



MAJOR SOURCE OPERATING PERMIT

Permitee:	BF Goodrich Tire Manufacturing
Facility Name:	BF Goodrich Tire Manufacturing
Facility No.:	413-0024
Location:	Tuscaloosa, Tuscaloosa County, Alabama

In accordance with and subject to the provisions of the Alabama Air Pollution Control Act of 1971, <u>Ala. Code</u> §§22-28-1 to 22-28-23, as amended, the Alabama Environmental Management Act, <u>Ala.</u> <u>Code</u> §§22-22A-1 to 22-22A-17, as amended, and rules and regulations adopted there under, and subject further to the conditions set forth in this permit, the Permittee is hereby authorized to construct, install and use the equipment, device or other article described above.

Pursuant to the **Clean Air Act of 1990**, all conditions of this permit are federally enforceable by EPA, the Alabama Department of Environmental Management, and citizens in general. Those provisions which are not required under the **Clean Air Act of 1990** are considered to be state permit provisions and are not federally enforceable by EPA and citizens in general. Those provisions are contained in separate sections of this permit.

Issuance Date:	DRAFT
Effective Date:	DRAFT
Expiration Date:	DRAFT

Alabama Department of Environmental Management

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Fede	ally Enforceable Provisos	Regulations
1.	Transfer	
	This permit is not transferable, whether by operation of law or otherwise, either from one location to another, from one piece of equipment to another, or from one person to another, except as provided in Rule 335-3-1613(1)(a)5.	
2.	Renewals	
	An application for permit renewal shall be submitted at least six (6) months, but not more than eighteen (18) months, before the date of expiration of this permit.	
	The source for which this permit is issued shall lose its right to operate upon the expiration of this permit unless a timely and complete renewal application has been submitted within the time constraints listed in the previous paragraph.	
3.	Severability Clause	
	The provisions of this permit are declared to be severable and if any section, paragraph, subparagraph, subdivision, clause, or phrase of this permit shall be adjudged to be invalid or unconstitutional by any court of competent jurisdiction, the judgment shall not affect, impair, or invalidate the remainder of this permit, but shall be confined in its operation to the section, paragraph, subparagraph, subdivision, clause, or phrase of this permit that shall be directly involved in the controversy in which such judgment shall have been rendered.	
4.	Compliance	
	(a) The permittee shall comply with all conditions of ADEM Admin. Code 335-3. Noncompliance with this permit will constitute a violation of the Clean Air Act of 1990 and ADEM Admin. Code 335-3 and may result in an enforcement action including but not limited to, permit termination, revocation and reissuance, or modification; or denial of a permit renewal application by the permittee.	

Regi	Regulations	
an Rule ing uld ted	335-3-1605(g)	
and Rule f a on, f a ted	335-3-1605(h)	
any Rule ge.	335-3-1605(i)	
hin Rule the the ine and ine bific the by	335-3-1605(j)	
and		
any Rule its, or his	335-3-1605(k)	
its, or	ule	

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9.		tification of Truth, Accuracy, and npleteness:		
	data to resp com on i inqu	application form, report, test data, monitoring application form, report, test data, monitoring application form, report, test data, monitoring this permit shall contain certification by a consible official of truth, accuracy, and pleteness. This certification shall state that, based information and belief formed after reasonable tiry, the statements and information in the ament are true, accurate and complete.	Rule 335-3-1607(a)	
0.	<u>Insp</u>	ection and Entry		
	as n auth of Ei	n presentation of credentials and other documents hay be required by law, the permittee shall allow horized representatives of the Alabama Department hvironmental Management and EPA to conduct the wing:	Rule 335-3-1607(b)	
	(a)	Enter upon the permittee's premises where a source is located or emissions-related activity is conducted, or where records must be kept pursuant to the conditions of this permit;		
	(b)	Review and/or copy, at reasonable times, any records that must be kept pursuant to the conditions of this permit;		
	(c)	Inspect, at reasonable times, this facility's equipment (including monitoring equipment and air pollution control equipment), practices, or operations regulated or required pursuant to this permit;		
	(d)	Sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or other applicable requirements.		
11.	Con	pliance Provisions		
	(a)	The permittee shall continue to comply with the applicable requirements with which the company has certified that it is already in compliance.	Rule 335-3-1607(c)	

Federally	7 Enfor	Regulations	
(b)	with	permittee shall comply in a timely manner applicable requirements that become ctive during the term of this permit.	
12. <u>Co</u>	<u>mplian</u>	<u>ce Certification</u>	
bef per	fore <mark>DA'</mark> riod bet	nce certification shall be submitted on or FE of each calendar year and shall cover the ween DATE of the previous year and July current year.	Rule 335-3-1607(e)
(a)		compliance certification shall include the owing:	
		The identification of each term or condition of this permit that is the basis of the certification;	
	(2)	The compliance status;	
	(3)	The method(s) used for determining the compliance status of the source, currently and over the reporting period consistent with Rule 335-3-1605(c) (Monitoring and Recordkeeping Requirements);	
	(4)	Whether compliance has been continuous or intermittent;	
	(5)	Such other facts as the Department may require to determine the compliance status of the source;	
(b)	The to:	compliance certification shall be submitted	
Alaba	-	oartment of Environmental Management Air Division P.O. Box 301463 Iontgomery, AL 36130-1463	
		and to:	
Enfo	orcemer	nt and Compliance Assurance Division	

Federally Enforceable Provisos			Regulations
		EPA Region 4 Atlanta Federal Center 61 Forsyth Street, SW Atlanta, GA 30303	
13.	<u>Reop</u>	ening for Cause	
		er any of the following circumstances, this permit be reopened prior to the expiration of the permit:	Rule 335-3-1613(5)
	(a)	Additional applicable requirements under the Clean Air Act of 1990 become applicable to the permittee with a remaining permit term of three (3) or more years. Such a reopening shall be completed not later than eighteen (18) months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which this permit is due to expire.	
	(b)	Additional requirements (including excess emissions requirements) become applicable to an affected source under the acid rain program. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into this permit.	
	(c)	The Department or EPA determines that this permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of this permit.	
	(d)	The Administrator or the Department determines that this permit must be revised or revoked to assure compliance with the applicable requirements.	
14.	<u>Addi</u>	tional Rules and Regulations	
	Regu	permit is issued on the basis of Rules and lations existing on the date of issuance. In the additional Rules and Regulations are adopted, it	§22-28-16(d), Code of Alabama 1975, as amended

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		be the permit holder's responsibility to comp such rules.	ly
15.	<u>Equi</u>	<u>pment Maintenance or Breakdown</u>	
	(a)	In the case of shutdown of air pollution contre- equipment (which operates pursuant to ar- permit issued by the Director) for necessar scheduled maintenance, the intent to shu down such equipment shall be reported to the Director at least twenty-four (24) hours prior the planned shutdown, unless such shutdown is accompanied by the shutdown of the source which such equipment is intended to control Such prior notice shall include, but is no limited to the following:	ny ry ut ne to zn ce ol.
		(1) Identification of the specific facility to a taken out of service as well as its location and permit number;	
		(2) The expected length of time that the a pollution control equipment will be out service;	
		 (3) The nature and quantity of emissions air contaminants likely to occur durin the shutdown period; 	
		(4) Measures such as the use of off-shi labor and equipment that will be take to minimize the length of the shutdow period;	en
		(5) The reasons that it would be impossib or impractical to shut down the source operation during the maintenance period.	ce
	(b)	In the event that there is a breakdown equipment or upset of process in such manner as to cause, or is expected to caus increased emissions of air contaminants whic are above an applicable standard, the perso responsible for such equipment shall notify th	a e, ch on

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		Director within 24 hours or the next working day and provide a statement giving all pertinent facts, including the estimated duration of the breakdown. The Director shall be notified when the breakdown has been corrected.		
6.	<u>Ope</u> :	ration of Capture and Control Devices		
	for v and mini Proc prop	ir pollution control devices and capture systems which this permit is issued shall be maintained operated at all times in a manner so as to mize the emissions of air contaminants. edures for ensuring that the above equipment is perly operated and maintained so as to minimize emission of air contaminants shall be established.	§22-28-16(d), Code of Alabama 1975, as amended	
7.	<u>Obn</u>	oxious Odors		
	obno verif the dete Envi	permit is issued with the condition that, should oxious odors arising from the plant operations be ied by Air Division inspectors, measures to abate odorous emissions shall be taken upon a rmination by the Alabama Department of ronmental Management that these measures are nically and economically feasible.	Rule 335-3-108	
18.	Fugi	itive Dust		
	(a)	Precautions shall be taken to prevent fugitive dust emanating from plant roads, grounds, stockpiles, screens, dryers, hoppers, ductwork, etc.	Rule 335-3-402	
	(b)	Plant or haul roads and grounds will be maintained in the following manner so that dust will not become airborne. A minimum of one, or a combination, of the following methods shall be utilized to minimize airborne dust from plant or haul roads and grounds:		
		 By the application of water any time the surface of the road is sufficiently dry to allow the creation of dust emissions by the act of wind or vehicular traffic; 		

