

## **ENGINEERING ANALYSIS**

### **FACILITY HISTORY**

Crosbys Creek Oil & Gas LLC (Crosbys Creek) operates the Sarah Middleton 34-11 and CCGU 34-14 wells accessible from Gunn Dees Road in Section 34, Township 8 North, Range 4 West, Washington County. Production equipment for both wells is located at the Sarah Middleton 34-11 well's surface location, including a flare permitted under Air Permit No. 108-0011-X001 in 1986. However, the production equipment at the 34-11 well site has been out of service, as observed in the Department's August 29, 2019 inspection of the site, and Crosbys Creek has sent the full well streams of these wells and their separately permitted Choctaw County wells (facility nos. 101-0019 & 101-0022) to the Chatom Gas Plant (facility no. 108-0009). The wells have been shut in since the Chatom Gas Plant's shut down in 2019.

The Department received the application to construct the Common Facility near the Sarah Middleton 34-11 well on May 12, 2020. The Department later received the application for use of the Sarah Middleton 34-11's flare on June 1, 2020.

### **PROJECT DESCRIPTION**

Because the Chatom Gas Plant has been shut down, Crosbys Creek intends to convert the Sarah Middleton 34-11 well to a sour gas injection well for the gas produced by the CCGU 34-14 as well as their Gin Creek Field wells (101-0019) and Choctaw Lumber 14-11 well (101-0022) in Choctaw County. The full well stream from the CCGU 34-14 will be separated at the Sarah Middleton 34-11 site using existing equipment. Sarah Middleton 34-11 site's existing emergency flare will be fitted with a flow meter, and the site will be re-permitted as Synthetic Minor Operating Permit no. 108-0011-X001.

Crosbys Creek is constructing a new site, referred to as the Common Facility, roughly 100 yards west of the Sarah-Middleton 34-11 surface location. The Common Facility will accept the full well streams from the Choctaw County wells and the separated streams from the CCGU 34-14. At the Common Facility, the full well streams will be separated, the liquids will be stored in the tank battery, and gas will be routed over to the Sarah Middleton 34-11 well for injection via a compressor driven by an electric motor. The separation vessels include two heating elements: a 0.413 MMBtu/hr burner on the oil stabilizer, and a 0.5 MMBTU/hr burner on the heater treater. The Common Facility will have its own emergency flare. The oil and gas from these wells is sour (between 13.1% to 18% H<sub>2</sub>S), which is why Crosbys Creek intends to inject the gas back into the ground.

### **EMISSIONS**

The potential emissions for the facility are based on Crosbys Creek accepting a 95 TPY SO<sub>2</sub> limit on the entire facility. Flare emissions were evaluated using the combined gas stream composition provided in the application, with the H<sub>2</sub>S composition conservatively increased from 15.82% to 18% by volume and the nitrogen composition decreased by an equal amount. Emissions from the heaters are calculated using AP-42 factors for burning propane.

	Pollutant	Heaters	Flares	Total Emissions
Criteria Pollutant Emissions (TPY)	PM	0.209	0.009	0.217
	SO <sub>2</sub>	0.016	94.980	94.996
	NO <sub>x</sub>	4.117	0.309	4.426
	CO	2.305	1.683	3.988
	VOC	0.151	0.493	0.644
	Total HAPs	0.052	0.014	0.066
GHG Emissions (TPY)	CO <sub>2</sub>	3792.847	410.990	4,203.836
	N <sub>2</sub> O	0.037	0.001	0.038
	CH <sub>4</sub>	0.185	1.914	2.099
	Mass Sum	3793.069	412.905	4,205.973
	CO <sub>2e</sub>	3808.509	459.135	4,267.645

Table 1 – Facility-wide Potential Emissions

At 380.67 scf/lb-mol (at industry standard conditions of 60 °F and 14.65 psia), a 1:1 stoichiometric conversion of H<sub>2</sub>S to SO<sub>2</sub>, and the 18% by volume high end of the range of H<sub>2</sub>S in the incoming gas, Crosbys Creek would reach this 95 TPY SO<sub>2</sub> limit by flaring around 6,300 Mscf of gas per year. According to Alabama Oil & Gas Board production records, each of the five feeder wells produced an order of magnitude more than this amount in 2018 (before being shut in throughout much of 2019 due to issues downstream at the Chatom Gas Plant); in their application, Crosbys Creek stated that they expect the Common Facility to have a throughput of up to 2,000 Mscf/day. Therefore, Crosbys Creek will need to limit emergency flaring episodes in order to remain a Synthetic Minor source.

