month.		
	(f)	The amount of VOCs emitted per calendar month from the coating and cleaning operations in units of pounds and tons		
	(g)	The rolling 12-month total of VOCs emitted from the coating and cleaning operations in units of pounds and tons.		
2.	CFR Part § keeping con Furniture M maintain a §63.804(a)(4,5,7,8), §6 §63.806(c), §63.806(i),	y shall maintain records as required in 40 63.800 through §63.808. This recordneerns Subpart JJNESHAPs for Wood Manufacturing Operations. This facility shall and submit records to include 40 CFR Part 1), §63.804(b), §63.804(c)(1), §63.804(f)(1-3.804(g)(1-3,5,7,8), §63.806(a), §63.806(b), §63.806(d), §63.806(e), §63.806(h), §63.806(j), §63.807(a), §63.807(b), §63.807(d), §63.807(e), among other ats.	ADEM Admin. Code R. 335-3-1106(35)	
3.	and 5.2 shathe 30th da	mmarizing the information in proviso 5.1 all be submitted each calendar quarter by ay of the month following the end of the a format approved by the Department in	ADEM Admin. Code R. 335-3-104	

## Operating Permit Summary No. 6.

Emission Unit(s):

Woodworking Operations with Baghouse(s)

and Cyclone(s) (BLD 2)

Description:

Woodworking operations with baghouse(s)

and cyclone(s).

## Type and quantity of fuel used:

Primary:

None

Secondary:

None

Pollutant	Regulatory Emission Limit	Applicable Standard
Opacity	Only one 6-minute average opacity greater than 20% in a 60-minute period;	SIP
	No 6-minute average opacity greater than 40%	
Particulates	$E = 3.59(P^{0.62})$	SIP

Fede	rally Enforceable Provisos	Regulations
Secti	on 1Applicability	,
1.	This unit is subject to the opacity emission rate limits.	ADEM Admin. Code R. 335-3-401
2.	This unit is subject to the particulate emission rate limits for Process Industries - General sources.	ADEM Admin. Code R. 335-3-404
Secti	on 2Emission Standards	
1.	This unit shall not discharge into the atmosphere opacity greater than twenty percent (20%), as determined by a six (6) minute average. During one six (6) minute period during any sixty (60) minute period, this unit may discharge opacity not exceeding forty (40%) percent.	ADEM Admin. Code R. 335-3-401
2.	This unit shall not discharge into the atmosphere particulate matter in any one hour in excess of $E = 3.59$ ( $P^{0.62}$ ) where P is the process weight in tons/hr.	ADEM Admin. Code R. 335-3-404
Section 3Compliance and Performance Test Methods and Procedures		
:1.	Method 9 as defined in 40 CFR 60, Appendix A shall be used in the determination of the opacity of the stack emissions.	ADEM Admin. Code R. 335-3-105
2.	Method 5 as defined in 40 CFR 60, Appendix A shall be used in the determination of particulate emissions from the stack.	ADEM Admin. Code R. 335-3-105
Section 4Emission Monitoring		
1:	When operating, the baghouse(s) magnahelic manometer shall be visually observed a minimum of once weekly for greater than normal reading as determined by previous observations. In Kith Kitchens Renewal Application, a reading of 4.5 inches of water or	ADEM Admin. Code R.335-3-1605(3)(a)2

Federally Enforceable Provisos		Regulations
	less and 1.0 inches of water or more is recommended.	/
2.	Whenever magnahelic manometer readings are out of range of normal operation, corrective action to minimize emissions shall be taken within 24 hours, followed by an additional observation to confirm that readings are returned to normal.	ADEM Admin. Code R.335-3-1605(3)(a)2
3.	The baghouse(s) shall be inspected for proper operation and cleaned at least annually and whenever magnahelic manometer readings are greater than normal.	ADEM Admin. Code R.335-3-1605(3)(a)2
Section	on 5Recordkeeping and Reporting Requirements	
1.	A log book of the magnahelic manometer readings required in proviso 4.1 shall be retained for at least five years and available for inspection upon request. This log book should also include the nature and date of any maintenance actions taken to correct excess opacity episodes.	ADEM Admin. Code R. 335-3-104

## Operating Permit Summary No. 7.

Emission Unit(s):

Surface Coating Line #4

Description:

Surface Coating Line #4 with stain booths, basecoat booths, topcoat booths, and oven.