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		(2)	By reducing the speed of vehicular traffic to a point below that at which dust emissions are created;	
		(3)	By paving;	
		(4)	By the application of binders to the road surface at any time the road surface is found to allow the creation of dust emissions;	
	fail t haul empl one o will r	to adequ roads loyed, e or all of not beco	, or a combination, of the above methods uately reduce airborne dust from plant or and grounds, alternative methods shall be either exclusively or in combination with the above control techniques, so that dust ome airborne. Alternative methods shall be y the Department prior to utilization.	
1 9 .	<u>Addi</u>	itions a	and Revisions	
	mod		ations to this source shall comply with the n procedures in Rules 335-3-1613 or .4.	Rule 335-3-1613 and .14
20.	Reco	ordkee	ping Requirements	
	(a)		rds of required monitoring information of ource shall include the following:	Rule 335-3-1605(c)2.
		(1)	The date, place, and time of all sampling or measurements;	
		(2)	The date analyses were performed;	
		(3)	The company or entity that performed the analyses;	
		(4)	The analytical techniques or methods used;	
		(5)	The results of all analyses; and	
		(6)	The operating conditions that existed at the time of sampling or measurement.	
			f records of all required monitoring data t information of the source for a period of	

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	sam Sup mair recor instr	ast 5 years from the date of the monitoring ple, measurement, report, or application. port information includes all calibration and atenance records and all original strip-chart rdings for continuous monitoring rumentation and copies of all reports required by permit.	
21.	<u>Rep</u>	orting Requirements	/
	(a)	Reports to the Department of any required monitoring shall be submitted at least every 6 months. All instances of deviations from permit requirements must be clearly identified in said reports. All required reports must be certified by a responsible official consistent with Rule 335- 3-1604(9).	Rule 335-3-1605(c)3
	(b)	Deviations from permit requirements shall be reported within 48 hours or 2 working day of such deviations, including those attributable to upset conditions as defined in the permit. The report will include the probable cause of said deviations, and any corrective actions or preventive measures that were taken.	
2.	<u>Emi</u>	ssion Testing Requirements	
	prov othe in ac of Ti	a point of emission which requires testing will be ided with sampling ports, ladders, platforms, and r safety equipment to facilitate testing performed coordance with procedures established by Part 60 tle 40 of the Code of Federal Regulations, as the e may be amended or revised.	Rule 335-3-105(3) Rule 335-3-104(1)
	days and Depa	Air Division must be notified in writing at least 10 in advance of all emission tests to be conducted submitted as proof of compliance with the artment's air pollution control rules and lations.	
	proc	void problems concerning testing methods and edures, the following shall be included with the ication letter:	
	(1)	The date the test crew is expected to arrive, the date and time anticipated of the start of the first	

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		run, how many and which sources are to be tested, and the names of the persons and/or testing company that will conduct the tests.	
	(2)	A complete description of each sampling train to be used, including type of media used in determining gas stream components, type of probe lining, type of filter media, and probe cleaning method and solvent to be used (if test procedures require probe cleaning).	
	(3)	A description of the process(es) to be tested including the feed rate, any operating parameters used to control or influence the operations, and the rated capacity.	
	(4)	A sketch or sketches showing sampling point locations and their relative positions to the nearest upstream and downstream gas flow disturbances.	
	sour sucł	retest meeting may be held at the request of the rece owner or the Air Division. The necessity for a meeting and the required attendees will be rmined on a case-by-case basis.	
	with unle	est reports must be submitted to the Air Division in 30 days of the actual completion of the test as an extension of time is specifically approved by Air Division.	
23.	Payı	ment of Emission Fees	
	acco	ual emission fees shall be remitted each year ording to the fee schedule in ADEM Admin. Code r. -1-704.	Rule 335-1-704
24.	<u>Oth</u>	er Reporting and Testing Requirements	
	reco malf Depa regu	mission of other reports regarding monitoring rds, fuel analyses, operating rates, and equipment functions may be required as authorized in the artment's air pollution control rules and lations. The Department may require emission ng at any time.	Rule 335-3-104(1)

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25.	Title	VI Re	quirements (Refrigerants)	
	which subst Appe: main pract certif	oment, h use tances ndices tain s ices, p ied rec	y having appliances or refrigeration including air conditioning equipment, Class I or Class II ozone-depleting as listed in 40 CFR Part 82, Subpart A, A and B, shall service, repair, and uch equipment according to the work bersonnel certification requirements, and ycling and recovery equipment specified in t 82, Subpart F.	40 CFR 82
	any C durin of an	Class I on the r	shall knowingly vent or otherwise release or Class II substance into the environment repair, servicing, maintenance, or disposal ce except as provided in 40 CFR Part 82,	
	The responsible official shall comply with all reporting and recordkeeping requirements of §82.166. Reports shall be submitted to the US EPA and the Department as required.			
26.	Chen	nical A	Accidental Prevention Provisions	
	prese	ent in a	l listed in Table 1 of 40 CFR Part 68.130 is a process in quantities greater than the uantity listed in Table 1, then:	40 CFR Part 68
	(a)		owner or operator shall comply with the sions in 40 CFR Part 68.	
	(b)	The c follow	owner or operator shall submit one of the ving:	
		(1)	A compliance schedule for meeting the requirements of 40 CFR Part 68 by the date provided in §68.10(a) or,	
		(2)	A certification statement that the source is in compliance with all requirements of 40 CFR Part 68, including the registration and submission of the Risk Management Plan.	
27.	<u>Displ</u>	lay of I	Permit	

27. Display of Permit

General	Permit	Provisos
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	time is is:	permit shall be kept under file or on display at all s at the site where the facility for which the permit sued is located and will be made readily available inspection by any or all persons who may request se it.	Rule 335-3-1401(1)(d)	
28.	<u>Circ</u>	umvention		
	of an in re emit cont	erson shall cause or permit the installation or use by device or any means which, without resulting eduction in the total amount of air contaminant ted, conceals or dilutes any emission of air aminant which would otherwise violate the sion 3 rules and regulations.	Rule 335-3-110	
29.	<u>Visi</u>	ble Emissions		
	prov emis aver perio minu grea CFR	ess otherwise specified in the Unit Specific isos of this permit, any source of particulate sions shall not discharge more than one 6-minute age opacity greater than 20% in any 60-minute od. At no time shall any source discharge a 6- ute average opacity of particulate emissions ter than 40%. Opacity will be determined by 40 Part 60, Appendix A, Method 9, unless otherwise ified in the Unit Specific provisos of this permit.	Rule 335-3-401(1)	
30.	Fuel	-Burning Equipment		
	(a)	Unless otherwise specified in the Unit Specific provisos of this permit, no fuel-burning equipment may discharge particulate emissions in excess of the emissions specified in Rule 335- 3-403.	Rule 335-3-403	
	(b)	Unless otherwise specified in the Unit Specific provisos of this permit, no fuel-burning equipment may discharge sulfur dioxide emissions in excess of the emissions specified in Rule 335-3-501.	Rule 335-3-501	
31.	<u>Proc</u>	ess Industries – General		
		ess otherwise specified in the Unit Specific isos of this permit, no process may discharge	Rule 335-3-404	

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	particulate emissions in excess of the emissions specified in Rule 335-3-404.	
32.	Averaging Time for Emission Limits	
	Unless otherwise specified in the permit, the averaging time for the emission limits listed in this permit shall be the nominal time required by the specific test method.	Rule 335-3-105
33.	Compliance Assurance Monitoring (CAM)	40 CFR 64
	Conditions (a) through (d) that follow are general conditions applicable to emissions units that are subject to the CAM requirements. Specific requirements related to each emissions unit are contained in the unit specific provisos and the attached CAM appendices.	
	(a) Operation of Approved Monitoring	40 CFR 64.7
	(1) Commencement of operation. The owner or operator shall conduct the monitoring required under this section and detailed in the unit specific provisos and CAM appendix of this permit (if required) upon issuance of the permit, or by such later date specified in the permit pursuant to §64.6(d).	
	(2) <i>Proper maintenance</i> . At all times, the owner or operator shall maintain the monitoring, including but not limited to, maintaining necessary parts for routine repairs of the monitoring equipment.	
	(3) Continued operation. Except for, as applicable, monitoring malfunctions, associated repairs, and required quality assurance or control activities (including, as applicable, calibration checks and required zero and span adjustments), the owner or operator shall conduct all monitoring in continuous operation (or shall collect data at all required intervals) at all times that the pollutant-specific emissions unit is operating. Data recorded during	