## REGULATIONS

### STATE REGULATIONS

#### ***ADEM Administrative Code Rule 335-3-4-.01(1)(a and b), “Visible Emission”***

**ADEM 335-3-4-.01(a)** states that no person shall emit to the atmosphere particulate of an opacity of greater than twenty percent (20%) over a six (6) minute period. **ADEM 335-3-4-.01(b)** states that during one six minute period in any sixty minute period a person may discharge into the atmosphere from any source of emissions, particulate of an opacity not greater than that designated as forty percent (40%) opacity. Therefore, the flares and heaters will be subject to this regulation.

Crosbys Creek will be required to inspect the flare each day. If visible emissions are observed, the opacity should be determined using Method 9 of 40 CFR Part 60 Appendix A.

#### ***ADEM Administrative Code Rule 335-3-4-.03, “Fuel Burning Equipment”***

This regulation covers particulate matter (PM) emissions from fuel burning equipment. The heaters will be subject to this regulation. Even though the heaters are located in a Class 2 County, their PM emissions cannot exceed the allowable for a Class 1 County since this unit is a new fuel-burning source emitting particulate matter [ADEM Admin. Code r. 335-3-4-.03(4)]. The PM emissions from the heaters shall not exceed 0.5 lb/MMBtu. The fuel type is propane, and based on AP-42 Table 1.4-2, the size of all particulates is expected to be <1 μm; therefore the value for PM<sub>1</sub> is equal to both PM<sub>2.5</sub> and PM<sub>10</sub>. Based on the emissions from the heaters, this limit should not be exceeded for the well sites; therefore, no monitoring is required. However, if PM monitoring is needed Method 5 of 40 CFR Part 60, Appendix A or other approved methods should be used to determine PM emissions.

***ADEM Administrative Code Rule 335-3-5-.01(b), “Fuel Combustion”***

This regulation covers fuel combustion sulfur limitations for Category II counties, which includes Conecuh County. This regulation requires that fuel combustion source in Category II counties limit sulfur compounds to less than 4.0 lb/MMBtu. The existing and proposed fuel-burning units will burn purchased propane and will accordingly have negligible SO<sub>2</sub> emissions.

***ADEM Administrative Code Rule 335-3-5-.03(1-3), “Control of Sulfur Emissions for Petroleum Production”***

Under this regulation, hydrogen sulfide (H<sub>2</sub>S) may not be emitted in a quantity greater than 0.10 grain per standard cubic foot (scf) (or 160 ppmv), unless it is properly burned to maintain a ground concentration of less than 20 ppbv beyond property limits, as averaged over a 30 minute period. The 95 TPY SMOP limit on emission of SO<sub>2</sub> will require Crosbys Creek to limit the duration flaring events. Flaring events lasting more than 30 minutes must be reported to the Department. Per Rule 335-3-5-.03(3), Crosbys Creek would be limited emission of 0.1 lbs SO<sub>2</sub> per lb of sulfur processed; however, the 95 TPY SO<sub>2</sub> limit is more stringent than this.

***ADEM Administrative Code Rule 335-3-6-.03, “Loading and Storage of VOC”***

This regulation applies to the loading and storage of volatile organic compounds (VOC). Per Rule 335-3-6-.03(4), this regulation does not apply to crude petroleum produced, separated, treated, or stored in the field. Since each oil tank will store crude petroleum at the production source in the field, this regulation does not apply.