Type and quantity of fuel used:

Primary:

None

Secondary:

None

Pollutant	Regulatory Emission Limit	Applicable Standard
VOCs	39 TONS OF VOC PER ROLLING 12 MONTH PERIOD	SYNTHETIC MINOR PSD
HAPs	1.0 LB VHAPs/POUND SOLIDS AT THE APPLICATOR FOR ALL COATINGS	MACT

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	Federally Enforceable Provisos	Regulations
Secti	on 1Applicability	
1.	This source is subject to a PSD synthetic minor emission limitation.	ADEM Admin. Code R. 335-3-1404
2.	This source is subject to the National Emission Standards for Hazardous Air Pollutants (NESHAPs) for Hazardous Air Pollutant (HAP) Emissions from Wood Furniture Manufacturing Operations (40 CFR Part 63, Subpart JJ) as an "Existing Source" and to 40 CFR Part 63, General Provisos as per Table 1 in Subpart JJ.	ADEM Admin. Code R. 335-3-1106(35)
Secti	on 2Emission Standards	,
1.	Emission of Volatile Organic Compounds (VOCs) from this unit (Line No. 4) from all surface coating operations including, but not limited to coating, storage, cleanup, etc., shall not exceed 39.0 tons per year (TPY) in any consecutive rolling 12-month period based on the premise that all VOCs applied are emitted.	ADEM Admin. Code R. 335-3-1404(8)
<b>2.</b>	In accordance with 40 CFR Part 63, Subpart JJ, this facility shall not emit greater than 1.0 pound of VHAPs per pound of solids as delivered to the applicator for all coatings as determined by a monthly average among other requirements.	ADEM Admin. Code R. 335-3-1106(35)
	on 3Compliance and Performance Test Methods and edures	
	The HAPs content by weight of each HAPs containing material used shall be determined using EPA Test Method 311, as defined in 40 CFR 63, Appendix A. Vendor data based on this method is an appropriate substitute.	ADEM Admin. Code R. 335-3-1106(35)

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*	Fe	derally Enforceable Provisos	Regulations
2.	material us Method 24,	ontent by weight of each VOC containing ed shall be determined using EPA Test as defined in 40 CFR 60, Appendix A. a based on this method is an appropriate	ADEM Admin. Code R. 335-3-104
Sect	ion 4Emissic	on Monitoring	5-1
1.		ring requirements in this permit shall be as Section 5Recordkeeping and Reporting ats.	
Sect	ion 5Recordi	keeping and Reporting Requirements	
1.	which recommaintained and be available shall be available background	and understandable records of consumption, and at least the last five years of data, will be in a permanent form suitable for inspection dable immediately upon request. This is provide a copy of records and supporting didocuments upon request that pertain to mit. These records shall contain the formation:	ADEM Admin. Code R. 335-3-104
	(a)	The type, quantity in gallons, and weight in pounds of each VOC or HAP containing material used during each calendar month.	
	(b)	The percent by weight of VOCs, water, solids, VHAPs, and exempt VOC compounds content of each VOC containing material used each calendar month.	:
	(c)	The percent by volume of VOCs, water, solids, VHAPs, and exempt VOC compounds content of each VOC containing material used each calendar	

shall be based upon monthly material use

(d) Compliance with VOC and VHAP limits

month.

Federally	Enforceable	Provisos
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inventories. Emissions may be adjusted for VOC and VHAP content of material removed from the plant as waste or returns if the record keeping and details surrounding the materials are approved in advance.