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monitoring malfunctions, associated repairs, and required quality assurance or control activities shall not be used for purposes of this part, including data averages and calculations, or fulfilling a minimum data availability requirement, if applicable. The owner or operator shall use all the data collected during all other periods in assessing the operation of the control device and associated control system. A monitoring malfunction is any sudden, infrequent, not reasonably preventable failure of the monitoring to provide valid data.	
Monitoring failures that are caused in part by poor maintenance or careless operation are not malfunctions.	
(4) Response to excursions or exceedances. (a) Upon detecting an excursion or exceedance, the owner or operator shall restore operation of the pollutant-specific emissions unit (including the control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions. The response shall include minimizing the period of any startup, shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the cause of an excursion or exceedance (other than those caused by excused startup or shutdown conditions). Such actions may include initial inspection and evaluation, recording that operations returned to normal without operator action (such as through response by a computerized distribution control system), or any necessary follow-up actions to return operation to within the indicator range, designated condition, or below the applicable emission limitation or standard, as applicable. (b) Determination of whether the owner or operator has used acceptable	
procedures in response to an excursion or exceedance will be based on information available, which may include but is not limited to, monitoring results, review of operation and maintenance procedures and records, and	

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inspection of the control device, associated capture system, and the process.	
(5) Documentation of need for improved monitoring. After approval of monitoring under this part, if the owner or operator identifies a failure to achieve compliance with an emission limitation or standard for which the approved monitoring did not provide an indication of an excursion or exceedance while providing valid data, or the results of compliance or performance testing document a need to modify the existing indicator ranges or designated conditions, the owner or operator shall promptly notify the Department and, if necessary, submit a proposed modification to the permit to address the necessary monitoring changes. Such a modification may include, but is not limited to, reestablishing indicator ranges or designated conditions, modifying the frequency of conducting monitoring and collecting data, or the monitoring of additional parameters.	
(b) Quality Improvement Plan (QIP) Requirements	40 CFR 64.8
(1) Based on the results of a determination made under Section 33(a)(4)(b) above, the Administrator or the permitting authority may require the owner or operator to develop and implement a QIP. Consistent with 40 CFR §64.6(c)(3), the permit may specify an appropriate threshold, such as an accumulation of exceedances or excursions exceeding 5 percent duration of a pollutant- specific emissions unit's operating time for a reporting period, for requiring the implementation of a QIP. The threshold may be set at a higher or lower percent or may rely on other criteria for purposes of indicating whether a pollutant-specific emissions unit is being maintained and operated in a manner consistent with good air pollution control practices.	
(2) Elements of a QIP:	

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a. The owner or operator shall maintain a written QIP, if required, and have it available for inspection.	
b. The plan initially shall include procedures for evaluating the control performance problems and, based on the results of the evaluation procedures, the owner or operator shall modify the plan to include procedures for conducting one or more of the following actions, as appropriate:	
i. Improved preventive maintenance practices.	
ii. Process operation changes.	
iii. Appropriate improvements to control methods.	
iv. Other steps appropriate to correct control performance.	
v. More frequent or improved monitoring (only in conjunction with one or more steps under paragraphs (2)(b)(i) through (iv) above).	
(3) If a QIP is required, the owner or operator shall develop and implement a QIP as expeditiously as practicable and shall notify the Department if the period for completing the improvements contained in the QIP exceeds 180 days from the date on which the need to implement the QIP was determined.	
(4) Following implementation of a QIP, upon any subsequent determination pursuant to Section 33(a)(4)(b) above, the Department may require that an owner or operator make reasonable changes to the QIP if the QIP is found to have:	
a. Failed to address the cause of the control device performance problems; or	
b. Failed to provide adequate procedures for correcting control device performance	

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problems as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions.		
(5) Implementation of a QIP shall not excuse the owner or operator of a source from compliance with any existing emission limitation or standard, or any existing monitoring, testing, reporting or recordkeeping requirement that may apply under federal, state, or local law, or any other applicable requirements under the Act.		
$(c)\ Reporting\ and\ Record keeping\ Requirements$	40 CFR 64.9	
(1) General reporting requirements		
 a. On and after the date specified in Section 33(a)(1) above by which the owner or operator must use monitoring that meets the requirements of this part, the owner or operator shall submit monitoring reports to the permitting authority in accordance with ADEM Admin. Code r. 335-3-1605(c)3. 		
b. A report for monitoring under this part shall include, at a minimum, the information required under ADEM Admin. Code r. 335- 3-1605(c)3. and the following information, as applicable:		
i. Summary information on the number, duration and cause (including unknown cause, if applicable) of excursions or exceedances, as applicable, and the corrective actions taken;		
 ii. Summary information on the number, duration and cause (including unknown cause, if applicable) for monitor downtime incidents (other than downtime associated with zero and span or other daily calibration checks, if applicable); and 		
iii. A description of the actions taken to implement a QIP during the reporting		

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period as specified in Section 33(b) above. Upon completion of a QIP, the owner or operator shall include in the next summary report documentation that the implementation of the plan has been completed and reduced the likelihood of similar levels of excursions or exceedances occurring.		
(2) General recordkeeping requirements.		
 a. The owner or operator shall comply with the recordkeeping requirements specified in ADEM Admin. Code r. 335-3-1605(c)2. The owner or operator shall maintain records of monitoring data, monitor performance data, corrective actions taken, any written quality improvement plan required pursuant to Section 33(b) above and any activities undertaken to implement a quality improvement plan, and other supporting information required to be maintained under this part (such as data used to document the adequacy of monitoring, or records of monitoring maintenance or corrective actions). 		
b. Instead of paper records, the owner or operator may maintain records on alternative media, such as microfilm, computer files, magnetic tape disks, or microfiche, provided that the use of such alternative media allows for expeditious inspection and review, and does not conflict with other applicable recordkeeping requirements.		
(d) Savings Provisions	40 CFR 64.10	
Nothing in this part shall:		
a. Excuse the owner or operator of a source from compliance with any existing emission limitation or standard, or any existing monitoring, testing, reporting or recordkeeping requirement that may apply under federal, state, or local law, or any other applicable		

 requirements under the Act. The requirements of this part shall not be used to justify the approval of monitoring less stringent than the monitoring which is required under separate legal authority and are not intended to establish minimum requirements for the purpose of determining the monitoring to be imposed under separate authority under the Act, including monitoring in permits issued pursuant to title I of the Act. The purpose of this part is to require, as part of the issuance of a permit under title V of the Act, improved or new monitoring at those emissions units where monitoring requirements do not exist or are inadequate to meet the requirements of this part. b. Restrict or abrogate the authority of the Department to impose additional or more stringent monitoring, recordkeeping, testing, or reporting requirements on any owner or operator of a source under any provision of the Act, including but not limited to sections 114(a)(1) and 504(b), or state law, as applicable. 	
Department to take any enforcement action under the Act for any violation of an applicable requirement or of any person to take action under section 304 of the Act.	

Summary Page for Mixing

Permitted Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8,760 Hrs/yr

Emission limitations:

Emission Point #	Description	Pollutant	Emission Limit	Regulation
EU001	Mixing Lines No. 1, No. 2, No. 7, No. 8 with Carbon Black Transfer System controlled by Baghouses and Filters	РМ	E=17.31P ^{0.16}	Rule 335-3-404(1)
		РМ	The lesser of 3.42 lb/hr or E=17.31P ^{0.16}	Rule 335-3-1404 (Anti-PSD) Rule 335-3-404(1)
	Mixing Line No. 9	VOC	245 TPY Facility-wide	Rule 335-3-1404 (Anti-PSD)
		НАР	9.5 TPY of single HAP; 24.5 TPY of any combination of HAPs Facility-wide	Rule 335-3-1605(a) (Anti-MACT)
		Opacity	20% (See General Provisos)	Rule 335-3-401(1)

Provisos for Mixing

Fe	derally Enforceable Provisos	Regulations	
Ap	plicability		
1.	These units are subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, " <i>Major Source Operating Permits</i> ".	Rule 335-3-1603	
2.	These units are subject to the applicable requirements of ADEM Admin. Code r. 335-3-404(1), "Control of Particulate Emissions for Process Industries – General" as described in General Proviso No. 31.	Rule 335-3-404(1)	
3.	These units are subject to the applicable requirements of ADEM Admin. Code r. 335-3-401(1), " <i>Control of Particulate Emissions – Visible Emissions</i> " as described in General Proviso No. 29.	Rule 335-3-401(1)	
4.	These units have an enforceable limit in place in order to prevent them from being subject to the provisions of ADEM Admin Code r. 335-3-1404, "Air Permits Authorizing Construction in Clean Air Areas (Prevention of Significant Deterioration)".	Rule 335-3-1404 (Anti-PSD)	
5.	These units have enforceable limits in place in order to prevent them from being subject to the applicable provisions of 40 CFR 63 Subpart, XXXX, "National Emissions Standards for Hazardous Air Pollutants for Rubber Tire Manufacturing".	Rule 335-3-1605 (Anti-MACT)	
En	nission Standards		
1.	Particulate matter emissions from the F1, F2, F3, F6, F7, F8, F11, F12, F13, F14, F91, F92, F93, F100, F200, F911-913, and F921-923 shall not exceed that which is calculated using the process weight equation, as defined in ADEM Admin. Code r. 335-3-404(1).	Rule 335-3-404(1)	
2.	Particulate matter emissions from Mixing Line No. 9 (F91, F92, F93, F911, F912-913, F921, F922, F923, F100, F20) shall not	Rule 335-3-1404 (Anti-PSD)	
	exceed the lesser of 3.42 lb/hr or that which is calculated using the process weight equation, as defined in ADEM Admin. Code r. 335-3-404(1).	Rule 335-3-404(1)	
3.	Visible emissions from these units shall not exceed the opacity limitations as specified in General Proviso No. 29.	Rule 335-3-401(1)	
4.	Facility-wide Volatile Organic Compound (VOC) emissions shall not exceed 245 tons during any consecutive twelve (12) month period.	Rule 335-3-1404 (Anti-PSD)	