***ADEM Administrative Code Rule 335-3-6-.04, “Fixed-Roof Petroleum Liquid Storage Vessels”***

This regulation applies to fixed roof petroleum liquid storage tanks. Per Rule 335-3-6-.03(3)(b), this regulation would not apply to storage tanks with a capacity less than 423,000 gallons, and used to store crude petroleum oil prior to custody transfer. Since the oil tanks would store crude prior to custody transfer and they would not meet the capacity requirement, this regulation would not apply.

***ADEM Administrative Code Rule 335-3-14-.04, “Prevention of Significant Deterioration (PSD) Permitting”***

Based on the emissions found in Table 1, the proposed wells and engines when aggregated with the existing sources would not be expected to exceed the 250 tons per year (TPY) major source threshold for criteria pollutants for this type of facility (oil and gas wells are not one of the 28 source categories listed in this regulation). Greenhouse Gas (GHG) Regulations require a facility that would be subject to PSD to address PSD regulations for Greenhouse Gases. Greenhouse Gases of concern for these sources would be CO<sub>2</sub>, N<sub>2</sub>O, and CH<sub>4</sub>. Per Rule 335-3-14-.04(2)(a)1.(iii), no PSD review would be necessary for this project.

***ADEM Admin. Rule 335-3-14-.06, “Determinations for Major Sources in Accordance with Clean Air Act Section 112(g)”***

This regulation applies to major sources of hazardous air pollutants (HAPs) constructed after March 27, 1998. Since this facility is not a major source of HAPs, a 112(g) case by case MACT review would not be necessary.

***ADEM Administrative Code, Rules 335-3-15, “Synthetic Minor Operating Permits (SMOPs)” and 335-3-16, “Major Source Operating Permits (MSOPs)”***

The potential emissions from the facility would be expected to be greater than the 100 TPY major source threshold for SO<sub>2</sub>; however, Crosbys Creek has accepted a 95 TPY limit on the facility, making them a synthetic minor source. Therefore, the facility would not be classified as a major source with respect to this regulation.

To show compliance with the 95 TPY SO<sub>2</sub> limit, Crosbys Creek will be required to measure the volumetric flow rate of any gas flared and the chemical composition of gas flared, and each month they will calculate the monthly and rolling-12-month total SO<sub>2</sub> emissions.

**Class I Area**

The nearest Class I Area to this well site would be the Breton Wildlife Refuge; however, this site would be located more than 100 km from that area.

**FEDERAL REGULATIONS**

**40 CFR 60 Subpart A, “General Provisions”**

This subpart will be applicable provided that the facility is subject to one of the applicable subparts found under 40 CFR Part 60.

**40 CFR 60 Subpart Kb “Standards of Performance for Volatile Organic Liquid Storage Vessels (including petroleum liquid storage vessels)”**

This regulation applies to VOC tanks constructed after July 23, 1984. §60.110b(d)(4) states that vessels with a design storage capacity of less than, or equal to, 1590 m<sup>3</sup> (420,000 gallons) used for petroleum or condensate stored, treated, or processed prior to custody transfer are exempt from this regulation. Each of the tanks at this site has a volume of less than 420,000 gallons, and stores condensate prior to custody transfer. Therefore, the tanks are exempt from this regulation.

**40 CFR 60 Subpart OOOOa, “Standards of Performance for Crude Oil and Natural Gas Production, Transmission and Distribution for which Construction, Modification, or Reconstruction Commenced after September 18, 2015”**

This regulation was promulgated by EPA on June 3, 2016 and it contains SO<sub>2</sub> and VOC requirements for oil & gas production wells and natural gas processing plants constructed, reconstructed, or modified after September 18, 2015. The following table summarizes the portions of this regulation that apply specifically to this project:

AFFECTED SOURCES	APPLICABILITY
Reciprocating Compressor [§60.5365a(b)]	This applies to reciprocating compressors not located at well sites.
Pneumatic Controller [§60.5365a(d)(1)]	This applies to a single continuous-bleed natural-gas-driven pneumatic controllers with a bleed rate of > 6 scf/hr at an oil or natural gas production segment
Storage Vessels [§60.5365a(e)]	This applies to a single storage vessels located in the oil and natural gas production segment, natural gas processing segment or natural gas transmission and storage segment that has potential uncontrolled VOC emissions > 6 TPY
Collection of fugitive emission components (FEC) at a well site [§60.5365a(i)]	This applies to FEC (valves, flanges, PRVs, tank hatches, etc.) at well sites

*Reciprocating Compressor*

The gas-injection compressor is not subject to Subpart OOOOa, because reciprocating compressors located at well sites are exempt.