- (e) Complete inventories of the VOC and HAP containing materials (their usage, VOC content and VHAP content) shall be made at the end of each calendar month.
- (f) The amount of VOCs emitted per calendar month from the coating and cleaning operations in units of pounds and tons
- (g) The rolling 12-month total of VOCs emitted from the coating and cleaning operations in units of pounds and tons.
- 2. This facility shall maintain records as required in 40 CFR Part §63.800 through §63.808. This record-keeping concerns Subpart JJ--NESHAPs for Wood Furniture Manufacturing Operations. This facility shall maintain and submit records to include 40 CFR Part §63.804(a)(1), §63.804(b), §63.804(c)(1), §63.804(f)(1-4,5,7,8), §63.804(g)(1-3,5,7,8), §63.806(a), §63.806(b), §63.806(c), §63.806(d), §63.806(e), §63.806(h), §63.806(i), §63.806(j), §63.807(a), §63.807(b), §63.807(c), §63.807(d), §63.807(e), among other requirements.

ADEM Admin. Code R. 335-3-11-.06(35)

3. A report summarizing the information in proviso 5.1 and 5.2 shall be submitted each calendar quarter by the 30th day of the month following the end of the quarter, in a format approved by the Department in advance.

ADEM Admin. Code R. 335-3-1-.04

## Operating Permit Summary No. 8.

Emission Unit(s):

Building No. 3 Woodworking Operations

with Baghouse(s)

Description:

Woodworking operations with baghouse(s).

## Type and quantity of fuel used:

Primary:

None

Secondary:

None

Pollutant	Regulatory Emission Limit	Applicable Standard
Opacity	Only one 6-minute average opacity greater than 20% in a 60-minute period;	SIP
	No 6-minute average opacity greater than 40%	
Particulates	$E = 3.59(P^{0.62})$	SIP

	Federally Enforceable Provisos	Regulations
Sect	ion 1Applicability	
1.	This unit is subject to the opacity emission rate limits.	ADEM Admin. Code R. 335-3-401
2.	This unit is subject to the particulate emission rate limits for Process Industries - General sources.	ADEM Admin. Code R. 335-3-404
Sect	ion 2Emission Standards	
1.	This unit shall not discharge into the atmosphere opacity greater than twenty percent (20%), as determined by a six (6) minute average. During one six (6) minute period during any sixty (60) minute period, this unit may discharge opacity not exceeding forty (40%) percent.	ADEM Admin. Code R. 335-3-401
2.	This unit shall not discharge into the atmosphere particulate matter in any one hour in excess of $E = 3.59  (P^{0.62})$ where P is the process weight in tons/hr.	ADEM Admin. Code R. 335-3-404
	ion 3Compliance and Performance Test Methods and edures	
1.	Method 9 as defined in 40 CFR 60, Appendix A shall be used in the determination of the opacity of the stack emissions.	ADEM Admin. Code R. 335-3-105
2.	Method 5 as defined in 40 CFR 60, Appendix A shall be used in the determination of particulate emissions from the stack.	ADEM Admin. Code R. 335-3-105
Secti	ion 4Emission Monitoring	
1.	When operating, the baghouse(s) magnahelic manometer shall be visually observed a minimum of once weekly for greater than normal reading as	ADEM Admin. Code R.335-3-1605(3)(a)2

	Federally Enforceable Provisos	Regulations
	determined by previous observations. In Kith Kitchens Renewal Application, a reading of 4.5 inches of water or less and 1.0 inches of water or more is recommended.	
2.	Whenever magnahelic manometer readings are out of range of normal operation, corrective action to	ADEM Admin. Code
	minimize emissions shall be taken within 24 hours, followed by an additional observation to confirm that readings are returned to normal.	R.335-3-1605(3)(a)2
3.	The baghouse(s) shall be inspected for proper operation and cleaned at least annually and whenever	ADEM Admin. Code
	magnahelic manometer readings are greater than normal.	R.335-3-1605(3)(a)2
Section	on 5Recordkeeping and Reporting Requirements	
1.	A log book of the magnahelic manometer readings required in proviso 4.1 shall be retained for at least five years and available for inspection upon request. This log book should also include the nature and date of any maintenance actions taken to correct excess opacity episodes.	ADEM Admin. Code R. 335-3-104