Fe	derally Enforceable Provisos	Regulations	
5.	Facility-wide Hazardous Air Pollutant (HAP) emissions shall not exceed 9.5 tons of any single HAP and no more than 24.5 tons of any combination of HAPs during any consecutive twelve (12) month period.	. ,	
Co	ompliance and Performance Test Methods and Procedures		
1.	Method 5 or Method 17 or 40 CFR 60, Appendix A, shall be used in the determination of particulate emissions.	Rule 335-3-105	
2.	Method 9 of 40 CFR 60, Appendix A, shall be used in the determination of the opacity of emissions from affected sources.	Rule 335-3-105	
3.	Method 25A of 40 CFR 60, Appendix A shall be used in the determination of volatile organic compound emissions.	Rule 335-3-105	
En	nission Monitoring		
1.	Visible emission checks shall be conducted weekly while each unit is in operation. If the observed instantaneous opacity is greater than ten (10%) percent at any time, a visible emissions observation shall be conducted within thirty (30) minutes of the observation in accordance with 40 CFR 60 Appendix A, Method 9 for a minimum of twelve (12) consecutive minutes. Whenever any visible emissions are observed, maintenance inspections and/or corrective action to reduce the visible emissions are to be initiated within two hours, followed by an additional observation to confirm the visible emissions have ceased.	Rule 335-3-1605(c)1.	
2.	Properly maintained and operated devices shall be utilized to measure the pressure differential between the inlets and exhausts of the baghouses to determine if the pressure differential is within the manufacturer's recommended operating range. The pressure differentials shall be checked on at least a daily basis. Whenever a pressure differential is outside of the manufacturer's recommended range, maintenance inspections and/or corrective action to bring the pressure differential within the manufacturer's recommended range are to be initiated within two hours.	Rule 335-3-1605(c)1.	
Re	ecordkeeping and Reporting Requirements		
1.	The facility shall maintain a record of all inspections, including visible emissions checks, Method 9 observations, pressure differential readings, problems noted, and corrective actions taken, performed to satisfy the requirements of periodic monitoring. Each record shall be maintained in a form suitable for inspection for a period of five years from the date of generation.	Rule 335-3-1605(c)2.	
2.	The facility shall maintain a record of the facility-wide total VOC, individual HAP, and total HAP emissions calculated on a twelve	Rule 335-3-1605(c)2.	

	rally Enforceable Provisos	Regulations	
De	 month rolling basis using a mean epartment. Records shall be maintain spection for a period of at least five (5) 	ned in a form suitable for	
	semi-annual monitoring report sha epartment according to the following s		Rule 335-3-1605(c)3
	Reporting Period	Date Due	
Sept	tember 1 st through February 28 th or 29 th	April 29 th	
	March 1 st through August 31 st	October 30 th	/
I. Ea	ach semi-annual monitoring report sh	all contain the following:	Rule 335-3-1605(c)3.
(a)) A detailed description of every in emissions greater than ten (10% observed, to include the date, tin emissions excursion, and the correct	b) percent opacity were ne, cause of the visible	
(b)) A copy of every ADEM excess visit report generated during the reportin		
(c)	A description of every instance in wh drop was outside of the manu operating range, to include time, date cause of the pressure drop excursion taken.	facturer's recommended e, observed pressure drop,	
(d)) Facility-wide total VOC emissions ca month rolling basis using a mo Department.	. ,	
(e)) Facility-wide total HAP emissions ca month rolling basis using a mo Department.		
(f)	Facility-wide individual HAP emissio (12) month rolling basis using a p Department.		
(g)) A statement certifying that al recordkeeping, and reporting require	-	

Summary Page for Rubber Preparation (Extruding, Calendering, Milling, Cutting)

Permitted

Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8,760 Hrs/yr

Emission limitations:

Emission Point #	Description	Pollutant	Emission Limit	Regulation
		VOC	245 TPY Facility-wide	Rule 335-3-1404 (Anti-PSD)
EU002	Rubber Preparation	НАР	9.5 TPY of single HAP; 24.5 TPY of any combination of HAPs Facility-wide	Rule 335-3-1605(a) (Anti-MACT)

Provisos for Rubber Preparation (Extruding, Calendering, Milling, Cutting)

Federally Enforceable Provisos	Regulations
Applicability	
1. These units are subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits".	Rule 335-3-1603
2. These units have an enforceable limit in place in order to prevent them from being subject to the provisions of ADEM Admin. Code r. 335-3-1404, "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration]".	Rule 335-3-1404 (Anti-PSD)
3. These units have enforceable limits in place in order to prevent them from being subject to the applicable provisions of 40 CFR 63 Subpart XXXX, "National Emissions Standards for Hazardous Air Pollutants for Rubber Tire Manufacturing".	Rule 335-3-1605 (Anti-MACT)
Emission Standards	
1. Facility-wide Volatile Organic Compound (VOC) emissions shall not exceed 245 tons during any consecutive twelve (12) month period.	Rule 335-3-1404 (Anti-PSD)
2. Facility-wide Hazardous Air Pollutant (HAP) emissions shall not exceed 9.5 tons of any single HAP and no more than 24.5 tons of any combination of HAPs during any consecutive twelve (12) month period.	Rule 335-3-1605(a) (Anti-MACT)
Compliance and Performance Test Methods and Procedures	
1. Method 25A of 40 CFR 60, Appendix A, shall be used in the determination of volatile organic compound (VOC) emissions.	Rule 335-3-105
Emission Monitoring	
1. There are no unit specific emission monitoring requirements for these units.	N/A
Recordkeeping and Reporting Requirements	
1. The facility shall maintain a record of the facility-wide total VOC, individual HAP, and total HAP emissions calculated on a twelve (12) month rolling basis using a method approved by the Department. Records shall be maintained in a form suitable for inspection for a period of at least five (5) years.	Rule 335-3-1605(c)2.
2. A semi-annual monitoring report shall be submitted to the Department according to the following schedule:	Rule 335-3-1605(c)3.

Federally Enforceable Provisos

Regulations

Reporting Period	Date Due	
September 1^{st} through February 28^{th} or 29^{th}	April 29 th	
March 1 st through August 31 st	October 30 th	
 Each semi-annual monitoring report sh (a) Facility-wide total VOC emissions of month rolling basis using a m Department. 	calculated on a twelve (12)	Rule 335-3-1605(c)3.
(b) Facility-wide total HAPs emissions of month rolling basis using a m Department.	. ,	
 (c) Facility-wide individual HAP emission (12) month rolling basis using a Department. 	17	
(d) A statement certifying that a recordkeeping, and reporting require as required.	7	
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Summary Page for Tread End Cementing and Marking

Permitted

Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8,760 Hrs/yr

Emission limitations:

Emission Point #	Description	Pollutant	Emission Limit	Regulation
EU003	Tread End Cementing and Centerline Marking Lines No. 1, No.	VOC	10 grams/tread and 245 TPY Facility-wide	40 CFR §60.542(a)(3) and Rule 335-3-1404 (Anti-PSD)
E0003	2, and No. 3	НАР	9.5 TPY of any single HAP; 24.5 TPY of any combination of HAPs Facility-wide	Rule 335-3-1605(a) (Anti-MACT)

Provisos for Tread End Cementing and Marking

Fe	derally Enforceable Provisos	Regulations
Ap	plicability	
1.	These units are subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, " <i>Major Source Operating Permits</i> ".	Rule 335-3-1603
2.	These units have an enforceable limit in place in order to prevent them from being subject to the provisions of ADEM Admin. Code r. 335-3-1404, "Air Permits Authorizing Construction in Clean Air Areas (Prevention of Significant Deterioration)".	Rule 335-3-1404 (Anti-PSD)
3.	These tread end cementing portions of these units are subject to	Rule 335-3-1002(54)
	the applicable requirements of 40 CFR Part 60, Subpart BBB, "Standards of Performance for the Rubber Tire Manufacturing Industry".	40 CFR §60.540(a)
4.	The tread end cementing portions of these units are subject to the	Rule 335-3-1002(1)
	applicable requirements of 40 CFR Part 60, Subpart A, "General Provisions".	40 CFR §60.1(a)
5.	These units have enforceable limits in place in order to prevent them from being subject to the applicable provisions of 40 CFR Part 63, Subpart XXXX, "National Emissions Standards for Hazardous Air Pollutants for Rubber Tire Manufacturing".	Rule 335-3-1605 (Anti-MACT)
En	nission Standards	
1.	Volatile Organic Compound (VOC) emissions from each tread end cementing operation shall not exceed ten (10) grams per tread during each calendar month.	40 CFR §60.542(a)(3)
2.	Facility-wide VOC emissions shall not exceed 245 tons during any consecutive twelve (12) month period.	Rule 335-3-1404 (Anti-PSD)
3.	Facility-wide Hazardous Air Pollutant (HAP) emissions shall not exceed 9.5 tons of any single HAP and no more than 24.5 tons of any combination of HAPs during any consecutive twelve (12) month period.	Rule 335-3-1605(a) (Anti-MACT)
Co	mpliance and Performance Test Methods and Procedures	
1.	Method 25A of 40 CFR 60, Appendix A, shall be used in the determination of volatile organic compound (VOC) emissions.	Rule 335-3-105