### *Pneumatic Controller*

The pneumatic controllers at these wells are not continuous-bleed gas-driven controllers; therefore, there are no affected sources under this section of this subpart.

### *Storage Vessels*

The storage vessels at the wells will be constructed after September 18, 2015. At the Common Facility, tank vapor is collected via a closed vent system and vapor recovery unit and injected down the 34-11 well with the produced gas. §60.5365a(e) only applies to tanks with an uncontrolled PTE of greater than 6 TPY of VOCs. Because the condensate or oil in the tanks will have had volatiles removed in the oil stabilizer and other separation units, VOC emissions from each tank are expected to be <6 TPY.

### *Collection of Fugitive Emission Components (FEC) at a well site*

The surface location of the 34-11 and 34-14 wells and its respective collections of FEC is *existing* with regards to Subpart OOOOa. However, because the definition of well sites includes surface locations for both injection wells and for separate tank batteries or production sites, the collection of FEC at the Common Facility qualifies as *new* with respect to Subpart OOOOa. FEC are defined in §60.5430a as new pumps, pressure relief devices, valves, connectors, hatches on tanks not already subject to §60.5365a(e), and other required devices/systems (except compressors) capable of leaking methane or VOC. As outlined in §60.5397a(a), the aforementioned equipment are subject to the leak standards in §60.5397a(b)-(g), the reporting requirements of §60.5397a(j) and the recordkeeping requirements of §60.5397a(i).

## **RECOMMENDATIONS**

This analysis indicates that the proposed emission sources could meet the requirements of all federal and state rules and regulations if flaring is restricted. Crosbys Creek must reduce SO<sub>2</sub> emissions below 95 TPY by constant operation of the gas injection compressor and minimal flaring. I recommend that Crosbys Creek Oil & Gas LLC be issued Synthetic Minor Operating Permits 108-0011-X001 and -X002 for the Sarah Middleton 34-11 injection well and the Common Facility respectively.

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Industrial Minerals Section  
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ADEM

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June 30, 2020  
Date

**ATTACHMENT A**  
**TABLES**

	Pollutant	Heaters	Fares	Total Emissions
<b>Criteria Pollutant Emissions (TPY)</b>	<b>PM</b>	0.209	0.009	0.217
	<b>SO<sub>2</sub></b>	0.016	94.980	94.996
	<b>NO<sub>x</sub></b>	4.117	0.309	4.426
	<b>CO</b>	2.305	1.683	3.988
	<b>VOC</b>	0.151	0.493	0.644
	<b>Total HAPs</b>	0.052	0.014	0.066
	<b>CO<sub>2</sub></b>	3792.847	410.990	4,203.836
<b>GHG Emissions (TPY)</b>	<b>N<sub>2</sub>O</b>	0.037	0.001	0.038
	<b>CH<sub>4</sub></b>	0.185	1.914	2.099
	<b>Mass Sum</b>	3793.069	412.905	4,205.973
	<b>CO<sub>2e</sub></b>	3808.509	459.135	4,267.645