## Operating Permit Summary No. 9.

Emission Unit(s):

Building No. 4 Woodworking Operations

with Baghouse(s)

Description:

Woodworking operations with baghouse(s).

## Type and quantity of fuel used:

Primary:

None

Secondary:

None

Pollutant	Regulatory Emission Limit	Applicable Standard
Opacity	Only one 6-minute average opacity greater than 20% in a 60-minute period;  No 6-minute average opacity greater than 40%	SIP
Particulates	$E = 3.59(P^{0.62})$	SIP

	Federally Enforceable Provisos	Regulations
Sect	ion 1Applicability	.4
1.	This unit is subject to the opacity emission rate limits.	ADEM Admin. Code R. 335-3-401
2.	This unit is subject to the particulate emission rate limits for Process Industries - General sources.	ADEM Admin. Code R. 335-3-404
Sect	ion 2Emission Standards	
1.	This unit shall not discharge into the atmosphere opacity greater than twenty percent (20%), as determined by a six (6) minute average. During one six (6) minute period during any sixty (60) minute period, this unit may discharge opacity not exceeding forty (40%) percent.	ADEM Admin. Code R. 335-3-401
2.	This unit shall not discharge into the atmosphere particulate matter in any one hour in excess of $E = 3.59  (P^{0.62})$ where P is the process weight in tons/hr.	ADEM Admin. Code R. 335-3-404
	tion 3Compliance and Performance Test Methods and cedures	
í.	Method 9 as defined in 40 CFR 60, Appendix A shall be used in the determination of the opacity of the stack emissions.	ADEM Admin. Code R. 335-3-105
2.	Method 5 as defined in 40 CFR 60, Appendix A shall be used in the determination of particulate emissions from the stack.	ADEM Admin. Code R. 335-3-105
Sect	tion 4Emission Monitoring	
1.	When operating, the baghouse(s) magnahelic manometer shall be visually observed a minimum of once weekly for greater than normal reading as	ADEM Admin. Code R.335-3-1605(3)(a)2

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s or
ADEM Admin. Code R.335-3-1605(3)(a)2
ADEM Admin. Code R.335-3-1605(3)(a)2
ADEM Admin. Code R. 335-3-104

## Operating Permit Summary No. 10.

Emission Unit(s):

Building No. DC6 Woodworking Operations

with Baghouse(s)

Description:

Woodworking operations with baghouse(s).

## Type and quantity of fuel used:

Primary:

None

Secondary:

None

Pollutant	Regulatory Emission Limit	Applicable Standard
Opacity	Only one 6-minute average opacity greater than 20% in a 60-minute period;	SIP
	No 6-minute average opacity greater than 40%	
Particulates	$E = 3.59(P^{0.62})$	SIP