 If water based cements containing less than 1.0 percent VOC (by weight) are used in the tread end cementing operation formulation data or the results of Method 24 analyses shall be submitted to the Department annually, provided that the formula has not changed during the previous twelve (12) months. If water based cements containing 1.0 percent VOC (by weigh or more are used in the tread end cementing operation, then the following procedure shall be used to determine compliance witt the VOC emission limit per tire: 	n, ee a t) 40 CFR ee §60.543(d)(1)(2)(3)(i)(ii)
or more are used in the tread end cementing operation, then the following procedure shall be used to determine compliance with	e §60.543(d)(1)(2)(3)(i)(ii)
(a) Determine the density and weight fraction of VOC in eac cement from its formulation data or by analysis of the cemer using Method 24.	
(b) Calculate the total mass of VOC used at the affected facility for the month (Mo) using the following equation:	or
$M_o = \sum_{i=1}^{a} L_{c_{(i)}} \times D_{c_{(i)}} \times W_{o_{(i)}}$ Where: a = the different number of cements used during the month L_c = volume of cement used during the for a month D_c = density of cement used W_o = weight fraction of VOC in a cement	n
(c) Determine the total number of tires (T_0) cemented for the month.	
(d) Calculate the mass of VOC used per tire cemented for the month (C) using the following equation: $G = \frac{M_o}{T_o}$;)
(e) Calculate the mass of VOC emitted per tire cemented for the mont (N) : N = G	h
Emission Monitoring	
E. Emissions from these units shall be monitored throug recordkeeping practices.	h N/A
Recordkeeping and Reporting Requirements	
. The facility shall maintain a record of VOC content of any cement or sprays used in this process. These records shall be kept in	

Fe	derally Enforceable Provisos	Regulations	
	permanent form suitable for inspect available to the permitting authority up shall be maintained for a period of fiv generation.	oon request. Each record	
2.	The facility shall maintain a record of the individual HAP, and total HAP emission (12) month rolling basis using a mean Department. Records shall be maintain inspection for a period of at least five (5).	ns calculated on a twelve nethod approved by the ned in a form suitable for	Rule 335-3-1605(c)2
3.	During any month, twelve (12) month period during which there is an exceedar emission limit, the Department shall be ten (10) days of determining the exceedar include the following:	ance of the tread-end VOC e notified in writing within	Rule 335-3-1605(c)2.
	(a) Dates covered during the reporting p	period;	
	(b) Amount of VOC used during the rep	orting period;	
	(c) Amount of VOC emitted during the r	reporting period;	
	(d) Description of the cause of the excee	edance; and	
	(e) Description of any corrective action	taken.	
4.	A semi-annual Subpart BBB report s Department according to the following s		40 CFR §60.546(f)
	Reporting Period	Date Due	
S	eptember 1 st through February 28 th or 29 th	April 29 th	
	March 1 st through August 31 st	October 30 th	
5.	Each semi-annual Subpart BBB report s	shall include the following:	40 CFR §60.546(f)
	(a) Facility name and address;		
	(b) Statement by a responsible official title, and signature, certifying the completeness of the content of the re- Proviso No. 9;	ne truth, accuracy, and	
	(c) Date of report and beginning and end	ding dates of the reporting	

Federally Enforceable Provisos	Regulations	
(d) A detailed description of each monthly average VOC emission rate that exceeds the VOC emission limit;		
(e) If no exceedance occurred during statement that were no deviati limitations.		
6. A semi-annual monitoring report shall be submitted to the Department according to the following schedule:		Rule 335-3-1605(c)3.
Reporting Period	Date Due	
September 1 st through February 28 th or 29 th	April 29 th	
March 1 st through August 31 st	October 30 th	
7. Each semi-annual monitoring report shall include the following:		Rule 335-3-1605(c)3.
(a) Facility-wide total VOC emissions of month rolling basis using a m Department.		
(b) Facility-wide total HAPs emissions of month rolling basis using a m Department.		
(c) Facility-wide individual HAP emission (12) month rolling basis using a Department.		
		1

Summary Page for Tire Building

Permitted Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8,760 Hrs/yr

Emission limitations:

Emission Point #	Description	Pollutant	Emission Limit	Regulation
EU004 1 st and 2 nd Stage Tire Building	VOC	245 TPY Facility-wide	Rule 335-3-1404 (Anti-PSD)	
	НАР	9.5 TPY of any single HAP; 24.5 TPY of any combination of HAPs Facility-wide	Rule 335-3-1605(a) (Anti-MACT)	

Provisos for Tire Building

Fe	derally Enforceable Provisos	Regulations	
Ap	plicability		
1.	These units are subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, " <i>Major Source Operating Permits</i> ".	Rule 335-3-1603	
2.	These units have an enforceable limit in place in order to prevent them from being subject to the provisions of ADEM Admin. Code r. 335-3-1404, <i>"Air Permits Authorizing Construction in Clean Air</i> <i>Area [Prevention of Significant Deterioration].</i>	Rule 335-3-1404 (Anti-PSD)	
3.	These units have enforceable limits in place in order to prevent them from being subject to the applicable requirements of 40 CFR 63 Subpart XXXX, "National Emissions Standards for Hazardous Air Pollutants for Rubber Tire Manufacturing".	Rule 335-3-1605 (Anti-MACT)	
Er	nission Standards		
1.	Facility-wide Volatile Organic Compound (VOC) emissions shall not exceed 245 tons during any consecutive twelve (12) month period.	Rule 335-3-1404	
2.	Facility-wide Hazardous Air Pollutant (HAP) emissions shall not exceed 9.5 tons of any single HAP and no more than 24.5 tons of any combination of HAPs during any consecutive twelve (12) month period.	Rule 335-3-16.05(a) (Anti-MACT)	
Co	mpliance and Performance Test Methods and Procedures		
1.	Method 25A of 40 CFR 60, Appendix A, shall be used in the determination of volatile organic compound (VOC) emissions.	Rule 335-3-105	
Er	nission Monitoring		
1.	Emissions from these units shall be monitored through recordkeeping practices.	N/A	
Re	cordkeeping and Reporting Requirements		
1.	The facility shall maintain records of the facility-wide total VOC, individual HAP and total HAP emissions calculated on a twelve (12) month rolling basis using a method approved by the Department. Records shall be maintained in a form suitable for inspection for a period of at least five (5) years.	Rule 335-3-1605(c)2	
2.	A semi-annual monitoring report shall be submitted to the Department according to the following schedule:	Rule 335-3-1605(c)3.	

Federally Enforceable Provisos

Regulations

Reporting Period	Date Due	
September 1 st through February 28 th or 29 th	April 29 th	
March 1 st through August 31 st	October 30 th	
 Each semi-annual monitoring report sh (a) Facility-wide total VOC emissions c month rolling basis using a m Department. 	Rule 335-3-1605(c)3.	
(b) Facility-wide total HAPs emissions of month rolling basis using a m Department.	· · · · · · · · · · · · · · · · · · ·	
(c) Facility-wide individual HAP emission (12) month rolling basis using a Department.		
(d) A statement certifying that all rec requirements were accomplished as		

Summary Page for Curing

Permitted Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8,760 Hrs/yr

Emission Point #	Description	Pollutant	Emission Limit	Regulation				
			РМ	E = 3.59P ^{0.62} (P<30 TPH) or E=17.31P ^{0.16} (P>30 TPH)	Rule 335-3-404(1)			
		VOC	1.0% by weight (Green Tire Spray)	Rule 335-3-1404 (Anti- PSD) And 40 CFR §60.543(b)				
		VOC	1.2 grams (0.0026 lb) of VOC per tire sprayed each month (Inside Green Tire Spray)	40 CFR §60.543(b)(i)				
EU005			VOC	 9.3 grams (0.021 lb) of VOC per tire sprayed each month (Outside Green Tire Spray) 	40 CFR §60.543(b)(ii)			
		VOC	245 TPY Facility-wide	Rule 335-3-1404 (Anti-PSD)				
	F	НАР	9.5 TPY of any single HAP; 24.5 TPY of any combination of HAPs Facility-wide	Rule 335-3-1605(a) (Anti-MACT)				
						Opacity	20% (See General Proviso)	Rule 335-3-401(1)