Table 1 – Facility-wide Potential Emissions

**ATTACHMENT B**  
**CALCULATIONS**

**Combined Flares Potential Emissions**

Data	Total	Separator Gas	Pilot Gas	GWP (11/29/2013)	40 CFR Part 98 Sub C GHG Emission Factors (Table C-1)
Volume	785.833 scf/hr (Ind.)	17.2 Mscf/day	1.7 Mscf/day	N <sub>2</sub> O= 298	AP 42 Emissions Factors <sup>7</sup>
H <sub>2</sub> S mol%	16.3966% mol%	18.0% mol%	0.0000% mol%	CO <sub>2</sub> = 1	
Heat Content	1321.61 Btu/scf (Ind.)	1351.10 Btu/scf (Ind.)	1020.00 Btu/scf (Ind.)	CH <sub>4</sub> = 25	
VOC MW	2.73 lb/lb-mol <sup>2</sup>	2.98 lb/lb-mol <sup>2</sup>	0.15 lb/lb-mol <sup>2</sup>		NO <sub>x</sub> = 0.068 lb/MMBtu
CO <sub>2</sub>	1.74% mol%	1.86% mol%	0.50% mol%		CO= 0.37 lb/MMBtu
CH <sub>4</sub>	65.97% mol%	63.13% mol%	95.00% mol%		PM <sub>1</sub> = 40 µg/L
C <sub>6</sub>	0.08 lb/lb-mol <sup>2</sup>	0.09 lb/lb-mol <sup>2</sup>	0.01 lb/lb-mol <sup>2</sup>		
OP Hours	8760 Hrs			(Ind. STP) scf/lbmol= 380.67	60 °F 14.65 psia
Destruction Eff	98.00% DRE	Heat Input	1.04 MMBtu/hr <sup>1</sup>	(EPA STP) scf/lbmol= 385.5	68 °F 14.696 psia

**Potential Flare Emission Calculations**

Pollutants	Units	Value	Units	Value	Units	Value	Units	Value	Units	Value	Units	Value	Units
PM <sub>1</sub>	40 µg	785.8 scf (Ind.)	2.2E-9 lb	8,760 Hr	1 Ton	28.31685 L	1.01 scf(EPA)					0.009 Tons	
	L	Hr	µg	Year	2,000 Lb	scf (EPA)	1 scf(Ind.)					Year	
SO <sub>2</sub>	168.3 Lb SO <sub>2</sub> <sup>4</sup>	0.786 MScf (Ind.)	16.397% H <sub>2</sub> S Mol%	8,760 Hr	1 Ton							94.980 Tons	
	MScf (Ind.)	Hr		Year	2,000 Lb							Year	
NO <sub>x</sub>	0.068 lb	1.039 MMBtu	8,760 Hr	1 Ton								0.309 Tons	
	MMBtu	Hr	Year	2,000 Lb								Year	
CO	0.37 lb	1.039 MMBtu	8,760 Hr	1 Ton								1.683 Tons	
	MMBtu	Hr	Year	2,000 Lb								Year	
VOC <sup>5</sup>	785.8 Scf (Ind.)	1 lb-mol	2.73 Lb VOC	8,760 Hr	1 Ton	2.00%	Inv. DRE					0.493 Tons	
	Hr	380.67 scf (Ind.)	Lb-Mole	Year	2,000 Lb							Year	
HAPs <sup>8</sup>	785.8 Scf (Ind.)	1 lb-mol	0.08 Lb C <sub>6</sub>	8,760 Hr	1 Ton	2.00%	Inv. DRE					0.014 Tons	
	Hr	380.67 scf (Ind.)	Lb-Mole	Year	2,000 Lb							Year	
CO <sub>2</sub> <sup>5,6</sup> of Combustion	98.00% DRE	6.88E+06 Scf (Ind.)	1.04 lb-mol CO <sub>2</sub> (stoich.)	1 lb-mol gas	44.01 lb CO <sub>2</sub>	1 Ton						404.07 Tons	
		Yr	1 lb-mol gas (stoich.)	380.67 scf (Ind.)	lb-mole CO <sub>2</sub>	2,000 Lb						Year	
CO <sub>2</sub> of Fuel	6.88E+06 Scf (Ind.)	1.74% mol% CO <sub>2</sub>	1 lb-mol	44.01 Lb CO <sub>2</sub>	1 Ton							6.92 Tons	
	Yr		380.67 scf (Ind.)	Lb-mole	2,000 Lb							Year	
N <sub>2</sub> O	0.001 M Ton	0.001322 MMBtu	785.8 Scf (Ind.)	0.0001 kg	8,760 Hr	1.1023 Tons						0.0010 Tons	
	kg	Scf (Ind.)	Hr	MMBtu	Year	1 Metric Ton						Year	
CH <sub>4</sub> Uncombusted	6.88E+06 Scf (Ind.)	2.00% Inv. DRE	65.97% mol% CH <sub>4</sub>	1 lb-mol	16.043 Lb CH <sub>4</sub>	1 Ton						1.91 Tons	
	Yr			380.675 scf (Ind.)	Lb-mole	2,000 Lb						Year	
Mass Sum	410.99 Tons			0.0010 Tons								412.90 Tons	
	Year			Year								Year	
CO <sub>2</sub> e	410.99 TPY	X 1		0.0010 TPY	X 298							459.14 Tons	
	CO <sub>2</sub>			N <sub>2</sub> O								Year	