	Federally Enforceable Provisos	Regulations
	Section 1Applicability	
1.	This unit is subject to the opacity emission rate limits.	ADEM Admin. Code R. 335-3-401
2.	This unit is subject to the particulate emission rate limits for Process Industries - General sources.	ADEM Admin. Code R. 335-3-404
Sect	ion 2Emission Standards	
1.	This unit shall not discharge into the atmosphere opacity greater than twenty percent (20%), as determined by a six (6) minute average. During one six (6) minute period during any sixty (60) minute period, this unit may discharge opacity not exceeding forty (40%) percent.	ADEM Admin. Code R. 335-3-401
2.	This unit shall not discharge into the atmosphere particulate matter in any one hour in excess of $E = 3.59$ ( $P^{0.62}$ ) where P is the process weight in tons/hr.	ADEM Admin. Code R. 335-3-404
	ion 3Compliance and Performance Test Methods and redures	
1.	Method 9 as defined in 40 CFR 60, Appendix A shall be used in the determination of the opacity of the stack emissions.	ADEM Admin. Code R. 335-3-105
2.	Method 5 as defined in 40 CFR 60, Appendix A shall be used in the determination of particulate emissions from the stack.	ADEM Admin. Code R. 335-3-105
Sect	ion 4Emission Monitoring	
1.	When operating, the baghouse(s) magnahelic manometer shall be visually observed a minimum of once weekly for greater than normal reading as determined by previous observations. In Kith Kitchens Renewal Application, a reading of 4.5 inches of water or	ADEM Admin. Code R.335-3-1605(3)(a)2

<i>.</i> ** .	Federally Enforceable Provisos	Regulations
	less and 1.0 inches of water or more is recommended.	· .
2.	Whenever magnahelic manometer readings are out of range of normal operation, corrective action to minimize emissions shall be taken within 24 hours, followed by an additional observation to confirm that readings are returned to normal.	ADEM Admin. Code R.335-3-1605(3)(a)2
3.	The baghouse(s) shall be inspected for proper operation and cleaned at least annually and whenever magnahelic manometer readings are greater than normal.	ADEM Admin. Code R.335-3-1605(3)(a)2
Se	ction 5Recordkeeping and Reporting Requirements	<u>.</u>
1.	A log book of the magnahelic manometer readings required in proviso 4.1 shall be retained for at least five years and available for inspection upon request. This log book should also include the nature and date of any maintenance actions taken to correct excess opacity episodes.	ADEM Admin. Code R. 335-3-104

#### Operating Permit Summary No. 11.

Emission Unit(s):

Surface Coating Line #5

Description:

Surface Coating Line #5 with stain booths, basecoat booths, topcoat booths, and oven.

## Type and quantity of fuel used:

Primary:

None

Secondary:

None

Pollutant	Regulatory Emission Limit	Applicable Standard
VOCs	39 TONS OF VOC PER ROLLING 12 MONTH PERIOD	SYNTHETIC MINOR PSD
HAPs	1.0 LB VHAPs/POUND SOLIDS AT THE APPLICATOR FOR ALL COATINGS	MACT

Federally Enforceable Provisos	Regulations
Section 1Applicability	
1. This source is subject to a PSD synthetic minor emission limitation.	ADEM Admin. Code R. 335-3-1404
2. This source is subject to the National Emission Standards for Hazardous Air Pollutants (NESHAPs) for Hazardous Air Pollutant (HAP) Emissions from Wood Furniture Manufacturing Operations (40 CFR Part 63, Subpart JJ) as an "Existing Source" and to 40 CFR Part 63, General Provisos as per Table 1 in Subpart JJ.	ADEM Admin. Code R. 335-3-1106(35)
Section 2Emission Standards	
1. Emission of Volatile Organic Compounds (VOCs) from this unit (Line No. 5) from all surface coating operations including, but not limited to coating, storage, cleanup, etc., shall not exceed 39.0 tons per year (TPY) in any consecutive rolling 12-month period based on the premise that all VOCs applied are emitted.	ADEM Admin. Code R. 335-3-1404(8)
2. In accordance with 40 CFR Part 63, Subpart JJ, this facility shall not emit greater than 1.0 pound of VHAPs per pound of solids as delivered to the applicator for all coatings as determined by a monthly average among other requirements.	ADEM Admin. Code R. 335-3-1106(35)
Section 3Compliance and Performance Test Methods and Procedures	<i>:</i>
1. The HAPs content by weight of each HAPs containing material used shall be determined using EPA Test Method 311, as defined in 40 CFR 63, Appendix A. Vendor data based on this method is an appropriate substitute.	ADEM Admin. Code R. 335-3-1106(35)