Provisos for Curing

Fe	derally Enforceable Provisos	Regulations	
Ap	plicability		
1.	These units are subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, " <i>Major Source Operating Permits</i> ".	Rule 335-3-1603	
2.	These units are subject to the applicable requirements of ADEM Admin. Code r. 335-3-401(1), <i>"Control of Particulate Emissions – Visible Emissions"</i> , as described in General Proviso No. 29.	Rule 335-3-401(1)	
3.	These units are subject to the applicable requirements of ADEM Admin. Code r. 335-3-404(1), "Control of Particulate Emissions for Process Industries – General", as described in General Proviso No. 31.	Rule 335-3-404(1)	
4.	These units have an enforceable limit in place in order to prevent it from being subject to the provisions of ADEM Admin. Code r. 335-3-1404, "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration]".	Rule 335-3-1404 (Anti-PSD)	
5.	The Green Tire Sprayers are subject to the applicable provision of	Rule 335-3-1002(54)	
	40 CFR 60 Subpart BBB, "Standards of Performance for the Rubber Tire Manufacturing Industry".	40 CFR §60.540(a)	
5.	The green tire sprayers are subject to the applicable provisions of	Rule 335-3-1002(1)	
	40 CFR 60 Subpart A, "General Provisions".	40 CFR §60.1(a)	
7.	These units have enforceable limits in place in order to prevent them from being subject to the applicable provisions of 40 CFR 63 Subpart XXXX, "National Emissions Standards for Hazardous Air Pollutants for Rubber Tire Manufacturing".	Rule 335-3-1605 (Anti-MACT)	
En	nission Standards		
1.	Facility-wide Hazardous Air Pollutant (HAP) emissions shall not exceed 9.5 tons of any single HAP and no more than 24.5 tons of any combination of HAPs during any consecutive twelve (12) month period.	Rule 335-3-1605(a) (Anti-MACT)	
2.	Facility-wide VOC emissions shall not exceed 245 tons during any consecutive twelve (12) month period.	Rule 335-3-1404 (Anti-PSD)	
3.	Volatile Organic Compound (VOC) content of the green tire spray shall not exceed 1.0% by weight.	Rule 335-3-1404 (Anti-PSD)	
		40 CFR §60.543(b)(4)	

Fe	derally Enforceable Provisos	Regulations
4.	Volatile Organic Compound (VOC) emissions from each inside green tire spraying operation where only water-based sprays are used shall not exceed 1.2 grams (0.0026 lb) of VOC per tire sprayed each month.	40 CFR §60.542(a)(5)(i)
5.	Volatile Organic Compound (VOC) emissions from each outside green tire spraying operation where only water-based sprays are used shall not exceed 9.3 grams (0.021 lb) of VOC per tire sprayed each month.	40 CFR §60.542(a)(5)(ii)
6.	Visible emissions from these units shall not exceed the opacity limitations as specified in General Proviso No. 29.	Rule 335-3-401(1)
7.	Particulate matter (PM) emissions from these units shall not exceed that which is calculated using the process weight equation, as defined in ADEM Admin. Code r. 335-3-404(1).	Rule 335-3-404(1)
Co	mpliance and Performance Test Methods and Procedures	
1.	Formulation data or the results of Method 24 analyses for the water based sprays containing less than 1.0 percent VOC (by weight) shall be submitted to the Department annually, provided that the formula has not changed during the previous twelve (12) months.	40 CFR §60.543(b)(4)
2.	Method 5 of 40 CFR 60, Appendix A, shall be used in the determination of particulate emissions.	Rule 335-3-105
3.	Method 9 of 40 CFR 60, Appendix A, shall be used in the determination of opacity.	Rule 335-3-105
En	nission Monitoring	
1.	Visible emission checks shall be conducted weekly while each unit is in operation. If the observed instantaneous opacity is greater than ten (10%) percent at any time, a visible emissions observation shall be conducted within thirty (30) minutes of the observation in accordance with 40 CFR 60 Appendix A, Method 9 for a minimum of twelve (12) consecutive minutes. Whenever any visible emissions are observed, maintenance inspections and/or corrective action to reduce the visible emissions are to be initiated within two hours, followed by an additional observation to confirm the visible emissions have ceased.	Rule 335-3-1605(c)1.
Re	cordkeeping and Reporting Requirements	
1.	The facility shall maintain a record of all inspections, including visible emissions checks, Method 9 observations, problems noted, and corrective actions taken, performed to satisfy the	Rule 335-3-1605(c)2.

Fe	derally Enforceable Provisos	Regulations
	requirements of periodic monitoring. Each record shall be maintained for a period of five years from the date of generation.	
2.	The facility shall maintain a record of VOC content of any sprays used in this process. The records shall be kept in a permanent form suitable for inspection and shall be made available to the permitting authority upon request. Each record shall be maintained for a period of five years from the date of generation.	Rule 335-3-1605(c)2.
3.	The facility shall maintain a record of the facility-wide total VOC, individual HAP, and total HAP emissions calculated on a twelve (12) month rolling basis using a method approved by the Department. Records shall be maintained in a form suitable for inspection for a period of at least five (5) years.	Rule 335-3-1605(c)2.
4.	Green Tire Spray formulation data shall be submitted to the Department within sixty (60) days of end of each calendar year provided that the spray formulation has not changed in the previous twelve (12) months.	40 CFR §60.546(j)
5.	If the spray formulation changes before the end of the annual twelve (12) month reporting period, formulation data or Method 24 analysis results shall be reported to the Department within thirty (30) days of the change.	40 CFR §60.546(j)
6.	During any month, twelve (12) month period, or other compliance period during which there is an exceedance of the green tire spray VOC emission limit, the Department shall be notified in writing within ten (10) days of determining the exceedance. The notification shall include the following:	Rule 335-3-1604(c)2.
	(a) Dates covered during the reporting period;	
	(b) Amount of VOC used during the reporting period;	
	(c) Amount of VOC emitted during the reporting period;	
	(d) Description of the cause of the exceedance; and	
	(e) Description of any corrective action taken.	
7.	A semi-annual monitoring report shall be submitted to the Department according to the following schedule:	Rule 335-3-1604(c)3.

Federally Enforceable Provisos

Regulations

Reporting Period	Date Due
September 1 st through February 28 th or 29 th	April 29 th
March 1 st through August 31 st	October 30 th

- 8. Each semi-annual monitoring report shall contain the following: Rule
 - (a) Facility-wide total VOC emissions calculated on a twelve (12) month rolling basis using a method approved by the Department.
 - (b) Facility-wide total HAPs emissions calculated on a twelve (12) month rolling basis using a method approved by the Department.
 - (c) Facility-wide individual HAP emissions calculated on a twelve (12) month rolling basis using a method approved by the Department.
 - (d) A statement certifying that all recordkeeping and reporting requirements were accomplished as required.

Rule 335-3-16-.04(c)3.

Summary Page for Finishing

Permitted Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8,760 Hrs/yr

Emission Point #	Description	Pollutant	Emission Limit	Regulation
	After Cure Repair Solvent Usage	РМ	E=3.59P0.62 (P<30 TPH) or E=17.31P ^{0.16} (P>30 TPH)	Rule 335-3-404(1)
		VOC	245 TPY Facility-wide	Rule 335-3-1404 (Anti-PSD)
EU006		НАР	9.5 TPY of any single HAP; 24.5 TPY of any combination of HAPs Facility-wide	Rule 335-3-1605(a) (Anti-PSD)
		Opacity	20% (See General Provisions)	Rule 335-3-401(1)

Provisos for Finishing

Federally Enforceable Provisos	Regulations
Applicability	
1. These units are subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits".	Rule 335-3-1603
 These units are subject to the applicable requirements of ADEM Admin. Code r. 335-3-401(1), "Control of Particulate Emissions – Visible Emissions", as described in General Proviso No. 29. 	Rule 335-3-401(1)
 These units are subject to the applicable requirements of ADEM Admin. Code r. 335-3-404(1), "Control of Particulate Emissions for Process Industries – General", as described in General Proviso No. 31. 	Rule 335-3-404(1)
4. These units have an enforceable limit in place in order to prevent them from being subject to the provisions of ADEM Admin. Code r. 335-3-1404, <i>"Air Permits Authorizing Construction in Clean Air</i> <i>Areas [Prevention of Significant Deterioration].</i>	Rule 335-3-1404 (Anti-PSD)
5. These units have enforceable limits in place in order to prevent them from being subject to the applicable provisions of 40 CFR 63 Subpart XXXX, "National Emissions Standards for Hazardous Air Pollutants for Rubber Tire Manufacturing".	Rule 335-3-1605 (Anti-MACT)
Emission Standards	
1. Particulate matter emissions from these units shall not exceed that which is calculated using the process weight equation, as defined in ADEM Admin. Code r. 335-3-404(1).	Rule 335-3-404(1)
2. Facility-wide Volatile Organic Compound (VOC) emissions shall not exceed 245 tons during any consecutive twelve (12) month period.	Rule 335-3-1404 (Anti-PSD)
3. Visible emissions from these units shall not exceed the opacity limitations as specified in General Proviso No. 29.	Rule 335-3-401(1)
Compliance and Performance Test Methods and Procedures	
1. Method 5 of 40 CFR 60, Appendix A, shall be used in the determination of particulate emissions.	Rule 335-3-105
2. Method 9 of 40 CFR 60, Appendix B, shall be used in the determination of opacity.	Rule 335-3-105
Emission Monitoring	