<sup>1</sup> Rated Heat Capacity (MMBtu/Hr) = Flowrate (Scf/Hr) \* Heat Content (Btu/Scf) \* (MMBtu/10<sup>6</sup> Btu)

<sup>2</sup> VOC (Lb/Lb-mole) = Σ(Mole% of Each Compound) \* (1%/100)\*MW of Each Compound) -See Flare GHG Spreed Sheet for gas analysis

<sup>3</sup> Has to be maintained <500 lb/hr or 20 ppbv offsite concentration could potentially be exceeded  
 H<sub>2</sub>S (Lb/hr) = Volume (Scf/hr) \* (1 lb-mol/380.67) \* (H<sub>2</sub>S mol%) \* (34.08 Lb H<sub>2</sub>S/Lb-mol)

<sup>4</sup> SO<sub>2</sub> Conversion Factor 168.3 Lb SO<sub>2</sub>/MScf of Gas  
 =(1,000 Scf/MScf) \*(1Lb-Mole/380.67 Scf) \* (64.066 Lb SO<sub>2</sub>/Lb-Mole)

<sup>5</sup> Assuming the flare is 98% efficient

<sup>6</sup> Calculated using the gas analysis:  
 Σ Y<sub>j</sub> \* R<sub>j</sub> where, Y<sub>j</sub>= mole fraction of gas hydrocarbon constituents' j (such as methane, ethane, propane, carbon dioxide, etc.) and R<sub>j</sub>= number of carbon atoms in gas hydrocarbon constituent j: 1 for methane and carbon dioxide, 2 for ethane, 3 for propane, etc.

<sup>7</sup> Flare assumed to be "lightly smoking" in AP-42 table 13.5-1

<sup>8</sup> n-Hexane, Benzene, Toluene, etc are HAPs, but i-Hexanes, n-Heptane, n-Octane, etc are not. Assume by mass 50% Hexanes and 10% Heptanes+ are HAPS

**Combined Heaters Potential Emissions**

<b>Data:</b>			<b>AP-42 EF (Propane)</b>		Based on NG with Btu/Content of 1020		
H <sub>2</sub> S mol%	0.00%	mol%	PM=	7.6 Lb/MMScf	<b>GWP*</b>		*Revised 11/29/2013
Op Hours	8760	Hrs	NO <sub>x</sub> =	150 Lb/MMScf			
Heat Content	2,500	Btu/scf (Ind.)	CO=	84 Lb/MMScf	CO <sub>2</sub> =	1	
Flowrate	0.365	MScf/Hr (Ind.)	VOC=	5.5 Lb/MMScf	CH <sub>4</sub> =	25	
Heat Input	913,000	Btu/hr	HAP=	1.89 Lb/MMScf			
			SO <sub>2</sub> =	0.60 Lb/MMScf			
Use btu/scf(EPA) for PM, NO <sub>x</sub> , CO, VOC. Factors for EPA STP (also ADEM STP). SO <sub>2</sub> factor already for Industry STP (from Al. Oil & Gas Board)			<b>(Table C-1 &amp; C-2) 40 CFR Part 98 Sub C GHG Emission Factors for C<sub>3</sub></b>		<b>(Table C-1 &amp; C-2) 40 CFR Part 98 Sub C GHG Emission Factors for C<sub>1</sub></b>		
Ind. STP:	60	°F	14.65	psia	N <sub>2</sub> O=	0.0006	kg/MMBtu
EPA STP:	68	°F	14.696	psia	CO <sub>2</sub> =	61.46	kg/MMBtu
Heat Content	2,470	Btu/scf (EPA)	CH <sub>4</sub> =	0.003	kg/MMBtu	0.001	kg/MMBtu
Fuel HHV Correction Factor	2.421						