F	ederally Enforceable Provisos	Regulations
material u Method 24	sontent by weight of each VOC containing sed shall be determined using EPA Test, as defined in 40 CFR 60, Appendix A. ta based on this method is an appropriate	ADEM Admin. Code R. 335-3-104
Substitute		
Section 4Emissi	on Monitoring	
	oring requirements in this permit shall be as a Section 5Recordkeeping and Reporting nts.	
Section 5Record	keeping and Reporting Requirements	. ,
which reco maintained and be ava facility sha backgroun this air per	nd understandable records of consumption, rd at least the last five years of data, will be in a permanent form suitable for inspection ilable immediately upon request. This ll provide a copy of records and supporting d documents upon request that pertain to mit. These records shall contain the aformation:	ADEM Admin. Code R. 335-3-104
(a) ·	The type, quantity in gallons, and weight in pounds of each VOC or HAP containing material used during each calendar month.	
(b)	The percent by weight of VOCs, water, solids, VHAPs, and exempt VOC compounds content of each VOC containing material used each calendar month.	
(c)	The percent by volume of VOCs, water, solids, VHAPs, and exempt VOC	

containing material used each calendar

Compliance with VOC and VHAP limits

compounds content of

month.

(d)

each

-			
	Fe	derally Enforceable Provisos	Regulations
		inventories. Emissions may be adjusted for VOC and VHAP content of material removed from the plant as waste or returns if the record keeping and details surrounding the materials are approved in advance.	
	(e)	Complete inventories of the VOC and HAP containing materials (their usage, VOC content and VHAP content) shall be made at the end of each calendar month.	
- - -	<b>(f)</b>	The amount of VOCs emitted per calendar month from the coating and cleaning operations in units of pounds and tons	
3	(g)	The rolling 12-month total of VOCs emitted from the coating and cleaning operations in units of pounds and tons.	
2.	CFR Part §6 keeping con Furniture M maintain at §63.804(a)(4,5,7,8), §6 §63.806(c), §63.806(i),	shall maintain records as required in 40 63.800 through §63.808. This recordneerns Subpart JJNESHAPs for Wood Manufacturing Operations. This facility shall and submit records to include 40 CFR Part 1), §63.804(b), §63.804(c)(1), §63.804(f)(1-3.804(g)(1-3,5,7,8), §63.806(a), §63.806(b), §63.806(d), §63.806(e), §63.806(h), §63.806(j), §63.807(a), §63.807(b), §63.807(d), §63.807(e), among other ts.	ADEM Admin. Code R. 335-3-1106(35)
3.	and 5.2 sha	mmarizing the information in proviso 5.1 all be submitted each calendar quarter by	ADEM Admin. Code R. 335-3-104

the 30th day of the month following the end of the quarter, in a format approved by the Department in

advance.

## Operating Permit Summary No. 12.

Emission Unit(s):

Building No. DC7 Woodworking Operations

with Cyclone(s)

Description:

Woodworking operations with Cyclone(s).

## Type and quantity of fuel used:

Primary:

None

Secondary:

None

Pollutant	Regulatory Emission Limit	Applicable Standard
Opacity	Only one 6-minute average opacity greater than 20% in a 60-minute period;  No 6-minute average opacity greater than 40%	SIP
Particulates	$E = 3.59(P^{0.62})$	SIP