Federally Enforceable Provisos	Regulations	
1. Visible emission checks shall be conduct unit is in operation. If the observed insigneties than ten (10%) percent at any tir observation shall be conducted within thir observation in accordance with 40 CFR 60 for a minimum of twelve (12) consecutive n visible emissions are observed, maintenan corrective action to reduce the visible emis within two hours, followed by an additional the visible emissions have ceased.	stantaneous opacity is ne, a visible emissions rty (30) minutes of the 0 Appendix A, Method 9 ninutes. Whenever any nce inspections and/or sions are to be initiated	Rule 335-3-1605(c)1
Recordkeeping and Reporting Requirement	ts	
1. The facility shall maintain a record of all visible emissions checks, Method 9 observa and corrective actions taken, perfor requirements of periodic monitoring. I maintained for a period of five years from t	Rule 335-3-1605(c)2.	
2. The facility shall maintain a record do shutdown of the system, cause of the corrective actions required, all inspecti emissions checks, Method 9 observations readings, problems noted, and correc- performed to satisfy the requirements of Each record shall be maintained for a period date of generation.	Rule 335-3-1605(c)2	
3. The facility shall maintain a record of the emissions calculated on a twelve (12) mon method approved by the Department. Reco in a form suitable for inspection for a per years.	Rule 335-3-1605(c)2	
4. A semi-annual monitoring report shall Department according to the following sch	Rule 335-3-1605(c)3.	
Reporting Period	Date Due	
September 1 st through February 28 th or 29 th	April 29 th	
March 1 st through August 31 st		
5. Each semi-annual report shall contain the	e following information:	Rule 335-3-1605(c)3.
(a) A description of every instance in whic required to be performed on any unit. include time, date, observed pressur	. This description shall	

Federally Enforceable Provisos	Regulations	
increased or decreased pressure dr action taken.		
(b) A statement certifying that all recordkeeping, and reporting requirem as required.		
6. A semi-annual monitoring report shal Department according to the following sc		Rule 335-3-1605(c)3.
Reporting Period	Date Due	
September 1 st through February 28 th or 29 th	April 29 th	
March 1 st through August 31 st	October 30 th	
7. Each semi-annual monitoring report sha	ll contain the following:	Rule 335-3-1605(c)3.
(a) Facility-wide total VOC emissions cal month rolling basis using a met Department.		
(b) A statement certifying that all recorrequirements were accomplished as re		
		l

Summary Page for Boilers (Appendix A)

Permitted

Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8,760 Hrs/yr

Emission Point #	Description	Pollutant	Emission Limit	Regulation
	One (1) 63.4 MMBtu/hr Natural Gas Fired Boiler, Two (2) 80 MMBtu/hr	РМ	E=1.38(H) ^{-0.44}	Rule 335-3-403
		VOC	N/A	N/A
		SO_2	N/A	N/A
See Appendix A		NOx	N/A	N/A
	Natural Gas Fired Boilers	СО	N/A	N/A
		20% Opacity (See General Rule 3 Provisions)	Rule 335-3-401(1)	

Provisos for Boilers (Appendix A)

Federally Enforceable Provisos	Regulations
Applicability	
1. These sources are subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits".	Rule 335-3-1603
2. These sources are subject to the applicable requirements of ADEM Admin. Code r. 335-3-401(1), "Control of Particulate Emissions – Visible Emissions", as described in General Proviso No. 29.	Rule 335-3-401(1)
3. These sources are subject to the applicable requirements of ADEM Admin. Code r. 335-3-403(1), "Control of Particulate Emissions – Fuel Burning Equipment", as described in General Proviso No. 30.	Rule 335-3-403(1)
4. These sources are subject to the applicable requirements of ADEM Admin. Code r. 335-3-501, "Control of Sulfur Compound Emissions – Fuel Combustion".	Rule 335-3-501
5. These sources have enforceable limits in place in order to prevent them from being subject to the applicable requirements of 40 CFR Part 63, Subpart DDDDD, "National Emission Standards for Hazardous Air Pollutants for Major Sources: Industrial, Commercial, and Institutional Boilers and Process Heaters".	Rule 335-3-1605 (Anti-MACT)
Emission Standards	
1. Particulate matter (PM) emissions from each boiler shall not exceed that which is calculated using the equation listed in ADEM Admin. Code r. 335-3-403(1).	Rule 335-3-403(1)
 Sulfur dioxide (SO₂) emissions from the boilers shall not exceed 4.0 lb/MMBtu. 	Rule 335-3-501(1)
3. These units shall combust natural gas only.	Rule 335-3-1404 (PSD/BACT)
4. Visible emissions from the boilers shall not exceed the opacity limitations as specified in General Proviso No. 29.	Rule 335-3-401(1)
Compliance and Performance Test Methods and Procedures	
1. Method 5 of 40 CFR 60, Appendix A, shall be used in the determination of particulate emissions.	Rule 335-3-105
2. Method 6 of 40 CFR 60, Appendix A, shall be used in the determination of sulfur dioxide (SO ₂) emissions.	Rule 335-3-105

Federally Enforceable Provisos	Regulations
3. Method 7E of 40 CFR 60, Appendix A, shall be used in the determination of nitrogen oxide (NO_x) emissions.	Rule 335-3-105
4. Method 9 of 40 CFR 60, Appendix A, shall be used in the determination of opacity.	Rule 335-3-105
5. Method 10 of 40 CFR 60, Appendix A, shall be used in the determination of carbon monoxide (CO) emissions	Rule 335-3-105
6. Method 25A of 40 CFR 60, Appendix A shall be used in determination of volatile organic compound (VOC) emissions.	Rule 335-3-105
Emission Monitoring	
1. Emissions from these units shall be monitored through recordkeeping practices.	N/A
Recordkeeping and Reporting Requirements	
1. The facility shall maintain a record of all inspections, including problems noted, and corrective actions taken, performed to satisfy the requirements of periodic monitoring. Each record shall be maintained for a period of five years from the date of generation.	Rule 335-3-1605(c)2.

Summary Page for Emergency Generators

Permitted

Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8,760 Hrs/yr

Emission Point #	Description	Pollutant	Emission Limit	Regulation
		РМ	N/A	N/A
		SO_2	N/A	N/A
	80 kW Emergency Generator	NOx	N/A	N/A
See Appendix B	(Subject to only Subpart ZZZZ)	СО	N/A	N/A
		VOC	N/A	N/A
		Opacity	See General Provisos	Rule 335-3-401(1)
		PM	N/A	N/A
		SO ₂	N/A	N/A
	25 kW Emergency Generator	NOx + HC	10 g/HP-hr	40 CFR §60.4233(d) Table 1 of Subpart JJJJ
See Appendix B	(Subject to Subpart JJJJ and Subpart ZZZZ)	rt JJJJ and	387 g/HP-hr	40 CFR §60.4233(d) Table 1 of Subpart JJJJ
		VOC	N/A	N/A
		Opacity	See General Provisos	Rule 335-3-401(1)
		РМ	0.20 g/kW-hr	40 CFR §60.4205(c) Table 4 of Subpart IIII
	Diesel Fired Pump A Engine Appendix B (Subject to Subpart IIII and Subpart ZZZZ)	SO2	N/A	N/A
See Appendix B		NOx + NMHC	4.0 g/kW-hr	40 CFR §60.4205(c) Table 4 of Subpart IIII
		СО	N/A	N/A
		VOC	N/A	N/A
		Opacity	See General Provisos	Rule 335-3-401(1)
See Appendix B		РМ	0.20 g/kW-hr	40 CFR §60.4205(c) Table 4 of Subpart IIII

		SO ₂	N/A	N/A
	Diesel Fired Pump B Engine (Subject to Subpart IIII and Subpart ZZZZ)	NO _X + NMHC	4.0 g/kW-hr	40 CFR §60.4205(c) Table 4 of Subpart IIII
		СО	N/A	N/A
		VOC	N/A	N/A
		Opacity	20% (See General Provisions)	Rule 335-3-401(1)