**Heater Emission Calculations**

Pollutants									
<b>PM</b>	7.6 Lb	0.913 MMBtu	Scf (EPA)	8,760 Hr	1 Ton	2.421		=	<b>0.030 Tons</b>
	MMScf (EPA)	Hr	2,470 Btu	Year	2,000 Lb				<b>Year</b>
<b>SO<sub>2</sub></b>	0.60 Lb	0.913 MMBtu	Scf (EPA)	8,760 Hr	1 Ton	2.421		=	<b>0.002 Tons</b>
	MMScf (EPA)	Hr	2,470 Btu	Year	2,000 Lb				<b>Year</b>
<b>NO<sub>x</sub></b>	150 Lb	0.913 MMBtu	Scf (EPA)	8,760 Hr	1 Ton	2.421		=	<b>0.588 Tons</b>
	MMScf (EPA)	Hr	2,470 Btu	Year	2,000 Lb				<b>Year</b>
<b>CO</b>	84 Lb	0.913 MMBtu	Scf (EPA)	8,760 Hr	1 Ton	2.421		=	<b>0.329 Tons</b>
	MMScf (EPA)	Hr	2,470 Btu	Year	2,000 Lb				<b>Year</b>
<b>VOC</b>	5.5 Lb	0.913 MMBtu	Scf (EPA)	8,760 Hr	1 Ton	2.421		=	<b>0.022 Tons</b>
	MMScf (EPA)	Hr	2,470 Btu	Year	2,000 Lb				<b>Year</b>
<b>HAP</b>	1.89 Lb	0.913 MMBtu	Scf (EPA)	8,760 Hr	1 Ton	2.421		=	<b>0.007 Tons</b>
	MMScf (EPA)	Hr	2,470 Btu	Year	2,000 Lb				<b>Year</b>
<b>CO<sub>2</sub></b>	0.913 MMBtu	61.46 kg	0.001 Metric Ton	8,760 Hr	1.1023 Tons			=	<b>541.84 Tons</b>
	Hr	MMBtu	kg	Year	1 Metric Ton				<b>Year</b>
<b>N<sub>2</sub>O</b>	0.913 MMBtu	0.0006 kg	0.001 Metric Ton	8,760 Hr	1.1023 Tons			=	<b>0.00529 Tons</b>
	Hr	MMBtu	kg	Year	1 Metric Ton				<b>Year</b>
<b>CH<sub>4</sub></b>	0.913 MMBtu	0.003 kg	0.001 Metric Ton	8,760 Hr	1.1023 Tons			=	<b>0.02645 Tons</b>
	Hr	MMBtu	kg	Year	1 Metric Ton				<b>Year</b>
<b>Mass Sum</b>	541.84 Tons	+	0.0053 Tons	+	0.0264 Tons			=	<b>541.87 Tons</b>
	Year		Year		Year				<b>Year</b>
<b>CO<sub>2</sub>e</b>	541.84 TPY	X 1	0.0053 TPY	X 298	0.0264 TPY	X 25		=	<b>544.07 Tons</b>
	541.84	+	1.58	+	0.66				<b>Year</b>
	CO <sub>2</sub>		N <sub>2</sub> O		CH <sub>4</sub>				

<sup>1</sup> AP-42 emission factors taken from Chapter 1.4. Based on natural gas with 1020 btu/scf, and corrected in calculations. From Chapter 1.5, propane emission factors are equivalent on a heat basis to methane factors, except the NO<sub>x</sub> factor is 1.5x higher.