	Federally Enforceable Provisos	Regulations
Secti	on 1Applicability	
1.	This unit is subject to the opacity emission rate limits.	ADEM Admin. Code R. 335-3-401
2.	This unit is subject to the particulate emission rate limits for Process Industries - General sources.	ADEM Admin. Code R. 335-3-404
Secti	on 2Emission Standards	
1.	This unit shall not discharge into the atmosphere opacity greater than twenty percent (20%), as determined by a six (6) minute average. During one six (6) minute period during any sixty (60) minute period, this unit may discharge opacity not exceeding forty (40%) percent.	ADEM Admin. Code R. 335-3-401
2.	This unit shall not discharge into the atmosphere particulate matter in any one hour in excess of $E = 3.59  (P^{0.62})$ where P is the process weight in tons/hr.	ADEM Admin. Code R. 335-3-404
	on 3Compliance and Performance Test Methods and edures	
1.	Method 9 as defined in 40 CFR 60, Appendix A shall be used in the determination of the opacity of the stack emissions.	ADEM Admin. Code R. 335-3-105
2.	Method 5 as defined in 40 CFR 60, Appendix A shall be used in the determination of particulate emissions from the stack.	ADEM Admin. Code R. 335-3-105
Secti	on 4Emission Monitoring	
1.	When operating, the cyclone(s) magnahelic manometer	ADEM Admin. Code

	Federally Enforceable Provisos	Regulations
	shall be visually observed a minimum of once weekly for greater than normal reading as determined by previous observations. In Kith Kichens Renewal Application, a reading of 4.5 inches of water or less and 1.0 inches of water or more is recommended.	R.335-3-1605(3)(a)2
2.	Whenever magnahelic manometer readings are out of range of normal operation, corrective action to minimize emissions shall be taken within 24 hours, followed by an additional observation to confirm that readings are returned to normal.	ADEM Admin. Code R.335-3-1605(3)(a)2
3.	The cyclone(s) shall be inspected for proper operation and cleaned at least annually and whenever magnahelic manometer readings are greater than normal.	ADEM Admin. Code R.335-3-1605(3)(a)2
Secti	on 5Recordkeeping and Reporting Requirements	
1.	A log book of the magnahelic manometer readings required in proviso 4.1 shall be retained for at least five years and available for inspection upon request. This log book should also include the nature and date of any maintenance actions taken to correct excess opacity episodes.	ADEM Admin. Code R. 335-3-104

## Operating Permit Summary No. 020

Emission Unit(s):

**GENERATOR** 

Designation No(s). in Application:

Description:

CUMMINGS (77 HP, 50 KW, NATURAL

GAS).

Permitted Operating Schedule:

24 hr/day x 365 days/yr. = 8760 hr/yr.

Type and quantity of fuel used:

Primary:

NATURAL GAS

Secondary:

Pollutant	Regulatory Emission Limit	Applicable Standard
Opacity	20% as determined by a 6	SIP
·	minute average	
HAPs	INITIAL NOTIFICATION	MACT-ZZZZ
	REQUIREMENTS	
NOX	10.0 G/HP-HR	NSPS-JJJJ
CO	387.0 G/HP-HR	NSPS-JJJJ

Federally Enforceable Provisos	Regulations
Section 1Applicability	`
1. This unit is subject to the opacity emission rate limits.	ADEM Admin. Code R. 335-3-401
2. This source is subject to the applicable requirements of ADEM Admin. Code R. 335-3-1106 (86), "National Emission Standards for Hazardous Air Pollutants (NESHAPs) for Hazardous Air Pollutant (HAP) Emissions from Stationary Reciprocating Internal Combustion Engines (ZZZZ) as a "New Source". Under 63.6645(f), this source must submit an initial notification to this Department, which has been completed.	ADEM Admin. Code R. 335-3-1106(103)
3. This source is subject to the applicable requirements of ADEM Admin. Code R. 335-3-1002 (88), "National Standards of Performance for New Stationary Sources (NSPS) for Stationary Spark Ignition Internal Combustion Engines (JJJJ) as a "New Source".	ADEM Admin. Code R. 335-3-1002(88)
Section 2Emission Standards	,
1. This unit shall not discharge into the atmosphere opacity greater than twenty percent (20%), as determined by a six (6) minute average. During one six (6) minute period during any sixty (60) minute period, this unit may discharge opacity not exceeding forty (40%) percent.	ADEM Admin. Code, R. 335-3-401
	· · · · · · · · · · · · · · · · · · ·