Provisos for Emergency Generators

Feder	ally Enforceable Provisos	Regulations
Appli	cability	
	nese sources are subject to the applicable requirements of ADEM lmin. Code r. 335-3-1603, " <i>Major Source Operating Permits</i> ".	Rule 335-3-1603
Ad	nese sources are subject to the applicable requirements of ADEM lmin. Code r. 335-3-401(1), " <i>Control of Particulate Emissions</i> – sible Emissions", as described in General Proviso No. 29.	Rule 335-3-401(1)
CF Ha	tese sources are subject to the applicable requirements of 40 FR 63 Subpart ZZZZ, "National Emission Standards for azardous Air Pollutants for Reciprocating Internal Combustion agines (RICE)".	40 CFR §63.6585
CF	tese sources are subject to the applicable requirements of 40 FR 63 Subpart A, " <i>General Provisions</i> " as listed in Table 8 of abpart ZZZZ.	40 CFR §63.6665
reo Pe	re Pump A and Fire Pump B are subject to the applicable quirements of 40 CFR 60 Subpart IIII, "Standards of reformance for Compression Ignition Internal Combustion agines".	Rule 335-3-1002(87) 40 CFR §60.4200(a)(2)(ii)
ree	re Pump A and Fire Pump B are subject to the applicable quirements of 40 CFR 60 Subpart A, " <i>General Provisions</i> " as ted in Table 8 of Subpart IIII.	Rule 335-3-1002(1) 40 CFR §60.4218
reo Pe	the 25 kW Warehouse Generator is subject to the applicable quirements of 40 CFR 60 Subpart JJJJ, "Standards of performance for Stationary Spark Ignition Internal Combustion agines."	Rule 335-3-1002(88) 40 CFR §60.4230(a)(4)(iv)
ree	te 25 kW Warehouse Generator is subject to the applicable quirements of 40 CFR 60 Subpart A, " <i>General Provisions</i> " as ted in Table 8 of Subpart JJJJ.	Rule 335-3-1002(1) 40 CFR §60.4246
Emiss	sion Standards	
to de pra ma	he Permittee must operate and maintain these units according the manufacturer's emission-related written instructions or velop a maintenance plan which must provide to the extent acticable for the maintenance and operation of the engine in a anner consistent with good air pollution control practice for inimizing emissions.	40 CFR §63.6625(e)(2)

Fe	derally Enforceable Provisos	Regulations
2.	Particulate matter (PM) emissions from the Fire Pump A and B engines shall not exceed 0.20 g/kW-hr.	40 CFR §60.4205(c) Table 4 of Subpart IIII
3.	Nitrogen oxide (NO _x) + nonmethane hydrocarbon (NMHC) emissions from the Fire Pump A and B engines shall not exceed 4.0 g/kW-hr .	40 CFR §60.4205(c) Table 4 of Subpart IIII
4.	Nitrogen oxide (NO _x) + hydrocarbon (HC) emissions from the 25 kW Warehouse engine shall not exceed 10 g/HP-hr.	40 CFR §60.4233(d) Table 1 of Subpart JJJJ
5.	Carbon Monoxide (CO) emissions from the 25 kW Warehouse engine shall not exceed 387 g/HP-hr.	40 CFR §60.4233(d) Table 1 of Subpart JJJJ
6.	Visible emissions from these units shall not exceed the opacity limitations as specified in General Proviso No. 29.	Rule 335-3-401(1)
7.	Fire Pumps A and B and the 80 kW Boiler House engine must use diesel fuel that meets the requirements of 40 CFR 80.510(b).	40 CFR §60.4207(b) 40 CFR §63.6604(b)
Co	mpliance and Performance Test Methods and Procedures	
1.	Method 5 of 40 CFR 60, Appendix A, shall be used in the determination of particulate emissions.	Rule 335-3-105
2.	Method 9 of 40 CFR 60, Appendix A, shall be used in the determination of opacity.	Rule 335-3-105
3.	Method 7E of 40 CFR 60, Appendix A shall be used in determination of nitrogen oxide (NO _{x}) emissions.	Rule 335-3-105
4.	Method 10 of 40 CFR 60, Appendix A, shall be used in the determination of carbon monoxide (CO) emissions.	Rule 335-3-105
Er	nission Monitoring	
1.	The Permittee shall perform the following activities for the boiler house engine as listed in Table 2d of 40 CFR 63 Subpart ZZZZ:	40 CFR §63.6603(a)
	(a) Change oil and filter every 500 hours of operation or annually, whichever comes first, or utilize an oil analysis program as described in 40 CFR §63.6625(i) or (j).	
	(b) Inspect air cleaner every 1,000 hours of operation or annually, whichever comes first;	
	(c) Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace, as necessary.	

Fee	lerally Enforceable Provisos	Regulations
2.	If an oil analysis program is utilized for the boiler house engine, the Permittee must perform the oil analysis at the same frequency specified above for changing the oil. The Permittee must at a minimum analyze the following parameters: Total Base Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Base Number is less than 30 percent of the Total Base Number of the oil when new, viscosity of the oil when new, viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new, or percent water content (by volume) is greater than 0.5. If any of the limits are exceed, the Permittee must change the oil within 2 business days of receiving the results of the analysis or before commencing operation, whichever is later.	40 CFR §63.6625(i)
	If an oil analysis program is utilized for the boiler house engine, the Permittee must perform the oil analysis at the same frequency specified above for changing the oil. The Permittee must at a minimum analyze the following parameters: Total Acid Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Acid Number increases by more than 3.0 milligram of potassium hydroxide (KOH) per gram from the Total Acid Number of the oil when new, viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new, or percent water content (by volume) is greater than 0.5. If any of the limits are exceed, the Permittee must change the oil within 2 business days of receiving the results of the analysis or before commencing operation, whichever is later.	40 CFR §63.6625(j)
•	Fire Pump A and Fire Pump B must be certified according to the emission standards in Subpart IIII for the same model year and maximum engine power. Each unit must be installed and configured according to the manufacturer's emission-related specifications.	40 CFR §60.4211
5.	The Permittee must install a non-resettable hour meter for each	40 CFR §63.6625(f)
	unit if one is not already installed.	40 CFR §60.4237(b)
		40 CFR §60.4209(a)
•	These units may be operated for the purpose of maintenance	40 CFR §63.6640(f)
	checks and readiness testing, provided that the tests are recommended by Federal, State or local government, the	40 CFR §60.4211(f)
	manufacturer, the vendor, or the insurance company associated with the engine. Maintenance checks and readiness testing of these units are limited to 100 hours per year. There is no time limit on the use of these units in emergency situations. The owner or operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that Federal, State, or local	40 CFR §60.4243(d)

ederally Enforceable Provisos	Regulations
standards require maintenance and testing of emergency ICE beyond 100 hours per year. These units may operate up to 50 hours per year in non-emergency situations, but those 50 hours are counted towards the 100 hours per year provided for maintenance and testing. The 50 hours per year for non- emergency situations cannot be used for peak shaving or to generate income for a facility to supply power to an electric grid or otherwise supply non-emergency power as part of a financial arrangement with another entity. Any operation other than emergency operation, maintenance and testing, and operation in non-emergency situations for 50 hours per year, as permitted in 40 CFR 60 Subpart IIII, 40 CFR Subpart JJJJ, and 40 CFR 63 Subpart ZZZZ, is prohibited.	
Recordkeeping and Reporting Requirements	
. The facility shall maintain a record of all inspections, including visible emissions checks, Method 9 observations, problems noted, and corrective actions taken, performed to satisfy the requirements of periodic monitoring. Each record shall be maintained for a period of five years from the date of generation.	Rule 335-3-1605(c)2.
The facility shall maintain a record of the parameters that are analyzed as part of the oil analysis program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine.	40 CFR §63.6625(i)&(j)
The facility must keep a record of the maintenance conducted on these units in order to demonstrate that you operated and maintained these units and after-treatment control device (if any) according to your own maintenance plan.	40 CFR §63.6655(e)
•. The facility shall maintain a record of the hours of operation of each engine that is recorded through the non-resettable hour meter. The facility must document how many hours are spent for emergency operation, including what classified the operation as emergency and how many hours are spent for non-emergency operation. If the engines are used for demand response operation the owner or operator must keep records of the notification of the emergency situation, and the time the engine was operated as part of demand response. These records shall be maintained in a form suitable for inspection for a period of at least five (5) years.	40 CFR §63.6655(f) 40 CFR §60.4214(b)
If a unit is contractually obligated to be available for more than 15 hours per calendar year for the purposes specified in $60.4211(f)(2)(ii)$ and (iii) or that operates for the purposes specified in $60.4211(f)(3)(i)$, the Permittee must submit an annual report according to the requirements of $60.4214(d)(1)$ through (3).	40 CFR §60.4214(d)

Federally Enforceable Provisos	Regulations
6. The following records shall be maintained to demonstrate compliance with the requirements of Subpart JJJJ:	40 CFR §60.4245(a)(1), (2), & (3)
(a) All notifications submitted to comply with this subpart and all documentation supporting any notification.	
(b) All maintenance conducted on the engine.	
(c) Documentation from the manufacturer that the engine is certified to meet the emission standards.	

APPENDIX A

Natural Gas Boilers

Boiler Number	Rated Capacity (MMBtu/hr)
1	63.4
3	80.0
4	80.0

APPENDIX B

MACT Subpart ZZZZ, NSPS Subpart IIII, and NSPS Subpart JJJJ – Emergency Generators

Source	HP
Fire Pump A (Diesel)	282
Fire Pump B (Diesel)	399
80 KW Emergency Power Generator	107
25 kW Warehouse Generator	38.39