2. The emergency generator is subject to the Standards of Performance for New Stationary Sources; Stationary Spark Ignition Internal Combustion Engines, 40 CFR 60, Subpart JJJJ. The facility will operate and maintain the engine in compliance with the manufacturer's emission-related written instructions as listed in 60.4243(b). The facility will limit operating hours for maintenance checks and readiness testing to 100 hours per year as listed in 60.4243(d). The emergency generator will be certified to meet the standards as listed in 60.4233(e) and listed in Section 2.3 below or perform an initial performance test to show compliance with the pollutants listed in Section 2.3 below:

ADEM Admin. Code R. 335-3-11-.06(103)

3. The Emergency stationary SI RICE unit(s) shall: a. not emit more than 10.0 NOx g/HP-hr. b. not emit more than 387.0 CO g/HP-hr.

ADEM Admin. Code R. 335-3-11-.06(103)

# Section 3--Compliance and Performance Test Methods and Procedures

1. Method 9 as defined in 40 CFR 60, Appendix A shall be used in the determination of the opacity of the stack emissions.

ADEM Admin. Code R. 335-3-1-.05

2. Method 7 or 7E as defined in 40 CFR 60, Appendix A shall be used in the determination of Nitrogen oxides emissions from the stack.

ADEM Admin. Code R. 335-3-1-.05

3. Method 18 or 25, as determined by the Department, as defined in 40 CFR 60, Appendix A shall be used in the determination of Volatile Organic Compound emissions from the stack.

ADEM Admin. Code R. 335-3-1-.05

4. Method 10 as defined in 40 CFR 60, Appendix A shall be used in the determination of Carbon Monoxide emissions from the stack.

ADEM Admin. Code R. 335-3-1-.05

## Section 4--Emission Monitoring

5. NONE

#### Section 5--Recordkeeping and Reporting Requirements

- 1. Records of engine usage listed in Section 2.2 above must be kept in a permanent form suitable for inspection. These records should record if the usage was for emergency, maintenance checks, readiness checks, or other usage. The records shall be retained for at least five years from the date of generation and available upon request. The owner or operator of a stationary internal combustion engine shall maintain all records specified in 40 CFR 60.4245(a).
- 2. The following federal requirements apply to these unit(s) as specified in 40 CFR 60.4243, listed here in part.

ADEM Admin. Code R. 335-3-11-.06(103)

ADEM Admin. Code R. 335-3-11-.06(103)

- d) If you own or operate an emergency stationary ICE, you must operate the emergency stationary ICE according to the requirements in paragraphs (d)(1) through (3) of this section. In order for the engine to be considered an emergency stationary ICE under this subpart, any operation other than emergency operation, maintenance and testing, emergency demand response, and operation in non-emergency situations for 50 hours per year, as described in paragraphs (d)(1) through (3) of this section, is prohibited.
- (1) There is no time limit on the use of emergency stationary ICE in emergency situations.
- (2) You may operate your emergency stationary ICE for any combination of the purposes specified in paragraphs (d)(2)(i) through (iii) of this section for a maximum of 100 hours per calendar year. Any operation for non-emergency situations as allowed by paragraph (d)(3) of this section counts as part of the 100 hours per calendar year allowed by this paragraph (d)(2).
- (i) Emergency stationary ICE may be operated for maintenance checks and readiness testing, provided that the tests are recommended by federal, state or local government, the manufacturer, the vendor, the regional transmission organization or equivalent balancing authority and transmission operator, or the insurance company associated with the engine.
- 3. Within the first 30 days of each month, compliance with all provisos in this permit will be determined. These records will be maintained for 5 years. Should this facility, at any time, exceed the limits in this permit, the Air Division must be notified in writing within ten (10) days of the identification of the exceedance.

ADEM Admin. Code R. 335-3-11-.06(103)

ADEM Admin. Code R. 335-3-1-.04